Material Testing Department, Calibration Lab, Vehicle Factory, Jabalpur, Madhya Pradesh Laboratory

ISO/IEC 17025: 2005 **Accreditation Standard** 

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**Validity** 04.09.2017 to 03.09.2019 Last Amended on -

SI.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks				
	MECHANICAL CALIBRATION							
1.	Calipers# (Vernier / Dial / Digital) L.C.: 0.01mm	0 to 300 mm	20.50 μm	Using Caliper Checker by Comparison Method				
2.	External Micrometer# L. C.: 0.001 mm	0 to 150 mm	1.60 µm	Using Slip Gauge Box by Comparison Method				
3.	Gear Teeth Micrometer <sup>#</sup> L. C.: 0.01 mm	0 to 100 mm	9.60 µm	Using Slip Gauge Box by Comparison Method				
4.	Plunger Type Dial Indicators# L. C.: 0.01 mm	0 to 10 mm	3.6 µm	Using Dial Calibration Tester by Comparison Method				
5.	Snap Gauges#	3 mm to 200 mm	3.5 µm	Using Slip Gauge Box by Comparison Method				
6.	Plain Plug Gauge#	1 mm to 100 mm	5.0 μm	Using Electronic Probe by Comparison Method				
7.	Thread Plug Gauge# (Only Pitch Circle Dia)	3 mm to 100 mm	4.50 μm	Using Floating Carriage Micrometer with Thread Measuring Wire & Electronic Probe by				

Ram Ashray Convenor

Avijit Das **Program Director** 

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	Instrument			

**Comparison Method** 

Ram Ashray Convenor

Avijit Das **Program Director**