

Laboratory Apex Quality Certification Services Pvt. Ltd., 161, Kasturba Nagar,
Nirman Nagar, Jaipur, Rajasthan

Accreditation Standard ISO/IEC 17025: 2017

Certificate Number CC-2298

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Validity 01.08.2019 to 31.07.2021

Last Amended on 14.08.2019

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (\pm)	Remarks
MEDICAL DEVICES CALIBRATION				
1.	PATIENT MONITOR			
	Heart Rate	30 bpm to 300 bpm	2.3%	Using Patient Monitor Simulator by Direct Method
	Respiration rate	10 Brpm to 100 Brpm	3.9%	
	NIBP	35/15 mmHg to 200/150 mmHg	1.8 % to 9.7%	
	SpO ₂	80% to 100%	2%	
	Invasive Pressure	0 to 200 mmHg	1.8% to 9.7%	
2.	Infusion / Syringe Pump			
	Flow Rate	300 ml/hr to 1000 ml/hr	1.8% to 1.3%	Using Infusion Device Analyzer by Direct Method
	Volume	50 ml to 190 ml	1.7%	
	Occlusion Pressure	0 to 45 psi	1.1 psi	
3.	Defibrillator			
	Heart Rate	30 bpm to 360 bpm	2.3%	Using Defibrillator Analyzer by Direct Method
	Output Energy	50 J to 270 J	1.9%	
	Discharge Time	0.1 sec to 100 sec.	0.07sec	
	Synchronizer Operation	-120 msec to 380 msec.	1.3 msec.	
4.	Suction Pump/ Aspirator			
	Vacuum (Pressure)	0 to (-)0.8 bar	0.02 bar	Using Pressure Calibrator By Direct Method
5.	BP Apparatus (Sphygmomanometer)			
	Leak Test	0 to 10 mmHg/min.	2.23 mmHg/min	Using Vital Sign Simulator by Direct Method
	NIBP (Static Pressure)	0 to 300 mmHg	1.89 mmHg to 4.79 mmHg	

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6.	ECG MACHINE			
	Heart Rate	30 bpm to 360 bpm	2.3 %	Using ECG Analyzer/Vital Sign Simulator by Direct Method
	Amplitude	0.05 mV to 5.0 mV	0.04 mV to 0.29 mV	
7.	Ventilator*			Using Gas Flow Analyzer & Vital Sign Simulator by Direct Method
	Tidal volume	0.33 L to 60 L	3.5 %	
	Respiration Rate	2 Brpm to 150 Brpm	3.9 %	
	Mean Airway Pressure	80 cmH ₂ O	4.5 %	
	Positive End Expiratory Pressure (Peep)	(-)5 cmH ₂ O to 40 cmH ₂ O	4.5 %	
	Oxygen Concentration	0 to 100%	2.4 %	
8.	NEBULIZER			Using Gas Flow Analyzer by Direct Method
	Flow	50 lpm to 190 lpm	3.5%	
9.	Anaesthesia Machine*			Using Gas Flow Analyzer by Direct Method
	Flow	50 lpm to 190lpm	3.5 %	
	Volume	0.33 L to 10 L	3.5 %	
	Respiration Rate	2 Brpm to 150 Brpm	3.9 %	
	Mean Airway Pressure	80 cmH ₂ O	4.5 %	
	Positive End Expiratory Pressure (PEEP)	(-)5 cmH ₂ O to 40 cmH ₂ O	4.5 %	
	Oxygen Percentage	0 to 100%	2.4 %	
10.	Radiant Warmer And Infant Incubator			Using Temperature sensor with Indicator, Thermo-anemometer, Thermohygrometer, Sound level meter by Direct Method
	Temperature Of Warmer	25 to 40°C	0.16 °C	
	Humidity In Warmer	30% to 70% RH	1.8% RH	
	Air Flow	0.4 m/s to 21 m/s	0.17 m/s	
	Sound Level	74 & 114 dB	0.52dB	

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11.	Pulse oxymeter			
	1. Heart rate	30 bpm to 240 bpm	2.3 %	Using SpO2 Analyzer Direct Method
2. SpO2	80% to 100%	1.4 %		
12.	Tourniquet			
	1 cuff pressure	30 mmHg to 400 mmHg	6% to 1.5%	Using Vital Sign Simulator by Direct Method
2. Time Interval	10 sec. to 59 mins.	1.2 sec to 35 sec.		
13.	Blood Gas Analyzer, Semi Auto Analyser, EEG Machine, Hematology Analyzer, O.T. Table, Electronic/ Mechanical Bed			
	Ground Wire Resistance	< 2 Ω	8.47%	Using Electrical Safety Analyzer by Direct Method
	Chasis Leakage Current	< 100 μ A NC <500 μ A SFC	5%	
	Patient leakage current	<100 μ A for AB, BF < 10 μ A CF	5%	
	Patient Lead Leakage Current, Isolation Test (Mains On Applied Parts)	<100 μ A for BF <10 μ A for CF	10.9%	
Insulation test (Optional 500v)	< 2 M Ω	14.3%		

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<u>MECHANICAL CALIBRATION</u>				
1.	DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)			
1.	Vernier Caliper ^s L.C.:0.01mm	0 to 600mm	14.1 μ m	Using Caliper Checker by Comparison Method
2.	External Micrometer ^s L.C.: 0.001mm ^o	0 to 25 mm	1.5 μ m	Using Micrometer Checker & Slip Gauges and Optical Flats By Comparison Method as per IS:2967
3.	Plunger Type Dial Gauge ^s L.C.: 0.001mm L.C.: 0.01mm	Upto10 mm 0 to 50 mm	2.3 μ m 8.0 μ m	Using Slip Gauges & Dial Comparator Stand By Comparison Method
4.	Depth Gauge ^s (Vernier/Digital/Dial) L.C.: 0.01 mm	0 to 300 mm	10.0 μ m	Using Slip Gauge set & surface plate by Comparison Method
5.	Height Gauge ^s L.C.: 0.01mm	0 to 600 mm	10.0 μ m	Using Caliper Checker and Slip Gauge by Comparison Method
6.	Feeler Gauge ^s	Upto 3 mm	2.0 μ m	Using Digital Micrometer
7.	Plain Plug Gauge ^s	1mm to 50 mm	4.7 μ m	Using Comparator Stand, Digital Plunger Gauge, Slip Gauge Set by Comparison Method

Vishal Shukla
Convenor

Pankaj Johri
Program Manager

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8.	Snap Gauge ^s	3mm to 100 mm	4 μ m	Using Slip Gauge Set by Comparison Method
9.	Measuring Pin ^s	Upto 25 mm	2.6 μ m	Using Comparator Stand, Digital Plunger Gauge, Slip Gauge Set by Comparison Method
10.	Dial/ Digital Thickness Gauges ^s L.C.: 0.001 mm L.C.: 0.01mm	Upto 10 mm Upto 25 mm	1.3 μ m 6.0 μ m	Using Slip Gauges Set by Comparison Method
11.	Coating Thickness Gauges ^s	10 μ m to 1000 μ m	3 μ m	Using Standard Coating Foils by Comparison Method
II.	ACCELERATION AND SPEED			
1.	Tachometer /Centrifuge/RPM Meter [#] (Non contact Type)	100 rpm to 30,000 rpm	5 % rdg to 0.11 % rdg	Using Digital Tachometer & RPM Calibrator
III.	WEIGHING SCALE & BALANCE			
1.	Weighing Scale & Balance ^s Readability= 0.01mg Readability =0.1mg Readability =1g Readability=20g	0 to 200g 0 to 200g 0 to 30 kg 0 to 135 kg	0.1mg 0.2mg 2g 40g	Using Standard Weights of E2 Class as per OIML R-76-1 & OIML R-76-2 Using Standard Weights of F1 Class as per OIML R-76-1 & OIML R-76-2

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IV.	PRESSURE INDICATING DEVICES			
1.	Pressure- Pneumatic [#] (Pressure Gauges, Pressure Indicator, Pressure Transducers, Transmitters,	0 to 30 bar	0.06 bar	Using Digital Pressure Gauges as per DKD R 6-1 by Comparison Method
2	Pressure- Hydraulic [#] (Pressure Gauges, Pressure Indicator, Pressure Transducers, Transmitters	0 to 30 bar 30 bar to 600 bar	0.06 bar 2.5 bar	Using Digital Pressure Gauges as per DKD R 6-1 by Comparison Method
3.	Vacuum-Pneumatic [#] (Vacuum Gauges, Vacuum Transmitters, Switches)	(-) 0.8 bar to 0 bar	0.018 bar	Using Digital Vacuum Gauge as per DKD R 6-1 by Comparison Method
V.	VOLUME			
1.	Micro Pipette, Piston Pipette [*]	10 μ l to 100 μ l >100 μ l to 1000 μ l	0.66 μ l 0.47 μ l	Using Weighing Balance with d:0.01mg/0.1mg Cap.82g/220g and distilled water of known density as per ISO 8655-6:2002 Gravimetric Method

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<u>THERMAL CALIBRATION</u>				
I.	TEMPERATURE			
1.	RTD /Thermocouple / Temperature Sensor With & Without Indicator / Temperature Transmitter [#]	(-) 30 °C to 200 °C 200 °C to 1200 °C	0.23 °C 3.0 °C	Using RTD Sensor with Indicator and Liquid Bath By Comparison Method Using R type T/C with Indicator and Dry Well Bath by Comparison Method
2.	Liquid In Glass Thermometer ^{\$}	(-)10 °C to 200 °C	1.0 °C	Using RTD Sensor with Indicator and Liquid Bath By Comparison Method
3.	Temperature Indicator With Sensor of Deep Freezers/Bath [*]	(-) 80 °C to 10 °C	2.5 °C	Using RTD Sensor with Indicator (Single Position Calibration)
4.	Temperature Indicator with Sensors of Oven/ Incubator/ BOD Incubator (For Non Medical Devices)/ Autoclave(For Non Medical Devices)/ Bath [*]	10 °C to 250 °C	1.25 °C	Using RTD Sensor with Indicator (Single Position Calibration)

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Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (\pm)	Remarks
5.	Temperature Indicator with sensors of Furnace / Oven / Muffle Furnace*	250 °C to 1200 °C	3.0 °C	Using R type T/C with Indicator and Dry Well Bath by Comparison Method

* Measurement Capability is expressed as an uncertainty (\pm) at a confidence probability of 95%

\$ Only in Permanent Laboratory

* Only for Site Calibration

The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

Ⓞ Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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