



## National Accreditation Board for Testing and Calibration Laboratories

(A Constituent Board of Quality Council of India)



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## **SCOPE OF ACCREDITATION**

Laboratory Name	SUMANT KUMAR TESTING ADITYAPUR, SARAIKELA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	TC-8556	Page No. :	1/2
Validity	28/06/2019 to 27/06/2021	Last Amended on	-

S.No	Discipline / Group	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing/ Limits of Detection
		Pe	ermanent Facility		
1	NON-DESTRUCTIVE- METALS & ALLOYS	Casting (Ferrous)	Liquid penetrant	IS 3658:99, ASME Sec-V Article 6, Article 24 SE 165: 2017	Qualitative(Open to surface)
2	NON-DESTRUCTIVE- METALS & ALLOYS	Casting (Ferrous)	Ultrasonic Testing	ASME Sec-V Article5, 23, SA 609/A 609M, IS 9565:95: 2017	Qualitative(15 mm to 200 mm)
3	NON-DESTRUCTIVE- METALS & ALLOYS	Forging (Ferrous)	Liquid penetrant	IS 3658:99, ASME Sec-V Article6, Article24 SE 165: 2010	Qualitative(Open to surface)
4	NON-DESTRUCTIVE- METALS & ALLOYS	Forging (Ferrous)	Ultrasonic Testing	ASME Sec-V Article 5,Article 23 SE 388, IS 8791:78: 2017	Qualitative(1 mm to 1000 mm)
5	NON-DESTRUCTIVE- METALS & ALLOYS	Plates, Rods, Shafts (Ferrous)	Ultrasonic Testing	ASME Sec V Article 23 SA 435 , SE 114, SA 388, IS 11630:05, IS 4225:04: 2017	Qualitative(1 mm- 1000 mm)
6	NON-DESTRUCTIVE- METALS & ALLOYS	Sheets, Castings & Forgings (Ferrous)	Ultrasonic Thickness measurement	ASTM E-797/797 M: 2015	2 mm to 200 mm
7	NON-DESTRUCTIVE- METALS & ALLOYS	Weld Joints (Ferrous)	Liquid penetrant Testing	ASME Sec-V Article 6, Article24 SE 165, IS 3658:99: 2017	Qualitative(Open to surface)
8	NON-DESTRUCTIVE- METALS & ALLOYS	Weld Joints (Ferrous)	Ultrasonic Testing	ASTM E 164, ASME Sec-V Article 4, IS 4260: 2010	Qualitative(Thickness 3 mm to 50 mm)





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## **SCOPE OF ACCREDITATION**

Laboratory Name	SUMANT KUMAR TESTING LAB, SHOP NO. 1, M.P TOWER, PHASE- ADITYAPUR, SARAIKELA KHARSAWAN, JHARKHAND , INDIA		
Accreditation Standard	ISO/IEC 17025:2017		
Certificate Number	TC-8556	Page No. :	2/2
Validity	28/06/2019 to 27/06/2021	Last Amended on	-

S.No	Discipline / Group	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing/ Limits of Detection		
	Site Facility						
1	NON-DESTRUCTIVE- METALS & ALLOYS	Casting (Ferrous)	Liquid penetrant	IS 3658:99, ASME Sec-V Article 6, Article 24 SE 165: 2017	Qualitative(Open to surface)		
2	NON-DESTRUCTIVE- METALS & ALLOYS	Casting (Ferrous)	Ultrasonic Testing	ASME Sec-V Article5, 23, SA 609/A 609M, IS 9565:95: 2017	Qualitative(15 mm to 200 mm)		
3	NON-DESTRUCTIVE- METALS & ALLOYS	Forging (Ferrous)	Liquid penetrant	IS 3658:99, ASME Sec-V Article6, Article24 SE 165: 2010	Qualitative(Open to surface)		
4	NON-DESTRUCTIVE- METALS & ALLOYS	Forging (Ferrous)	Ultrasonic Testing	ASME Sec-V Article 5,Article 23 SE 388, IS 8791:78: 2017	Qualitative(1 mm to 1000 mm)		
5	NON-DESTRUCTIVE- METALS & ALLOYS	Plates, Rods, Shafts (Ferrous)	Ultrasonic Testing	ASME Sec V Article 23 SA 435 , SE 114, SA 388, IS 11630:05, IS 4225:04: 2017	Qualitative(1 mm- 1000 mm)		
6	NON-DESTRUCTIVE- METALS & ALLOYS	Sheets, Castings & Forgings (Ferrous)	Ultrasonic Thickness measurement	ASTM E-797/797 M: 2015	2 mm to 200 mm		
7	NON-DESTRUCTIVE- METALS & ALLOYS	Weld Joints (Ferrous)	Liquid penetrant Testing	ASME Sec-V Article 6, Article24 SE 165, IS 3658:99: 2017	Qualitative(Open to surface)		
8	NON-DESTRUCTIVE- METALS & ALLOYS	Weld Joints (Ferrous)	Ultrasonic Testing	ASTM E 164, ASME Sec-V Article 4, IS 4260: 2010	Qualitative(Thickness 3 mm to 50 mm)		