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| SI. | Quantity Measured / Instrument | Range/Frequency | *Calibration Measurement Capability (±) | Remarks |
|-----|-----------------------------------|---|---|--|
| | | ELECTRO TECH | NICAL CALIBRATION | |
| 1. | MEASURE | | | |
| 1. | DC Voltage \$ | 1 mV to 1000 V | 0.06% to 0.001% | Using 8 ½ Digital Multimeter Fluke 8508 By Direct/ Comparison Method |
| | DC Voltage * | 1 mV to 1000 V | 0.42% to 0.01% | Using 6 ½ Digital Multimeter Agilent 34401A , By Direct/ Comparison Method |
| | DC High Voltage # | 1 kV to 100 kV | 1.10 % | Using 0-200 kV AC/DC HV Divider With kV Meter By Comparison Method (Hipotronics) |
| 2. | DC Current \$ | 1µA to 20 mA 20 mA to 2 A 2 A to 20 A | 0.06% to 0.003% 0.003% to 0.011% 0.011% to 0.009% | Using 8 ½ Digital Multimeter Fluke 8508, By Direct/ Comparison Method |
| | DC Current * | 10 mA to 20 A | 0.01% to 0.15% | Using 6 ½ Digital Multimeter Agilent 34401A / Digital Power meter WT 3000, By Direct/ Comparison Method |

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| SI. | Quantity Measured / Instrument | Range/Frequency | *Calibration Measurement Capability (±) | Remarks |
|-----|-----------------------------------|--|--|--|
| 3. | AC Voltage \$ | 10 mV to 200 mV 10 Hz to 50 Hz 50Hz to 30 kHz | 0.13% to 0.004% 0.004% to 0.14% | Using 8 ½ Digital Multimeter Fluke 8508, |
| | | 30 kHz to 100 kHz | 0.1% to 0.05% | Three Phase Reference Standard Meter, ZERA COM 3003, EPZ- |
| | | 200 mV to 200 V 10 Hz to 50 Hz | 0.004% to 0.01% | 303-5, EPZ-303-05-3, MTE |
| | | 50Hz to 100 kHz | 0.01% to 0.022% | SRS 400.3, PRS 400.3 |
| | | 200 V to 1000 V 40 Hz to 1 kHz | 0.005% to 0.01% | RADIAN RD-30-233, CALMET C300 By Direct/Comparison Method |
| | AC Voltage * | 50Hz 10 mV to 1000 V | 0.94% to 0.093% | Using 6 ½ Digital Multimeter Agilent 34401A /Digital Power Meter WT 3000 By Direct/ Comparison Method |
| | AC High Voltage ^{\$} | 1 kV to 150 kV | 1.20 % | Using 0-200 kV AC/DC HV Divider With kV Meter By Comparison Method (Hipotronics) |
| | AC High Voltage* | 1 kV to 160 kV | 1.20 % | Using 0-200 kV AC/DC HV Divider With kV Meter |
| | | 161 kV to 200 kV | 2.61 % | By Comparison Method (Hipotronics) |

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|-----|-----------------------------------|---|--|--|
| 4. | AC Current \$ | 50 Hz to 5 kHz 10 μA to 200 mA AC 200 mA to 2 A AC | 0.18% to 0.03% 0.03% to 0.05% | Using 8 ½ Digital Multimeter Fluke 8508 ZERA COM 3003, EPZ 303- |
| | | 50 Hz to 1 kHz 2 A to 20 A AC | 0.05% to 0.02% | 5,EPZ303-05-3, MTE SRS 400.3, PRS400.3, |
| | | 50 Hz 1mA to 120 A AC | 0.028% to 0.015% | RADIAN RD-30-233, CALMET C300, By Direct/Comparison Method |
| | AC Current * | 50 Hz 50 mA to 20 A 1 mA to 120A AC | 0.6% to 0.1% 0.12% to 0.04% | Using 6 ½ Digital Multimeter Agilent 34401A, /Digital Power Meter WT 3000, Three Phase Reference Standard Meter, ZERA COM 3003, MTE PRS 400.3, RADIAN RD-30-233, CALMET C300 By Direct/ Comparison Method |
| 5. | Frequency \$ | 10 Hz to 2 MHz | 0.006% to 0.001% | Using 8 ½ Digital Multimeter Fluke 8508 |
| | | 45 Hz to 55 Hz | 0.015% | Three Phase Reference Standard Meter,ZERA COM 3003, EPZ-303-5, EPZ-303-05- 3,MTE SRS 400.3, PRS 400.3,RADIAN RD-30- 233,CALMET C300 By Direct/Comparison Method |

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| | Frequency * | 20 Hz to 1 MHz 45 Hz to 55 Hz | 0.06% 0.015% | Using 6 ½ Digital Multimeter Agilent 34401A/Digital Power Meter WT 3000, Three Phase Reference Standard Meter, ZERA COM 3003, MTE PRS 400.3, RADIAN RD-30-233, CALMET C300 By Direct/Comparison Method |
| 6. | Resistance ^{\$} | 10 μΩ to 1 Ω 1 Ω to 20 ΜΩ 20 ΜΩ to 200 ΜΩ 200 ΜΩ to 10 GΩ | 0.7% to 0.002% 0.002% to 0.004% 0.004% to 0.03% 0.03% to 0.59% | Using 8 ½ Digital Multimeter Fluke 8508, Fluke 9100A/ Multiproduct Calibrator 5500 & standard Resistor, Tettex 3200 A, By Direct/ Comparison Method |
| | Resistance * | 1 mΩ to 10 MΩ 10 MΩ to 100 MΩ | 0.062% to 0.11% 0.11% to 0.25% | Using 6 ½ Digital Multimeter Agilent 34401A/ Universal calibration system Wavetek 9100 / FLUKE 5500A By Direct/ Comparison Method |
| 7. | DC Power # | 1.5 V to 1000 V 0.05 A to 20 A | 0.26% | Using Digital Power Meter Yokogawa, WT 3000 By Direct/Comparison Method |

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| 8. | AC Power ^{\$} | 10 V to 575 V, 0.05 A to 20 A, 0.01PF-UPF-0.01PF Lead/Lag 0.25W to 11.5kW | 0.11% to 1.36% | Using Digital Power Meter Yokogawa, WT 3000 |
| | AC Power/Energy (Single & Three Phase) Active Power/Energy 50Hz | 55V to 290V, 0.25PF- UPF-0.25PF Lead/ Lag 10mA to 200A 0.20W to 58kW | 0.015% to 0.05% | Three Phase Reference Standard Meter, ZERA COM 3003, EPZ- 303-5, EPZ-303-05-3, MTE SRS 400.3, PRS 400.3, RADIAN RD-30-233, CALMET C300 By Direct/ Comparison Method |
| | AC Power – Active * | 10 V to 575 V, 0.05 A to 20 A, 0.01PF-UPF-0.01PF Lead/Lag 0.25W to 11.5kW | 0.11% to 1.81% | Using Digital Power Meter Yokogawa, WT 3000 |
| | AC Power – Reactive | 10 V to 575 V, 0.05 A to 20 A, 0.01PF-UPF-0.01PF 0.3VAr to 11.5kVAr Lead/Lag | 0.11% to 0.36% | |
| | AC Power/Energy (Single & Three Phase) Active & Reactive Power/Energy 50Hz | 55V to 290V, 0.25PF- UPF-0.25PF Lead/ Lag 10mA to 120A 0.20W to 34.8kW 0.20VAr to 34.8kVAr | 0.015% to 0.02% | Three Phase Reference Standard Meter ZERA COM 3003,MTE PRS 400.3,RADIAN RD-30-233, CALMET C300 By Direct/Comparison Method |

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| SI. | Quantity Measured / Instrument | Range/Frequency | *Calibration Measurement Capability (±) | Remarks |
|-----|--|--|--|---|
| 9. | Reactive Power ^{\$} | 10 V to 575 V, 0.05 A to 20 A, 0.01PF-UPF-0.01PF Lead/Lag 0.3VAr to 11.5kVAr | 0.11% to 0.36% | Using Digital Power Meter Yokogawa, WT 3000 |
| | AC Power/Energy (Single & Three Phase) Reactive Power/Energy 50Hz | 55V to 290V, 0.25PF- UPF-0.25PF Lead/ Lag 10mA to 200A 0.20VAr to 58kVAr | 0.015% to 0.05% | Three Phase Reference Standard Meter, ZERA COM 3003, EPZ- 303-5, EPZ-303-05-3, MTE SRS 400.3, PRS 400.3, RADIAN RD-30-233, CALMET C300 By Direct/ Comparison Method |
| 10. | Apparent Power * | 10 V to 575 V, 0.05 A to 20 A, 0.5 VA to 11.5 kVA | 0.12% | Using Digital Power Meter Yokogawa, WT 3000, Three Phase Reference Standard Meter ZERA COM 3003, EPZ- 303-5, EPZ-303-05-3, MTE SRS 400.3, PRS 400.3, RADIAN RD-30-233, CALMET C300 By Direct/ Comparison Method |

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| SI. | Quantity Measured / Instrument | Range/Frequency | *Calibration Measurement Capability (±) | Remarks |
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| 11. | Power Factor ^{\$} | 50Hz 10 V to 575 V, 0.05 A to 20 A, 0.01PF-UPF-0.01PF Lead/Lag 55 V to 290 V, 10 mA to 120 A, 0.25PF-UPF-0.25PF Lead/Lag | 0.09%to 1.36% | Using Digital Power Meter Yokogawa, WT 3000, Three Phase Reference Standard Meter, ZERA COM 3003, EPZ- 303-5, EPZ-303-05-3, MTE SRS 400.3, PRS 400.3 RADIAN RD-30-233, CALMET C300 By Direct/ Comparison Method |
| | Power Factor * | 50Hz 10 V to 575 V, 0.05 A to 20 A, 0.01PF-UPF-0.01PF Lead/Lag 55 V to 290 V, 10 mA to 120 A, 0.25PF-UPF-0.25PF Lead/Lag | 0.09% to 1.91% | Using Digital Power Meter Yokogawa, WT 3000 Three Phase Reference Standard Meter, ZERA COM 3003, MTE PRS 400.3, RADIAN RD-30-233, CALMET C300 By Direct/ Comparison Method |
| 12. | Time / Period # | 1 ms to 45 s. | 0.5% | Using Digital Oscilloscope By Direct/Comparison Method |
| 13. | Time # | 10 s. to 90000 s. | 0.1% to 0.05% | Using Digital Time Interval Meter, ADI Make By Direct/Comparison Method |

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| 14. | Capacitance \$ | 1кНz 100pF to 33µF | 0.29% to 0.36% | Using Precision LCR Meter Quadtech By Direct/ Comparison Method |
| 15. | Temperature ^{\$} (By Comparison method) Thermocouple RTD | (-)100°C to 1300°C (-)200°C to 800°C | 0.14°C 0.02°C | Using 8 ½ Digital Multimeter Fluke 8508, Digital Precision Thermometer, Cropico 3000 By Direct/ Comparison Method |
| | Temperature ⁺ (By Simulation method) Thermocouple RTD | (-)100°C to 1300°C (-)200°C to 800°C | 0.26°C 0.08°C | Using 6 ½ Digital Multimeter Agilent 34401A By Direct/Comparison Method |
| 16. | Harmonics of Fundamental Frequency 50 Hz ^{\$} | $1 - 41^{th} \text{ order}$ (0 to 500 V) $1 - 41^{th} \text{ order}$ (0 to 10A) | 0.2% | Using Digital Power Meter Yokogawa, WT 3000 By Direct/Comparison Method |
| 17. | Inductance ^{\$} | 1kHz 100μΗ to 10Η | 0.4% to 0.2% | Using Precision LCR Meter By Direct/Comparison Method |

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| 18. | Impulse Voltage/ Measuring System/ Voltage Divider # (Peak Magnitude, Front time, tail Time for LI, SI and Peak Magnitude, chopping time for LIC) | For LI 80 Vp to 1600 Vp 0.84 uS & 60 uS For SI 100 Vp to 1600 Vp 20 uS & 4000 uS For Chopping 400 Vp to 1250 Vp | LI: 0.72 % Front Time: 1.89 % Tail Time: 2.23 % SI: 0.66 % Front Time: 2.30 % Tail Time: 2.16 % Peak Magnitude LIC: 1.12% Chopping Time : 2.57 % | Using Reference Impulse Calibrator & Digital Oscilloscope By Standard Comparison Method (Haefely) |
| | Impulse Voltage # (Peak Magnitude) | Peak Magnitude 0 to 500 kVp | 1.56 % | Using Universal Voltage Divider By Standard Comparison Method (High Volt) |
| 19. | Current Transformer ^{\$} Ratio error and Phase angle error | 2.5-3200A/1-5A 3200-6300A/1-5A 6300-8000A/1-5A | ±0.016% in RE ±0.77 Min in PAE ±0.017% in RE ±1.31 Min in PAE ±0.025% in RE ±2.40 Min in PAE | Using Std. current transformer, Bridge/ Analyzer (Make: Eltel/ Tettex/Omicron) by using comparison method and using Portable injection kit. |
| 20. | Voltage Transformer ^{\$} Ratio error and Phase angle error | Primary: 110V to 66000V 110V/√3 to 220kV/√3 Secondary: 110/3V to 110V | ±0.027% in RE ±1.32 Min in PAE | Using Std. potential transformer, Bridge/ Analyzer (Make: Zera, Epro, Pragati electrical, Moonlight electrical, Eltel/ Tettex, Omicron) by using comparison method and by portable injection kit. |

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| 21. | Ratio Meter ^{\$} | 1 to 2000 | ±0.026% in RE | Direct Method (Make: Zera, Epro, Pragati electrical, Moonlight electrical) |
| 22. | CT-PT Test ^{\$} set/Analyzer | CT Mode: 1A-5A PT Mode: 110-110/3V | ±0.011% in RE ±0.46 Min in PAE ±0.011% in RE ±0.37 Min in PAE | Using CT-PT comparison method. (Make: Eltel/Tettex) |
| 23. | Capacitance & Tan δ [#] | 10 pF to 1000 pF & 1 x 10 ⁻⁵ to 3.5 100 V to 100kV At 50 Hz | Cap: ±0.13% Tan δ: ±3.90 x 10 ⁻⁵ | Using C & Tan delta bridge By Comparison Method |
| | For Standard Capacitor Direct measurement # | 10 pF to 1000 pF & 1 x 10 ⁻⁵ to 3.5 100 V to 100kV At 50 Hz | Cap: ±0.13% Tan δ: ±1.12 x 10 ⁻⁴ | Using C & Tan delta bridge by direct measurement of standard capacitor |
| 24. | Partial Discharge Calibrator ^{\$} | From 5 pC to 10 nC | ±3.00 % | Using Oscilloscope with resistor as per IEC:60270 |
| 25. | Current Transformer * Ratio error and Phase angle error | 2.5-3200A/1-5A 3200-6300A/1-5A | ±0.016% in RE ±0.77 Min in PAE ±0.017% in RE ±1.31 Min in PAE | Using Std. current transformer, Bridge/ Analyzer (Make: Eltel, Eltel/Tettex, Omicron) by using comparison method and using Portable injection kit. |

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|-----|---|---|--|---|
| 26. | Voltage Transformer * Ratio error and Phase angle error | Primary: 110V to 33000V 110V/√3 to 220kV/√3 Secondary: 110/3V to 110V | ±0.027% in RE ±1.32 Min in PAE | Using Std. potential transformer, Bridge/ Analyzer (Make: Zera, EPRO, Pragati, Moonlight, Eltel/ Tettex, Omicron) by using comparison method and using portable injection kit. |
| 27. | Ratio Meter * | 1 to 300 | ±0.026% in RE | Direct Method (Make: Zera, Pragati electrical , Moonlight electrical) |
| 28. | CT-PT Test * set/Analyzer | CT Mode: 1A-5A PT Mode: 110-110/3V | ±0.011% in RE ±0.46 Min in PAE ±0.011% in RE ±0.37 Min in PAE | Using CT-PT comparison method. (Make: Eltel/Tettex) |
| 11. | SOURCE | <u> </u> | | |
| 1. | DC Voltage # | 1 mV – 1000 V DC | 0.12% to 0.009% | Using Universal calibration system Wavetek 9100 / FLUKE 5500A By Direct Method |
| 2. | DC Current # | 1 μA – 320 mA 320 mA – 20 A 20 A – 1000 A | 0.5% to 0.03% 0.03% to 0.1% 0.1% to 0.3% | Using Universal calibration system Wavetek 9100 / FLUKE 5500A With Current Coils By Direct Method |

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| 3. | Resistance # | $\begin{array}{c} 10 \ \mu\Omega \\ 100 \ \mu\Omega \\ 1 \ m\Omega \\ 10 \ m\Omega \\ 100 \ m\Omega \\ 100 \ m\Omega \\ 1 \ \Omega \ \Omega \ \Omega \\ 1 \ \Omega \ \Omega \ \Omega \ \Omega \\ 1 \ \Omega \$ | 0.3% 0.02% 0.02% 0.02% 0.02% 0.06% 0.01% to 0.02% 0.01% to 0.02% 0.02% to 0.18% 018% to 0.3% 0.3% to 0.7% 0.7% to 1.5% | Using Standard Resistors Ohm Lab/Tettex / YEW, Decade Resistance Box, Tettex Universal Calibration System Wavetek 9100 / FLUKE 5500 Megohm Decade Box Tinsley By Direct Method |
| 4. | AC Voltage # | 10 mV to 300 mV AC 20 Hz to 50 Hz, 50Hz to 100kHz 300 mV to100 V AC 20 Hz to 10 kHz 10 kHz to 100 kHz, 100 V to1000 V AC 20 Hz to 10 kHz 10 V to 575 V AC, 50 Hz | 0.49% to 0.12% 0.06% to 0.12% 0.1% to 0.06% 0.06% to 0.55% 0.06% to 0.12% 0.01% to 0.02% | Using Universal Calibration System Wavetek 9100 / FLUKE 5500 Electrical Power Standard Master / FLUKE 6105 By Direct Method |

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|-----|-----------------------------------|--|--|---|
| 5. | AC Current # | 30 μA to 300 mA AC 50 Hz to 5 kHz 300 mA to 3 A AC | 0.76% to 0.14% | Using Universal Calibration System Wavetek 9100 / FLUKE 5500 |
| | | 50 Hz to 5 kHz | 0.05% to 0.17% | |
| | | 3 A to 20 A AC 50 Hz to 1 kHz | 0.04% to 0.54% | |
| | | 50 Hz 0.01 to 80 A AC 80 to 1000 A AC | 0.02 % 0.24 % | Electrical Power Standard Master / FLUKE with Current Coil By Direct Method |
| 6. | Frequency/ Time # | 10 Hz to 10 MHZ | 0.006% to 0.0008% | Using Universal Calibration System Wavetek 9100 / FLUKE 5500 By Direct Method |
| 7. | Oscilloscope # | 10 mV to 120 V AC 10 mV to 100 VDC 40 Hz to 250 MHz 4 ns to 5 s Time base 4% to 95% Duty Cycle | 0.5% 0.3% 2.7% 0.45% 0.15% | Using Universal Calibration System Wavetek 9100 with scope option By Direct Method |
| 8. | Capacitance # | 0.33ηF to 100 μF | 2.90% to 0.64% | Using Universal Calibration System Wavetek 9100 / FLUKE 5500 By Direct Method |
| 9. | DC Power # | 100 mV to 1000V 100mA to 11 A 0.01 W to 11 kW | 0.58% to 0.1% | Using FLUKE 5500 By Direct Method |

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| 10. | AC Power [#] 1- Phase | 10 V to 575 V, 0.05 A to 1000 A, UPF - 0.01 PF 0.25 W to 575 kW | 0.02% to 0.8% | Using Electrical Power Standard Master / FLUKE & Auxiliaries with Current Coil, Universal Calibration System, 9100 A By Direct Method |
| 11. | Apparent Power # 1-Phase | 10 V to 575 V, 0.05 A to 80 A, 0.01PF-UPF-0.01PF Lead/Lag 0.25 VA to 46 kVA | 0.02% to0.6% | Using Electrical Power Standard Master / FLUKE By Direct Method |
| 12. | Reactive Power # 1-Phase | 10 V to 575 V, 0.05 A to 80 A, UPF - 0.01 PF 0.3 VAr to 46 kVAr | 0.03% to 0.9% | Using Electrical Power Standard Master / FLUKE By Direct Method |
| 13. | Power Factor <i>*</i> 1-Phase | 50Hz 10 V to 575 V, 0.05 A to 80 A, UPF - 0.01 PF 10 V to 575 V, 20 A to 1000 A, UPF - 0.01 PF | 0.02% to 0.8% | Using Electrical Power Standard Master / FLUKE, Universal Calibration System, 9100 A By Direct Method |
| 14. | Temperature # (By stimulation of the sensor output by appropriate electric stimuli) Thermocouple RTD | (-)100°C to 1300°C (-)200°C to 800°C | 0.13°C 0.06°C | Using Universal Calibration System Wavetek 9100 / FLUKE 5500 By Direct Method |

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| 15. | Harmonics of Fundamental Frequency 50 Hz # | $\begin{array}{c} 0 - 41^{th} \text{ order} \\ (0 \text{ to } 500 \text{ V}) \\ 0 - 41^{th} \text{ order} \\ (0 \text{ to } 10\text{A}) \\ 0 - 41^{th} \text{ order} \\ (10 \text{ to } 500\text{A}) \end{array}$ | 0.1% 0.3% | Using Electrical Power Standard Master / FLUKE 6105/6100 with current coils By Direct Method |
| 16. | Counter # | 100 Counts to 999999 Counts | 0.6% to 0.08% | Using Universal Calibration System Wavetek 9100 / FLUKE 5500, Digital Time Interval Meter, ADI Make By Direct Method |
| 17. | Sweep Frequency Response Analyser # | 0dB, -40dB, -60dB, 10 kHz, | 1.76dB | Using Doble M5150 By Direct Method |
| MOE | BILE FACILITY | | | |
| I . | MEASURE | | | |
| 1. | Current Transformer Ratio error and Phase angle error | 2.5-3200A/1-5A 3200-6300A/1-5A | 0.020% in RE 0.92 Min in PAE 0.017% in RE 1.31 Min in PAE | Using Std. current transformer, Bridge/ Analyzer (Make: Eltel, Eltel/ Tettex, Omicron) by using comparison method and using Portable injection kit. |

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|-----|--|---|--|--|
| 2. | Voltage Transformer Ratio error and Phase angle error | Primary: 110V to 33000V 110V/√3 to33kV/√3 Secondary: 110/3V to 110V | 0.027% in RE 1.32 Min in PAE | Using Std. potential transformer, Bridge/ Analyzer (Make: Zera, Pragati electrical, Moonlight electrical, Eltel/Tettex, Omicron) by using comparison method and using portable injection kit. |
| 3. | Ratio Meter | 1 to 300 | 0.026% in RE | Direct Method (Make: Zera, Pragati electrical, Moonlight electrical) |
| 4. | CT-PT Test set/Analyzer | CT Mode: 1A-5A PT Mode: 110-110/3V | 0.011% in RE 0.46 Min in PAE 0.011% in RE 0.37 Min in PAE | Using CT-PT comparison method. (Make: Eltel/Tettex) |
| 5. | AC POWER/ENERGY (Single & Three Phase) Active, Reactive& apparent Power/Energy 45Hz to 55 Hz | 55V to 290V, 0.25PF- UPF-0.25PF Lead/ Lag 10mA to 120A 0.20W to 34.8kW 0.20VAr to 34.8kVAr | 0.04% to 0.06% | Using Three Phase Reference Standard Meter, MTE PRS 400.3, CALMET C300, Digital Power Meter Yokogawa, WT 3000 By Direct/ Comparison method |

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| SI. | Quantity Measured / Instrument | Range/Frequency | *Calibration Measurement Capability (±) | Remarks |
|-----|-----------------------------------|---|--|---|
| 6. | Voltage | 50 Hz 50V to 400V | 0.05% | Using Three Phase Reference Standard Meter, MTE PRS 400.3, CALMET C300, Digital Power Meter Yokogawa, WT 3000 By Direct/ Comparison method |
| 7. | Current | 50 Hz 10mA to 120A | 0.05% | Using Three Phase Reference Standard Meter, MTE PRS 400.3, CALMET C300, Digital Power Meter Yokogawa, WT 3000 By Direct/ Comparison method |
| 8. | Power Factor | 50 Hz 0.25PF- UPF-0.25PF Lead/ Lag | ±0.001PF | Using Three Phase Reference Standard Meter, MTE PRS 400.3, CALMET C300, Digital Power Meter Yokogawa, WT 3000 By Direct/ Comparison method |
| 9. | Frequency | 45Hz to 55Hz | 0.05% | Using Three Phase Reference Standard Meter, MTE PRS 400.3, CALMET C300, Digital Power Meter Yokogawa, WT 3000 By Direct/ Comparison method |

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|-----|--|---|--|--|
| | | MECHANICA | L CALIBRATION | |
| 1. | DIMENSION (BASIC M | EASURING INSTRUME | ENT, GAUGE ETC.) | |
| 1. | External Micrometer ^{\$} L. C. : 0.001 mm L. C. : 0.01 mm | 0 to 25 mm 25 mm to 150 mm 150mm to 300 mm 300mm to 600 mm | 1.2μm 6.0 μm 13.0 μm 20.0 μm | Using Gauge Block Grade '0' And Using Steel Long Slip Gauge Comparison method IS 2967 |
| 2. | Vernier Caliper ^{\$} L. C.: 0.01 mm | 0 to 300 mm 300mm to 600 mm 600mm to 1000 mm | 12.3 μm 20.0 μm 30.0 μm | Using Gauge Block Grade '0' Caliper Checker IS 3651(Part I &II) |
| 3. | Dial Gauges ^{\$} (Plunger Type) L. C.: 0.001 mm | 0 to 50 mm | 2.0µm | Using Gauge Block Grade '0' IS 2092 |

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| 11. | UTM, TENSION CREEP | AND TORSION TESTI | NG MACHINE | |
| 1. | Static Uniaxial Testing Machine * Tension | 100 N to 200 kN | 0.35% | Using Load Cell with Display (Class 0.5 & Class 1 accuracy) For UTM of accuracy class 1 and coarser as per IS 1828 : Part- I |
| | Compression | 100 N to 500 kN | 0.35% | Using Load Cell with Display (Class 0.5 & Class 1 accuracy) For UTM of accuracy class 1 and coarser as per IS 1828 : Part- I |
| III. | ACCELERATION AND | SPEED | | |
| 1. | Speed ^{\$} (Non-Contact- Tachometer) | 10 to 60000 RPM | 1.2% | Using Digital Tachometer By comparison method |

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|-----|--|--|--|--|
| | | THERMAL | CALIBRATION | |
| 1. | TEMPERATURE | | | |
| 1. | Temperature # (PRT/ Thermocouple with or without temperature indicator) | (-)45°C to 150°C >150°C to 300°C >300°C to 600°C >600°C to 1000°C | 0.11°C 0.44°C 1.26°C 2.25°C | Using 4 wire PRT, Digital Precision Thermometer with sensor (PRT/Thermocouple), 'S' type Thermocouple, 6 ½ digit multimeter, Using liquid bath / Dry block bath, High Temperature Dry block bath. (By Comparison Method) |
| 2. | Glass Thermometer # | (-)30°C to 100°C | 0.11°C | Using 4 wire PRT, Digital Precision Thermometer with RTD/ liquid bath Based on existing scope using liquid bath (By Comparison Method) |
| 3. | Lab Oven, Climatic Chamber, Environment Chamber # | (-)45°C to 200°C | 1.14°C | Using data acquisition system with sensors (RTD Type & T-Type) |
| | | >200°C to 300°C | 5.30°C | Using data acquisition system with sensors (K-Type) Based on existing scope (Multi Position Calibration) |

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|-----|--|--|--|---|
| 4. | Temperature Indicator with sensor of Temperature bath, Oven, Furnaces, Liquid bath, Dry block # | (-)45°C to 150°C >150°C to 300°C >300°C to 600°C >600°C to 1000°C | 0.11°C 0.44°C 1.26°C 2.25°C | Using 4-Wires SPRTS, Precision Digital Thermometer with Sensor (RTD/Thermocouple) / 6 ½ digit Multimeter, "S" Type thermocouple (Single Point) |
| 5. | Temperature # (Non-contact type Pyrometer, IR Thermometer, Thermo vision camera) | 0°C to 140°C >140°C to 300°C >300°C to 600°C >600°C to 1000°C | 1.6°C 2.7°C 3.2°C 4.2°C | Using Standard Pyrometer, IR Thermometer, Black body Temperature source (By Comparison Method) |
| 11. | SPECIFIC HEAT AND H | IUMIDITY | | |
| 1. | Humidity & Temperature # (Climatic Chamber, Environment Chamber) | 20% to 95% RH (25°C to 55°C) | 3% RH @ 25°C 0.7 °C | Using Humidity/ Temperature data logger (multi points) (By Comparison Method) |
| 2. | Humidity / Temperature Indicator with sensor of Climatic Chamber / Environment Chamber [#] | 20% to 95% RH (25°C to 85°C) | 1.5% RH 0.7°C | Using Humidity/ Temperature Indicator with Sensor/ Data logger (Single Point) (By Comparison Method) |

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|-----|---|--|--|---|
| 3. | Thermo Hygrometer, Hygrometer, Temperature & Humidity data logger, Humidity Indicator with probe # | 20% to 95% RH (25°C to 85°C) 10°C to 85°C (25% to 95% RH) | 2% RH @ 25 °C 0.7°C | Using 4-Wires SPRTS, Precision Digital Thermometer with Sensor (RTD/Thermocouple) / 6 ½ digit Multimeter, Humidity Indicator with Sensor, Humidity data logger, Humidity Generator (By Comparison Method) |

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| | | <u>OPTICAL C</u> | ALIBRATION | |
| 1. | Luminous Flux / Chromaticity Co- Ordinates / Correlated Color Temperature / Color Rendering Index Of Lamps ^{\$} | 350 nm to 1050 nm fo spectral flux (i.e.10 lm to 100000 lm for luminous flux, 2000 Kelvin color temperature to 8000 Kelvin color temperature for correlated color temperature, x=0.0001 to 1 ; y=0.0001 to 1 for chromaticity coordinates, & 0 to 100 index for color rendering index) | of the value of the Luminous flux, | he |

* Measurement Capability is expressed as an uncertainty (±) at a confidence probability of 95% ^{\$}Only in Permanent Laboratory.

*Only for Site Calibration.

[#] Both Permanent Laboratory & Site. The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.