

Laboratory **BiSS Labs-Division of ITW India Private Limited, No. 497E, 14th Cross, 4th Phase, Peenya Industrial Area, Bangalore, Karnataka**

Accreditation Standard **ISO/IEC 17025: 2005**

Certificate Number **CC-2761** Page **1 of 1**

Validity **22.07.2019 to 18.07.2020** Last Amended on **-**

| Sl. | Quantity Measured / Instrument | Range/Frequency | *Calibration Measurement Capability (\pm) | Remarks |
|--|---|-----------------|---|--|
| <u>MECHANICAL CALIBRATION</u> | | | | |
| I. DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.) | | | | |
| 1. | Extensometers [#] L.C.: 0.1 μ m | Up to 50 mm | 3 μ m | Using Dial Calibration Tester (with DRO) by Comparison based on ASTM E 83-16 |
| 2. | Displacement Systems (Used in Material Testing Machines) [#] L.C.: 10 μ m | Up to 500 mm | 15 μ m | Using Digital Height Gauge by Comparison based on ASTM E 2309 / E 2309 M-16 |
| II. UTM, TENSION CREEP AND TORSION TESTING MACHINE | | | | |
| 1. | Verification of Uniaxial Static Testing Machines (UTM, CTM, TTM) [*] | 50 N to 1000 kN | 0.8 % | Using Force Proving Instruments (Load Cell with indicator) as per IS 1828 (Part 1): 2015 |

*Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%

*Only for Site Calibration

#The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

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