

Laboratory **Endurance Technologies Ltd., Calibration Laboratory, Gat. No. 416,
Village – Takve, Post. – Vadgaon, Tal. – Maval, Dist. – Pune**

Accreditation Standard **ISO/IEC 17025:2005**

Field **Mechanical Calibration** **Issue Date** **22.02.2012**

Certificate Number **C-0477** **Valid Until** **21.02.2014**

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Measured Qty / Instrument	Range/ Frequency	*Calibration Measurement Capability (±)	Remarks
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AT LABORATORY

1. CALIPER (VERNIER, DIAL, DIGITAL) L.C. 0.02 mm L.C. 0.01 mm	0 to 600 mm 0 to 300 mm	18.6 µm 11.7 µm	Using Caliper Checker Using Slip Gauge Blocks By comparison
2. DEPTH GAUGE (VERNIER, DIAL, DIGITAL) L.C. 0.02 mm L.C. 0.01 mm	0 to 300 mm 0 to 300 mm	15.0 µm 9.0 µm	Using Depth Micrometer Checker (step Gauge) By comparison
3. HEIGHT GAUGE (VERNIER, DIAL & ELECTRONIC) L.C. 0.02 mm L.C. 0.01 mm	0 to 600 mm 0 to 600 mm	19.5 µm 17.0 µm	Using Caliper Checker Using Slip Gauge Blocks By comparison
4. EXTERNAL MICROMETER L.C. 0.01 mm L.C. 0.001 mm	0 to 100 mm 100mm to 300 mm 0 to 100 mm	4.0 µm 5.0 µm 2.1 µm	Using Micrometer Checking Set By comparison Using Long Slip Gauge Blocks By comparison

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5. INTERNAL MICROMETER (2 point) L.C. 0.01 mm	Upto 150 mm	6.5 μ m	Using Slip Gauge Accessory Set & Slip Gauge Blocks By comparison
6. DIAL GAUGE – (PLUNGER TYPE) L.C. 0.001 mm L.C. 0.01 mm	Upto 25 mm Upto 25 mm	3.0 μ m 4.5 μ m	Using Dial Calibration Tester
7. DIAL GAUGE (LEVER TYPE) L.C. 0.001 mm L.C. 0.01 mm	Upto 2.0 mm Upto 2.0 mm	3.0 μ m 4.5 μ m	Using Dial Calibration Tester
8. DEPTH MICROMETER L.C. 0.01 mm	0 to 300 mm	7.4 μ m	Using Depth Micrometer Checker By comparison
9. BORE GAUGE FOR TRANSMISSION ONLY	Upto 1.0 mm	4.0 μ m	Using Dial Calibration Tester By comparison
10. PLAIN PLUG GAUGE	Upto 200 mm	1.7 μ m	Using Electronics Comparator, Slip Gauge Block By comparison
11. PLAIN SNAP GAUGE	Upto 150 mm	1.5 μ m	Using Slip Gauge Block

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12. FEELER GAUGE	Upto 1 mm	3.5 μ m	Using Digital Micrometer
13. MEASURING PINS	0.5mm to 20 mm	1.0 μ m	Using Electronics Comparator, Slip Gauge Block By comparison
14. MICROMETER SETTING STANDARD	Upto 300 mm	2.2 μ m	Using Electronics Comparator, Slip Gauge Block By comparison
15. DIAL THICKNESS GAUGE L.C. 0.01 mm L.C. 0.001 mm	Upto 10 mm Upto 1 mm	4.0 μ m 1.3 μ m	Using Slip Gauge Block By comparison
16. PISTOL CALIPER L.C. 0.1 mm	0 - 50 mm	36.0 μ m	Using Slip Gauge Block By comparison
17. COMPARATOR WITH STAND L.C. 0.0001 mm L.C. 0.001 mm	Upto 1.0 mm Upto 1.0 mm	0.5 μ m 1.0 μ m	Using Slip Gauge Block By comparison
18. DIAL CALIBRATION TESTER L.C. 0.001 mm / L.C. 0.0001 mm	0 to 25 mm	1.0 μ m	Using Electronics Probe with DRO & Slip Gauge Blocks By comparison

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19. THREAD PLUG GAUGE	3mm to 100mm	3.5 μ m	Using Digital Micrometer, Thread Measuring Wires
<u>AT-SITE</u>			
1. ELECTRONIC HEIGHT GAUGE L.C. 0.001 mm	0- 600 mm	13.5 μ m	Using Length Bars and Slip Gauge Block by comparison
2. SURFACE PLATE CAST IRON / GRANITE	Upto 2400X 1600 mm	$3.1\sqrt{\frac{L+W}{100}}\mu\text{m}$ Where 'L' is Length in mm 'W' is width in mm	Using Spirit Level

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%