

<b>Laboratory</b>	<b>Perfect Calibration Centre Pvt. Ltd., MIG 1366, 10th Phase, New Royakottai Hudco, Hosur, Tamil Nadu</b>		
<b>Accreditation Standard</b>	<b>ISO/IEC 17025: 2005</b>		
<b>Discipline</b>	<b>Mechanical Calibration</b>	<b>Issue Date</b>	<b>03.07.2014</b>
<b>Certificate Number</b>	<b>C-1088</b>	<b>Valid Until</b>	<b>02.07.2016</b>
<b>Last Amended on</b>	<b>-</b>	<b>Page</b>	<b>1 of 3</b>

Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
<b>I. DIMENSION</b>			
<b>1. CALIPER (DIAL, DIGITAL, ANALOG) L. C. : 0.01 mm<sup>φ</sup> L. C. : 0.01 mm<sup>φ</sup></b>	0 to 300 mm 300 mm to 600 mm	11.5 μm 24.0 μm	Using Caliper Checker "0" Grade Slip Gauge. By Comparison Method
<b>2. DEPTH VERNIER L. C. : 0.01 mm<sup>φ</sup></b>	0 to 300 mm	8.8 μm	Using Caliper Checker "0" Grade Slip Gauge & Accessories By Comparison Method
<b>3. HEIGHT GAUGES (DIGITAL /DIAL) L. C.: 0.01 mm<sup>φ</sup></b>	0 to 600 mm	22.5 μm	Using Caliper Checker By Comparison Method
<b>4. EXTERNAL / FLANGE/ BALL/BLADE/PITCH/ POINT MICROMETER L. C.: 0.001 mm<sup>φ</sup></b>	0 to 150 mm	6.1 μm	Using "0" Grade Slip Gauge Block Accessories By Comparison Method
<b>5. DEPTH MICROMETER L. C.: 0.01 mm<sup>φ</sup></b>	0 to 150 mm	5.7 μm	Using Caliper Checker "0" Grade Slip gauges Block Accessories By Comparison Method

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<b>Last Amended on</b>	<b>-</b>	<b>Page</b>	<b>2 of 3</b>

Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
6. INTERNAL MICROMETER/ STCK MICROMETER L. C.: 0.01 mm	0 to 600 mm	8.1 $\mu$ m	Using Caliper Checker "0" Grade Slip gauges Block Accessories By Comparison Method
7. PISTOL CALIPER L. C.: 0.1 mm	0 to 100 mm	60 $\mu$ m	Using "0" Grade Slip Gauge By Comparison Method
8. SNAP GAUGE/ ADJUSTABLE SNAP GAUGE	0 to 100 mm	1.7 $\mu$ m	Using "0" Grade Slip Gauge By Comparison Method
9. PLUNGER DIAL GAUGE/ INDICATOR L. C.: 0.001 mm <sup>Φ</sup>	0 to 25 mm	2.4 $\mu$ m	Using Dial Calibration Tester By Comparison Method
10. LEVER DIAL GAUGE/ INDICATORS L. C.: 0.001 mm <sup>Φ</sup>	0 to 1 mm	2.3 $\mu$ m	Using Dial Calibration Tester By Comparison Method
11. DIAL BORE GAUGE/ BORE GAUGE (TRANSMISSION ERROR)	1.5 mm	2.9 $\mu$ m	Using Dial Calibration Tester By Comparison Method

**Avijit Das**  
Program Manager

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Convenor

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<b>Last Amended on</b>	<b>-</b>	<b>Page</b>	<b>3 of 3</b>

Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
12. FEELER GAUGE	0 to 1 mm	2.3 $\mu$ m	Using Micrometer By Comparison Method
13. DIAL THICKNESS GAUGE L. C.: 0.001 mm <sup>ϕ</sup>	0 to 50 mm	2.6 $\mu$ m	Using "0" Grade Slip Gauge By Comparison Method
14. HEIGHT MEASURING SYSTEM* L. C.: 0.001 mm	0 to 600 mm	8.6 $\mu$ m	Using Caliper Checker By Comparison Method
<b>II. PRESSURE &amp; VACUUM</b>			
1. PRESSURE GAUGE*	0 to 40 bar 0 to 700 bar	0.16% rdg 0.15 % rdg	Using Digital Pressure Calibrator based on DKD R6-1
2. VACUUM GAUGE*	-0.80 to 0 bar	0.85 % rdg	Using Digital Pressure Calibrator based as DKD R6-2

\* Measurement Capability is expressed as an uncertainty ( $\pm$ ) at a confidence probability of 95%

\$ Only in Permanent Laboratory

\* Only for Site Calibration

<sup>ϕ</sup> Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.