

Laboratory Chandigarh Industrial & Tourism Development Corporation Ltd., IDFC Calibration Lab, Plot No: 182/40-41, Industrial Area, Phase-1, Chandigarh

Accreditation Standard ISO/IEC 17025: 2005

Discipline Mechanical Calibration **Issue Date** 26.10.2015

Certificate Number C-0957 **Valid Until** 25.10.2017

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Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (\pm)	Remarks
I. DIMENSION			
1. Caliper ^{\$} (Vernier/Dial/Digital) L.C.: 0.01 mm ^Φ	Upto 600 mm	15.3 μ m	Using Slip Gauges & Calliper Checker By Comparison Method
2. External Micrometer ^{\$} L.C.0.001 mm ^Φ	0 to 25 mm	1.1 μ m	Using Slip Gauges & Long Slip Gauge Block By Comparison Method
L.C.0.01 mm	>25 mm to 150 mm	2.5 μ m	
	>25 mm to 300 mm	7.4 μ m	
3. Height Gauge ^{\$} L.C.: 0.01 mm ^Φ	Upto 600 mm	12.0 μ m	Using Calliper Checker By Comparison Method
4. Plunger Type Dial Gauge ^{\$} L.C.0.001 mm ^Φ	0 to 25 mm	2.95 μ m	Using Single Axis Machine by Comparison Method
5. Lever Type Dial Gauge ^{\$} L.C.0.001 mm ^Φ	0 to 1 mm	2.8 μ m	Using Single Axis Machine by Comparison Method
6. Dial Bore Gauge ^{\$} (Transmission Movement Only) Stroke Length (L.C.0.001 mm)	Upto 1 mm	2.8 μ m	Using Single Axis Machine by Comparison Method
7. Depth Micrometer ^{\$} L.C.0.01 mm	Upto 300 mm	16.2 μ m	Using Depth Checker by Comparison Method

Neeraj Verma
Convenor

Avijit Das
Program Manager

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8. Depth Caliper \$ L.C.0.02 mm	Upto 300 mm	16.2 μ m	Using Depth Checker by Comparison Method
9. Snap Gauge \$	5 mm to 100 mm	2.0 μ m	Using Slip Gauge by Comparison Method
10. Thread Plug Gauge \$ (Pitch Circle Diameter & Major Diameter only)	\varnothing 2 mm to \varnothing 100 mm	3.5 μ m	Using Single Axis Machine by Comparison Method
11. Thread Ring Gauge \$ (Pitch Circle Diameter Only)	\varnothing 5 mm to \varnothing 100 mm	3.3 μ m	Using Single Axis Machine by Comparison Method
12. Plain Ring Gauge \$	\varnothing 5 mm to \varnothing 100 mm	3.2 μ m	Using Single Axis Machine by Comparison Method
13. Plain Plug Gauge \$	\varnothing 5 mm to \varnothing 100 mm	3.2 μ m	Using Single Axis Machine by Comparison Method
14. Measuring Pin \$	\varnothing 0.1 mm to \varnothing 20 mm	3.0 μ m	Using Single Axis Machine by Comparison Method
15. Feeler Gauge \$	0.03 mm to 1 mm	2.9 μ m	Using Single Axis Machine by Comparison Method
II. PRESSURE			
1. Hydraulic Pressure \$ Pressure Gauge (Digital / Analogue)	0 to 65 bar	0.36 % rdg.	Using Dead Weight Tester Based on DKD R6-1
	65 bar to 100 bar	1.5 % rdg.	
	0 to 650 bar	1.44 % rdg.	Digital Pressure Gauge Using Hydraulic Comparator

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III. TORQUE			
1. Torque Wrench \$ (Type II, Class A & B And Type I, Class B)	20 Nm to 200 Nm	1.6 %	Using Torque Sensor with Indicator using Torque Wrench Calibration
	200 Nm to 2000 Nm	1.8 %	

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%

\$Only in Permanent Laboratory

^o Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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