Laboratory	**Standard Room, Elecon Engineering Co. Ltd., Gear Division, Anand-Sojitra Road, Vallabh-Vidyanagar, Dist: Anand, Gujarat**		
Accreditation Standard	**ISO/IEC 17025:2005**		
Discipline	**Mechanical Calibration**	**Issue Date**	**26.11.2015**
Certificate Number	**C-1002**	**Valid Until**	**25.11.2017**
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Quantity Measured / Instrument	Range/ Frequency	* Calibration Measurement Capability (±)	Remarks
I. DIMENSION			
1. CALIPER$ (Vernier / Digital/ Dial Type)			
L. C. 0.01 mmΦ	0 to 600 mm 0 to 1000 mm	11 µm 15 µm	Using Caliper Checker by Comparison Method
2. HEIGHT GAUGE$ (Vernier /Digital/ Dial Type)			
L. C. : 0.01 mmΦ	0 to 600 mm	14 µm	Using Caliper Checker & Granite Surface Place By Comparison Method
L. C. : 0.02 mm	0 to 1000 mm	16 µm	
3. DEPTH GAUGE$ (Vernier/Digital/Dial Type)			
L. C. : 0.01 mmΦ	0 to 300 mm	6 µm	Using Depth Micrometer Checker By Comparison Method
L. C. : 0.02 mm	0 to 600 mm	17 µm	Using Caliper Checker & Granite Surface Plate By Comparison Method
4. EXTERNAL MICROMETER$			
L.C.: 0.01 mm	>300 mm to 500 mm >500 mm to 1000 mm	5 µm 9 µm	Using Slip Gauge Set & Length Bar By Comparison Method
L. C. : 0.001 mmΦ	0 to 100 mm >100 mm to 300 mm	1.0 µm 2.5 µm	

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	Quantity Measured / Instrument	Range/ Frequency	* Calibration Measurement Capability (±)	Remarks
5.	**INTERNAL MICROMETER MIROMETER HEAD$**			
	L. C. : 0.01 mm	Upto 13 mm	3.0 µm	Using Slip Gauge Set & Slip Gauge Accessories By Comparison Method
6.	**ERROR IN LENGTH OF EACH EXTENSION ROD WHEN THIMBLE READS ZERO$**	50 mm to 1500 mm	17 µm	Using Caliper Checker & Length Bar By Comparison Method
7.	**DEPTH MICROMETER MICROMETER SCREW ERROR$**			
	L. C. : 0.01 mm	0 to 25 mm	1.5 µm	Using Slip Gauge Set & Granite Surface Plate By Comparison Method
	ERROR INLENGTH OF EACH EXTENSION ROD WHEN THIMBLE READS ZERO$	0 to 150 mm	5 µm	Using Depth Micrometer Checker By Comparison Method
8.	**DIAL GAUGE$ (Plunger Type)**			
	L. C. : 0.01 mm	0 to 10 mm	3.6 µm	Using Electronic Dial Calibration Tester By Comparison Method
	L. C. : 0.001 mm	0 to 5 mm	3.6 µm	

	Quantity Measured / Instrument	Range/ Frequency	* Calibration Measurement Capability (±)	Remarks
9.	**DIAL GAUGE$ (Lever Type)**			
	L. C. : 0.01 mm	0 to 0.80 mm	3.6 µm	Using Electronic Dial Calibration Tester By Comparison Method
	L. C. : 0.001 mm	0 to 0.14 mm	3.6 µm	
	L. C. : 0.002 mm	0 to 0.20 mm	3.6 µm	
10.	**BORE DIAL GAUGE $ (for Transmission Error only 1 mm Stroke)**	1 mm stroke	7.5 µm	Using EDCT Plunger Dial By Comparison Method
11.	**ELECTRONICS PROBE WITH DRO$**			
	L.C.: 0.0001 mm	0 to 2 mm	0.6 µm	Using Slip Gauge Set, Comparator Stand By Comparison Method
12.	**PLAIN RING GAUGE$**	Ø12 to Ø 300	3.9 µm	Using ULM & Master Setting Ring By Comparison Method
13.	**PLAIN PLUG GAUGE$**	Ø 1 mm to Ø 100 mm	2.2 µm	Using ULM By Comparison Method
14.	**THREAD PLUG GAUGE & WCP FOR EFFECTIVE DIAMETER ONLY$**	M5 to M135	2.3 µm	Using ULM & Thread Measuring Wires By Comparison Method
15.	**THREAD RING GAUGE FOR EFFECTIVE DIAMETER ONLY$**	M12 to M180	3.7 µm	Using ULM & Master Setting Ring By Comparison Method

	Quantity Measured / Instrument	Range/ Frequency	* Calibration Measurement Capability (±)	Remarks
16.	**SNAP GAUGE[$]**	12 mm to 150 mm	3.6 µm	Using ULM & Master Setting Ring By Comparison Method
17.	**FEELER GAUGE[$]**	0.01 mm to 1.00 mm	2.0 µm	Using Digital Outside Micrometer By Comparison Method
18.	**SETTING ROD [$] (Micrometer Setting Stick)**	0 to 300 mm	3 µm	Using Electronic Comparator & Sip Gauge By Comparison Method
		>300 mm to 500 mm	5 µm	Using Electronic Comparator & Length Bar By Comparison Method
		>500 mm to 975 mm	15 µm	Using Dial Gauge, Length Bar & Granite Surface Plate By Comparison Method
19.	**MEASURING PIN[$]**	Ø 0.5 mm to Ø 20 mm	2 µm	Using Electronics Comparator & Slip Gauge By Comparison Method
20.	**RADIUS GAUGE[$]**	R 25 mm	14 µm	Using Profile Projector By Comparison Method
21.	**THREAD PITCH GAUGE[$]**	0.4 mm to 6.0 mm 60°	14 µm 11'	Using Profile Projector By Comparison Method
22.	**BEVEL PROTRACTOR[$]**			
	L. C. : 5'	0-90°-0	2'	Using Angle Gauge By Comparison Method
	L. C. : 1'	0-360°	0.12'	

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Quantity Measured / Instrument	Range/ Frequency	* Calibration Measurement Capability (±)	Remarks
23. WIDTH GAUGE[$]	Upto 100 mm	2 µm	Using Electronic Comparator & Slip Gauge By Comparison Method

*** Measurement Capability is expressed as an uncertainty (±) at a confidence probability of 95%**
[$]Only in Permanent Laboratory
[Φ] Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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