

Laboratory Godrej & Boyce Mfg. Co. Ltd., Lawkim Motors Group, Calibration & Inspection, Unit No. 18, Electronic Sadan 2, MIDC Bhosari, Pune, Maharashtra

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number CC-2495

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Validity 22.04.2018 to 21.04.2020

Last Amended on -

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ($\pm$)	Remarks
<u>ELECTRO-TECHNICAL CALIBRATION</u>				
I.	SOURCE			
1.	Resistance [#]	1 Ω to 300 k Ω 300 k Ω to 30 M Ω 30 M Ω to 100 M Ω	1.19 % to 0.03 % 0.03 % to 0.19 % 0.19% to 0.56 %	Using Universal Calibration System (Fluke 9100) by Direct Method
2.	Resistance (High) [#]	100 M Ω to 1G Ω Up to 10 G Ω	0.56 % to 1.17 % 1.17 %	Using Decade Resistance Box (Cropico RH9A) by Direct Method
3.	DC Voltage [#]	1 mV to 300 mV 300 mV to 1000 V	0.80 % to 0.01 % 0.01 % to 0.07 %	Using Universal Calibration System (Fluke 9100) by Direct Method
4.	AC Voltage [#]	50 Hz 10 mV to 300 mV 300 mV to 300 V 300 V to 1000 V	4.48 % to 0.06 % 0.06 % to 0.07 % 0.07 % to 0.09 %	Using Universal Calibration System (Fluke 9100) by Direct Method
5.	DC Current [#]	10 μ A to 300 mA 300 mA to 20 A 20 A to 1000 A	0.25 % to 0.08 % 0.08 % to 0.28 % 0.60%	Using Universal Calibration System (Fluke 9100) by Direct Method
6.	AC Current [#]	50 Hz 10 μ A to 20 A 20 A to 850 A	1.13 % to 0.3 % 0.5 % to 0.7%	Using Universal Calibration System (Fluke 9100) by Direct Method

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7.	Capacitance [#]	1 kHz 3 nF to 300 nF 300 nF to 300 μ F	1.99 % to 0.85 % 0.85 % to 1.3 %	Using Universal Calibration system (Fluke 9100) by Direct Method
		1 kHz 500 pF- 1 μ f 1 μ F-90 μ f	1.17 % to 1.18 % 1.18 % to 5.78 %	Using Decade Cap. Box (Time Elect.1071) by Direct Method
8.	Frequency [#]	3 Hz to 1 MHz	0.19 %	Using Universal Calibration System (Fluke 9100) by Direct Method
9.	Inductance [#]	1 kHz 1 mH to 10 H	3.47%	Using Decade Inductance Box (Time Elect.1053) by Direct Method
10.	Oscilloscope [#]			
	a) Vertical Deflection DC function	10 mV to 100 V	0.70 % to 0.24 %	Using Universal Calibration System (Fluke 9100) by Direct Method
	b) Horizontal Deflection (Time Base)	10 nS to 1 S	0.11 % to 0.06 %	
	c) Band Width	Up to 250 Mhz	6.34%	
11.	Temperature Simulation [#]			Using Multifunction Calibrator (Beamex MC2) By Direct Method
	RTD	(-) 200 °C to 800 °C	0.41°C	
	"K" Type	(-) 200 °C to 1370 °C	0.51°C	
	"J" Type	(-) 200 °C to 1200 °C	0.41°C	
	"R" Type	0 to 1700 °C	1.14°C	
	"S" Type	0 to 1700 °C	1.14°C	
	"N" Type	(-) 200 °C to 1300 °C	0.24°C	
	"T" Type	(-) 200 °C to 300 °C	0.74°C	

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12.	Power [#] (Single Phase)	50 Hz @UPF	0.64 %	Using Universal Calibration System (Fluke 9100) by Direct Method
		120V / 240 V		
		0.01 A to 20 A		
		50 Hz @ 0.8 PF	0.94 %	
		120V / 240 V		
		0.1 A to 20 A		
		50 Hz @ 0.5 PF	1.33 %	
		120V / 240 V		
		0.1 A to 20 A		
II.	MEASURE			
1.	Resistance [#]	1 Ω to 100 k Ω 100 k Ω to 100 M Ω	0.36 % 0.36 % to 1.02 %	By Direct Method using 6 ½ Digital Multimeter (Fluke 8846A)
2.	DC Voltage [#]	10 mV to 100 V 100 V to 1000 V	0.047 % to 0.005 % 0.005 % to 0.06 %	By Direct Method using 6 ½ Digital Multimeter (Fluke 8846A)
3.	AC Voltage [#]	50 Hz 10 mV to 1000 V	1.6 % to 1.20%	By Direct Method using 6 ½ Digital Multimeter (Fluke 8846A)
4.	AC Voltage [#]	50 Hz 1 kV to 5 kV	6.10%	By Direct Method using H V probe with DMM
5.	DC Current [#]	10 μ A to 1 A 1 A to 10 A	0.36 % to 0.08 % 0.08 % to 0.19 %	By Direct Method using 6 ½ Digital Multimeter (Fluke 8846A)

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6.	AC Current [#]	50 Hz 200 μ A to 1 A 1 A to 10 A	1.40 % 1.40 %	By Direct Method using 6 $\frac{1}{2}$ Digital Multimeter (Fluke 8846A)
7.	Frequency [#]	10 Hz to 1 MHz	0.084 % to 0.06%	
8.	Digital/Analog Stop watch/Timer [#]	1 Sec to 3600 Sec	0.086 % to 1.217 sec	By Comparison Method Using Digital Stop Watch
9.	Temperature Measurement [#]			
	RTD	(-) 200 °C to 800 °C	0.46°C	By Direct method using Multifunction Calibrator (Beamex MC2)
	"K" Type	(-) 200 °C to 1370 °C	0.8°C	
	"J" Type	(-) 200 °C to 1200 °C	0.8°C	
	"R" Type	100 °C to 1700 °C	1.35°C	
	"S" Type	100 °C to 1700 °C	1.3°C	
	"N" Type	(-) 200 °C to 1300 °C	0.8 °C	
	"T" Type	(-) 200 °C to 300 °C	0.78 °C	
10.	AC Voltage*	50 Hz 1 kV to 100 kV	6.09 % to 2.38 %	Using High Voltage Divider (Udayraj VD - 100) by Direct Method

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<u>MECHANICAL CALIBRATION</u>				
I.	DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)			
1.	Vernier Caliper ^{\$} (Analog, Dial, Dig) L.C.: 0.01	0 to 300 mm	7.5 μ m	Using Slip Gauge
		0 to 600 mm	18.2 μ m	Using Caliper Checker
2.	Inside Caliper / Two Pin Dial ^{\$} L.C.: 0.01 mm	0 to 150 mm	7.3 μ m	Using Slip Gauge & Slip Gauge Accessories
3.	Dial/Digital Thickness Gauge/Pistol Caliper/Outside Caliper ^{\$} L.C.: 0.001 mm L.C.: 0.1 mm	0 to 12 mm 0 to 100 mm	2.0 μ m 57 μ m	Using Slip Gauge
4.	Vernier Depth Gauge (Analog, Digital) ^{\$} L.C.: 0.01 mm	0 to 300 mm	12.5 μ m	Using Slip Gauge & Surface Plate
		0 to 450 mm	8.8 μ m	Using Horizontal Length Measuring Machine
5.	Vernier Height Gauge (Analog, Dial, Digital) ^{\$} L.C.: 0.01 mm	0 to 300 mm	9.8 μ m	Using Slip Gauge
		0 to 600 mm	14.3 μ m	Using Caliper Checker Surface Plate

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6.	External Micrometer (Analog, Digital, Dial) ^{\$} L.C.: 0.001 mm	0 to 200 mm	1.5 μ m	Using Slip Gauge
		200 mm to 500 mm	6.5 μ m	Using Universal Length Metroscope
7.	Groove Micrometer ^{\$} L.C.: 0.01 mm	0 to 100 mm	5.8 μ m	Using Slip Gauge
8.	Depth Micrometer / Dial Depth Gauge ^{\$} L.C.: 0.001 mm	0 to 300 mm	4.2 μ m	Using Slip Gauge & Surface Plate
9.	Stick Type Inside Micrometer ^{\$} L.C.: 0.001 mm	50 mm to 500 mm	6.5 μ m	Using Horizontal Length Measuring Machine
10.	Jaw Type Inside Micrometer ^{\$} L.C.: 0.001 mm	5 mm to 300 mm	3.0 μ m	Using Slip Gauge & Slip Gauge Accessories
11.	Dial Indicator ^{\$} (Lever Type) L.C.: 0.001 mm	0 to 2 mm	1.3 μ m	Using Horizontal Length Measuring Machine
12.	Dial Indicator ^{\$} (Plunger Type) L.C.: 0.001	0 to 13 mm 0 to 150 mm	1.3 μ m 2.2 μ m	Using Horizontal Length Measuring Machine
13.	Dial Comparator / Elect. Comparator ^{\$} L.C.: 0.0001 mm	0 to 25 mm	0.3 μ m	Using slip gauge

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14.	Bore Gauge with Dial/Bore Gauge ^{\$} (for transmission only)	0 to 2 mm	3.2 μ m	Using Universal Length Metroscope
15.	Micrometer Head ^{\$} L.C.: 0.001	0 to 25 mm	1.7 μ m	Using Universal Length Metro scope
16.	Plain Plug Gauge / Width Gauge ^{\$}	Up to 100 mm	1.7 μ m	Using Slip Gauge & Dial Comparator with stand
		100 mm to 200 mm	2.8 μ m	Using Universal Length Metro scope
		200 mm to 400 mm	5.2 μ m	Using Universal Length Metro scope
17.	Measuring Pin ^{\$}	Up to Dia.30 mm	1.7 μ m	Using Universal Length Metro scope
18.	Thread Measuring Wire ^{\$}	Up to Dia.6.35 mm	0.8 μ m	Using Horizontal Length Measuring Machine
19.	Taper Thread Ring Gauge ^{\$}	Up to 100mm	3.8 μ m	Using Horizontal Length Metro scope
20.	Plain Snap Gauge ^{\$}	Up to 100 mm	1.0 μ m	Using Slip Gauge
		100 mm to 200 mm	2.9 μ m	Using Horizontal Length Metro scope
		200 mm to 400 mm	5.5 μ m	Using Horizontal Length Metro scope

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21.	Plain Ring Gauge ^{\$}	Up to 100 mm	2.0 μ m	Using Horizontal Length Measuring Machine Master Ring Gauge
		100 mm to 200 mm	2.9 μ m	Using Horizontal Length Measuring Machine Master Ring Gauge
		200 mm to 300 mm	5.2 μ m	Using Horizontal Length Metro Scope Master Ring Gauge
22.	Thread Plug Gauge ^{\$} (Major Dia. & Effective Dia.)	Up to 50 mm	1.8 μ m	Using Horizontal Length Measuring Machine & Thread Measuring Wires
		50 mm to 200 mm	2.9 μ m	Using Horizontal Length Measuring Machine & Thread Measuring Wires
		200 mm to 300 mm	5.1 μ m	Using Horizontal Length Measuring Machine & Thread Measuring Wires
23.	Thread Ring Gauge ^{\$} (Effective Dia. Only)	4 mm to 50 mm	1.7 μ m	Using ULM & Master Ring Gauge
		50 mm to 200 mm	2.9 μ m	Using ULM & Master Ring Gauge
24.	Feeler Gauge ^{\$}	Up to 2 mm	2.0 μ m	Using Dig. Micrometer
25.	Foils ^{\$}	Up to 5 mm	1.2 μ m	Using Horizontal Length Measuring Machine

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26.	Hegman Gauge ^{\$} (Grinding)	0 to 100 μm	2.5 μm	Using Dial Comparator with stand
27.	Setting Rods / Length Bar /Height Master ^{\$}	Up to 200 mm	2.7 μm	Using Slip Gauge & Dial Comparator with stand
		200 mm to 500 mm	6.3 μm	Using Horizontal Length Measuring Machine
28.	Coating Thickness Gauge ^{\$}	0 to 2000 μm	3.9 μm	Using Master Foils
29.	Bevel /Degree Protractor/ Digital Protractor Inclinometer ^{\$} L.C.1min	0-90 °	1 min	Using Angular Slip Gauge & Digital Indicator
30.	Spirit Level / Frame Type Level ^{\$} L.C.: 0.01 mm/m	Up to 300 mm	14.0 $\mu\text{m}/\text{m}$	Using Digital Precision Level
31.	Straight Edge ^{\$}	Up to 600 mm	7.4 μm	Using Slip Gauges
32.	Comparator Stand Flatness ^{\$}	Dia 70 mm	0.8 μm	Using Optical Flat
		200 mm x 200 mm	6.3 μm	Using Digital Indicator
33.	Dial Snap Gauge / Passometer ^{\$}	0 to 200 mm	3.9 μm	Using Slip Gauge
34.	Surface Plate ^{\$} (Granite/Cast Iron)	630 x 630	$1.9 \times \sqrt{\frac{L+W}{100}} \mu\text{m}$ (L & W in mm)	Using Digital Precision Level

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35.	V-Block (Parallelism/Flatness/Symmetry) ^s	Up to 150 mm	7.8 μ m	Using Cylindrical Master & Digital Indicator
36.	Electronic Height Gauge* L.C.0.0001mm	0 to 300 mm 0 to 600 mm	3.5 μ m 13.9 μ m	Using Slip Gauge, Caliper Checker
37.	Straight Edge*	Up to 1000 mm	13.8 μ m	Using Slip Gauges
38.	Surface Plate* (Granite/Cast Iron)	3000 mm x 3000 mm	$1.9 \times \sqrt{\frac{L+W}{100}} \mu$ m (L & W in mm)	Using Digital Precision Level
II.	DIMENSION (PRECISION INSTRUMENTS)			
1.	Profile Projector / Vision Measuring Machine / Metallurgical Microscope / Optical Microscope*			
	Linear (X, Y & Z Axis) L.C.0.0001mm	0 to 250 mm	6.5 μ m	Using Glass Scale
	Angular L.C. 1 sec	0 to 360°	5 min	Using Ang. Graticule
	Magnification	10X to 100 X	0.2%	Using Lin. Graticule & Dig. Caliper

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III.	PRESSURE INDICATING DEVICES			
1.	Pneumatic Pressure Dial/Digital Pressure Gauge/Pressure Transmitter [#] Pneumatic Pressure Dial/Digital Pressure Gauge/Pressure Transmitter [#]	0 to 20 bar	0.016 bar	Using Digital pressure indicator and hand pump By Comparison method as per DKD-R-6 and NABL122-13
		0 to 350 bar	0.18 bar	Using Digital pressure indicator and hand pump By Comparison method as per DKD-R-6 and NABL122-13
		>350 bar to 700 bar	0.22 bar	Using Digital pressure indicator and hand pump By Comparison method as per DKD-R-6 and NABL122-13
2.	Dial /Digital Vacuum Gauge and /Vacuum Transmitter [#]	(-) 0.8 bar to 0.01 bar	0.002 bar	Using Digital Vacuum indicator and vacuum pump By Comparison method as per DKD-R-6 and NABL122-13
IV.	MASS			
1.	Class II Weighing balances and Coarser *	200 mg to 200 g d $\geq$ 10 mg	0.15 g	Using F2 class standard weights 1 mg to 200 gm as per OIML R-76 and NABL -120-03

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2.	Class II Weighing balances and Coarser *	>200 g to 1 kg $d \geq 0.1$ g	1.54 g	Using M1 class standard weights >200 g to 40 kg as per OIML R-76 and NABL -120-0
		1 kg to 15 kg $d \geq 1$ g	2.1 g	
		15 kg to 40 kg $d \geq 10$ g	5.9 g	

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<u>THERMAL CALIBRATION</u>				
I.	TEMPERATURE			
1.	RTD/ Thermocouple/ Temperature sensor with and without Indicator, Dial Thermometer [#]	(-) 30 °C to 250 °C	0.30 °C	Using Standard PRT / Pt-100 with Indicator, with Dry well block / Oil Temp. Bath by comparison method
2.	Glass Thermometer [#]	50 °C to 200 °C	0.70 °C	Using Standard PRT / Pt-100 with Indicator, with Dry well block / Oil Temp. Bath by comparison method
3.	RTD/ Thermocouple/ Temperature sensor with and without Indicator [#]	250 °C to 600 °C	0.61 °C	Using Standard PRT / Pt-100 with Indicator, with Dry well block by comparison method
4.	Thermocouple/ Temperature sensor with and without Indicator [#]	600 °C to 1000 °C	1.2 °C	Using R/S type T/C with indicator with Dry well block by comparison method
5.	RTD/ Thermocouple/ Temperature sensor with and without Indicator [#]	1000 °C to 1150 °C	2.9 °C	Using R/S type T/C with indicator with Dry well block by comparison method
6.	Oven / Chamber*	(-) 80 °C to 250 °C	0.5 °C	Using Standard PRT / Pt-100 with Indicator, by using single sensor & Comparison Method

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7.	Oven / Muffle Furnace*	250 °C to 1000°C	2.9 °C	R/S Type Thermocouple With Indicator
8.	Refrigerator/ Environmental Chamber /Oven*	(-) 80 °C to 250°C	0.8 °C to 2.6 °C	Using RTD with Multi-Channel Data Logger By 9-pt Calibration & Mapping
9.	Oven/ Furnace*	300 °C to 1200°C	5.6 °C	Using k Type Thermocouple with Data Logger by 9pt Calibration & Mapping

* Measurement Capability is expressed as an uncertainty ($\pm$) at a confidence probability of 95%

^sOnly in Permanent Laboratory

*Only for Site Calibration

The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

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