

Laboratory	Electrometer Corporation , 34, Main Patel Nagar Road, New Delhi		
Accreditation Standard	ISO/IEC 17025: 2005		
Discipline	Mechanical Calibration	Issue Date	01.12.2016
Certificate Number	C-0622	Valid Until	30.11.2018
Last Amended on	09.12.2016	Page	1 of 6

Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (\pm)	Remarks
I. DIMENSION (Basic Measuring Instrument, Gauge etc.)			
1. CALIPER ^{\$} (Vernier / Dial/ Digital)			
L.C.:- 0.01 mm	0 to 300 mm 0 to 1000 mm	8.0 μ m 17.0 μ m	Using "0" Grade Gauge Block. Grade "0" Long Gauge Blocks
L.C.: 0.02 mm	0 to 300 mm 0 to 600 mm 0 to 1000 mm	15.0 μ m 15.0 μ m 17.0 μ m	
2. VERNIER / DIAL / DIGIMATIC DEPTH GAUGE^{\$}			
L.C.: 0.01 mm ^Φ	0 to 300 mm	8.0 μ m	Using "0" Grade Gauge Block, Grade "0" Long Gauge Blocks
3. EXTERNAL MICROMETER ^{\$}			
L.C.: 0.001 mm	0 to 100 mm	1.7 μ m	Using "0" Grade Gauge Block
L.C.: 0.01 mm ^Φ	0 to 100 mm	6.0 μ m	
	100 to 200 mm	6.0 μ m	
	200 to 300 mm	7.0 μ m	
4. INTERNAL MICROMETER^{\$}			
L.C.: 0.01 mm	50 to 600 mm	8.0 μ m	Using "0" Grade Gauge Block , Dial Gauge. Grade "0" Long Gauge Blocks , Surface Plate
5. DEPTH MICROMETER^{\$}			
L.C.: 0.01 mm	0 to 25 mm 0 to 100 mm 0 to 300 mm	5.0 μ m 5.0 μ m 6.0 μ m	Using "0" grade gauge block , Grade "0" long Gauge Blocks

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Convenor

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Program Manager

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6. DIAL GAUGE / DIAL INDICATOR^{\$} (Plunger type) L.C.: 0.001 mm L.C.: 0.01 mm	0 to 25 mm 0 to 50 mm	1.7 μ m 6.0 μ m	Using "0" Grade Gauge Block
7. DIAL GAUGE^{\$} (Lever type) L.C.: 0.002 mm L.C.: 0.01 mm	0 to 0.2 mm 0 to 1 mm	1.3 μ m 3.0 μ m	Using "0" Grade Gauge Block
8. VERNIER HEIGHT GAUGE^{\$} L.C.: 0.02 mm	0 to 600 mm	16.00 μ m	Using "0" Grade Gauge Block, 0" Long Gauge Blocks, Surface Plate
9. DIGIMATIC HEIGHT GAUGE^{\$} L.C.: 0.01 mm	0 to 600 mm	10 μ m	Using "0" Grade Gauge Block, 0" Long Gauge Blocks, Surface Plate
10. BORE GAUGE^{\$} (Transmission mechanism) L.C.: 0.01 mm	0 to 2 mm	2.5 μ m	Using "0" Grade Gauge Block, Gauge Block Accessories
11. FEELER GAUGE^{\$}	0.05 to 1.0 mm	3.0 μ m	Using Digimatic Outside Micrometer
12. SETTING ROD / LENGTH BAR^{\$}	25 mm to 200 mm 200 mm to 500 mm	4.0 μ m 7.0 μ m	Using "0" Grade Gauge Block, Grade "0" Long Gauge Blocks And Digimatic Dial Indicator, Surface Plate

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13.	STEEL SCALE / TAPE[§] L.C.: 0.5 mm	0 to 1000 mm	364 \sqrt{L} , L is in m	Using Steel Scale Calibrator, Microscope Connected to DRO
14.	DIAL THICKNESS GAUGE[§] L.C.: 0.01 mm	0 to 25 mm	1.0 μ m	Using "0" Grade Gauge Block
15.	GROOVE MICROMETER[§] L.C.: 0.001 mm ^φ	0 to 100 mm	1.9 μ m	Using "0" Grade Gauge Block
16.	PLAIN PLUG GAUGE[§]	Up to 25 mm	2.5 μ m	Using Gauge Blocks, Digital Dial Gauge, Surface Plate
17.	MEASURING PIN[§]	1 mm to 25 mm	2.5 μ m	Using Digital External Micrometer
18.	INTERNAL CALIPER[§] (Dial Digital)	Upto 100 mm	8.0 μ m	Using "0" Grade Gauge Block
19.	SNAP GAUGE[§]	5 mm to 100 mm >100 to 200 mm >200 to 300 mm	2.3 μ m 3.4 μ m 8.4 μ m	Using "0" Grade Gauge Block
II. ACCELERATION AND SPEED				
1.	RPM[§]	2700 rpm Upto 30000 rpm Upto 60000 rpm	0.1 % 0.1 % 0.08 %	Using Fluke 5080A

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III. VOLUME			
1. CALIBRATION OF PISTON PIPETTE [§]	10 μ l to 100 μ l > 100 μ l to 500 μ l > 500 μ l to 5000 μ l	0.1 μ l 0.4 μ l 0.7 μ l	Using Digital Balance upto 200 g readability 0.01 mg and distilled water of known density
2. GLASSWARE [§]	1 ml to 25 ml > 25 ml to 100 ml > 100 ml to 200 ml	0.5 μ l 1.3 μ l 8.0 μ l	Using Digital Precision Balance and Distilled Water of known density as per ISO 4787 & ISO / TR 20461
3. GLASS BURETTE [§]	1 ml to 25 ml > 25 ml to 100 ml	0.5 μ l 1.3 μ l	
4. MEASURING CYLINDER / VOLUMETRIC FLASK [§]	5 ml to 100 ml > 100 ml to 2000 ml	4.5 μ l 60.0 μ l	
IV. PRESSUE INDICATING DEVICES			
1. Hydraulic Pressure / Dial and Digital Pressure Gauge / Pressure Indication system & Pressure Transmitter [#]	0 bar to 2.5 bar 2.5 bar to 20 bar 20 bar to 700 bar	0.15 bar 0.19 bar 0.63 bar	Using Digital Manometer
2. PNEUMATIC POSITIVE PRESSURE [§] (BP Apparatus, Mercury Manometer, Pressure Transmitter / Transducer)	0 to 1330 mbar	3.32 mbar	Using Mercury Manometer
3. PNEUMATIC NEGATIVE PRESSURE [§] (Manometer, Vacuum Gauge / Transmitter / Transducer)	0 to (-870 mbar)	2.45 mbar	Using Mercury Manometer

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V. WEIGHTS

1. MASS^s Class F2 Accuracy and Coarser	1 mg	0.016 mg	Using Weights of accuracy class E2 and Digital Balance up to 200 g readability 0.01 mg by Substitution Method & ABBA Weighing cycle as per OIML R 111
	2 mg	0.018 mg	
	5 mg	0.020 mg	
	10 mg	0.022 mg	
	20 mg	0.024 mg	
	50 mg	0.026 mg	
	100 mg	0.028 mg	
	200 mg	0.030 mg	
	500 mg	0.032 mg	
	1 g	0.034 mg	
	2 g	0.040 mg	
	5 g	0.046 mg	
	10 g	0.048 mg	
	20 g	0.050 mg	
	50 g	0.050 mg	
	100 g	0.060 mg	
	200 g	0.13 mg	
Class M1 Accuracy and coarser	500 g	7.10 mg	Using Weights of accuracy class E2 and Digital Balance up to 3 kg readability 0.01 g
	1 kg	7.64 mg	
	2 kg	8.94 mg	

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VI. WEIGHING SCALE AND BALANCE

1. CALIBRATION OF

WEIGHING BALANCE[#]

D=0.01 mg and coarser	0 to 200 g	0.13 mg	Using Standard weights (E2 class)
D= 1 mg and coarser	>200 g to 1 kg	3.24 mg	
D= 10 mg and coarser	>1 kg to 3 kg	12.16 mg	

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%

^{\$} Only in Permanent Laboratory

^{*} Only for Site Calibration

[#] The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

^o Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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