New Delhi

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are	Range of Testing / Limits of Detection
	G. 1001		performed	

## **CHEMICAL TESTING**

I.	METALS & ALLOY	S		
1.	Low Alloy Steel	Carbon	IS 228(Part 1)	0.01% to 2.0%
 		Sulphur	IS 228(Part 9)	0.001% to 1.0%
	-	Phosphorous	IS 228(Part 3)	0.001% to 1.0%
		Manganese	IS 228(Part 2)	0.01% to 3.0%
	-	Silicon	IS 228(Part 8)	0.1% to 2.0%
II.	WATER			
1.	Construction	Acidity	IS 3025(Part 22)	0.1 mg/l to 100 mg/l
	Water	Alkalinity	IS 3025(Part 23)	0.1 mg/l to 500 mg/l
		Organics (Volatile Residue)	IS 3025(P art 18)	0.1 mg/l to 300 mg/l
		Inorganic(Fixed Residue)	IS 3025(Part 18)	0.1 mg/l to 8000 mg/l
		Suspended Matter	IS 3025(Part 17)	0.1 mg/l to 2000 mg/l
		Sulphate (as SO <sub>3</sub> )	IS 3025(Part 24)	0.01 mg/l to 500 mg/l
		Chloride	IS 3025(Part 32)	0.1 mg/l to 5000 mg/l
		pH	IS 3025(Part 11)	1 to 14
III.	BUILDING MATER	IALS		
1.	Cement	Silica Content (SiO <sub>2</sub> )	IS 4032	1% to 50%
	(OPC/PPC/PSC)	Alumina (Al <sub>2</sub> O <sub>3</sub> )	IS 4032	0.1% to 20%
		Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> )	IS 4032	0.1% to 20%
		Calcium Oxide (CaO)	IS 4032	0.1% to 70%
		Insoluble residue	IS 4032	0.1% to 50%
   		Magnesia	IS 4032	0.1% to 10%
		Total Sulphur (as SO₃)	IS 4032	0.1% to 10%
		Sulphide Sulphur	IS 4032	0.1% to 5%
		Total loss on ignition	IS 4032	0.1% to 10%
		Chloride	IS 4032	0.005% to 1%

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
2.	Fly Ash	Silica Content (SiO <sub>2</sub> )	IS 1727	1% to 90%
		Alumina (Al <sub>2</sub> O <sub>3</sub> )	IS 1727	0.1% to 20%
		Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> )	IS 1727	0.1% to 20%
		Insoluble Residue	IS 1727	0.1% to 50%
		Magnesia	IS 1727	0.1% to 10%
		Total Sulphur (as SO <sub>3</sub> )	IS 1727	0.1% to 10%
		Total loss on ignition	IS 1727	0.1% to 10%
		Chloride	IS 4032	0.005% to 1%
		Lime (CaO)	IS 1727	0.5 % to 20%
3.	Micro Silica/Silica	Loss on Ignition	IS 1727	0.1% to 30%
	Fume		IS 15388	
		Silica Content (SiO <sub>2</sub> )	IS 1727	20% to 96%
		` ′	IS 15388	
		Moisture Content	IS 1727	20% to 96%
			IS 15388	
4.	Concrete	Ash Content	IS 9103	1% to 20%
	Admixture	Relative Density	IS 9103	1 to 1.5
		DMC	IS 9103	10% to 50%
		рH	IS 9103	2 to 14
		Chloride Content	IS 6925	0.001% to 1%
5.	Water Proofing	Sulphate	IS 2645	0.005% to 1%
	Compound	Chloride Content	IS 2645	0.005% to 3%
6.	Clay & Soil	Sulphate	IS 2720(Part 27)	0.1% to 2%
		рH	IS 2720(Part 26)	2 to 14
7.	Concrete/ CC Core/Cube	Chloride	BS 812(Part 117) IS 14959	0.005% to 1%
- 40 00 000		Sulphate	BS 812(Part 118) IS 2317	0.01% to 1%
	T	Ratio Analysis	ASTM C 1084	Qualitative
		Rapid Chloride Ion	ASTM C1202	2 Coulombs to 2000
		Penetration		Coulombs
8.	Aggregate Coarse /Fine	Chloride	BS 812(Part 117) IS 14959	0.005% to 1%

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		Sulphate	BS 812(Part 118) IS 2317	0.01% to 1%
		Organic Impurities	IS 2386(Part 2)	Qualitative

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## **MECHANICAL TESTING**

I.	BUILDING MATERIA	AL		
1.	Coarse Aggregate	Sieve analysis	IS 2386(Part I)	4.75 mm to 80 mm
		Flakiness Index	IS 2386(Part I)	5% to 70%
		Elongation	IS 2386(Part III)	5% to 70%
		Water Absorption	IS 2386(Part IV)	0.1% to 5%
		Specific Gravity	IS 2386(Part III)	2 to 4
		Crushing Value	IS 2386(Part I)	5% to 50%
		Bulk Density – Loose	IS 2386(Part III)	1 kg/l to 3 kg/l
		Bulk Density – Rodded	IS 2386(Part III)	1 kg/l to 3 kg/l
		Impact Value	IS 2386(Part IV)	8% to 50%
		Los Angles Abrasion Value	IS 2386(Part IV)	8% to 50%
		10% Fine Value	IS 2386(Part IV)	5 tones to 30 tones
		Total Deleterious Material	IS 2386(Part I & II)	0.1% to 20%
	 	Soundness	IS 2386(Part V)	0.1% to 20%
	 	Moisture Content	IS 2386(Part III)	0.1% to 10%
2.	Fine aggregate	Sieve analysis	IS 2386(Part I)	0.15 mm to 10 mm
		Deleterious Material	IS 2386(Part I & II)	0.1% to 20%
		Specific Gravity	IS 2386 (Part III)	2 to 4
		Water Absorption	IS 2386(Part IV)	0.1% to 10%
		Soundness	IS 2386(Part V)	0.1% to 20%
		Bulk Density – Loose	IS 2386(Part III)	1 kg/l to 2.5 kg/l
		Bulk Density – Rodded	IS 2386(Part III)	1 kg/l to 2.5 kg/l
		Bulking of Sand	IS 2386(Part III)	1% to 35%
		Silt Content	IS 2386(Part II)	1% to 20%
3.	Cement	Consistency	IS 4031(Part 4)	15% to 40%
	(OPC/PPC/	Initial Setting Time	IS 4031(Part 5)	30 to 300 Minutes
	PSC)	Final Setting Time	IS 4031(Part 5)	30 to 600 Minutes

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Compressive Strength	IS 4031(Part 6)	10 N/mm² to 75 N/mm²
		Soundness (Le-Chatelier)	IS 4031(Part 3)	0.5 mm to 10 mm
	-	Soundness (Autoclave)	IS 4031(Part 3)	0.01% to 0.8%
		Fineness by Blaine's Air	IS 4031(Part 2)	100 m <sup>2</sup> /kg to 600 m <sup>2</sup> /kg
		Density	IS 4031(Part 11)	1.5 g/cm <sup>3</sup> to 3.8 g/cm <sup>3</sup>
4.	Pozzolana	Density	IS 1727	1 g/cm <sup>3</sup> to 3.5 g/cm <sup>3</sup>
	Material (Fly Ash)	Fineness by Blaine's air Permeability	IS 1727	100 m²/g to 700 m²/g
		Fineness by 45µm sieve	IS 1727	0.5% to 100%
		Compressive Strength	IS 1727	3 N/mm² to 54 N/mm²
		Soundness by Autoclave	IS 1727	0.01% to 0.8%
5.	Micro Silica/	Compressive Strength	IS 1727	5 N/mm² to 100 N/mm²
	Silica Fume		BS 3892 ASTM C 311	
		Retained on 45 µm	IS 1727 ASTM C 1240	0.1% to 80%
6.	Burnt Clay	Compressive Strength	IS 3495(Part 1)	2 N/mm <sup>2</sup> to 50 N/mm <sup>2</sup>
	Bricks/Fly Ash	Water Absorption	IS 3495(Part 2)	0.1% to 50%
	Bricks	Efflorescence	IS 3495(Part 3)	Qualitative
		Dimension: Length	IS 1077	4000 mm to 5000 mm
		Dimension: Width	]	2100 mm to 2400 mm
		Dimension: Height	7	1300 mm to 1600 mm
7.	Bentonite	Moisture	IS 6186	0.1% to 50%
		Sand Content	IS 6186	0.1% to 20%
		Free Swelling Index	IS 2720(Part 40)	50% to 800%
		Marsh Funnel Viscosity	ASTM D 6910	20 s to 100 s
		Density	IS 6186	1 to 2
		Liquid Limit	IS 2720(Part V)	200% to 600%
8.	Timber	Moisture Content	IS 1708(Part 1)	1% to 80%
		Density	IS 1708(Part 2)	25 kg/m <sup>3</sup> to 1000 kg/m <sup>3</sup>
9.	Water Proofing Compound	Initial Setting Time	IS 4031(Part 5)	10 minutes to 600 minutes

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		Final Setting Time	IS 4031(Part 5)	10 minutes to 600 minutes
		Compressive Strength	IS 2645	5 N/mm <sup>2</sup> to 100 N/mm <sup>2</sup>
9.	Precast Paving	Compressive Strength	IS 15658	10 N/mm <sup>2</sup> to 70 N/mm <sup>2</sup>
	Block	Water Absorption	IS 15658	0.1% to 20%
10.	Building Stone/	Compressive Strength	IS 1121(Part 1)	10 N/mm² to 150 N/mm²
	Granite/	Specific Gravity	IS 1122(Part 1)	1.0 to 3.5
	Marble	Water Absorption	IS 1124	0.1% to 10%
11.	Hardened	Compressive Strength	IS 516	10 N/mm² to 80 N/mm²
	Concrete /CC	Water Permeability	DIN 1048-5	0.5 mm to 150 mm
	Core/Cube	Split Tensile Strength	IS 5816	0.5 N/mm² to 40 N/mm²
II.	MECHANICAL PRO	PERTIES OF METALS		
1.	Metal & Ferrous Alloy	Mass per meter	IS 1786	0.01 kg/m to 8 kg/m
	,	Tensile Strength	IS 1608	100 N/mm² to 700 N/mm²
		Elongation	IS 1608	2% to 50%
		Yield Stress	IS 1608	100 N/mm² to 700 N/mm²
		Bend	IS 1599	Qualitative (Mandrel Diameter 32, 40, 48, 64, 80, 125, 140, 160 mm)
		Re-bend	IS 1786	Qualitative (Mandrel Diameter 48, 60, 96, 128, 160, 200, 224, 250 mm)
		Rockwell Hardness	IS 1586	20 HRB to 100 HRB 20 HRC to 70 HRC

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III.	SOIL & ROCK			
1.	Soil	Light Compaction Maximum Dry Density Optimum Moisture Content	IS 2720(Part VII)	1 g/cm³ to 3 g/ cm³ 1% to 40%
		Heavy Compaction Maximum Dry Density Optimum Moisture Content	IS 2720(Part VIII)	1 g/ cm <sup>3</sup> to 3 g/ cm <sup>3</sup> 1% to 40%
		Plastic Limit	IS 2720(Part V)	upto 30%
		Liquid Limit	IS 2720(Part V)	1% to 50%
		Free Swelling Index	IS 2720(Part I)	10% to 80%

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