

Laboratory **Advanced Characterization Centre (Analytical Facilities), Innovation & Knowledge Centre, Ashapura Minechem Ltd., Plot No. 206, Madhapar, Bhuj-Kutch, Gujarat**

Accreditation Standard **ISO/IEC 17025: 2005**

Certificate Number **TC-6483**

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Validity **03.11.2017 to 02.11.2019**

Last Amended on --

Sl.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
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CHEMICAL TESTING

I. ORES & MINERALS				
1.	Bentonite	Chemical analysis by XRF		
		SiO ₂	IKC/ACC/INS01/XRF/16-17 Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	47 % to 77 %
		Al ₂ O ₃		8 % to 22 %
		Fe ₂ O ₃		1 % to 18 %
		TiO ₂		0.1 % to 4 %
		CaO		1 % to 4 %
		MgO		1 % to 4 %
		Na ₂ O		0.5 % to 4 %
		K ₂ O		0.1 % to 2 %
		SO ₃		0.01 % to 1 %
		Loss on Ignition		IS:12107 (Part-1): 1987 (RA 2017)
		Trace element analysis by ICP		
		Pb	IKC/ACC/INS08/ICP/16-17 Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	1 mg/L to 20 mg/L
		As		0.1 mg/L to 5 mg/L
		Cd		0.1 µg/L to 5 µg/L
		Hg		0.1 µg/L to 5 µg/L
		Mineralogy by XRD		
		Montmorillonite	IKC/ACC/INS02/XRD/16-17 Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	65 % to 90 %
		Quartz		1 % to 5 %
		Calcite		1 % to 10 %
		Cristoballite		15 % to 25 %
Kaolin	1 % to 15 %			
Hematite	1 % to 10 %			
Maghemite	1 % to 10 %			
Anatase	1 % to 4 %			

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		TiO ₂		0.1 % to 3 %
		CaO		0.1 % to 3 %
		MgO		0.01 % to 1 %
		Na ₂ O		0.01 % to 1 %
		K ₂ O		0.01 % to 2 %
		SO ₃		0.01 % to 1 %
		Loss on Ignition	IS:12107 (Part-1): 1987 (RA 2017)	0.1 % to 20 %
		Trace element analysis by ICP		
		As	IKC/ACC/INS08/ICP/16-17 Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	0.01 mg/L to 25 mg/L
		Pb		1 mg/L to 150 mg/L
		Cr		0.01 mg/L to 10 mg/L
		Mineralogy by XRD		
		Kaolin	IKC/ACC/INS02/XRD/16-17 Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	40 % to 100 %
		Quartz		1 % to 80 %
		Anatase		1 % to 5 %
		Mica		1 % to 2 %
		Cristobalite		1 % to 20 %
		Mullite		55 % to 70 %
		Amorphous		20 % to 100 %
		Corundum		1 % to 5 %
		Particle size by Malvern		
		d10	IKC/ACC/INS03/PSD/16-17 Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	0.4 µm to 2 µm
		d50		1 µm to 35 µm
		d90		5 µm to 230 µm
		Particle size by Sedigraph		
		10 µm	IKC/ACC/INS05/SDG/16-17 Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	80 % to 100 %
		5 µm		60 % to 100 %
		2 µm		40 % to 100 %
		Microstructure by SEM		
		Surface Morphology,	IKC/ACC/INS04/SEM/16-17	Qualitative

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		Loss on Ignition	IS:1760 (Part-1): 1992 (RA 2017)	35 % to 45 %
		Mineralogy by XRD		
		Calcite	IKC/ACC/INS02/XRD/16-17	70 % to 100 %
		Dolomite	Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	1 % to 30 %
		Particle size by Malvern		
		d10	IKC/ACC/INS03/PSD/16-17	0.5 µm to 1.5 µm
		d50	Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	2.5 µm to 20 µm
		d90		6.0 µm to 50 µm
		Microstructure by SEM		
		Surface Morphology, Grain Size	IKC/ACC/INS04/SEM/16-17	Qualitative
		Issue No: 01, Revision No: 00, Issue Date: 01/01/2017		
		Thermal Stability by TG-DTA		
		Wt. Loss w.r.t. Temp. & Type of reaction Endo/Exo-Thermic	IKC/ACC/INS07/DTA/16-17	Qualitative
		Issue No: 01, Revision No: 00, Issue Date: 01/01/2017		
b.	Dolomite	Chemical analysis by XRF		
		SiO ₂	IKC/ACC/INS01/XRF/16-17	0.1 % to 2 %
		Al ₂ O ₃	Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	0.1 % to 5 %
		Fe ₂ O ₃		0.01 % to 1 %
		CaO		20 % to 40 %
		MgO		15 % to 30 %
		Los on Ignition	IS:1760 (Part-1): 1992 (RA 2017)	40 % to 47 %
		Mineralogy by XRD		
		Calcite	IKC/ACC/INS02/XRD/16-17	1 % to 30 %
		Dolomite	Issue No: 01, Revision No: 00, Issue Date: 01/01/2017	70 % to 100 %

