Kumbalappally Road, Vennala Post, Cochin, Kerala

**Accreditation Standard** ISO/IEC 17025: 2005

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		MECHAN	IICAL TESTING	
I	MECHANICAL PRO	PERTIES OF METALS		
1.	High Strength Deformed Steel Bars and Wires for	Weight / meter Tensile Test (a) 0.2 % Proof	IS 1786 IS 1608	0.1 kg/m to 10 kg/m 100 N/mm² to 800 N/mm²
	Concrete Reinforcement	Stress/yield stress (b) Ultimate Tensile Strength	IS 1608	100 N/mm² to 800 N/mm²
		(c) Elongation Bend test	IS 1608 IS 1599	10% to 40%  Qualitative (Mandrel Diameter in mm: 32,20,125, 142,156, 224,192,251,286,48, 60, 100. 180° bend)
		Rebend Test	IS 1786	Qualitative (Mandrel Diameter in mm: 32, 20, 125, 142, 156, 224, 192, 251, 286, 48, 100. 135° and 157.5° angle bend)
2.	Structural Steel	Weight /meter Tensile Test	IS 808	0.9kg/m to 95kg/m
		Yield Stress UTS Elongation Bend	IS 1608 IS 1608 IS 1608 IS 1599	50 N/mm² to 410 N/mm² 100 N/mm² to 600 N/mm² 1% to 40% Qualitative (Mandrel Diameter in mm:
				32, 20, 125, 142, 156, 224, 192, 251, 286, 48, and 100.180° bend)

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II.	BUILDING MATERIALS			
1.	Fine Aggregate	Sieve Analysis Fine aggregate	IS 2386 (Part 1)	75 micron to 4.75mm (1% to100%)
		Specific gravity Fine aggregate	IS 2386 (Part 3)	2 to 4
		Bulk Density Loose Rodded	IS 2386 (Part 3)	1.20 kg/l to 3.00 kg/l 1.20 kg/l to 3.00 kg/l
		Water Absorption Bulking	IS 2386 (Part 3) IS 2386 (Part 3)	0.1% to 10% 0.5% to 50%
		Particle finer than 75 microns	IS 2386 (Part 1)	0.02% to 20%
2.	Coarse Aggregate	Sieve Analysis	IS 2386 (Part 1)	4.75mm to 40mm (1% to100%)
		Specific gravity	IS 2386 (Part 3)	2 to 4
		Bulk Density Loose Rodded	IS 2386 (Part 3)	1.20 kg/l to 3.00 kg/l 1.20 kg/l to 3.00 kg/l
		Flakiness Index	IS 2386 (Part 1)	1% to 70%
		Elongation Index	IS 2386 (Part 1)	1% to 70%
		Water Absorption	IS 2386 (Part 3)	0.1% to 10%
		Aggregate Impact value	IS 2386 (Part 4)	1% to 50%
		Aggregate Crushing value	IS 2386 (Part 4)	1% to 50%
		Particle finer than 75 microns	IS 2386 (Part 1)	0.1% to 20%
3.	Cement (OPC,	Consistency	IS 4031 (Part 4)	20% to 40%
	PPC and PSC)	Initial setting time	IS 4031 (Part 5)	30 min to 400 min

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Final setting time	IS 4031 (Part 5)	30 min to 800 min
		Fineness (Blaine's method)	IS 4031 (Part 2)	200 m²/kg to 500 m²/kg
		Fineness (by dry sieving)	IS 4031(Part 1)	0.01% to 100%
		Compressive strength	IS 4031 (Part 6)	10 N/mm <sup>2</sup> to 100N/mm <sup>2</sup>
		Soundness by Autoclave method	IS 4031 (Part 3)	0.001 to 2%
		Soundness by Le- Chatelier's method	IS 4031 (Part 3)	0.1 mm to 10 mm
		Density	IS 4031(Part 11)	2.7 to 3.5
4.	Concrete Cube & Core	Compressive strength	IS 516	5 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>
		Accelerated Compressive Strength	IS 9013	5 N/mm² to 80 N/mm²
5.	Bricks	Compressive strength	IS 3495 (Part 1)	1 N/mm <sup>2</sup> to 30 N/mm <sup>2</sup>
		Water Absorption	IS 3495 (Part 2)	7% to 25%
		Efflorescence	IS 3495 (Part 3)	Qualitative (Visual)
6.	Concrete Blocks	Water absorption	IS 2185 (Part 1)	1% to 20%
	Hollow/Solid	Compressive Strength	IS 2185 (Part 1)	2 N/mm <sup>2</sup> to 25 N/mm <sup>2</sup>
		Block Density	IS 2185 (Part 1)	1500 kg/m³ to 2500 kg/m³
7.	Paver Blocks	Water Absorption	IS 15658	1% to 20%
		Compressive Strength	IS 15658	5 N/mm² to 70 N/mm²
8.	Wood	Moisture Content	IS 11215	1% to 25%

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
III.	SOIL AND ROCK			
1.	Natural Building Stone	Water Absorption	IS 1124	0.1% to 10%
		Apparent Specific Gravity	IS 1124	2 to 4
		Hardness by moh's scale	IS 13630 (Part 13)	1 to 9
2.	Soil	Liquid Limit	IS 2720 (Part 5)	20% to 95%
		Plastic Limit	IS 2720 (Part 5)	10% to 60%
		Shrinkage limit	IS 2720 (Part 6)	5% to 30%
		Water Content	IS 2720 (Part 2)	1% to 100%
		Grain size Analysis	IS 2720 (Part 4)	0.075mm to 4.75mm
		Specific Gravity	IS 2720 (Part 3/Sec1)	2.0 to 2.80
		Standard Proctor compaction Optimum Moisture	IS 2720 (Part 7)	6% to 40%
		Content Maximum Dry Density		1.2 g/cm³ to 3.0 g/cm³
		Modified Proctor Compaction Optimum Moisture	IS 2720 (Part 8)	6% to 40%
		Content  Maximum Dry Density		1.2 g/cm <sup>3</sup> to 3.0 g/cm <sup>3</sup>

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	NON-DESTRUCTIVE TESTING						
l.	I. BUILDING MATERIALS						
1.	Reinforced Concrete structures	Rebound Hammer Test Ultrasonic Pulse Velocity Test Cover meter Half Cell Potential Test Carbonation Test	<u> </u>	10 N/mm² to 60 N/mm² 0.5 km/sec to 5km/sec  1 mm to 90 mm 1 mV to 999 mV 0 to 60 mm			