

Laboratory Cross Calibration Center, 553, Sector-23, N.I.T. Faridabad, Haryana
Accreditation Standard ISO/IEC 17025: 2005
Certificate Number CC-2246 **Page** 1 of 6
Validity 03.12.2017 to 02.12.2019 **Last Amended on** 07.02.2018

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ($\pm$)	Remarks
<u>ELECTRO-TECHNICAL CALIBRATION</u>				
I.	MEASURE			
1.	AC Voltage ^s	50 Hz 10 mV to 100 mV 100 mV to 1 V 1 V to 100 V 100 V to 750 V	0.6 % 0.6 % 0.6 % 0.6 %	Using 6½ Digital Multimeter By Direct / Comparison Method
2.	DC Voltage ^s	1 mV to 100 mV 100 mV to 1 V 1 V to 10 V 10 V to 100 V 100 V to 1000 V	0.6 % 0.6 % 0.6 % 0.6 % 0.6 %	Using 6½ Digital Multimeter By Direct / Comparison Method
3.	AC Current ^s	50 Hz 100 mA to 1 A 1 A to 3 A	0.6 % 0.6 %	Using 6½ Digital Multimeter By Direct/ Comparison Method
4.	DC Current ^s	1 mA to 10 mA 10 mA to 100 mA 100 mA to 1 A 1 A to 3 A	0.3 % 0.3 % 0.3 % 0.3%	Using 6½ Digital Multimeter By Direct / Comparison Method
5.	Resistance 4 W ^s	10 Ω to 100 Ω 100 Ω to 1 k Ω 1 k Ω to 10 k Ω 10 k Ω to 100 k Ω	0.1% 0.1% 0.1% 0.1%	Using 6½ Digital Multimeter By Direct / Comparison Method
6.	Resistance 2 W ^s	1 M Ω to 10 M Ω 10 M Ω to 100 M Ω	1% 1%	Using 6½ Digital Multimeter By Direct / Comparison Method
7.	Frequency ^s	10 Hz to 300 K Hz	0.2%	Using 6½ Digital Multimeter By Direct / Comparison Method

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8.	Temperature Simulation* (Temperature Indicator /Controller)			
	RTD/ Pt100	(-) 190 °C to 850 °C	0.7 %	Using Universal Calibrator/ Digital Process Multimeter By Direct method
	Thermocouple J Type	0 °C to 750 °C	0.7 %	
	K Type	0 °C to 1370 °C	0.7 %	
	R Type	200 °C to 1750 °C	0.7 %	
	S Type	0 °C to 1750 °C	0.7 %	

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<u>MECHANICAL CALIBRATION</u>				
I.	DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)			
1.	Caliper ^s (Digital/Dial/Vernier) L.C.: 10 μ m	0 to 600 mm	14.0 μ m	Using Caliper Checker & External Micrometer By Comparison Method
2.	Depth Caliper ^s (Digital/Dial/Vernier) L.C.: 10 μ m	0 to 300 mm	11.0 μ m	Using Gauge Block & Surface Plate By Comparison Method
3.	Height Gauge ^s (Digital/Dial/Vernier) L.C.: 10 μ m	0 to 600 mm	15 μ m	Using Caliper Checker & Surface Plate By Comparison Method
4.	External Micrometer ^s (Digital/Dial/Vernier) L.C.: 1 μ m ^Φ	0 to 100 mm 100 mm to 300 mm	2.1 μ m 4.6 μ m	Using Gauge Block By Comparison Method
5.	Micrometer Setting Rod ^s	0 to 275 mm	3.9 μ m	Using Gauge Block Set, Plunger Dial gauge & Comparator Stand By Comparison Method
6.	Depth Micrometer ^s L.C.: 10 μ m	0 to 100 mm	6.8 μ m	Using Gauge Block Set & Surface Plate By Comparison Method
7.	Plunger Dial Gauge ^s L.C.: 1 μ m L.C.: 10 μ m	0 to 10 mm 0 to 25 mm	2.5 μ m 3.4 μ m	Using Dial Calibration Tester By Comparison Method

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8.	Lever Type Dial Gauge ^{\$} L.C.: 1 μ m L.C.: 10 μ m	0 to 0.14 mm 0 to 1 mm	2.5 μ m 3.4 μ m	Using Dial Calibration Tester By Comparison Method
9.	Bore Gauge ^{\$}	1 mm Travel	4.0 μ m	Using Dial Calibration Tester By Comparison Method
10.	Plain Plug Gauge ^{\$}	0 to 100 mm 100 mm to 300 mm	4.2 μ m 5.3 μ m	Using Gauge Block Set, Plunger Dial gauge & Comparator Stand By Comparison Method
11.	Plain Snap gauge ^{\$}	0 to 250 mm	5.4 μ m	Using Gauge Block Set By Comparison Method
12.	Width Gauge ^{\$}	0 to 50 mm	2.8 μ m	Using Digimatic Micrometer By Comparison Method
13.	Flush Pin Gauge ^{\$}	0 to 200 mm	3.7 μ m	Using Gauge Block Set, Plunger Dial gauge & Comparator Stand By Comparison Method
14.	Thread Plug Gauge ^{\$}	3 mm to 50 mm	3.5 μ m	Using FCDM & Thread Measuring Wire By Comparison Method
15.	Dial Thickness Gauge ^{\$} L.C.: 10 μ m	0 to 10 mm	3.6 μ m	Using Gauge Block Set By Comparison Method
16.	Pistol Caliper ^{\$} L.C.: 100 μ m	0 to 100 mm	68.0 μ m	Using Gauge Block Set By Comparison Method

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17.	Dial Inside Caliper ^s L.C.: 10 μ m	5 mm to 100 mm	7.1 μ m	Using Digimatic Micrometer By Comparison Method
18.	Feeler Gauge ^s	0.05 mm to 1 mm	3.7 μ m	Using Digimatic Micrometer By Comparison Method
19.	Thickness Foil ^s	0 to 1 mm	3.6 μ m	Using Digimatic Micrometer By Comparison Method
20.	Bevel Protractor ^s L.C.: 5'	0° - 90° - 0°	5' arc	Using Angel Gauge Block & Surface Plate By Comparison Method
21.	Comparator Stand Flatness ^s	200 mm x 200 mm	12.1 μ m	Using Height Gauge, Plunger Dial Gauge & Surface Plate By Comparison Method
22.	Vee Block ^s Parallelism Symmetry Squareness	200 mm x 150 mm x 130 mm	12.2 μ m	Using Height Gauge, Plunger Dial Gauge, Mandrel & Surface Plate By Comparison Method
23.	Surface Plate [*]	2000 mm x 1500 mm	$1.5 \times \sqrt{\frac{L+W}{80}} \mu\text{m}$ L & W in mm	Using Electronic Level By Comparison Method

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II.	PRESSURE INDICATING DEVICES			
1	Digital/Analog Pressure Gauge, Pressure Transducer with Indicator [#]	0 to 3.5 MPa 0 to 60 MPa	0.026 MPa 0.38 MPa	Using Digital Pressure Gauge Using Oil Based Pump Comparator by Comparison Method based on DKD-R6-1

* Measurement Capability is expressed as an uncertainty ($\pm$) at a confidence probability of 95%

^{\$} Only in Permanent Laboratory

^{*} Only for Site Calibration

[#] The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

^Φ Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.