

Laboratory Eastern Calibrators, 58/3 Prince Anwar Shah Road, Kolkata,  
West Bengal

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number CC-2318

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Validity 01.08.2017 to 31.07.2019

Last Amended on 18.09.2017

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
<b><u>ELECTRO-TECHNICAL CALIBRATION</u></b>				
<b>1.</b>	<b>SOURCE</b>			
<b>1.</b>	DC Voltage <sup>#</sup>	5 mV to 20 mV 20 mV to 200 mV 200 mV to 2 V 2 V to 20 V 20 V to 200 V 200 V to 1000 V	0.1394% to 0.0349% 0.0349% to 0.0079% 0.0079% to 0.0059% 0.0059% to 0.0047% 0.0047% to 0.0094% 0.0094% to 0.0107%	Using MFC Time Electronics 5025 By Direct Method
<b>2.</b>	AC Voltage <sup>#</sup>	<b>50 Hz</b> 5 mV to 20 mV 20 mV to 200 mV 200 mV to 2 V 2 V to 20 V 20 V to 200 V 200 V to 1000 V	2.5538% to 0.6404% 0.604% to 0.1051% 0.1051% to 0.0469% 0.0469% to 0.0484% 0.0484% to 0.0822% 0.0822% to 0.1089%	Using MFC Time Electronics 5025 By Direct Method
<b>3.</b>	DC Current <sup>#</sup>	50 $\mu$ A to 200 $\mu$ A 200 $\mu$ A to 2 mA 2 mA to 20 mA 20 mA to 200 mA 200 mA to 2 A 2 A to 10 A 20 A to 400 A 400 A to 1000 A	0.1052% to 0.0263% 0.0263% to 0.0386 % 0.0386% to 0.0411% 0.0411% to 0.0231% 0.0231% to 0.0590% 0.0590% to 0.1903% 0.8525% to 1.3144% 1.3144% to 1.227%	Using MFC Time Electronics 5025 By Direct Method  With CC

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4.	AC Current <sup>#</sup>	<b>50 Hz</b> 50 $\mu$ A to 200 $\mu$ A 200 $\mu$ A to 2 mA 2 mA to 20 mA 20 mA to 200 mA 200 mA to 2 A 2 A to 10 A 20 A to 400 A 400 A to 1000 A	1.0177% to 0.2600% 0.2600% to 0.1005% 0.1005% to 0.1251% 0.1251% to 0.1251% 0.1251% to 0.2467% 0.2467% to 0.5612% 0.7646% to 1.2149% 1.2149% to 1.2057%	Using MFC Time Electronics 5025 By Direct Method  With CC
5.	Resistance <sup>#</sup> (2W)	10 $\Omega$ to 100 $\Omega$ 100 $\Omega$ to 1 k $\Omega$ 1 k $\Omega$ to 10 k $\Omega$ 10 k $\Omega$ to 100 k $\Omega$ 100 k $\Omega$ to 1 M $\Omega$ 1 M $\Omega$ to 10 M $\Omega$	0.5837 % to 0.0585% 0.0585% to 0.00956% 0.0096% to 0.0096% 0.0096% to 0.0085% 0.0085% to 0.1002% 0.1002% to 0.1170%	Using MFC Time Electronics 5025 By Direct Method
6.	Frequency <sup>#</sup>	20 Hz to 100 kHz 100 kHz to 1 MHz	0.0011% to 0.0037% 0.0037% to 0.3736%	Using MFC Time Electronics 5025 By Direct Method
7.	Temperature Simulation <sup>#</sup>			
	Thermocouple 'J' T/C 'K' T/C 'R' T/C 'S' T/C RTD	50°C to 600°C 100°C to 1200°C 300°C to 1700°C 300°C to 1700°C (-) 200°C to 600°C	0.92°C 0.92°C to 1.08°C 1.7°C 1.7°C 1.20°C	Using Temperature Calibrator Metravi 14 By Direct Method
<b>II.</b>	<b>MEASURE</b>			
1.	DC Voltage <sup>§</sup>	20 mV to 100 mV 100 mV to 1 V 1 V to 10 V 10 V to 100 V 100 V to 1000 V	0.0678% to 0.0415% 0.0415% to 0.1261% 0.1261% to 0.1042% 0.1042% to 0.0175% 0.0175% to 0.0170%	Using 6½ Pico Test Corp M3511A DMM By direct method

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2.	DC Voltage <sup>#</sup>	1 kV to 10 kV	5.5% to 6.0%	Using HV Probe 80 k40 & DMM
3.	AC Voltage <sup>\$</sup>	<b>50 Hz</b> 20 mV to 100 mV 100 mV to 1 V 1 V to 10 V 10 V to 100 V 100 V to 700 V	0.4326% to 0.2073% 0.2073% to 0.808% 0.808% to 0.6015% 0.6015% to 0.2001% 0.2001% to 0.2040%	Using 6½ Pico Test Corp M3511A DMM By Direct Method
4.	DC Current <sup>\$</sup>	2 mA to 100 mA 100 mA to 1 A 1 A to 10 A	1.2128% to 0.0805% 0.0805% to 0.252% 0.252% to 0.3416%	Using 6½ Pico Test Corp M3511A DMM By Direct Method
5.	AC Current <sup>\$</sup>	<b>50 Hz</b> 1 A to 10 A	0.228% to 0.814%	Using 6½ Pico Test Corp M3511A DMM By Direct Method
6.	Resistance <sup>#</sup> (2 W)	1 $\Omega$ to 100 $\Omega$ 100 $\Omega$ to 1 M $\Omega$ 1 M $\Omega$ to 10 M $\Omega$	0.6009% to 0.0293% 0.0293% to 0.4913% 0.4913% to 0.1796%	Using 6½ Pico Test Corp M3511A DMM By Direct Method
		100 $\Omega$ to 10 G $\Omega$	6.84%	Using Digital insulation Tester By Comparison Method
7.	Frequency <sup>\$</sup>	40 Hz to 10 kHz	0.0867% to 0.5058%	Using 6½ Pico Test Corp M3511A DMM By Direct Method
8.	Time <sup>#</sup>	30 s to 900 s	0.646 s	Using Time Delay Counter By Direct Method

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<b><u>MECHANICAL CALIBRATION</u></b>				
<b>I.</b>	<b>DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)</b>			
1.	External Micrometer <sup>§</sup> (Incl Digit, Digimatic) L.C.: 0.001 mm  L.C.: 0.01 mm	0 to 25 mm 25 mm to 150 mm  150 mm to 300 mm 300 mm to 400 mm 400 mm to 600 mm	4.7 $\mu$ m 5.3 $\mu$ m  8.7 $\mu$ m 9.6 $\mu$ m 11.8 $\mu$ m	Using Slip Gauge Sets ('0' & '00'), Electronic Height Gauge & Granite Surface Plate
2.	Internal Micrometer <sup>§</sup> L.C.: 0.01 mm	50 mm to 500 mm	11.2 $\mu$ m	Using Electronic Height Gauge
3.	Caliper <sup>§</sup> (Vernier, Dial, Digital) L.C.: 0.01 mm <sup>Φ</sup>	Upto 300 mm 300 mm to 600 mm	9.1 $\mu$ m 12.3 $\mu$ m	Using Slip Gauge Sets ('0' & '00'), External Micrometer & Electronic Height Gauge
4.	Height Gauge <sup>§</sup> (Digimatic, Dial, Vernier) L.C.: 0.01 mm <sup>Φ</sup>	Upto 300 mm 300 mm to 600 mm	9.1 $\mu$ m 12.1 $\mu$ m	Using Electronic Height Gauge & Granite Surface Plate
5.	Depth Micrometer <sup>§</sup> L.C.: 0.01 mm	Upto 150 mm	7.0 $\mu$ m	Using Slip Gauge Sets ('0' & '00'), Granite Surface Plate
6.	Depth Gauge <sup>§</sup> (Vernier, Digimatic) L.C.: 0.01 mm <sup>Φ</sup> L.C.: 0.02 mm	Upto 300 mm 300 mm to 600 mm	13.30 $\mu$ m 16.9 $\mu$ m	Using Slip Gauge Sets ('0' & '00'), Length Bars & Granite Surface Plate

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7.	External & Internal <sup>§</sup> Dial Caliper L.C.: 0.01 mm	Upto 10 mm	5.9 $\mu$ m	Using Slip Gauge Sets ('0' & '00')
8.	Dial Thickness Gauge/ Pistol Caliper <sup>§</sup> L.C.: 0.01 mm L.C.: 0.1 mm	Upto 25 mm Upto 50 mm	5.9 $\mu$ m 57.8 $\mu$ m	Using Slip Gauge Sets ('0' & '00')
9.	Dial Indicator (Plunger) (including Digimatic) <sup>§</sup> L.C.: 0.001 mm <sup>Φ</sup> L.C.: 0.002 mm	Upto 50 mm Upto 5 mm	2.65 $\mu$ m 3.0 $\mu$ m	Using Slip Gauge Sets ('0' & '00') & Granite Surface Plate
10.	Dial Indicator (Lever) <sup>§</sup> (Including Digimatic) L.C.: 0.001 mm <sup>Φ</sup>	Upto 1 mm	3.2 $\mu$ m	Using Slip Gauge Sets ('0' & '00') & Granite Surface Plate
11.	Measuring Scale <sup>§</sup> L.C.: 0.05 mm	0 to 1000 mm	290 $\mu$ m	Using Measuring setup for scale and tape calibration
12.	Measuring Tape <sup>§</sup> L.C.: 1.0 mm	0 to 50 m	290 $\mu$ m $\sqrt{(L/900)}$ $\mu$ m L in mm	Using Measuring setup for scale and tape calibration
13.	Feeler Gauge <sup>§</sup>	Upto 1 mm	4.0 $\mu$ m	Using External Micrometer
14.	Hegman Gauge <sup>§</sup>	0 to 100 $\mu$ m	4.6 $\mu$ m	Using Electronic Height Gauge & Granite Surface Plate

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15.	Foils <sup>§</sup>	Upto 2 mm	3.00 $\mu$ m	Using External Micrometer
16.	Coating Thickness Gauge <sup>§</sup> (Including Digital)	Upto 1500 $\mu$ m	3.00 $\mu$ m	Using Standard Foils
17.	Micrometer Setting Rod /Micrometer Stick <sup>§</sup>	13 mm to 300 mm 300 mm to 600 mm	5.7 $\mu$ m 10.3 $\mu$ m	Using Electronic Height Gauge & Granite Surface Plate
18.	Plain Plug Gauge <sup>§</sup>	2.5 mm to 100 mm	4.5 $\mu$ m	Using Electronic Height Gauge
19.	Snap Gauge <sup>§</sup>	5 mm to 100 mm	4.5 $\mu$ m	Using Electronic Height Gauge
20.	Cylindrical Measuring Pin <sup>§</sup>	1 mm to 10 mm	3.7 $\mu$ m	Using External Micrometer
21.	Radius Gauge <sup>§</sup>	0.5 mm to 25 mm	10.5 $\mu$ m	Using Profile Projector
22.	Thread Pitch Gauge <sup>§</sup> Pitch Angle	0.6 mm to 7 mm 60°	8.0 $\mu$ m 3.0 min of arc*	Using Profile Projector
23.	Tri Square <sup>§</sup> (Squareness only)	100 mm to 200 mm	2.0 min of arc	Using Profile Projector
24.	Bevel/Angle Protractor <sup>§</sup> / Combination Set Including Digital L.C.: 1 min <sup>Φ</sup>	0° to 180°	2.25 min of arc	Using Profile Projector

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25.	Test Sieve/Wire Cloth/ Perforated Plate <sup>s</sup> Wire cloth Perforated plate (Orifice Dia)	53 $\mu$ m to 4 mm Above 4 mm to 125 mm	6.6 $\mu$ m 16.5 $\mu$ m	Using Profile Projector Using Digimatic Caliper
<b>II.</b>	<b>TORQUE GENERATING DEVICES</b>			
1.	Torque <sup>s</sup> (Hand Torque Tool) (Type I - Class A, B & C)	3 Nm to 20 Nm >20 Nm to 200 Nm >200 Nm to 1000 Nm	0.28 Nm 1.2 Nm 4.7 Nm	Using Digital Torque Wrench Sensor With display unit as per IS/ISO 6789:2003
<b>III.</b>	<b>MASS</b>			
1.	Weights <sup>s</sup> (M1 Class and coarser)	1 mg 2 mg 5 mg 10 mg 20 mg 50 mg 100 mg 200 mg 500 mg 1 g 2 g 5 g 10 g 20 g 50 g 100 g 200 g	0.10 mg 0.10 mg 0.10 mg 0.11 mg 0.11 mg 0.11 mg 0.11 mg 0.11 mg 0.11 mg 0.14 mg 0.14 mg 0.14 mg 0.14 mg 0.14 mg 0.14 mg 0.14 mg 0.17 mg	Using Weights of accuracy class E2 and Digital Balance upto 200 g readability 0.1 mg by substitution method and ABBA weighing cycle procedure based on OIML R111 and NABL 122-02

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Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
	(M2 Class and coarser)	500 g 1 kg 2 kg	8.0 mg 10.0 mg 11.0 mg	Using Weights of accuracy class F1 and Electronic Balance upto 4 kg readability 0.01 g. Calibration of Class M2 accuracy and coarser
	(M3 Class and coarser)	5 kg 10 kg 20 kg	1.3 g 1.3 g 1.4 g	Using Weights of accuracy class F1 and Electronic Balance upto 30 kg readability: 1.0 g. Calibration of Class M3 accuracy and coarser
<b>IV.</b>	<b>WEIGHING SCALE AND BALANCE</b>			
<b>1.</b>	Weighing Balance # d:0.1 mg and Coarser	0 to 200 g	0.2 mg	Using Standard weights (E2 Class) Calibration of Electronic Weighing Balance of Class II and coarser as per OIMLR-76-1: 2006 and NABL 122-03
	d :10 mg and Coarser d : 0.1 g and Coarser d: 1.0 g and Coarser	> 200 g to 4 kg > 4 kg to 10 kg > 10 kg to 30 kg	15.0 mg 55.0 mg 0.97 g	Using Standard weights (F1 Class) Calibration of Electronic Weighing Balance of Class III
<b>V.</b>	<b>VOLUME</b>			
<b>1.</b>	Piston Pipette <sup>s</sup>	> 100 $\mu$ l to 1000 $\mu$ l	0.75 $\mu$ l to 1.16 $\mu$ l	Using Digital Balance of 200g readability 0.1 mg and distilled water of known density. Micro-pipette as per IS 8655-6 & ISO/TR20461 and NABL122 – 04

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2.	Glass ware <sup>§</sup>			Using Digital Precision Balance and distilled water of known density as per ISO 4787 and ISO/TR 20461 and NABL 122-04
	Glass Pipettes (Graduated/ Non graduated)	1 ml to 25 ml > 25 ml to 100 ml	20 $\mu$ l	
	Glass Burette	1 ml to 25 ml > 25 ml to 100 ml	20 $\mu$ l	
	Measuring Cylinder / Volumetric Flask / Conical Flask / Beaker	5 ml to 100 ml > 100 ml to 500 ml > 500 ml to 1000 ml > 1000 ml to 2000 ml	20 $\mu$ l	
<b>VI.</b>	<b>SPECIFIC GRAVITY AND DENSITY</b>			
1.	Specific Gravity Hydrometer <sup>§</sup>	(0.700 to 2.000) sp. gr.	0.0085 sp. gr.	Using Calibrated Standard Specific Gravity Hydrometer (least count 0.005 sp. gr. and Coarser) and liquids of known Densities as per IS 3104(Part-1) and NABI-122-05
2.	Density Hydrometer <sup>§</sup>	0.650 g/ml to 1.000 g/ml	0.0015 g/ml	Using the Calibrated Standard Density Hydrometer (least count 0.001 g/ml and Coarser) and liquids of known densities as per IS 3104(Part-1) and NABI-122-05

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<b>VII.</b>	<b>PRESSURE INDICATING DEVICES</b>			
1.	Pressure (Water) Dial /Digital Pressure Gauges and Calibrators, Pressure Transmitters, Pressure Switches <sup>#</sup>	0 to 10 bar	0.08 bar	Using Digital Pressure Calibrator as per DKD – R-6-1 and NABL 122-13
2.	Hydraulic Pressure Dial /Digital Pressure Gauges and Calibrators, Pressure Transmitters, Pressure Switches <sup>#</sup>	0 to 700 bar	0.41 bar	Using Digital Pressure Calibrator as per DKD – R-6-1 and NABL 122-13
3.	Vacuum Dial /Digital Vacuum Gauges and Indicators and Calibrators <sup>#</sup>	(-) 0.8 bar to 0 bar	0.009 bar	Using Digital Vacuum Indicator as per DKD – R-6-1 and NABL 122-13
<b>VIII.</b>	<b>ACCELERATION AND SPEED</b>			
1.	RPM (Non Contact type) and Centrifuge <sup>#</sup>	100 rpm to 1000 rpm 1000 rpm to 10000 rpm 10000 rpm to 30000 rpm	1.4%	Using Digital Tachometer with Reference to a Calibrated Tachometer with Light Source By Comparison Method

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<b><u>THERMAL CALIBRATION</u></b>				
<b>I.</b>	<b>TEMPERATURE</b>			
1.	Glass Thermometer, Thermocouples/RTD with Indicators and without indicators <sup>\$</sup>	(-) 20 °C to 100 °C 100 °C to 300 °C	0.72 °C 3.51 °C	Using Digital Thermometer (PT100) by Comparison method
2.	Glass Thermometer Thermocouples/RTD with Indicators and without indicators *	(-) 10 °C to 100°C 100 °C to 300°C	0.75 °C 3.51 °C	Using Digital Thermometer (PT100) by Comparison Method
3.	Digital/Analog Temperature indicator with sensors, Thermocouples/RTD without Indicators #	300 °C to 400 °C 400 °C to 1000 °C	3.45 °C 5.32 °C	Using Digital Thermometer (PT100) Standard Thermocouple with Indicator (R Type) , Temperature Calibrator by Comparison method
	Digital/Analog Temperature indicator with sensors <sup>\$</sup>	1000 °C to 1400 °C	6.49 °C	
	Thermocouples/RTD without Indicators <sup>#</sup>	1000 °C to 1400 °C	6.49 °C	
4.	Dial Thermometers #	30 °C to 300 °C	3.63 °C	Using Digital Thermometer (PT100) by Comparison

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II.	SPECIFIC HEAT AND HUMIDITY			
1.	Humidity Indicator of Chambers / Env. Chambers*	40 % RH to 90 % RH 25 °C to 40 °C	3.2 % 1.4 °C	Using Thermohygro Data Logger

\* Measurement Capability is expressed as an uncertainty ( $\pm$ ) at a confidence probability of 95%

§ Only in Permanent Laboratory

\* Only for Site Calibration

# The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

° Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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