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	SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
		of Test		against which tests are	Limits of Detection
İ				performed	

## **MECHANICAL TESTING**

Ī.	BUILDING MATERIALS			
1.	Aggregate-Coarse	Sieve Analysis	IS 2386 (Part 1)	0.1 % to 100 % (4.75 to 63 mm)
		Flakiness Index	IS 2386 (Part 1)	1 % to 50 %
		Elongation Index	IS 2386 (Part 1)	1 % to 50 %
		Specific Gravity	IS 2386 (Part 3)	2 to 4
		Water Absorption	IS 2386 (Part 3)	0.5 % to 6 %
		Bulk Density	IS 2386 (Part 3)	1.2 kg/L to 2.0 kg/L
		Impact Value	IS 2386 (Part 4)	5 % to 50 %
		Crushing Value	IS 2386 (Part 4)	5 % to 50 %
2.	Aggregate-Fine	Sieve Analysis	IS 2386 (Part 1)	0.1 % to 100 % (0.075 mm to 4.75 mm)
		Material Finer than 75 Micron	IS 2386 (Part 1)	1 % to 20 %
		Specific Gravity	IS 2386 (Part 3)	2 to 4
		Water Absorption	IS 2386 (Part 3)	0.1 % to 10 %
		Bulk Density	IS 2386 (Part 3)	1.2 kg/L to 2.0 kg/L
		Percentage of Bulking	IS 2386 (Part 3)	2 % to 40 %
3.	Cement	Fineness by Dry Sieving	IS 4031 (Part 2)	1 % to 20 %
	(OPC / PPC)	Fineness by Blaine's Air Permeability	IS 4031 (Part 2)	200 m <sup>2</sup> /kg to 400 m <sup>2</sup> /kg
		Soundness by Le-Chatelier Method	IS 4031 (Part 3)	0.1 mm to 10 mm
		Standard Consistency	IS 4031 (Part 4)	25 % to 40 %
······		Initial Setting Time	IS 4031 (Part 5)	30 min. to 300 min.
••••••		Final Setting Time	IS 4031 (Part 5)	100 min. to 600 min.
4.	Pozzolanic	Fineness by Dry Sieving	IS 1727	5 % to 40 %
••••••	Material - Fly Ash	Initial Setting Time	IS 1727	30 min. to 300 min.
		Final Setting Time	IS 1727	100 min. to 400 min.

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		Fineness by Blaine's Air Permeability	IS 1727	200 m <sup>2</sup> /kg to 600 m <sup>2</sup> /kg
		Soundness by Le-Chatelier Method	IS 1727	0.1 mm to 10 mm
5.	Concrete	Compressive Strength (Cube & Core)	IS 516	5 N/mm² to 80 N/mm²
		Rapid Chloride Permeability Test	ASTM C 1202	250 Coulomb to 8000 Coulomb
		Initial Surface Absorption	BS 1881-208	0.01ml/m²/s to 1.8 ml/m²/s
		Water Absorption	BS 1881-122	0.1 % to 3 %
6.	Bricks (Burnt Clay)	Dimensions Length Width Height	IS 1077	2000 mm to 5000 mm 1000 mm to 3500 mm 1000 mm to 2500 mm
		Compressive Strength	IS 3495 (Part 1)	1 N/mm <sup>2</sup> to 20 N/mm <sup>2</sup>
		Water Absorption	IS 3495 (Part 2)	3 % to 30 %
•••••		Efflorescence	IS 3495 (Part 3)	Qualitative (Visual)
7.	Bricks (Fly Ash)	<b>Dimensions</b> Length Width Height	IS 13757	2000 mm to 5000 mm 1000 mm to 3500 mm 1000 mm to 2500 mm
		Compressive Strength	IS 3495 (Part 1)	1 N/mm <sup>2</sup> to 20 N/mm <sup>2</sup>
		Water Absorption	IS 3495 (Part 2)	3 % to 30 %
		Efflorescence	IS 3495 (Part 3)	Qualitative (Visual)
8.	Autoclaved Cellular (Aerated) Concrete Blocks	Dimensions Length Width Height	IS 2185 (Part 3)	100 mm to 900 mm 50 mm to 500 mm 30 mm to 300 mm
	•	Bulk Density	IS 6441 (Part 1)	0.25 g/cc to 1.2 g/cc
		Moisture Content	IS 6441 (Part 1)	3 % to 35 %
•••••		Compressive Strength	IS 6441 (Part 5)	0.5 N/mm <sup>2</sup> to 15 N/mm <sup>2</sup>

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9.	Precast Concrete	Water Absorption	IS 15658	1 % to 10 %
	Paving Block	Compressive Strength	IS 15658	10 N/mm² to 80 N/mm²
10.	Checkered Concrete Tiles	Water Absorption	IS 13801	1 % to 20 %
11.	Cement Concrete Flooring Tiles	Water Absorption	IS 1237	1 % to 20 %
12.	Ceramic Tiles	Water Absorption	IS 13630 (Part 2)	0.01 % to 0.1 %
II.	SOIL AND ROCKS			
1.	Soil	Water Content	IS 2720 (Part 2)	1 % to 50 %
		Specific Gravity	IS 2720 (Part 3)	2.4 to 2.9
		Sieve Analysis	IS 2720 (Part 4)	0.1 % to 100 %
		(Wet Analysis)		(0.075 mm to 4.75 mm)
		Liquid Limit	IS 2720 (Part 5)	5 % to 300 %
		Plastic Limit	IS 2720 (Part 5)	5 % to 300 %
		Light Compaction	IS 2720 (Part 7)	OMC: 6 % to 30 %
				MDD: 1.5 g/cc to 2.5 g/cc
		Heavy Compaction	IS 2720 (Part 8)	OMC: 6 % to 30 %
				MDD: 1.6 g/cc to 2.9 g/cc
		Free Swell Index	IS 2720 (Part 40)	Upto 300 %

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## **MECHANICAL TESTING**

AT SITE				
I.	SOIL AND ROCKS			
1.	Soil	Dry Density by Core Cutter Method	IS 2720 (Part 29)	1.3 g/cc to 2.5 g/cc

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