

Laboratory Mast Aviation Pvt. Ltd., 152-D, First Floor, Udyog Bhavan, Sonawala Road, Goregaon (East), Mumbai, Maharashtra

Accreditation Standard ISO/IEC 17025: 2005

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Validity 05.03.2018 to 04.03.2020 Last Amended on -

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
<b><u>ELECTRO-TECHNICAL CALIBRATION</u></b>				
<b>1.</b>	<b>SOURCE</b>			
1.	DC Voltage <sup>s</sup>	1 mV to 1000 V	2.26 % to 0.15 %	Using 5 ½ Multifunction Calibrator by Direct Method
2.	AC Voltage <sup>s</sup>	<b>50 Hz</b> 1 mV to 1000 V	2.33 % to 0.24 %	Using 5 ½ Multifunction Calibrator by Direct Method
3.	DC Current <sup>s</sup>	1 mA to 10 A 10 A to 1000 A	0.35 % to 0.25 % 0.25 % to 1.15 %	Using 5 ½ Multifunction Calibrator by Direct Method
4.	AC Current <sup>s</sup>	<b>50 Hz</b> 1 mA to 10 A 10 A to 1000 A	0.29 % to 0.32 % 0.32 % to 1.25 %	Using 5 ½ Multifunction Calibrator by Direct Method
5.	DC Resistance <sup>s</sup>	0.001 $\Omega$ to 0.1 $\Omega$ 0.1 $\Omega$ to 100 k $\Omega$	5.95 % to 2.26 % 2.26 % to 0.06 %	Using Decade Resistance Box by Direct Method
		100 k $\Omega$ to 100 M $\Omega$ 100 M $\Omega$ to 1 G $\Omega$	2.31 % to 2.26 % 2.26 % to 5.78 %	Using Megaohm Box by Direct Method
6.	Frequency <sup>s</sup>	45 Hz to 1000 Hz	0.53 % to 0.27 %	Using 5 ½ Multifunction Calibrator by Direct Method
7.	Temperature Simulation <sup>#</sup>			Using Hand Held Calibrator by Direct Method
	Thermocouple			
	R-Type	0 °C to 1700 °C	1.66 °C	
	S-Type	0 °C to 1700 °C	1.52 °C	
	K-Type	0 °C to 1200 °C	0.97 °C	

Sangeeta Kunwar  
Convenor

Avijit Das  
Program Director

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	N-Type J-Type RTD	0 °C to 1200 °C 0 °C to 1200 °C (-) 100 °C to 800 °C	0.89 °C 0.71 °C 0.50 °C	
<b>II.</b>	<b>MEASURE</b>			
1.	DC Voltage <sup>s</sup>	1 mV to 100 mV 100 mV to 1000 V	0.45 % to 0.01 % 0.01 %	Using 6 ½ Digital Multimeter by Direct Method
2.	AC Voltage <sup>s</sup>	<b>10 Hz to 10 kHz</b> 1 mV to 100 mV 100 mV to 10 V 10 V to 1000 V	4.97 % to 0.44 % 0.44 % to 0.12 % 0.10 %	Using 6 ½ Digital Multimeter by Direct Method
3.	DC Current <sup>s</sup>	100 $\mu$ A to 10 A	0.09 % to 0.19 %	Using 6 ½ Digital Multimeter by Direct Method
4.	AC Current <sup>s</sup>	<b>10 Hz to 1 kHz</b> 100 $\mu$ A to 10 A	0.33 % to 0.27 %	Using 6 ½ Digital Multimeter by Direct Method
5.	DC Resistance <sup>s</sup>	1 $\Omega$ to 10 $\Omega$ 10 $\Omega$ to 1 M $\Omega$ 1 M $\Omega$ to 10 M $\Omega$ 10 M $\Omega$ to 100 M $\Omega$ 100 M $\Omega$ to 1 G $\Omega$	0.38 % to 0.05 % 0.05 % to 0.01 % 0.01 % to 0.05 % 0.05 % to 0.94 % 0.94 % to 2.8 %	Using 6 ½ Digital Multimeter by Direct Method
6.	Frequency <sup>s</sup>	10 Hz to 500 kHz	0.04 % to 0.01 %	Using 6 ½ Digital Multimeter by Direct Method
7.	Stop Watch <sup>s</sup>	10 s to 6 hrs	0.1 s to 21 s	Using Stop Watch by Comparison Method

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<b><u>MECHANICAL CALIBRATION</u></b>				
1.	<b>DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)</b>			
1.	Caliper <sup>s</sup> Vernier, Dial, Digital L.C.: 0.01 mm	0 to 600 mm	13.0 $\mu$ m	Using Caliper Checker, External Micrometer & Slip Gauge by Comparison Method
2.	Height Gauge <sup>s</sup> Vernier, Dial, Digital L.C.: 0.01 mm	0 to 600 mm	13.0 $\mu$ m	Using Caliper Checker & Surface plate by Comparison Method
3.	Depth Gauge <sup>s</sup> (Vernier, Dial) L.C. 0.02 mm	0 to 250 mm	15.6 $\mu$ m	Using Caliper Checker, Slip Gauge Set & Surface Plate by Comparison Method
4.	External Micrometer <sup>s</sup> L.C. 0.001 mm	0 to 100 mm	1.6 $\mu$ m	Using Slip Gauge Set by Comparison Method
5.	Depth Micrometer <sup>s</sup> L.C.: 0.01 mm	0 to 200 mm	7.0 $\mu$ m	Using Slip Gauge Set & Surface Plate by Comparison Method
6.	Dial Gauge <sup>s</sup> (Plunger Type) L.C.: 0.001 mm	0 to 25 mm	4.1 $\mu$ m	Using Electronic Dial Calibration Tester by Comparison Method
7.	Dial Gauge <sup>s</sup> (Lever Type) L.C.: 0.001 mm	0 to 2 mm	4.1 $\mu$ m	Using Electronic Dial Calibration Tester by Comparison Method
8.	Bore Gauge <sup>s</sup> (Transmission)	0 to 2 mm	4.0 $\mu$ m	Using Electronic Dial Calibration Tester by Comparison Method

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9.	Digital Dial <sup>s</sup> L.C.: 0.001 mm	0 to 50 mm	1.0 $\mu$ m	Using Slip Gauge Set by Comparison Method
10.	Feeler Gauge <sup>s</sup>	0 to 1 mm	3.0 $\mu$ m	Using Digital Micrometer by Comparison Method
11.	Bevel Protractor <sup>s</sup> L.C.: 5 min	0-90-0°	2.8 min	Using Angle Gauge Set by Comparison Method
II.	<b>PRESSURE INDICATING DEVICES</b>			
1.	Pressure Gauge <sup>#</sup>	0 to 35 bar 0 to 700 bar	0.02 bar 0.42 bar	Using Digital Pressure Calibrator as per DKD-R-6-1
2.	Vacuum Gauge <sup>#</sup>	(-) 0.85 bar to 0 bar	0.01 bar	Using Digital Pressure Calibrator as per DKD-R-6-2
III.	<b>TORQUE GENERATING DEVICES</b>			
1.	Torque Wrench <sup>s</sup> Type I (Class A, B & C) Type II (Class A, B & C)	10 Nm to 1000 Nm	1.51 %	Using Torque Sensor with Indicator as per IS/ISO 6789:2003

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<b><u>THERMAL CALIBRATION</u></b>				
<b>1.</b>	<b>TEMPERATURE</b>			
1.	Temperature Sensor with or without Indicator (RTD, Thermocouple) <sup>§</sup>	(-) 20 °C to <250 °C 250 °C to 650 °C  >650 °C to 1200 °C	0.15 °C 0.23 °C  2.35 °C	Using SSPRT, 6.5 DMM, Temperature Bath by Comparison Method  Using S Type Thermocouple, Digital Recorder, Temperature Bath by Comparison Method
2.	Glass Thermometer <sup>§</sup>	25 °C to 250 °C	0.16 °C	Using SSPRT, 6.5 DMM, Oil Bath by Comparison Method
3.	Temperature Liquid Baths, Dry Temperature Blocks, Incubators, Ovens, Muffle Furnace etc. <sup>§</sup>	(-) 20 °C to 0 °C >0 °C to 650 °C  >650 °C to <1000 °C 1000 °C to 1200 °C	0.1 °C 0.2 °C  1.9 °C 2.35 °C	Using SSPRT, 6.5 DMM by Single Point Calibration  Using S Type Thermocouple, Digital Recorder by Single Point Calibration
4.	Temperature Sensor with or without Indicator (RTD, Thermocouple) <sup>*</sup>	(-) 20 °C to <250 °C 250 °C to 650 °C  >650 °C to 1200 °C	0.16 °C 0.23 °C  2.35 °C	Using SSPRT, 6.5 DMM, Temperature Bath by Comparison Method  Using S Type Thermocouple, Digital Recorder, Temperature Bath by Comparison Method

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5.	Temperature Liquid Baths, Dry Temperature Blocks, Incubators, Ovens, Muffle Furnace etc.*	(-) 20 °C to 0 °C >0 °C to 650 °C  >650 °C to <1000 °C 1000 °C to 1200 °C	0.1 °C 0.2 °C  2.03 °C 2.35 °C	Using SSPRT, 6.5 DMM by Single Point Calibration  Using S Type Thermocouple, Digital Recorder by Single Point Calibration
6.	Temperature Uniformity Survey of Incubators, Ovens, Muffle Furnace etc.*	200 °C to 1200 °C	15.5 °C	Using N Type (minimum 9) Thermocouple, Digital Recorder by Nine Point Calibration

\* Measurement Capability is expressed as an uncertainty ( $\pm$ ) at a confidence probability of 95%

§ Only in Permanent Laboratory

\* Only for Site Calibration

# The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

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