Alfa-Tech Calibration Laboratory, S. No. 138, Opp. Bhagirathi Nagar, Undale Complex, Warje Malwadi, Pune, Maharashtra Laboratory

ISO/IEC 17025: 2005 **Accreditation Standard** 

Discipline **Mechanical Calibration** Issue Date 21.07.2015

**Certificate Number** C-0316 Valid Until 20.07.2017

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Q	Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (±)	Remarks
I. Di	IMENSION			
L.	ernier Caliper <sup>\$</sup> .C. 0.01mm <sup>©</sup>	0 to 600 mm	14.0 μm	Using Slip Gauge & Caliper Checker by Comparison Method
	licrometer <sup>§</sup> .C. 0.001mm <sup>⊕</sup>	0 to 300 mm	3.0 µm	Using Slip Gauge by Comparison Method
	epth Micrometer \$ .C. 0.001mm <sup>©</sup>	0 to 100 mm	4.4 μm	Using Slip Gauge
	eight Gauge <sup>\$</sup>		·	by Comparison Method
L.	.C. 0.01mm <sup>©</sup>	0 to 600 mm	14.5 μm	Using Slip Gauge Set & Caliper Checker by Comparison Method
L.	ial Gauge <sup>\$</sup> .C. 0.001mm <sup>⊕</sup>	0 to 25 mm	3.0 µm	Using Dial Calibration Tester by Comparison Method
	ever Dial Gauge <sup>\$</sup> .C. 0.001mm <sup>©</sup>	0 to 1 mm	2.1 µm	Using Dial Calibration Tester by Comparison
	ore Gauge <sup>\$</sup> .C. 0.001mm	Transmission Accuracy 0 to 2 mm	2.5 μm	Method Using Dial Calibration Tester by Comparison Method
. Pl	lain Plug Gauge <sup>\$</sup>	Upto 100 mm	1.5 μm	Using Slip Gauge & Electronic Comparator Stand by Comparison Method
	Sangeeta Kunwar			Avijit Das

Convenor

**Program Manager** 

Laboratory Alfa-Tech Calibration Laboratory, S. No. 138, Opp. Bhagirathi Nagar,

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	Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (±)	Remarks
9.	Measuring Pin §	Upto 15 mm	1.5 μm	Using Slip Gauge & Electronic Comparator Stand by Comparison Method
10.	Feeler Gauge Set <sup>\$</sup>	0.01 mm to 2.00 mm	1.5 μm	Using Slip Gauge & Electronic Comparator Stand by Comparison Method
11.	•	Upto 100 mm	1.6 µm	Using Slip Gauge by Comparison Method
12.	L.C. 0.01mm	0 to 25 mm	6.0 µm	Using Slip Gauge by Comparison Method
13. II.	Venier Depth Gauge § L.C. 0.01 mm <sup>©</sup> TORQUE	0 to 300 mm	12.5 μm	Using Slip Gauge by Comparison Method
1.	Torque <sup>\$</sup> Calibration of Digital & Analogue Torque Wrench	0 to 2 Nm 2 Nm to 20 Nm 20 Nm to 200 Nm 200 Nm to 2000 Nm	0.9 % 0.9 % 0.9 % 2.0 %	Using Digital Torque Wrench Tester as per ISO 6789-2003 (Type I & II) All Classes

<sup>\*</sup> Measurement Capability is expressed as an uncertainty (±) at a confidence probability of 95%

Sangeeta Kunwar
Convenor
Avijit Das
Program Manager

<sup>\$</sup>Only in Permanent Laboratory

Φ Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.