

Laboratory Calibration Centre, Atlas Copco (India) Ltd., Atlas Copco Tools and Assembly Systems, Office No. 301, 3rd Floor, Mantri Alpine, Bavdhan Budruk, Pune, Maharashtra

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number CC-2797 (in lieu of C-1465)

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Last Amended on -

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (\pm)	Remarks
<u>MECHANICAL CALIBRATION</u>				
I. TORQUE MEASURING DEVICES				
1.	Torque Transducer with Indicator in Units Torque Only ^{\$}	2 Nm to 500 Nm 500 Nm to 3000 Nm	0.29 % 0.20 %	Using Reference Transducer & Comparator Rig Reference Standard by Comparison Method Based on BS 7882:2008 In Clockwise Direction Only for Class 2 and Coarser
II. TORQUE GENERATING DEVICES				
1.	Torque Wrench ^{\$} (Type-I Class B & C)	2 Nm to 400 Nm	0.50 %	Using Reference Transducer & Comparator Rig with Attachment of Wrench Calibration Based on ISO 6789:2003 in Clockwise Direction Only
2.	Torque of Electric Nut- Runner [#] (Rotary Torque Tool)	2 Nm to 500 Nm	0.62 %	Using Standard Torque Transducer with Indicator and Suitable Joint Simulation Test Rig Based on ISO 5393: 2017 / VDI-VDE 2645-2

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%

^{\$} Only in Permanent Laboratory

[#] The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

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