

**Laboratory** Uni-Tech Testing and Calibration, Plot No. 28, Sector-3, HSIIDC, Industrial Area, Karnal, Haryana

**Accreditation Standard** ISO/IEC 17025: 2005

**Discipline** Mechanical Calibration **Issue Date** 01.06.2015

**Certificate Number** C-1220 **Valid Until** 31.05.2017

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Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
<b>I. DIMENSION</b>			
<b>1. Dial/ Digimatic/ Vernier Caliper \$ L.C. 0.01 mm <sup>Φ</sup></b>	0 to 150 mm	13.0 $\mu$ m	Using '0' Grade Slip Gauge set & Caliper checker by Calculation
	0 to 300 mm	14.0 $\mu$ m	
	0 to 600 mm	15.0 $\mu$ m	
<b>2. External Micrometer \$ L.C. 0.01 mm</b>	0 to 25 mm	8.4 $\mu$ m	Using '0' Grade Slip Gauge set by Calculation
	25 to 50 mm	8.4 $\mu$ m	
	50 to 75 mm	8.6 $\mu$ m	
	75 to 100 mm	9.0 $\mu$ m	
<b>3. Depth Micrometer \$ L.C.:0.01 mm</b>	Upto 100 mm	8.7 $\mu$ m	Using '0' Grade Slip Gauge set & Granite Surface plate by Calculation
<b>4. Height Gauge \$ L.C.:0.01 mm <sup>Φ</sup></b>	0 to 300 mm	14.0 $\mu$ m	Using '0' Grade Slip Gauge set & Caliper checker by Calculation
	0 to 600 mm	15.0 $\mu$ m	
<b>5. Snap Gauge \$</b>	0.5 to 100 mm	6.2 $\mu$ m	Using '0' Grade Slip Gauge set by Comparison Method
<b>6. Plain Plug Gauge \$ (GO &amp; NOGO)</b>	Upto 100 mm	8.7 $\mu$ m	Using Comparator Stand, Dial Gauge & '0' Grade Slip Gauge set by Comparison Method

**Vishal Shukla**  
Convenor

**Avijit Das**  
Program Manager

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Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
7. Dial Indicator (Plunger Type) <sup>\$</sup> L.C.:0.001 mm <sup>Φ</sup>	0 to 10 mm	1.5 $\mu$ m	Using '0' Grade Slip Gauge set & Comparator Stand by Calculation
8. Dial Indicator (Lever Type) <sup>\$</sup> L.C.:0.01 mm L.C.:0.001 mm L.C.: 0.002 mm	0 to 0.80 mm 0 to 0.14 mm 0 to 0.20 mm	8.0 $\mu$ m 1.5 $\mu$ m 5.6 $\mu$ m	Using '0' Grade Slip Gauge set & Comparator Stand by Calculation
9. Feeler Gauge <sup>\$</sup>	Upto 1 mm	5.4 $\mu$ m	Using Comparator Stand & Dial Gauge by Calculation
10. Measuring Pin Set <sup>\$</sup>	Upto 100 mm	6.0 $\mu$ m	Using '0' Grade Slip Gauge set, Comparator Stand & Dial Gauge by Comparison Method
11. Setting Rod <sup>\$</sup>	Upto 100 mm	6.5 $\mu$ m	Using '0' Grade Slip Gauge set Comparator Stand & Dial Gauge by Comparison Method
12. Dial Thickness Gauge <sup>\$</sup> L.C.:0.01 mm	Upto 100 mm	8.5 $\mu$ m	Using '0' Grade Slip Gauge by Comparison Method
13. Try Square (Squareness) <sup>\$</sup>	0 to 300 mm	22.0 $\mu$ m	Using lever Dial Gauge, height Gauge & Granite Surface plate by - Comparison Method

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<b>II. PRESSURE</b>			
1. <b>Hydraulic Dial Pressure Gauges, Digital Pressure Gauges Pressure Transducers/ Transmitters <sup>\$</sup></b>	1 kg/cm <sup>2</sup> to 50 kg/cm <sup>2</sup> 50 kg/cm <sup>2</sup> to 600 kg/cm <sup>2</sup>	0.25 % of rdg 0.20 % of rdg	Using Dead Weight Pressure Tester DW-34 - INC By Comparison Method

\* Measurement Capability is expressed as an uncertainty ( $\pm$ ) at a confidence probability of 95%

<sup>\$</sup>Only in Permanent Laboratory

<sup>o</sup>Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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