Laboratory	**Balaji Enterprises Calibration Laboratory, Krishna Chambers, Flat No. 2, Pimpri, Pune, Maharasthra**			
Accreditation Standard	**ISO/IEC 17025: 2005**			
Certificate Number	**CC-2405** ***(In lieu of C-0245)***	**Page**	**1 of 6**	
Validity	**19.11.2017 to 18.11.2019**	**Last Amended on**	**--**	

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
	MECHANICAL CALIBRATION			
I.	**DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)**			
1.	Vernier Caliper$ (Dial,Digital, Analog) L.C.:0.01 mm L.C.:0.02 mm	 0 to 600 mm 0 to 1000 mm	 15.0 µm 22.0 µm	Using Caliper Checker/Length Bar by Comparison Method (IS 3651)
2.	Depth Vernier$ L.C.:0.01 mm	0 to 300 mm	8.3 µm	Using Slip Gauge Set by comparison method (IS 4213)
3.	Height Gauge$ (Dial,Digital Analog) L.C.: 0.01 mm	 0 to 600 mm 0 to 1000 mm	 16.8 µm 17.8 µm	Using Caliper Checker/ Slip Gauge by comparison method (IS 2916)
4.	External Micrometer$ L.C.:0.001mm L.C.:0.001mm L.C.:0.001mm L.C.:0.01 mm	 0 to 150 mm 150 mm to300 mm 300 mm to 500 500 mm to 700 mm	 2.00 µm 4.00 µm 8.00 µm 10.00 µm	Using Slip Gauge set/long gauge block By comparison method (IS 2967)
5.	Internal Micrometer$ L.C.:0.01 mm	 50 mm to 550 mm	 11.0 µm	Using Slip Gauge set / Plunger Dial by comparison method (IS 2966)

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
6.	Depth Micrometer[$] L.C.: 0.01 mm	0 to 200 mm	5.00 µm	Using Slip Gauge Set by Comparison Method
7.	Snap Gauge[$]	2 mm to 250 mm	3.5 µm	Using Slip Gauge Set by Comparison Method (IS 3455)
8.	Feeler Gauge/Thickness Foil[$]	0 to 1 mm	1.0 µm	by Comparison Method (IS 3179)
9.	Thread Measuring Wire Set[$]	0.17 mm to 6.35 mm	1.5 µm	Using Electonic Comparator by Comparison Method (IS 6311)
10.	Measuring Pins[$]	Upto 20 mm	1.5 µm	Using Electonic Comparator by By Comparison Method (IS 11103)
11.	Plunger Dial[$] L.C.: 0.001 mm L.C.:0.01 mm	 0 to 25 mm 0 to 50 mm	 3.0 µm 6.0 µm	Using Electronic Dial Calibration Tester by Comparison Method (IS 2092)
12.	Lever Dial[$] L.C.:0.001 mm	0 to 1 mm	1.9 µm	Using Electronic Dial Calibration Tester by comparison method (IS 11498)

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13.	Bore Gauge[$] (Transmission Error) L.C.:0.001 mm	Upto 1 mm	3.5 µm	Using Electronic Dial Calibration Tester by Comparison Method
14.	Dial Thickness Gauge[$] L.C.:0.001 mm	0 to 25 mm	2.00 µm	Using Slip Gauge Set by Comparison Method
15.	Pistol Caliper[$] L.C.:0.1 mm	0 to 50 mm	68.00 µm	Using Slip Gauge Set By Comparison Method
16.	Analog Comparators[$]	0 to 20 mm	3.3 µm	Using Slip Gauge Set by Comparison Method
17.	Comparator Base [$] (Flatness)	300 x 300	2.7 µm	Using Electronic Probe by Comparison Method (IS 12937)
18.	Bevel Protector[$]	0 to 90°/5 Min	4.2 Min	Using Angle Gauge Block by Comparison Method (IS 4239)
19.	Combination Set[$]	0 to 90°/1 Deg	36 Min	Using Angle Gauge Block by Comparison Method
20.	Engineers Square[$]	Up to 300 mm	9.00 µm	Using Master Cylinder/Electronic Probe by Comparison Method

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21.	Plain Plug Gauge/Width Gauge/OD master[$]	Up to 100 mm	8.00 µm	Using Slip Gauge Set / Electronic Probe By Comparison Method (IS 3455)
22.	Thread Plug Gauge[$]	2 mm to 100 mm	5.00 µm	Using FCDM – Thread Measuring Wire By Comparison Method (IS 2334)
23.	Angle Plate[$]	Upto 300 mm	9.3 µm	Using Master Cylinder Electronic Probe by Comparison Method
24.	V Block[$] (Symmetrictly & Parallilelism)	Up to 100 mm	9.0 µm	Using Straight Mandreal by Comparison Method (IS 2949)
25.	Dial Snap Gauge[$]	Up to 200 mm	3.0 µm	Using Slip Gauge Set by Comparison Method (IS 2949)
26.	Inside Dial Caliper [$] L.C.:0.01 mm	10 mm to 150 mm	10.0 µm	Using Slip Gauge Set By Comparison Method (IS 2949)
27.	Micrometer Setting Standard[$]	Up to 100 mm 100 mm to 300 mm 300 mm to 500 mm 500 mm to 675 mm	1.5 µm 3.2 µm 5.00 µm 10.1 µm	Using Slip Gauge And Comparator by Comparison Method (7014)
28.	Measuring Scale[$]	Upto 1000 mm	115 µm	Using Tape & Scale Calibrator by Comparison Method (IS 1481)

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
29.	Measuring Tape$	Upto 50 mtr	115√ L is in mtr	Using Tape & Scale Calibrator by Comparison Method (IS 1269)
30.	Dial Calibration Tester$ L.C.:0.0001 mm	Up to 25 mm	0.8 µm	Using Electronic Probe /Slip Gauge by comparison method
31.	Electronic Probe$ L.C.:0.0001 Mm	0 to 25 mm	0.7 µm	Using Slip Gauge by Comparison Method
32.	Plain Ring Gauge$	3 mm to 100 mm	2.1 µm	Using ULM, Master Ring Gauge By Comparison Method (IS 3455)
33.	Thread Ring Gauge$	3 mm to 100 mm	1.6 µm	Using ULM, Master Ring By Comparison Method (IS 2334)
34.	Height Block$	Up to 300 mm	5.00 µm	Using Slip Gauge Electronic Probe by Comparison Method
35.	Surface Plate# 0,1,2,3 grade	3000 mm x 2000	2.2√L+W/100 L & W is in mm	Using Spirit Level by Comparison Method (IS 12937)
36.	Height Measuring System# L.C.: 0.0001 mm	Up to 600 mm	8.5 µm	Using Slip Gauge Set by comparison Method

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37.	Bench Center # (Parellelillsm & Co Axiallity)	0 to 300 mm	10.0 µm	Using Straight Mandrel by Comparison Method
38.	Tape & Scale Calibrator# L.C.:.001 mm	Upto 1000 mm	30.0 µm	Using Slip Gauge Set by Comparison Method
II.	**DIMENSION (PRECISION INSTRUMENTS)**			
1.	Profile Projector#	0 to 300 mm 10 x to 100x 0-360°	30.0 µm 1.2 % 2 Min	Using Glass Scale/Digital Caliper Angle Gauge by Comparison method (JIS B 7184)
2.	Gauge Block Set$	Upto 50 mm 50 mm to100 mm	0.21 µm 0.35 µm	Using Tungsten Gauge Block Set/ Gauge block Calibrator by comparison method (IS 2984)

*** Measurement Capability is expressed as an uncertainty (±) at a confidence probability of 95%**
$Only in Permanent Laboratory
 # The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.