

Laboratory	Use-Tech Calibration Laboratory, 14/4/3, Anand Nagar Industrial Estate, Anand Nagar, Bhosari, Pune, Maharashtra		
Accreditation Standard	ISO/IEC 17025: 2005		
Discipline	Mechanical Calibration	Issue Date	11.09.2015
Certificate Number	C-0724	Valid Until	10.09.2017
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Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (\pm)	Remarks
I. DIMENSION			
1. CALIPERS ^s (Vernier / Dial / Digital)			
L.C.: 10 μm ^{\phi}	0 to 600 mm	14.0 μm	Using Gauge Block Set & Caliper Checker & External Micrometer by Comparison Method
2. DEPTH GAUGE ^s (Vernier / Dial / Digital)			
L.C.: 10 μm ^{\phi}	Upto 200 mm	12.0 μm	Using Gauge Blocks Set & Surface Plate by Comparison Method
3. HEIGHT GAUGE ^s (Vernier / Dial / Digital)			
L.C.: 10 μm ^{\phi}	0 to 600 mm	12.0 μm	Using Gauge Block Set & Caliper Checker & Surface Plate by Comparison Method
4. EXTERNAL MICROMETER ^s			
L.C.: 1 μm	0 to 150 mm	2.2 μm	Using Gauge Block Set by Comparison Method
L.C.: 10 μm	0 to 100 mm	6.2 μm	
	>100 mm to 300 mm	7.8 μm	
5. MICROMETER SETTING ROD ^s			
	Upto 275 mm	4.0 μm	Using Gauge Blocks Set & Electronic Probe by Comparison Method
6. DEPTH MICROMETER ^s			
	Upto 150 mm	9.0 μm	Using Gauge Blocks Set by Comparison Method

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7. DIAL GAUGES \$ (Plunger Type) L.C.: 1 μm L.C.: 10 μm	0 to 5 mm 0 to 50 mm	4.5 μm 8.5 μm	Using Gauge Block Set, Dial Calibration Tester by Comparison Method
8. DIAL GAUGES \$ (Lever Type) L.C.: 1 μm L.C.: 2 μm L.C.: 10 μm	0 to 0.14 mm 0 to 0.18 mm 0 to 2.0 mm	4.2 μm 4.2 μm 6.9 μm	Using Dial Calibration Tester by Comparison Method
9. BORE GAUGE WITH DIAL FOR TRANSMISSION \$ L.C. 10 μm	Upto 1.0 mm	7.5 μm	Using Dial Calibration Tester by Comparison Method
10. PLAIN PLUG GAUGE \$	0 to 50 mm > 50 mm to 300 mm	2.0 μm 5.0 μm	Using Electronic Probe & Gauge Block Set by Comparison Method
11. PLAIN RING GAUGE \$	4 mm to 100 mm > 100 mm to 300 mm	2.3 μm 4.8 μm	Using LMM & Master Ring Gauge by Comparison Method
12. SNAP GAUGE \$	Upto 50 mm > 50 mm to 250 mm	1.0 μm 3.5 μm	Using Gauge Block Set by Comparison Method
13. CYLINDRICAL MEASURING PINS \$	Upto 20 mm	1.3 μm	Using Electronic Probe & Gauge Block Set by Comparison Method

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14. CYLINDRICAL SETTING MASTER \$ Diameter Variation Concentricity	0 to 100 mm 0 to 100 mm	3.1 μ m 1.8 μ m	Using Gauge Block Set & FCDM & Electronic Probe by Comparison Method
15. DIAL CALIBRATION TESTER \$ L.C.: 0.2 μm	Upto 25 mm	1.5 μ m	Using Gauge Block Set & Electronic Probe by Comparison Method
16. FEELER GAUGE \$	Upto 1 mm	2.0 μ m	Using Electronic Probe & Gauge Block sets by Comparison Method
17. THREAD PLUG GAUGE EFFECTIVE DIAMETER \$	Upto 100 mm > 100 mm to 300 mm	3.6 μ m 4.6 μ m	Using LMM Cylindrical Setting Master & Thread Measuring Wires by Comparison Method
18. THREAD RING GAUGE EFFECTIVE DIAMETER \$	4 mm to 100 mm >100 mm to 300 mm	2.4 μ m 4.0 μ m	Using LMM / Master Ring & Thread Measuring Wires by Comparison Method
19. TAPER THREAD PLUG GAUGE \$ (EFFECTIVE DIAMETER)	Upto 100 mm > 100 mm to 300 mm	4.2 μ m 4.5 μ m	Using FCDM / LMM & Thread Measuring Wires by Comparison Method

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20. TAPER THREAD RING GAUGE EFFECTIVE DIAMETER \$	Upto 100 mm	3.5 μ m	Using LMM & Master Ring by Comparison Method
21. PISTOL CALIPER \$ L C.100 μ m	Upto 50 mm	75.0 μ m	Using Gauge Block Set by Comparison Method
22. FEELER GAUGE \$	Upto 1 mm	2.0 μ m	Using Electronic Probe & Gauge Block Set by Comparison Method

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%

\$Only in Permanent Laboratory

^o Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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