Laboratory	**Accurate Engineering Co. Pvt. Ltd., Gala No. 1, AM-31, Udyog Bhavan, M.I.D.C., Satpur, Nashik, Maharashtra**
Accreditation Standard	**ISO/IEC 17025: 2005**
Certificate Number	**CC-2579** ***(in lieu of C-0265)*** **Page 1 of 7**
Validity	**06.02.2018 to 05.02.2020** **Last Amended on 20.02.2018**

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
	MECHANICAL CALIBRATION			
I.	**DIMENSION (BASIC MEASURING INSTRUMENT, GAUGE ETC.)**			
1.	Thread Measuring Wires[$]	0.17 mm to 6.35 mm	0.60 µm	Using Electronic Micro-Indicator
2.	Cylindrical Setting Masters[$]	1 mm to 100 mm 100 mm to 200 mm	1 µm 1.30 µm	Using Electronic Micro-Indicator
3.	Measuring Pins[$]	0.3 mm to 20 mm	1 µm	Using Electronic Micro-Indicator
4.	Micrometer Setting Standard[$]	25 mm to 100 mm 100 mm to 200 mm	1.10 µm 1.50 µm	Using Electronic Micro-Indicator
5.	Feeler Gauge Set[$]	0.02 mm to 2.0 mm	0.80 µm	Using Electronic Micro-Indicator
6.	Radius Gauge[$]	0.6 mm to 25 mm	11.50 µm	Using Profile Projector
7.	Thread Pitch Gauge[$] Flank Angle Pitch	 (-) 55°, 60° 0.3mm to 6.0 mm	 7' 48" arc of min. 11.20 µm	Using Profile Projector
8.	Thread Measuring Prisms[$] (Height Measurement)	A / B / C / D 3 mm to 5 mm	1.00 µm	Using Electronic Micro-Indicator
9.	Slip Gauge Accessory Set[$]	0 to 300 mm	1.40 µm	Using Gauge Blocks
10.	Master Foils for Coating Thickness Gauge[$]	0.009 mm to 1.25 mm	0.70 µm	Using Electronic Micro-Indicator

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11.	Angle Plate[$] Squareness Flatness	 400mm x 400mm x 350mm 400mm x 400mm x 350mm	 5.00 µm 4.50 µm	Using 3D Co-ordinate Measuring Machine
12.	Sine Bar/ Sine Center[$]	Up to 300 mm & Up to 45° Center Distance between Roller	18 Arc sec. 4.20 µm	Using 3D Co-ordinate Measuring Machine by In-direct Method
13.	Bevel Protractor[$] L.C.: 5 min.	0º to 90º to 0º	3 min. of arc	Using 3D Co-ordinate Measuring Machine by In-direct Method
14.	Combination Set / Angle Protractor[$] L.C.: 1 Deg.	0º to 180º to 0º	35 min. of arc	Using 3D Co-ordinate Measuring Machine by In-direct method
15.	Test Sieve[$]	0.032 mm to 3.5 mm	10 µm	Using Profile Projector
16.	Thread Plug Gauge[$] (for Effective Dia.)	2 mm to 100 mm 100 mm to 200 mm	2.80 µm 2.28 µm	Using Floating Carriage Dia. Meas. M/c, Setting Master & Thread Meas. Wires Using Single Axis Measuring Machine
17.	Taper Thread Plug Gauge[$] (for Effective Dia.)	2 mm to 100 mm	3.80 µm	Using Floating Carriage Dia. Meas. M/c, Setting Master & Thread Meas. Wires
18.	Thread Ring Gauge[$] (Effective Dia.)	3 mm to 100 mm 100 mm to 300 mm	2.30 µm 2.50 µm	Using Single Axis Measuring Machine

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
19.	Plain Snap Gauge[$]	2 mm to 100 mm 100 mm to 250 mm	1.30 µm 1.50 µm	Using Gauge Blocks
20.	Plain Plug Gauge[$]	Up to 100 mm 100 mm to 250 mm 250 mm to 500 mm	1.00 µm 1.50 µm 3.50 µm	Using Electronic Micro-Indicator & Gauge Blocks Using Single axis Measuring Machine
21.	Width Gauge[$]	Up to 100 mm 100 mm to 250 mm	1.20 µm 1.50 µm	Using Electronic Micro-Indicator & Grade "1" Gauge Blocks
22.	Setting/ Plain Ring Gauge[$]	2 mm to 7 mm 7 mm to 200 mm 200 mm to 280 mm 280 mm to 400 mm	2.20 µm 2.30 µm 3.10 µm 3.90 µm	Using Single Axis Measuring Machine & Master Ring Gauges
23.	Calipers[$] (Vernier/Dial/ Electronic) L.C.: 0.01 mm	 0 to 600 mm 0 to 1000 mm	 10.28 µm 14.65 µm	Using Caliper Checker
24.	Depth Gauge[$] (Vernier / Dial / Electronic) L.C.: 0.01 mm	 0 to 300 mm	 9 µm	Using Depth Micro Checker
25.	Height Gauge[$] (Vernier / Dial / Electronic) L.C.: 0.01 mm	 0 to 600 mm	 10.50 µm	Using Caliper Checker
26.	External Micrometer[$] L.C.: 0.001 mm	 0 to 100 mm 100 mm to 250 mm	 1.70 µm 2.20 µm	Using Grade "1" Gauge Blocks

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
27.	Depth Micrometer[$] (Analog/ Digital) L.C.: 0.001 mm	0 to 300 mm	6.20 µm	Using Depth Micro Checker
28.	Micrometer Head[$] L.C.: 0.0002 mm	0 to 25 mm	0.80 µm	Using Electronic Micro-Indicator
29.	Dial Calibration Tester[$] L.C.: 0.0002 mm	0 to 25 mm	0.80 µm	Using Electronic Micro-Indicator
30.	Plunger type Indicator[$] (Digital / Dial) L.C.:0.001mm	0 to1 mm 0 to25 mm 0 to100 mm	1.30 µm 2.60 µm 1.50 µm	Using Electronic Dial Calibration Tester Using Single Axis Measuring Machine
31.	Lever Dial[$] L.C.:0.001mm	0 to 2 mm	1 µm	Using Electronic Dial Calibration Tester
32.	Dial Bore Gauge[$] (For Transmission Mechanism) L.C.: 0.001mm	2 mm	1.50 µm	Using Electronic Dial Calibration Tester
33.	Dial Snap Gauge[$] L.C.: 0.001mm	0 to 50 mm 50 mm to 200 mm	1 µm 2 µm	Using Grade “1” Gauge Blocks
34.	Comparator With Stand with DRO Probe[$] L.C.: 0.0001mm	Up to 25 mm Up to 200 mm	1 µm 2 µm	Using Gauge Blocks

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
35.	Pistol Caliper[$] L.C: 0.1mm	0 to 200 mm	59 µm	Using Gauge Blocks
36.	Internal Dial Caliper[$] L.C.: 0.005 mm	5 mm to 300 mm	5 µm	Using Gauge Blocks
37.	Taper Plug Gauge[$]	Up to 200 mm 0 to 15°	5 µm 25.1 arc sec.	Using 3D Co-ordinate Measuring Machine
38.	Dial Thickness Gauge[$] L.C.: 0.01 mm	0 to 25 mm	2.90 µm	Using Gauge Blocks
39.	Pitch Micrometer[$] L.C.: 0.01 mm For Anvil	0 to 50 mm Angle	4 µm 8 arc min.	Using Gauge Blocks & Profile Projector
40.	Taper Scale[$] L.C.:1 mm	15 mm	11.40 µm	Using Profile Projector
41.	V Block[$] Angular Flatness Squareness	150 mm x100 mm x 100 mm	15.70 arc of sec. 4.90µm 4.90µm	Using 3D to Co-ordinate Measuring Machine
42.	Spirit Level[$] L.C.: 0.02 mm/m	300 mm	9 µm/m	Using Electronic Level
43.	Floating Carriage Dia. Measuring Machine[$] L.C.: 0.0002 mm	0 to 100 mm	1.10 µm	Using Cylindrical Setting Masters & Gauge Blocks
44.	Slip Gauge[$]	0 to 25 mm 25 mm to 50 mm 50 mm to 100 mm	0.14 µm 0.20 µm 0.24 µm	Using Gauge Block Calibrator, “k” grade Gauge Block Set

Sl.	Quantity Measured / Instrument	Range/Frequency	*Calibration Measurement Capability (±)	Remarks
45.	Taper Thread Ring Gauge[$]	Dia.: 3 mm to 100 mm	2 µm	Using Single Axis Measuring Machine/ Thread Measuring Wire
46.	Taper Plain Ring Gauge[$]	Dia.: 3 mm to 100 mm Angle: 15º	5 µm 25 .06 arc sec.	Using 3D-Co-ordinate Measuring Machine
47.	Profile Projector[♣] Linear L.C.: 0.001 mm Magnification Accuracy Angular	 0 to100 mm 100 mm to 200 mm Up to 50 X 0 to 360°	 5.42 µm 6.00 µm 0.60% 4 arc min.	Using Linear Glass Scale, Angular Glass Scale
48.	Surface Plate[♣]	1600 mm X 3000 mm	0.7 $\sqrt{\frac{L+W}{125}}$ (L & W in mm)	Using Electronic Level
49.	Single Axis Measuring Machine[♣] L.C.: 0.1 µm	 0 to 100 mm	 1.40 µm	Using "K" Grade Gauge Blocks
50.	Electronic (2D) Height Gauge[♣] L.C.: 0.0001 mm	 0 to 600 mm	 4.20 µm	Using Step Gauge & Gauge Blocks
II.	**PRESSURE INDICATING DEVICES**			
1.	Pressure Gauge – Hydraulic[$] (Analog/Digital)	70 bar to 700 bar	0.74 bar	Using Master Digital Pressure Gauge by Comparison based on DKD R- 6-1

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2.	Pressure Gauge – Pneumatic[$] (Analog/Digital)	0 to 25 bar	0.04 bar	Using Master Digital Pressure Gauge by Comparison based on DKD R- 6-1
3.	Vacuum Gauges – Pneumatic[$] (Analog/Digital)	-0.85 to 0 Bar	0.004 bar	Using Master Digital Pressure Gauge by Comparison based on DKD R- 6-1

*** Measurement Capability is expressed as an uncertainty (±) at a confidence probability of 95%**
[$]Only in Permanent Laboratory
[*]Only for Site Calibration

Shally Sharma
Convenor

Avijit Das
Program Director