

**Laboratory** Acumen Measurements & Consultancy Pvt. Ltd., (Calibration Division), F-90/1, First Floor, Okhla Industrial Area, Phase – I, New Delhi

**Accreditation Standard** ISO/IEC 17025: 2005

**Certificate Number** CC-2364 (In lieu of C-0937, 0938, 0939) **Page** 1 of 17

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Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
<b><u>ELECTRO-TECHNICAL CALIBRATION</u></b>				
<b>1.</b>	<b>SOURCE</b>			
1.	DC Voltage <sup>§</sup>	1mV to 300mV 300mV to 1000V	0.76% to 0.011% 0.011%	Using Fluke 9100 Calibrator by Direct Method
2.	DC Current <sup>§</sup>	1 $\mu$ A to 300 $\mu$ A 300 $\mu$ A to 300mA 300mA to 3A 3A to 20A	1.55% to 0.04% 0.04% 0.04% to 0.1% 0.1%	Using Fluke 9100 Calibrator by Direct Method
	DC Current <sup>§</sup> (Clamp on Meter)	20A to 1000A	1.4%	Current Coil ( 50 turn)
3.	AC Voltage <sup>§</sup>	<b>50Hz to 10kHz</b> 10mV to 300mV 300mV to 3V 3V to 300V 300V to 1000V	1.55% to 0.06% 0.06% to 0.15% 0.06% to 0.1% 0.1% to 0.12%	Using Fluke 9100 Calibrator by Direct Method
4.	AC Voltage <sup>§</sup>	<b>10kHz to 100kHz</b> 300mV to 100V	0.4% to 0.6%	Using Fluke 9100 Calibrator by Direct Method
5.	AC Current <sup>§</sup>	<b>50Hz to 5kHz</b> 20 $\mu$ A to 300 $\mu$ A 300 $\mu$ A to 3mA 3mA to 300mA 300mA to 3A 3A to 20A	2.2% to 0.4% 0.4% to 0.2% 0.2% to 0.3% 0.3% to 0.5% 0.5% to 0.8%	Using Fluke 9100 Calibrator by Direct Method
		<b>50Hz</b> 20A to 1000A	0.8%	Current Coil ( 50 turn)

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6.	Frequency <sup>§</sup>	1 Hz to 10 MHz 10 MHz to 120 MHz	0.07% to 0.003% 0.051%	Using Fluke 9100 Calibrator & STD Signal Generator by Direct Method
7.	Resistance <sup>§</sup>	1 $\Omega$ to 40 $\Omega$ 40 $\Omega$ to 400 $\Omega$ 400 $\Omega$ to 4M $\Omega$ 4M $\Omega$ to 400M $\Omega$	2.5% to 0.1% 0.1% to 0.06% 0.06% 0.06% to 0.4%	Using Fluke 9100 Calibrator by Direct Method
8.	RF Level <sup>§</sup>	<b>50 to 120 MHz</b> 60 dB $\mu$ V to 100 dB $\mu$ V	2.05 dB $\mu$ V to 1.37 dB $\mu$ V	Using Signal Generator by Direct Method
9.	Oscilloscope <sup>§</sup> Amplitude (Deflection Factor) Time Base (Marker)	<b>100 Hz</b> 10 mV to 100 V <b>1 kHz</b> 1 mV to 100 V <b>10 kHz</b> 10 mV to 100 V 50 nSec to 1 Sec	0.96% to 0.58% 0.82% to 0.58% 0.96% to 0.58% 120 ppm to 600 ppm	Using Leader Oscilloscope Calibrator by Direct Method
10.	DC Resistance <sup>§</sup> ( 4 Wire )	1m $\Omega$ 10m $\Omega$ 100m $\Omega$ 1 $\Omega$	0.013 m $\Omega$ 0.067 m $\Omega$ 0.63 m $\Omega$ 0.013 $\Omega$	Using Resistance Box by Direct Method
	DC Resistance <sup>§</sup> ( 2 Wire )	10 $\Omega$ 100 $\Omega$ 1k $\Omega$ 2M $\Omega$	0.063 $\Omega$ 0.58 $\Omega$ 0.008 k $\Omega$ 0.07 M $\Omega$	HV M $\Omega$ Resistance Box by Direct Method

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		20M $\Omega$ 200M $\Omega$ 2G $\Omega$ 20G $\Omega$	0.8 M $\Omega$ 7 M $\Omega$ 0.06 G $\Omega$ 0.81 G $\Omega$	
11.	AC Resistance <sup>s</sup>	<b>1kHz</b> 1 $\Omega$ to 1k $\Omega$ 1k $\Omega$ to 10k $\Omega$	0.60% to 0.61% 0.61% to 0.58%	Using Resistance Decade Box by Direct Method
12.	AC Capacitance <sup>s</sup>	<b>1kHz</b> 10pF to 100nF 100nF to 10 $\mu$ F	1.4% to 0.7 % 0.7%	Using Capacitance Decade Box by Direct Method
13.	AC Inductance <sup>s</sup>	<b>1kHz</b> 10 $\mu$ H to 100mH 100mH to 10H	0.85 % to 0.62% 0.62% to 0.85 %	Using Inductance Decade Box by Direct Method
14.	Temperature Simulation <sup>#</sup> (Temperature Indicator / Controller / Recorder ) PT-100 Type B Type E Type N Type J Type K Type T Type R Type S Type	(-) 200 <sup>o</sup> C to 700 <sup>o</sup> C 100 <sup>o</sup> C to 1000 <sup>o</sup> C (-)250 <sup>o</sup> C to 1000 <sup>o</sup> C 50 <sup>o</sup> C to 1300 <sup>o</sup> C (-)200 <sup>o</sup> C to 1050 <sup>o</sup> C 0 <sup>o</sup> C to 1350 <sup>o</sup> C (-)200 <sup>o</sup> C to 400 <sup>o</sup> C 0 <sup>o</sup> C to 1750 <sup>o</sup> C 200 <sup>o</sup> C to 1700 <sup>o</sup> C	0.68 <sup>o</sup> C 0.92 <sup>o</sup> C 0.63 <sup>o</sup> C 0.3 <sup>o</sup> C 0.65 <sup>o</sup> C 0.35 <sup>o</sup> C 0.35 <sup>o</sup> C 0.62 <sup>o</sup> C 0.85 <sup>o</sup> C	Using Fluke 9100 Calibrator by Direct Method

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II.	<b>MEASURE</b>			
1.	DC Voltage <sup>§</sup> DC High Voltage <sup>#</sup>	1mV to 1V 1V to 1000V 1kV to 15kV	0.42% to 0.01% 0.01% 2.8%	Using 6 ½ Dig. Multimeter DMM + H.V. Probe by Direct Method
2.	AC Voltage <sup>§</sup> AC High Voltage <sup>#</sup>	<b>50Hz to 1kHz</b> 10mV to 1V 1V to 750V <b>50Hz</b> 1kV to 10kV 10kV to 15kV	0.55% to 0.12% 0.12% to 0.11% 6.4%	Using 6 ½ Dig. Multimeter Using DMM + H.V. Probe by Direct Method
3.	DC Current <sup>§</sup>	1µA to 1mA 1mA to 1A 1A to 20A	3.1% to 0.2% 0.2% to 0.1% 0.1% to 0.4%	Using 6 ½ Dig. Multimeter by Direct Method
4.	AC Current <sup>§</sup>	<b>50Hz to 5kHz</b> 100µA to 1mA 1mA to 1A 1A to 10A	0.25% to 0.20% 0.20% to 0.17% 0.17% to 0.28%	Using 6 ½ Dig. Multimeter by Direct Method
5.	DC Resistance <sup>§</sup>	1mΩ to 1Ω 1Ω to 10MΩ 10MΩ to 100MΩ	0.1% to 0.98% 1.08% to 0.02% 0.02% to 0.96%	Using 6 ½ Dig. Multimeter, Fluke 9100 Calibrator V/I Method 6 ½ Dig. Multimeter By Direct Method

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6.	Frequency <sup>§</sup>	1Hz to 1MHz 1MHz to 1.1GHz	0.05% to 0.01 % 0.01%	Using Philips 6665 Frequency counter by Direct Method
7.	Signal Generator <sup>§</sup> ( Period )	1 $\mu$ sec. to 1sec.	0.04% to 0.38 %	Using Philips 6665 Frequency counter by Direct Method
8.	AC Resistance <sup>§</sup> 2 terminal	<b>1kHz</b> 1 $\Omega$ to 10 k $\Omega$	1.0% to 0.8%	Using LCR METER by Direct Method
9.	Capacitance <sup>§</sup>	<b>1 kHz</b> 10 pF to 10 $\mu$ F	1.54% to 1.3%	Using LCR METER by Direct Method
10.	Inductance <sup>§</sup>	<b>1 kHz</b> 10 $\mu$ H to 10 H	0.85%	Using LCR METER by Direct Method
11.	Stop Watch / Timer <sup>#</sup> ( Digital / Analog )	10 s to 60 sec 1 min to 60 min	0.7% 0.7%	Using Digital Time Interval Meter by Comparison Method
12.	RF Level <sup>§</sup>	<b>50 MHz to 120 MHz</b> 60 dB $\mu$ V to 100 dB $\mu$ V	1.37dB $\mu$ V	Using Signal Level Meter by Direct Method
13.	Temperature Simulation* ( Calibration of Process Calibrator) PT-100 Type B Type E Type N Type J Type K Type	(-)200 $^{\circ}$ C to 600 $^{\circ}$ C 450 $^{\circ}$ C to 1750 $^{\circ}$ C (-)200 $^{\circ}$ C to 500 $^{\circ}$ C (-)200 $^{\circ}$ C to 1000 $^{\circ}$ C (-)190 $^{\circ}$ C to 700 $^{\circ}$ C 50 $^{\circ}$ C to 950 $^{\circ}$ C	0.7 $^{\circ}$ C 1 $^{\circ}$ C 0.7 $^{\circ}$ C 0.7 $^{\circ}$ C 1 $^{\circ}$ C 0.7 $^{\circ}$ C	Using Process Calibrator Metravi by Direct Method

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	R Type S Type	150°C to 1700°C 150°C to 1700°C	1.0 °C 1.0 °C	
14.	DC Power <sup>\$</sup> 220V,2A	440 Watt	0.67%	Using Hi-Tester Hioki 3193 by Direct Method
15.	AC Power <sup>\$</sup> @50Hz at UPF (300V, 0.5 to 20A)	5 watt to 6 kwatt	0.4%	Using Hi-Tester Hioki 3193 by Direct Method
16.	AC Power <sup>\$</sup> @50Hz at Cos $\Phi$ :0.5 Lag, 0.5Lead (300V, 0.5 to 20A)	3.75 watt to 3 kwatt	0.7% to 0.5%	Using Hi-Tester Hioki 3193 by Direct Method
17.	AC Energy <sup>#</sup> @ 50Hz 1 $\emptyset$ & 3 $\emptyset$ at UPF	220V, 1A UPF,50Hz	6% to 1.5%	Using Fluke 1730 Energy Logger by Direct Method
18.	Power Factor <sup>\$</sup>	<b>50Hz</b> Cos $\phi$ $\pm$ 0.2 to 1	0.004pF	Using Hi-Tester Hioki 3193 by Direct Method

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<b><u>MECHANICAL CALIBRATION</u></b>				
<b>I.</b>	<b>DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)</b>			
1.	Caliper <sup>§</sup> L.C. 0.01 mm $\Phi$	0 to 150 mm 0 to 300 mm 0 to 600mm 0 to 1000mm	11.2 $\mu$ m 11.2 $\mu$ m 18.4 $\mu$ m 35 $\mu$ m	Using Slip Gauge, Length Bar & Length Bar Holder
2.	External Micrometer <sup>§</sup> L.C. 0.001 mm L.C. 0.01 mm	Up to 100 mm Up to 300mm 300 to 600mm	1.5 $\mu$ m 9.5 $\mu$ m 14.2 $\mu$ m	Using Slip Gauge Set Slip Gauge Set, Length Bar
3.	Height Gauge <sup>§</sup> L.C. 0.01 mm $\Phi$	Up to 300mm Up to 600mm Up to 1000mm	18 $\mu$ m 18 $\mu$ m 28.7 $\mu$ m	Using Slip Gauge Set & Length Bars
4.	Depth Micrometer <sup>§</sup> L.C. 0.001 mm $\Phi$	Up to 200mm	12.3 $\mu$ m	Using Length Bar, Set of Slip Gauge
5.	Internal/Inside Micrometer <sup>§</sup> L.C. 0.01 mm	Upto 300 mm	8 $\mu$ m	Using Length Bar, Set of Slip Gauge

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6.	Digimatic Depth Caliper / Depth Gauge <sup>s</sup> L.C. 0.01 mm $\Phi$	Up to 300mm	13 $\mu$ m	Using Length Bar, Set of Slip Gauge
7.	Plunger Type Dial Gauge / Digimatic Indicator <sup>s</sup> L.C.0.001mm $\Phi$	Up to 25mm 25 to 50mm	5 $\mu$ m 9 $\mu$ m	Using Set of Slip Gauge
8.	Lever Type Dial Gauge <sup>s</sup> L.C. 0.001 mm L.C. 0.01 mm	0 to 0.6 mm 0 to 2 mm	5 $\mu$ m 8 $\mu$ m	Using Set of Slip Gauge
9.	Plain Plug Gauge <sup>s</sup>	Up to 100 mm	6.5 $\mu$ m	Using Slip Gauge Set & Plunger Type Dial Gauge
10.	Setting Rod <sup>s</sup>	Up to 150 mm >150 mm to 600 mm	4.2 $\mu$ m 8.4 $\mu$ m	Using Plunger Type Dial Gauge, Slip gauge Set & Length Bar
11.	Thread Plug Gauge <sup>s</sup> (Effective Dia / Major Dia.)	0 to 50mm	5 $\mu$ m	Using Digital Ext. Micrometer, Three Wire Pin Set
12.	Feeler Gauge <sup>s</sup>	Up to 2mm	1.9 $\mu$ m	Using Digital Ext. Micrometer

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13.	Bevel Angle Protector <sup>§</sup> L.C. 1 min	360 <sup>0</sup>	3.5 min	Using Angle Gauge Block
14.	Angle Protector / Combination Set <sup>§</sup> L.C - 1 deg	0 <sup>0</sup> -180 <sup>0</sup> -0 <sup>0</sup>	35 min	Using Angle Gauge Block
15.	Snap Gauge <sup>§</sup>	0 to 100mm	1.7 $\mu$ m	Using Slip gauge with accessories
16.	Inside Dial Caliper <sup>§</sup> L.C. – 0.01 mm <sup>ϕ</sup>	10 mm to 22 mm	6.4 $\mu$ m	Using Slip gauge with accessories
17.	Standard Foil <sup>§</sup>	Up to 855 $\mu$ m	2 $\mu$ m	Using Digital Ext. Micrometer
18.	Coating Thickness Gauge <sup>§</sup> L.C. – 0.001 mm	Up to 855 $\mu$ m	1.4 $\mu$ m	Using Standard foils
19.	Straight Edge <sup>§</sup> (for straightness)	Up to 1000mm	0.958( $\sqrt{L/125}$ ) Where L is in mm	Using Slip gauge Set
20.	V-Block <sup>§</sup>	200x150x150 mm	12.6 $\mu$ m (Flatness) 12.6 $\mu$ m (Parallelism) 12.6 $\mu$ m (Symmetry)	Using Cylindrical Mandrill, Plunger Dial Gauge
21.	Dial Thickness Gauge <sup>§</sup> L.C.-0.01mm	0 to 50mm	6.2 $\mu$ m	Using Slip gauge Set

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22.	Radius Gauge <sup>§</sup>	Up to 25mm	11.2 $\mu$ m	Using Profile Projector
23.	Thread Pitch Gauge <sup>§</sup> Angle Pitch	Up to 60 ° Up to 15 mm	2.32 min 2.28 $\mu$ m	Using Profile Projector
24.	Test Sieve <sup>§</sup> (aperture Size)	32 $\mu$ m to 100 $\mu$ m 0.1 mm to 4 mm 4 mm to 100 mm	2.0 2.0 16.0	Using Profile Projector Using Digital Caliper
25.	Wire Gauge <sup>§</sup> (Diameter Measurement)	Up to 10 mm	8.5 $\mu$ m	Using Profile Projector
26.	Straight Edge # (Straightness )	Up to 1000mm	0.958( $\sqrt{L/125}$ ) Where L is in mm	Using Electronic Level
27.	Surface Plate* ( Flatness )	Up to 1000 mm x1000 mm	1x( $\sqrt{L+W/125}$ ) Where L and W R in mm	Using Electronic Level
<b>II.</b>	<b>ACOUSTICS</b>			
1.	Sound Level Meter <sup>§</sup>	94dB & 114dB	0.7 dB	Using Sound Level Calibrator
<b>III.</b>	<b>DIMENSION (PRECISION INSTRUMENTS)</b>			
1.	Profile Projector* Linear Angle Magnification	upto 200mm upto 360deg. upto 100X	4.11 $\mu$ m 1min 4 sec 2.2%	Using Glass Scales & Angle Gauges

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<b>IV.</b>	<b>PRESSURE INDICATING DEVICES</b>			
1.	Low Pressure <sup>§</sup> ( Differential Gauges, Manometer, Pressure, Transmitter)	0 to $\pm$ 340 mbar	1.043 mbar	Using Digital Manometer with Pump Direct Compression as per DKD R6-1
2.	Vacuum <sup>§</sup> (Gauges, Transmitter)	(-) 0.9 bar to 0 bar	0.008 bar	Using Digital Vacuum Gauge with Pump Direct Compression as per DKD R6-1
3.	Pneumatic Pressure <sup>§</sup> (Gauges, Transmitter)	0 to 3bar	0.0075 bar	Using Digital Pressure Gauge with Pump Direct Compression as per DKD R6-1
4.	Hydraulic Pressure <sup>§</sup> (Gauges, Transmitter)	0 to 70bar	0.07 bar	Using Digital Pressure Gauge with Pump Direct Compression as per DKD R6-1
5.	Hydraulic Pressure <sup>#</sup> (Gauges, Transmitter)	0 to 600 bar	1.62 bar	Using Digital Pressure Gauge with Pump Direct Compression as per DKD R6-1

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<b>V.</b>	<b>WEIGHTS</b>			
1.	Mass <sup>§</sup> ( weights )  F1 Cl. Wt. W.B. , d=1 mg F1 Cl. Wt. W.B. , d=1 mg F1 Cl. Wt. W.B. d=10 mg F1 Cl. Wt. W.B. d=10 mg F1 Cl. Wt. W.B. d=100 mg F1 Cl. Wt. W.B. d=1 g. F1 Cl. Wt. W.B. d=1 g.	1 mg 2 mg 5 mg 10 mg 20 mg 50 mg 100 mg 200 mg 500 mg 1 g 2 g 5 g 10 g 20 g 50 g 100 g 200 g 500 g  1 kg 2 kg 5 kg 10 kg 20 kg 50 kg	0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.03 mg 0.24 mg 0.24 mg 3.0 mg  3.2 mg 0.175 g 0.175 g 0.33 g 1.5 g 1.9 g	Using STD. Weights ( E2 Class ), Semi micro balance with readability(d) 0.01 mg / 0.1 mg (By ABBA Method , as per OIML R-111-1

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<b>VI.</b>	<b>WEIGHING SCALE AND BALANCE</b>			
<b>1.</b>	Weighing Balance #			
	d = 0.01 mg and coarser	upto 60g	0.05 mg	Using STD. Weights ( E2 Class) As per OIML R-76-1 &
	d = 0.1 mg and coarser	upto 200g	0.12 mg	
	d = 1mg and coarser	upto 1 kg	1.5 mg	STD. Weights (E2 & F1 Class )
	d = 10 mg and coarser	upto 4 kg	14.0 mg	F1 Class Wt.
	d = 100 mg and coarser)	upto 10 kg	852 mg	F1 Class Wt.
	d = 20 g and coarser	upto 100 kg	11.6 g	F1 Class Wt.

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<b>VII.</b>	<b>VOLUME</b>			
1.	Volumetric Glassware \$ (Micropipette )	>10 $\mu$ l to 100 $\mu$ l >100 $\mu$ l to 1 ml	0.1 $\mu$ l 0.3 $\mu$ l	Using Gravimetric as per IS/ISO 4787 ( 2010) & STD Weights ( E2 Class ), Weighing balance readability 0.01mg/0.1mg
	(Pipettes / Burets / Measuring Flasks / Cylinders/ Beakers) \$	>1 ml to 100 ml >100 ml to 500 ml >500 ml to 5000 ml	1.4 $\mu$ l 0.3ml 3ml	STD Weights ( E2/F1 Class) & Electronics Balance STD Weights ( F1 Class ) & Electronics Balance

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<b><u>THERMAL CALIBRATION</u></b>				
<b>I.</b>	<b>TEMPERATURE</b>			
1.	Glass/Digital Thermometer, RTD Sensor & Thermocouples ( with / without read unit ) Temperature Transmitter, Temp. Gauge, Recorder #	(-)40°C to 50°C	0.72°C	Using RTD (PT-100) 4 Wire with Digital Thermometer, Temperature Calibrator by Comparison Method
2.	Glass/Digital Thermometer, RTD Sensor & Thermocouples ( with / without read unit ) Temperature Transmitter, Temp. Gauge, Recorder #	>50°C to 100°C	0.72°C	Using RTD (PT-100) 4 Wire with Digital Thermometer, Temperature Calibrator by Comparison Method
3.	Thermocouples with / without read unit Temperature Transmitter, Temp. Gauge, Recorder #	>100°C to 1000°C	2.30°C	Using S -Type Thermocouple with Indicator + Temperature Calibrator by Comparison Method

**Ashish Kakran**  
Convenor

**Avijit Das**  
Program Director

**Laboratory** Acumen Measurements & Consultancy Pvt. Ltd., (Calibration Division), F-90/1, First Floor, Okhla Industrial Area, Phase – I, New Delhi

**Accreditation Standard** ISO/IEC 17025: 2005

**Certificate Number** CC-2364 (In lieu of C-0937, 0938, 0939)

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Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
4.	Digital & Analog Hygrometer, RH Sensors/ Transmitters with Controller / Indicator/ Recorder/ Datalogger, Humidity, Calibrator/ Generator/ Chamber <sup>§</sup>	10°C to 55°C 15 %RH to 95 %RH	0.85°C 1.96%RH	Using Humidity Chamber & Dig. Thermo Hygrometer with Sensor by Comparison Method
5.	Radiation Pyrometer (Non Contact Type) <sup>§</sup>	50°C to 500°C	4.96°C	Using Infra red Thermometer with Black Body Source
6.	Black Body Pyro Meter <sup>§</sup>	50°C to 500°C	4.37°C	Using Infra red Thermometer
7.	Temperature Indicator of Freezers / Oven / Environment Chamber/ Incubator / BOD Incubator / Liquid Bath / Dry Block Furnaces <sup>*</sup>	(-)80°C to 250°C	0.8°C	Using RTD (PT-100) 4 Wire Sensor with Indicator & 'S' Type T/C. ( Single Position Calibration ) by Comparison Method
8.	Temperature Indicator of Muffle Furnace/Dry Block Furnace / Oven <sup>*</sup>	>250°C to 1200°C	2.30°C	Using S-type Thermocouple with Indicator ( Single Position Calibration ) by Comparison Method

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Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability ( $\pm$ )	Remarks
9.	Humidity Chamber / Environment chamber*	10°C to 55°C 20 %RH to 95 %RH	0.85°C 1.92%RH	Using Dig. Thermo Hygrometer with Sensor ( Single Position Calibration ) by Comparison Method

\* Measurement Capability is expressed as an uncertainty ( $\pm$ ) at a confidence probability of 95%

§ Only in Permanent Laboratory

\* Only for Site Calibration

# The laboratory is also capable for site calibration however, the uncertainty at site depends on the prevailing actual environmental conditions and master equipment used.

⊙ Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.

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Ashish Kakran  
Convenor

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Avijit Das  
Program Director