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| Laboratory Name | Q-TECH ENGINEERING SERVICES, SECTOR NO. 21, PLOT NO. 381, YAMUNA NAGAR , NIGADI, PUNE, MAHARASHTRA, INDIA | | | | |
|------------------------|--|-----------------|--------|--|--|
| Accreditation Standard | ISO/IEC 17025:2017 | | | | |
| Certificate Number | CC-2187 | Page No. : | 1 / 17 | | |
| Validity | 10/05/2019 to 09/05/2021 | Last Amended on | - | | |

| S.No | Discipline / Group | Quantity Measured/ Instrument | Range / Frequency | * Calibration Measurement Capability(±) | Remarks | | |
|------|--|----------------------------------|-------------------|---|--|--|--|
| | Permanent Facility | | | | | | |
| 1 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Angle PlateFlatness | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method | | |
| 2 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Angle PlateFlatness | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method | | |
| 3 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Angle PlateParallelism | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method | | |
| 4 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Angle PlateParallelism | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method | | |
| 5 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Angle PlateSquareness | Up to 300 mm | 16.0µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method | | |
| 6 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Angle PlateSquareness | Up to 300 mm | 16.0µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method | | |





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| 7 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Bevel ProtractorL.C.: 5' | 0 ° to 360° to 0 ° | 4Min | Using Angle Gauge Block Set & Surface Plate by Comparison Method |
| 8 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Bevel ProtractorL.C.: 5' | 0 ° to 360° to 0 ° | 3.6arc min. | Using Angle Gauge Block Set & Surface Plate by Comparison Method |
| 9 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Bore Gauge (Transmission Error)L.C.; 0.001 mm | Up to 2 mm | 4.0µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 10 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Bore Gauge (Transmission Error)L.C.; 0.001 mm | Up to 2 mm | 4.0µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 11 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Caliper (Vernier/Dial/Digital)L.C .: 0.01 mm | 0 mm to 600 mm | 15.0µm | Using Gauge Block & Caliper Checker & External Micrometer By Comparison Method |
| 12 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Caliper (Vernier/Dial/Digital)L.C .: 0.01 mm | 0 mm to 600 mm | 15.0µm | Using Gauge Block & Caliper Checker & External Micrometer By Comparison Method |





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| 13 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Coating Thickness Gauge | Up to 2 mm | 5.0µm | using Master Thickness Foils, by Comparison Method |
| 14 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Coating Thickness Gauge | Up to 2 mm | 5.0µm | using Master Thickness Foils, by Comparison Method |
| 15 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Comparator Stand Flatness | Up to 150 mm | 3.7µm | Using Electronic Probe by Comparison Method |
| 16 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Comparator Stand Flatness | Up to 150 mm | 3.7µm | Using Electronic Probe by Comparison Method |
| 17 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Cylindrical Measuring Pin | 0.5 mm to 20 mm | 1.5µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 18 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Cylindrical Measuring Pin | 0.5 mm to 20 mm | 1.5µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |





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| 19 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Cylindrical Setting MasterDiameter Variation | Up to 100 mm | 2.2µm | Using Gauge Block Set, Electronic Probe, Comparator Stand & FCDM, by Comparison Method |
| 20 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Cylindrical Setting MasterDiameter Variation & Concentricity | Up to 100 mm | 2.2 μm for Diameter, 2.5 μm for concentricity | Using Gauge Block Set, Electronic Probe, Comparator Stand & FCDM, by Comparison Method |
| 21 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Degree Protractor / Combination SetL.C.: 1° | 0 ° to 360° to 0 ° | 35arc min. | Using Angle Gauge Block Set & Surface Plate by Comparison Method |
| 22 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Degree Protractor / Combination SetL.C.: 1° | 0 ° to 360° to 0 ° | 35arc min. | Using Angle Gauge Block Set & Surface Plate by Comparison Method |
| 23 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Depth Caliper (Vernier/Dial/Digital)L.C .: 0.01 mm | 0 mm to 300 mm | 15.0µm | Using Gauge Block & Surface Plate By Comparison Method |
| 24 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Depth Caliper (Vernier/Dial/Digital)L.C .: 0.01 mm | 0 mm to 300 mm | 15.0µm | Using Gauge Block & Surface Plate By Comparison Method |





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| 25 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Depth Micrometer L.C.: 0.01 mm | Up to 300 mm | 8.8µm | Using Gauge Block Set, Long Gauge Block, Micrometer Check Set & Surface Plate By Comparison Method |
| 26 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Depth Micrometer L.C.: 0.01 mm | Up to 300 mm | 8.8µm | Using Gauge Block Set, Long Gauge Block, Micrometer Check Set & Surface Plate By Comparison Method |
| 27 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Dial Snap Gauge | 0 mm to 150 mm | 3.9µm | Using Gauge Block Set, By comparison Method |
| 28 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Dial Snap Gauge | 0 mm to 150 mm | 3.9µm | Using Gauge Block Set, By comparison Method |
| 29 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Dial Thickness GaugeL.C.: 0.01 mm | Up to 10 mm | 6.0µm | Using Gauge Block Set, by Comparison Method |
| 30 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Dial Thickness GaugeL.C.: 0.01 mm | Up to 10 mm | 6.0µm | Using Gauge Block Set, by Comparison Method |





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| 31 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Engineers SquareFlatness | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method |
| 32 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Engineers SquareFlatness | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method |
| 33 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Engineers SquareParallelism | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method |
| 34 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Engineers SquareParallelism | Up to 300 mm | 6.2µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method |
| 35 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Engineers SquareSquareness | Up to 300 mm | 16.0µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method |
| 36 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Engineers SquareSquareness | Up to 300 mm | 16.0µm | Using Plunger Dial Gauge, Master Engineers Square & Surface Plate by Comparison Method |





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| 37 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | External Micrometer (Analog/Dial/Digital)L.C .: 0.001 mm | >100 mm to 300 mm | 4.7µm | Using Gauge Block Set, Long Gauge Block, Micrometer Check Set By Comparison Method |
| 38 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | External Micrometer (Analog/Dial/Digital)L.C .: 0.001 mm | >100 mm to 300 mm | 4.7µm | Using Gauge Block Set, Long Gauge Block, Micrometer Check Set By Comparison Method |
| 39 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | External Micrometer (Analog/Dial/Digital)L.C .: 0.001 mm | Up to 100 mm | 1.5µm | Using Gauge Block Set, Long Gauge Block & Micrometer Check Set By Comparison Method |
| 40 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | External Micrometer (Analog/Dial/Digital)L.C .: 0.001 mm | Upto 100 mm | 1.5µm | Using Gauge Block Set, Long Gauge Block & Micrometer Check Set By Comparison Method |
| 41 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Feeler Gauge | 0.01 to 2 mm | 2.8µm | Using Electronic Comparator with Stand by Comparison Method |
| 42 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Feeler Gauge | Up to 2 mm | 2.8µm | Using Digital Micrometer by Comparison Method |





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| 43 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Height Gauge (Vernier/Dial/Digital)L.C .: 0.01 mm | 0 mm to 600 mm | 15.0µm | Using Gauge Block & Caliper Checker & Surface Plate By Comparison Method |
| 44 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Height Gauge (Vernier/Dial/Digital)L.C .: 0.01 mm | 0 mm to 600 mm | 15.0µm | Using Gauge Block & Caliper Checker & Surface Plate By Comparison Method |
| 45 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Inside Dial CaliperL.C.: 0.01 mm | Up to 200 mm | 7.0µm | Using Digital Micrometer set by Comparison Method |
| 46 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Inside Dial CaliperL.C.: 0.01 mm | Up to 200 mm | 7.0µm | Using Digital Micrometer set by Comparison Method |
| 47 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Lever Dial GaugeL.C.: 0.01 mm | Up to 1 mm | 4.0µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 48 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Lever Dial GaugeL.C.: 0.01 mm | Up to 1 mm | 4.0μm | Using Electronic Dial Calibration Tester by Comparison Method |





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| 49 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Lever Dial GaugeL.C.; 0.001 / 0.002 mm | 0 mm to 0.2 mm | 1.8µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 50 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Lever Dial GaugeL.C.; 0.001 / 0.002 mm | 0 mm to 0.2 mm | 1.8µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 51 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Micrometer Setting Stick | >100 mm to 275 mm | 3.7µm | Using Gauge Block, Long Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 52 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Micrometer Setting Stick | >100 mm to 275 mm | 3.7µm | Using Gauge Block, Long Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 53 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Micrometer Setting Stick | Up to 100 mm | 2.0µm | sing Gauge Block, Long Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 54 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Micrometer Setting Stick | Up to 100 mm | 2.0µm | sing Gauge Block, Long Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |





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| 55 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Parallel BlockParallelismThickn ess Variation | Up to 150 mm | 16.0µm | Using Plunger Dial Gauge & Surface Plate by Comparison Method |
| 56 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Parallel BlockParallelismThickn ess Variation | Up to 150 mm | 16.0µm | Using Plunger Dial Gauge & Surface Plate by Comparison Method |
| 57 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Pistol CaliperL.C.: 0.1 mm | Up to 50 mm | 66µm | Using Gauge Block Set by Comparison Method |
| 58 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Pistol CaliperL.C.: 0.1 mm | Up to 50 mm | 66µm | Using Gauge Block Set by Comparison Method |
| 59 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Plug Gauge/OD Master | >100 mm to 275 mm | 4.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 60 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Plug Gauge/OD Master | >100 mm to 275 mm | 4.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |





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| 61 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Plug Gauge/OD Master | Up to 100 mm | 2.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 62 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Plug Gauge/OD Master | Up to 100 mm | 2.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 63 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Ring Gauge | >100 mm to 300 mm | 3.8µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |
| 64 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Ring Gauge | >100 mm to 300 mm | 3.8µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |
| 65 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Ring Gauge | 2 mm to 100 mm | 2.0µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |
| 66 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plain Ring Gauge | 2 mm to 100 mm | 2.0µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |





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| 67 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plunger Dial Gauge / Digital Indicator / ComparatorL.C. 0.001 mm | Up to 25 mm | 3.0µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 68 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plunger Dial Gauge / Digital Indicator / ComparatorL.C. 0.001 mm | Up to 25 mm | 3.0µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 69 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plunger Dial GaugeL.C.; 0.001 mm | 0 mm to 1 mm | 1.7µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 70 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Plunger Dial GaugeL.C.; 0.001 mm | 0 mm to 1 mm | 1.7µm | Using Electronic Dial Calibration Tester by Comparison Method |
| 71 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Snap Gauge / Gap Gauge | >100 mm to 300 mm | 3.5µm | Using Gauge Block, By comparison Method |
| 72 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Snap Gauge / Gap Gauge | >200 mm to 300 mm | 5.0µm | Using Gauge Block, By comparison Method |





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| 73 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Snap Gauge / Gap Gauge | 0 mm to 100 mm | 2.0µm | Using Gauge Block Set, By Comparison Method |
| 74 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Snap Gauge / Gap Gauge | 3 to 200 mm | 3.0µm | Using Gauge Block Set, By Comparison Method |
| 75 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Taper Thread Plug Gauge (Effective Dia., Major Dia.) | Up to 100 mm | 4.3µm | Using FCDM, Cylindrical Setting Master, Thread Measuring Wires (2x) by Comparison Method |
| 76 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Taper Thread Plug Gauge (Effective Dia., Major Dia.) | Up to 100 mm | 4.0µm | Using FCDM, Cylindrical Setting Master, Thread Measuring Wires (2x) by Comparison Method |
| 77 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thickness Foils | Up to 2 mm | 1.5µm | Using Electronic Probe Comparison Method |
| 78 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thickness Foils | Up to 2 mm | 1.5µm | Using Electronic Probe Comparison Method |





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| Accreditation Standard | ISO/IEC 17025:2017 | | | |
| Certificate Number | CC-2187 | Page No. : | 14 / 17 | |
| Validity | 10/05/2019 to 09/05/2021 | Last Amended on | - | |

| S.No | Discipline / Group | Quantity Measured/ Instrument | Range / Frequency | * Calibration Measurement Capability(±) | Remarks |
|------|--|--|-------------------|---|--|
| 79 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Measuring Wires | 0.5 mm to 20 mm | 1.5µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 80 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Measuring Wires | 0.5 mm to 20 mm | 1.5µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 81 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Plug Gauge (Effective Dia., Major Dia.) | >100 mm to 300 mm | 3.5µm | Using Universal Length Machine, OD Master & Thread Measuring Wires (3x) by Comparison Method |
| 82 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Plug Gauge (Effective Dia., Major Dia.) | >100 mm to 300 mm | 3.5µm | Using Universal Length Machine, OD Master & Thread Measuring Wires (3x) by Comparison Method |
| 83 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Plug Gauge (Effective Dia., Major Dia.) | Up to 100 mm | 3.4µm | Using FCDM, Cylindrical Setting Master, Thread Measuring Wires (2x) by Comparison Method |
| 84 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Plug Gauge (Effective Dia., Major Dia.) | Up to 100 mm | 3.4µm | Using FCDM, Cylindrical Setting Master, Thread Measuring Wires (2x) by Comparison Method |





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| S.No | Discipline / Group | Quantity Measured/ Instrument | Range / Frequency | * Calibration Measurement Capability(±) | Remarks |
|------|--|---------------------------------------|-------------------|---|---|
| 85 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Ring Gauge (Effective Dia.) | >100 mm to 300 mm | 3.7µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |
| 86 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Ring Gauge (Effective Dia.) | >100 mm to 300 mm | 3.7µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |
| 87 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Ring Gauge (Effective Dia.) | 4 mm to 100 mm | 2.1µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |
| 88 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Thread Ring Gauge (Effective Dia.) | 4 mm to 100 mm | 2.1µm | Using Universal Length Measuring M/C & Master Ring by Comparison Method |
| 89 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | 'V' BlockParallelism | Up to 150 mm | 7.6µm | Using Plunger Dial Gauge, Plain Mandrel & Surface Plate by Comparison Method |
| 90 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | 'V' BlockParallelism | Up to 150 mm | 7.6µm | Using Plunger Dial Gauge, Plain Mandrel & Surface Plate by Comparison Method |





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| S.No | Discipline / Group | Quantity Measured/ Instrument | Range / Frequency | * Calibration Measurement Capability(±) | Remarks |
|------|--|---|-------------------|---|---|
| 91 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | 'V' BlockSquareness/Sym metricity | Up to 150 mm | 16.0µm | Using Plunger Dial Gauge, Plain Mandrel & Surface Plate by Comparison Method |
| 92 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | 'V' BlockSquareness/Sym metricity | Up to 150 mm | 16.0µm | Using Plunger Dial Gauge, Plain Mandrel & Surface Plate by Comparison Method |
| 93 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | V-Anvil MicrometerL.C.; 0.001 mm | 0 to 100 mm | 4.4µm | Using Setting Master by Comparison Method |
| 94 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | V-Anvil MicrometerL.C.; 0.001 mm | 0 mm to 100 mm | 4.4µm | Using Setting Master by Comparison Method |
| 95 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Width Gauge/Height Setting Master | >100 mm to 275 mm | 4.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 96 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Width Gauge/Height Setting Master | >100 mm to 275 mm | 4.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |





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|------|--|--------------------------------------|-------------------|---|--|
| 97 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Width Gauge/Height Setting Master | Up to 100 mm | 2.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |
| 98 | MECHANICAL- DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | Width Gauge/Height Setting Master | Up to 100 mm | 2.0µm | Using Gauge Block, Electronic Probe & Comparator Stand By Comparison Method |