Quality Laboratory, German Polymers and Coatings (PVTE) Limited, S. No. 123, Rajiv Gandhi Salai (OMR), Kandhanchavadi, Tambaram Laboratory

Tk, Chennai, Tamil Nadu

ISO/IEC 17025: 2005 **Accreditation Standard**

Certificate Number TC-8064 Page 1 of 2

Validity 03.11.2018 to 02.11.2020 Last Amended on --

ľ	SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
		of Test	-	against which tests are	Limits of Detection
				performed	

CHEMICAL TESTING

I.	PAINTS & SURFACE COATINGS			
	D : 4 E			
1.	Paints, Enamels,	Brushing test	IS 101 (Part 1/Sec 4)	Qualitative
ļ	Varnishes and	Consistency test	IS 101 (Part 1/Sec 5)	10 sec to 200 sec
	their Allied	Flash point	IS 101 (Part 1/Sec 6)	15°C to 80°C
	Products	Mass per 10 liters	IS 101 (Part 1/Sec 7)	(1 kg to 50 kg)/10 Liters
		Water content test	IS 101 (Part 2/Sec 1)	0 to 10 ml
		Volatile Matter	IS 101 (Part 2/Sec 2)	1 % to 99 %
		Drying time	IS 101 (Part 3/Sec 1)	
		Surface Dry		5 Minutes to 4 Hours
ļ		Hard Dry		3 Hours to 24 Hours
ļ		Tack free		4 Hours to 7 Days
		Dry Film Thickness	IS 101 (Part 3/Sec 2)	0.1 μm to 500 μm
		Finish	IS 101 (Part 3/Sec 4)	Qualitative
		Fineness of Grind	IS 101 (Part 3/Sec 5)	1 μm to 100 μm
		Opacity	IS 101 (Part 4/Sec 1)	80 Square meters to
				220 Square meters
		Colour (Visual)	IS 101 (Part 4/Sec 2)	Qualitative
		Light fastness test	IS 101 (Part 4/Sec 3)	50 Hours to 1000 Hours
		Gloss at 60°	IS 101 (Part 4/Sec 4)	0.1 to 100
•		Hardness test	IS 101 (Part 5/Sec 1)	5B to 9H
į		Flexibility (Conical	IS 101 (Part 5/Sec2)	Diameter
		Mandrel)		(6.25 mm to 32 mm)
•		Adhesion	IS 101 (Part 5/Sec2)	1 mm and 2 mm
		Impact resistance	IS 101 (Part 5/Sec 3)	30 cm to 60 cm
		Resistance to Humidity	IS 101 (Part 6/Sec 1)	24 Hours to 1000 Hours
		under Condensation &	,	
		Salt Spray		
		Keeping Properties	IS 101 (Part 6/Sec 2)	3 months to One year
		Accelerated Weathering	IS 101 (Part 6/Sec 5)	50 Hours to 1000 Hours
		Test	<u> </u>	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Resistance to Water	IS 101 (Part 7/Sec 1)	24 Hours to 1 Week
			Appendix A of IS 3585	24 Hours to 72 Hours
		Resistance to Liquids	IS 101 (Part 7/Sec 2)	24 Hours to 1 Week
		Resistance to Heat	IS 101 (Part 7/Sec 3) Annex B of IS 13183	1 Hour to 72 Hours
		Pigment Content Non-Volatile Matter	IS 101 (Part 8/Sec 2)	1 % to 99 %
		Ash Content	IS 101 (Part 8/Sec 3)	0 to 99 %
		Phthalic Anhydride	IS 101 (Part 8/Sec 4)	0 to 50 %
		Lead Restriction Test	IS 101 (Part 8/Sec 5)	0 to 1 %
		Volume Solid	IS 101 (Part 8/Sec 6)	1 to 100 %
		Acid Value	IS 101 (Part 9/Sec 1)	(1 to 50) mg KOH/g
		Rosin Test	IS 101 (Part 9/Sec 2)	Qualitative
		Durability Test	Annex C of IS 2932 (Part 1)	3 Months to One Year
		Resistance to Acid	Annex D of IS 2932 (Part 1)	1 Hour to 72 Hours
		Resistance to Alkali	Annex E of IS 2932 (Part 1)	1 Hour to 24 Hours
		Accelerated storage stability	Annex F of IS 2932 (Part 1)	Up to 96 hours
		Determination of chromic anhydride	Annex B of IS 2074	0 to 50 %
		Zinc oxide	Appay B of IS 12744	0 to 25 %
		Zinc Phosphate content	Annex B of IS 12744	0 to 25 %