

Laboratory Instruments Calibration and Test Centre, 88-C, 5th Cross, Barathi Colony, Peelamedu, Coimbatore, Tamil Nadu

Accreditation Standard ISO/IEC 17025: 2005

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Validity 13.07.2018 to 12.07.2020 Last Amended on -

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (\pm)	Remarks
<u>ELECTRO-TECHNICAL CALIBRATION</u>				
I	SOURCE			
1.	DC Voltage [#]	1 mV to 10 mV 10 mV to 100 mV 100 mV to 1000 V	0.41 % to 0.044 % 0.044 % to 0.011 % 0.011 % to 0.008 %	Using Multi Product Calibrator - 5502A by Direct Method
2.	DC Current [#]	1 mA to 10 mA 10 mA to 100 mA 100 mA to 1 A 1 A to 10 A 10 A to 20 A	0.020 % to 0.016 % 0.016 % to 0.025 % 0.025 % to 0.069 % 0.069 % to 0.090 % 0.090 % to 0.14 %	Using Multi Product Calibrator - 5502A by Direct Method
	DC Current ^{\$}	20 A to 1000 A	0.3 % to 0.84 %	Using 5502A with AC/DC Current Calibrator with Current Coil by Direct Method
		0.5 Ω to 1 Ω 1 Ω to 10 Ω 10 Ω to 1 M Ω 1 M Ω to 100 M Ω 100 M Ω to 1000 M Ω	0.12 % to 0.06 % 0.06 % to 0.016 % 0.016 % to 0.019 % 0.019 % to 0.58 % 0.58 % to 1.74 %	Using Multi Product Calibrator - 5502A by Direct Method
		Discrete values 1 m Ω 10 m Ω 100 m Ω 1 Ω 10 Ω 100 Ω	0.48 % 0.039 % 0.024 % 0.012 % 0.012 % 0.012 %	Using DC resistance Box by V/I method
	AC Voltage [#]	50 Hz to 1 kHz 1 mV to 10 mV 10 mV to 100 mV	2.62 % to 0.35 % 0.35 % to 0.058 %	Using Multi Product Calibrator - 5502A by Direct Method

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		100 mV to 10 V 10 V to 1000 V	0.058 % to 0.043 % 0.043 % to 0.061 %	
	AC Voltage [#]	1 kHz to 10 kHz 1 mV to 10 mV 10 mV to 10 V 10 V to 1000 V	2.54 % to 0.37 % 0.37 % to 0.14 % 0.14 % to 0.11 %	Using Multi Product Calibrator - 5502A by Direct Method
		50 Hz to 1 kHz 1 mA to 10 mA 10 mA to 1 A 1 A to 10 A 10 A to 20 A	0.015 % to 0.074 % 0.074 % 0.074 % to 0.099 % 0.17 %	Using Multi Product Calibrator - 5502A by Direct Method
		50 Hz 20 A to 50 A	0.17 % to 0.35 %	Using Multi Product Calibrator - 5502A & AC/DC Current Calibrator by Direct Method
	AC Current ^{\$}	50 Hz 50 A to 600 A	0.35 % to 1 %	Using Multi Product Calibrator - 5502A & AC/DC Current Calibrator with Current Coil by Direct Method
6.	Capacitance [#]	1 nF to 1 μ F 1 μ F to 300 μ F	0.65 % to 0.53 % 0.53 % to 0.65 %	Using Multi Product Calibrator - 5502A by Direct Method
7.	Frequency [#]	1 Hz to 10 Hz 10 Hz to 500 kHz	0.59% to 0.06 % 0.06% to 0.012 %	Using Multi Product Calibrator - 5502A by Direct Method
8.	Temperature Simulation [#] J Type	(-) 200 °C to 1200 °C	0.32 °C	Using Multi Product Calibrator - 5502A by Direct Method

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	K Type T Type R Type N Type S Type E Type B Type PT - 100	(-) 200 °C to 1200 °C (-) 270 °C to 400 °C 0 °C to 1799 °C (-) 100 °C to 1300 °C 0 °C to 1699 °C (-) 250 °C to 1000 °C 600 °C to 1700 °C (-) 250 °C to 750 °C	0.47 °C 0.73 °C 0.88 °C 0.47 °C 0.79 °C 0.581 °C 0.92 °C 0.27 °C	
9.	Insulation Resistance [#]	0.1 M Ω to 10 M Ω 10 M Ω to 100 G Ω 100 G Ω to 1 T Ω	1.16 % to 1.29 % 1.29 % to 2.32 % 2.32 % to 5.78 %	Using Decade Megohm Box by Direct Method
10.	Power at 1P2W @ UPF 240V, 0.1A to 20A @ 50Hz [#] 0.1 to 0.1 Lead/LAG 240V, 0.1A to 20A at 50Hz	24 W to 4800 W 2.4 W to 480 W	0.33 % to 0.2 % 0.8 % to 0.51 %	Using Multi Product Calibrator - 5502A by Direct Method
II.	MEASURE			
1.	DC Voltage [#]	100 μ V to 1 mV 1 mV to 100 mV 100 mV to 10 V 10 V to 100 V 100 V to 1000 V 1 kV to 10 kV	0.11 % to 0.015 % 0.015 % to 0.0007 % 0.0007 % to 0.0004 % 0.0004 % to 0.0006 % 0.0006 % to 0.0007 % 3.73 %	Using 8½ Digit Reference Multimeter by Direct Method Using High Voltage Probe with Oscilloscope by Direct Method
2.	DC Current [#]	100 μ A to 10 mA 10 mA to 100 mA 100 mA to 1 A 1 A to 10 A 10 A to 19.95 A	0.0019 % 0.0019 % to 0.0056 % 0.0056 % to 0.025 % 0.025 % to 0.044 % 0.044 % to 0.047 %	Using 8½ Digit Reference Multimeter by Direct Method

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3.	AC Voltage [#]	50 Hz to 1 kHz 1 mV to 100 mV 100 mV to 1 V 1 V to 100 V 100 V to 1000 V 1 kHz to 10 kHz 1 mV to 100 mV 100 mV to 1 V 1 V to 100 V 100 V to 1000 V 10 kHz to 100 kHz 1 mV to 100 mV 100 mV to 1 V 1 V to 100 V 50Hz 1 kV to 20 kV	0.94 % to 0.016 % 0.016 % to 0.019 % 0.019 % to 0.022 % 0.022 % to 0.016 % 1.49 % to 0.020 % 0.020 % to 0.015 % 0.015 % 0.015 % to 0.016 % 2.4 % to 0.032 % 0.032 % to 0.11 % 0.11 % to 0.077 % 3.47 %	Using 8½ Digit Reference Multimeter by Direct Method Using High Voltage Probe with Oscilloscope by Direct Method
4.	AC Current [#]	50 Hz to 1 kHz 100 μ A to 1 mA 1 mA to 10 mA 10 mA to 1 A 1 A to 10 A 10 A to 19.95 A 1kHz to 10kHz 100 μ A to 1mA 1mA to 100mA 100mA to 1A 1A to 10A 10A to 19.95A 50Hz 19.95A to 50A	0.081 % to 0.058 % 0.058 % 0.058 % to 0.095 % 0.095 % to 0.11 % 0.11 % 0.09% to 0.058% 0.058% 0.058% to 0.11% 0.11% to 0.31% 0.31% 0.31% to 0.18%	Using 8½ Digit Reference Multimeter by Direct Method Using Digital Power Meter by Direct Method

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Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (\pm)	Remarks
5.	Resistance [#]	0.1 Ω to 1 Ω 1 Ω to 10 Ω 10 Ω to 100 Ω 100 Ω to 100 k Ω 100 k Ω to 1 M Ω 1 M Ω to 10 M Ω 10 M Ω to 100 M Ω 100 M Ω to 1 G Ω 1 G Ω to 10 G Ω 10 G Ω to 20 G Ω	0.58 % to 0.058 % 0.058 % to 0.0059 % 0.0059 % to 0.0012 % 0.0012 % 0.0012 % to 0.0014 % 0.0014 % to 0.0049 % 0.0049 % to 0.027 % 0.027 % to 0.29 % 0.29 % 0.29 % to 0.25 %	Using 8½ Digit Reference Multimeter by Direct Method
6.	Frequency [#]	4 Hz to 10 Hz 10 Hz to 10 kHz 10 kHz to 500 kHz	0.18 % to 0.082 % 0.082 % to 0.013 % 0.013 % to 0.016 %	Using 6½ Digit Precision Multimeter by Direct Method
7.	Time Interval [#]	1 sec to 86400 sec (24 hrs)	0.09 sec to 4.65 sec	Using Time Totalizer By Comparison Method
8.	Temperature Simulation [#] J Type K Type T Type R Type S Type E Type B Type N Type PT - 100	(-) 200 °C to 1200 °C (-) 200 °C to 1200 °C (-) 200 °C to 400 °C 0 °C to 1700 °C 0 °C to 1699 °C (-) 250 °C to 1000 °C 600 °C to 1700 °C (-) 100 ° to 1300 °C (-) 200 °C to 600 °C	0.32 °C 0.47 °C 0.73 °C 0.90 °C 0.82 °C 0.71 °C 0.92 °C 0.47 °C 0.26 °C	Using Multi Product Calibrator - 5502A by Direct Method Using Precision Multimeter by Direct Method
9.	AC Power / Energy [#] at 50Hz 1P2W at 0.1lead/lag to UPF 60V to 240V	0.6 W to 4.8 kW	1.32 % to 0.24 %	Using Digital Power Meter By Direct/ Comparison Method

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Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (\pm)	Remarks
	0.1A to 20A AC Power #at 60Hz 1P2w 60V to 240V at UPF 1A to 5A AC Power / Energy# at 50Hz 3P4W 0.1lead/lag to UPF 60V to 240V 0.1A to 20A	60 W to 1200 W 1.8 W to 14.4 kW	0.24 % 0.5 % to 0.24 %	
10.	Power Factor# 1 P2W & 3 P4W 50 Hz	100 V, 1 A 0.1 - UPF -0.1PF Lead / Lag	0.006 %	Using Digital Power Meter By Direct / Comparison Method

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<u>MECHANICAL CALIBRATION</u>				
I. DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)				
1.	External Micrometer [§] (Analog /Digital) L.C.: 0.001 mm ^ϕ	Up to 100 mm	0.8 μ m	Using Gauge Blocks
2.	Depth Micrometer [§] (Analog /Digital) L.C.: 0.001 mm ^ϕ	Up to 25 mm	0.7 μ m	Using Gauge Blocks
3.	Caliper [§] (Vernier/Dial/Digital) L.C.: 0.01 mm ^ϕ	Up to 300 mm Up to 600 mm	6.9 μ m 7.3 μ m	Using Gauge Blocks and Caliper Checker
4.	Depth Gauge [§] (Analog/Dial/Digital) L.C.: 0.01 mm ^ϕ	Up to 300 mm	6.9 μ m	Using Gauge Blocks and Caliper Checker
5.	Height Gauge [§] (Vernier/Dial/Digital) L.C.: 0.01 mm ^ϕ	Up to 600 mm	7.1 μ m	Using Gauge Blocks and Caliper Checker
6.	Plunger Type Dial Gauge [§] (Analog/Dial/Digital) L.C.: 0.001 mm ^ϕ	Up to 10 mm	2.5 μ m	Using Dial Calibration Tester
7.	Lever Type Dial Gauge [§] L.C.: 0.01 mm ^ϕ	Up to 0.8 mm	3.8 μ m	Using Dial Calibration Tester

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8.	Bore Gauge [§] (Transmission Only) L.C.: 0.001 mm ^ϕ	Up to 1.5 mm	3.0 μ m	Using Dial Calibration Tester & HLM
9.	Dial Thickness Gauge [§] L.C.: 0.001mm ^ϕ L.C.: 0.01mm ^ϕ	Up to 1 mm Up to 10 mm	0.8 μ m 6.13 μ m	Using Gauge blocks
10.	Feeler Gauge [§]	Up to 1 mm	0.9 μ m	Using HLM
11.	Foils [§]	Up to 1 mm	0.9 μ m	Using HLM
12.	Extension Rods / Micrometer Setting Standards [§]	25 mm to 75 mm	1.2 μ m	Using HLM
13.	Plain Plug Gauge [§]	1 mm to 100 mm	1.0 μ m	Using HLM
14.	Thread Plug Gauge [§]	2 mm to 100 mm	1.3 μ m	Using HLM
15.	Plain Ring Gauge [§]	2 mm to 100 mm	2.1 μ m	Using HLM
16.	Thread Ring Gauge [§]	2 mm to 100 mm	2.1 μ m	Using HLM
17.	Snap Gauge [§]	1 mm to 100 mm	2.1 μ m	Using HLM
18.	Thread Measuring Wires [§]	0.17 mm to 3.2 mm	0.9 μ m	Using HLM
19.	Pistol Caliper [§] L.C.: 0.1 mm ^ϕ	Up to 100 mm	35.1 μ m	Using Gauge Blocks
20.	Bevel Protractor [§] L.C.: 5 min ^ϕ	0 to 360°	3.3 min	Using Angel Gauge Blocks

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II.	PRESSURE INDICATING DEVICES			
1.	Hydraulic Pressure Dial / Digital Pressure Gauge & Pressure Transmitter [#]	0 to 700 bar	0.225 bar	Using Digital Pressure with Gauge Hydraulic Pump
2.	Hydraulic Pressure Dial / Digital Pressure Gauge & Pressure Transmitter [#]	0 to 100 bar	0.088 bar	Using Pressure Transmitter with Hydraulic Pump
3.	Pneumatic Pressure Dial /Digital (Low Pressure Gauge & Pressure Transmitter) [#]	0 to 0.5 bar	0.004 bar	Using Digital Manometer & Low Pressure Screw Pump
4.	Pneumatic Pressure Dial /Digital (Low Pressure Gauge & Pressure Transmitter) [#]	0 to 16 bar	0.094 % rdg	Using Pressure Transmitter with Pneumatic Pump
5.	Dial /Digital (Low, Vacuum Gauge & Vacuum Transmitter [#]	(-) 0.5 bar to 0 bar	0.001 bar	Using Digital Manometer & Low Pressure Screw Pump
6.	Dial / Digital (Low, Vacuum Gauge & Vacuum Transmitter [#]	(-) 0.90 bar to 0 bar	0.007 bar	Using Digital Manometer & Pneumatic Hand Held Pump
III.	ACCELERATION AND SPEED			
1.	Dig/Analog Tachometer, RPM Meter [§] (Contact Type)	100 RPM to 3500 RPM	1.83 % to 0.06 %	Using Digital Tachometer

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2.	Dig/Analog Tachometer, RPM Meter ^s (Non Contact Type)	60 RPM to 20000 RPM	2.177 % to 0.011 %	Using Digital Tachometer
3.	Analog/Digital Vibration Meter ^s (Acceleration Only)	1m/s ² to 50 m/s ² (pk) [20Hz to 500 Hz]	4.02 %	Using Vibration Calibrator
IV.	ACOUSTICS			
1.	Sound Level Meter ^s	1 kHz 94 dB & 114 dB	0.51 dB	Using Sound Level Calibrator

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<u>THERMAL CALIBRATION</u>				
1.	TEMPERATURE			
1.	Liquid-in-Glass Thermometer #	(-) 10 °C to 150 °C	0.31 °C	Using PRT with Indicator, High Precision Oil Bath by Comparison Method
2.	Infrared/Non-Contact Thermometer \$	50 °C to 500 °C	2.30 °C	Using Infrared Thermometer, Black Body Furnace by Comparison Method
3.	Humidity Sensors, Analog / Digital Hygrometers \$	20 % RH to 95 % RH @ 25 °C	2.0 % RH	Temperature & Humidity Indicator with Sensor, Relative Humidity Calibrator by Comparison Method
4.	RTD, Thermocouples, Temperature Sensors With/Without Indicator, Temperature Gauges, Temperature Transmitters #	(-) 40 °C to 150 °C	0.11 °C	Using PRT with Indicator, High Precision Oil Bath by Comparison Method
		150 °C to 600 °C	2.95 °C	Using PRT with Indicator, Dry Temperature Calibrator by Comparison Method
5.	RTD, Thermocouples, Temperature Sensors With/ Without Indicator, Temperature	600 °C to 1200 °C	3.89 °C	Using 'S' Type Thermocouple with DMM, Dry Block Furnace by Comparison Method

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	Gauges, Temperature Transmitters #			
6.	Freezer, Refrigerator, Incubator (for Non-Medical Applications), Oven, Furnace, Autoclave (for Non-Medical Applications) at Single Point*	(-) 20 °C to 400 °C 400 °C to 1000 °C	0.98 °C 2.19 °C	Using RTD & 'S' Type Thermocouple with DMM by Comparison Method
7.	Freezer, Refrigerator, Oven Etc (Spatial Mapping) *	(-) 20 °C to 150 °C	3.95 °C	Using RTD with Recorder by Comparison Method
8.	Humidity Chamber, Environmental Chamber etc. at Single Point*	20 % RH to 95 % RH @ 25 °C	1.96 % RH	Temperature & Humidity Indicator by Comparison Method

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%

\$Only in Permanent Laboratory

*Only for Site Calibration

The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

⊕ Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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