

Laboratory	National Test House (SR), Calibration Laboratory, Tharamani, Chennai, Tamilnadu		
Accreditation Standard	ISO/IEC 17025: 2005		
Discipline	Mechanical Calibration	Issue Date	16.06.2014
Certificate Number	C-0792	Valid Until	15.06.2016
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	Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (\pm)	Remarks
I.	DIMENSION			
1.	GAUGE BLOCKS^{\$}	0.5 mm to 10 mm >10 mm to 25 mm >25 mm to 50 mm >50 mm to 100 mm	0.12 μ m 0.15 μ m 0.20 μ m 0.36 μ m	Using Reference Grade "K" Blocks
2.	DIGITAL CALIPER^{\$} L. C. : 0.01 mm	Upto 300 mm Upto 1000 mm	12.4 μ m 19.4 μ m	Using Gauge Blocks
3.	CALIPES^{\$} (VERNIER & DIAL) L. C.: 0.02 mm L. C.: 0.02 mm	Upto 300mm Upto 1000 mm	18 μ m 19.4 μ m	Using Gauge Blocks
4.	DIAL GAUGE^{\$} L. C.: 0.01 mm L. C.: 0.01 mm L. C.: 0.01 mm L. C.: 0.001 mm	Upto 10 mm Upto 25 mm Upto 50 mm Upto 1 mm	5.9 μ m 7.5 μ m 10.4 μ m 5.1 μ m	Using Comparator Stand And "K" grade Gauge Block
5.	EXTERNAL MICROMETER^{\$} L. C.: 0.01 mm L. C.: 0.01 mm	0 to 25 mm 0 to 100 mm	5.9 μ m 6.5 μ m	Using Gauge Blocks
II.	PRESSURE AND VACUUM			
1.	PRESSURE (Hydraulic)^{\$} (Dial Pressure Indicators, Digital Pressure Indicators)	Upto 100 kg/cm ² 100 kg/cm ² to 700 kg/cm ²	0.07 % 0.13 %	Using DKD R-6-1

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III. FORCE				
1.	COMPRESSION TESTING MACHINE* TENSILE TESTING MACHINE & UNIVERSAL TESTING MACHINE	50N to 500 kN (Tension & Compression)	0.44%**	Using Dynamometers

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%.

\$Only in Permanent Laboratory

*Only for Site Calibration

** Relative accuracy error has not been considered for CMC estimation.