Laboratory	Umang Boards Ltd., A-27, RIICO Industrial Area, Kaladera, Jaipur, Rajasthan		
Accreditation Standard	ISO/IEC 17025: 2005		
Certificate Number	TC-6778	Page 1 of 1	
Validity	11.09.2018 to 14.02.2020	Last Amended on	

SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /
	of Test	Performed	against which tests are	Limits of Detection
			performed	

ELECTRICAL TESTING

I.	ELECTRICAL MATER	RIALS SOLID INSULAT	ING MATERIALS	
1.	Pressboard for Electrical Purpose	Thickness	IS 1576 IEC 60641-2	0.001 mm to 25 mm
	Pressboards / Pre- compressed Press board characterized by high chemical	Density	IS 1576 IEC 60641-2	Upto 5 g/cm ³
		Tensile Strength	IS 1576 IEC 60641-2	200 kg/cm ² to 2500 kg/cm ²
		Elongation Compressibility	IEC 60641-2 IEC 60641-2	Upto 15 % 200 kg to 2500 kg
	purity & mechanical strength		IS 1576 IEC 60641-2	Upto 20 %
(Type B.2 and Type C and D)	(Type B.2 and B.3, Type C and D)	Conductivity of Aqueous extract	IS 1576 IEC 60641-2	0 to 500 mS/cm
		pH of Aqueous extract	IS 1576 IEC 60641-2	1 pH to 14 pH
		Shrinkage	IS 1576 IEC 60641-2	Upto 20 %
		Electric Strength / Proof Test	IS 1576 IEC 60641-2	5 kV/mm to 120 kV/mm
		Oil Absorption	IS 1576 IEC 60641-2	Upto 50 %
		Ash Content	IS 1576 IEC 60641-2	Upto 5 %