Sankalapura Industrial Area, Ballari Road, Hosapete, Ballari (D),

Karnataka

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Validity 16.03.2018 to 15.03.2020 Last Amended on --

SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	of Test		against which tests are	Limits of Detection
			performed	

CHEMICAL TESTING

I.	ORES & MINERALS			
1.	Iron Ore	Total Fe	IS:1493 (Part-1)	10 % to 69.9 %
		Silica as SiO ₂	10.1400 (1 dit 1)	0.5 % to 25 %
		Alumina as Al ₂ O ₃		0.5 % to 20 %
		Phosphorus as P		0.02 % to 0.1 %
		Sulphur as S		0.01 % to 0.02 %
		Loss on Ignition	ISO 11536	0.1 % to 20 %
		Manganese as Mn	IS:1493	0.05 % to 15 %
2.	Manganese Ore	Manganese as Mn	IS: 1473	5 % to 50 %
		Silica as SiO ₂		0.5 % to 15 %
		Total Iron as Fe		1 % to 40 %
		Alumina as Al ₂ O ₃		0.5 % to 15 %
		Phosphorus as P		0.01 % to 0.1 %
		Sulphur as S		0.01 % to 0.2 %
3.	Bauxite ore	Alumina as Al₂O₃	IS : 2000 (Part 3)	1 % to 45 %
		Silica as SiO ₂	IS : 2000 (Part 2)	0.5 % to 20 %
		Loss on Ignition	IS : 2000 (Part 1)	0.5 % to 10.0 %
		Titania as TiO ₂	IS : 2000 (Part 5)	0.5 % to 12.0 %
		Ferric Oxide as Fe ₂ O ₃	IS : 2000 (Part 4)	1 % to 35.0 %
4.	Limestone &	Loss on Ignition	IS: 1760 (Part 1)	1 % to 50 %
	Dolomite	Silica as SiO ₂	IS: 1760 (Part 2)	0.1 % to 15 %
		Ferric Oxide as Fe ₂ O ₃	IS: 1760 (Part 3)	0.05 % to 2 %
		Calcium oxide as CaO	IS: 1760 (Part 3)	0.5 % to 56 %
		Magnesium oxide as MgO	IS: 1760 (Part 3)	0.10 % to 40 %
		Alumina as Al ₂ O ₃	IS: 1760 (Part 3)	0.05 % to 5.0 %
5.	Quartzite and high	Silica as SiO ₂	IS :1917 (Part 3)	80 % to 99.5 %
	silica Sand	Loss on Ignition	IS :1917 (Part 1)	0.1 % to 2 %
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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
II.	ATMOSPHERIC PO	LLUTION		
1.	Stack Emission Monitoring	Velocity Volume of Gas Discharged Particulate matter Sulphur dioxide as SO ₂ Oxides of Nitrogen as	IS:11255 (Part3) IS:11255 (Part3) IS:11255 (Part1) IS:11255 (Part2) IS:11255 (Part7)	3 m/s to 45 m/s 5 Nm³/h to 74000 Nm³/h 1mg/Nm³ to 500mg/Nm³ 5mg/Nm³ to 500mg/Nm³ 3mg/Nm³ to 400mg/Nm³
2.	Ambient air Monitoring	NOx Sulphur Dioxide (SO ₂) Nitrogen Dioxide (NO ₂)	IS: 5182 (Part II) IS: 5182 (Part VI)	5 μg/m³ to 1000 μg/m³ 6 μg/m³ to 750 μg/m³
		Particulate Matter (Size less than10µm) or PM ₁₀	IS: 5182 (Part 23)	5 μg/m³ to 1000 μg/m³
		Particulate Matter (Size lessthan2.5µm) or PM2.5	SUMSTLPL/SOP/AA/04 Issued No/ Date: 02/07.03.2017 (Based on CPCB Guidelines for the Measurement of Ambient Air Pollutants Volume -1)	5 μg/m ³ to 1000 μg/m ³
		Ozone (O ₃) Lead (Pb) Ammonia (NH ₃)	IS: 5182 (Part 9) IS: 5182 (Part 22) SUMSTLPL/SOP/AA/06	20 μg/m ³ to 1000 μg /m ³ 1 μg/m ³ to 1000 μg/m ³ 5 μg/m ³ to 1000 μg/m ³
		Zaminoma (tvi 13)	Issued No/ Date: 02/07.03.2017 (Based on CPCB Guidelines for the Measurement of Ambient Air Pollutants Volume -1)	о руш то тооо руш

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	Nickel (Ni)	SUMSTLPL/SOP/AA/08 Issued No/ Date: 02/07.03.2017 (Based on CPCB Guidelines for the Measurement of Ambient Air Pollutants Volume -1	15 ng/m ³ to 1000 ng/m ³
	1	May-2011)	
	Arsenic(As)	SUMSTLPL/SOP/AA/09 Issued No/ Date: 02/07.03.2017 (Based on CPCB Guidelines for the Measurement of Ambient Air Pollutants Volume -1 May-2011)	3 ng/m ³ to 1000ng/m ³
	Carbon Monoxide (CO)	SUMSTLPL/SOP/AA/10 Issued No/ Date : 01/07.03.2017	1.5 mg/m ³ to 40 mg/m ³
Ambient Noise Levels Monitoring	Noise Level (Leq, Lmin, Lmax)	IS: 9989	35 dB (A) to 130 dB (A)
WATER			
Ground Water/ Surface Water	pH @ 25°C Total Hardness as CaCO ₃ Calcium as ca Magnesium as Mg Chloride as Cl Total Alkalinity as CaCO ₃ Conductivity @25°C Total Dissolved Solids at	APHA 23 rd Ed. 4500 H ⁺ APHA 23 rd Ed2340 C APHA 23 rd Ed 3500 Ca B APHA 23 rd Ed 3500 Mg B APHA 23 rd Ed4500 Cl ⁻ B APHA 23 rd Ed2320 B APHA 23 rd Ed2540 C	1 to 14 2 mg/L to 5000 mg/L 2 mg/L to 3000 mg/L 2 mg/L to 3000 mg/L 2 mg/L to 10000 mg/L 2 mg/L to 5000 mg/L 1 µs/cm to 100000 µs/cm 2 mg/L to 10000 mg/L
V	VATER Ground Water/	Ambient Noise Levels Monitoring Noise Level (Leq, Lmin, Lmax) NATER Pround Water/ Surface Water PH @ 25°C Total Hardness as CaCO ₃ Calcium as ca Magnesium as Mg Chloride as Cl Total Alkalinity as CaCO ₃ Conductivity @25°C Total Dissolved Solids at	Carbon Monoxide (CO) SUMSTLPL/SOP/AA/10 Issued No/ Date: 01/07.03.2017 Ambient Noise Levels Monitoring Noise Level (Leq, Lmin, Lmax) NATER Fround Water/ Surface Water DH @ 25°C Total Hardness as CaCO ₃ APHA 23 rd Ed. 4500 H ⁺ Total Hardness as CaCO ₃ APHA 23 rd Ed2340 C Calcium as ca APHA 23 rd Ed3500 Ca B Magnesium as Mg APHA 23 rd Ed3500 Mg B Chloride as Cl APHA 23 rd Ed4500 Cl ⁻ B Total Alkalinity as CaCO ₃ APHA 23 rd Ed2320 B Conductivity @ 25°C APHA 23 rd Ed2510 B

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		Sulfate as SO ₄ ²⁻	APHA 23 rd Ed4500 SO ₄ B	1 mg/L to 1000 mg/L
		Fluoride as F	APHA 23 rd Ed4500 F D	0.1 mg/L to 5 mg/L
		Nitrate as NO₃	APHA 23 rd Ed4500 NO ₃ E	1 mg/L to 50 mg/L
		Nitrite as NO ₂	APHA 23 rd Ed4500 NO ₂ B	0.1 mg/L to 10 mg/L
		Iron as Fe	APHA 23 rd Ed4500 Fe B	0.02 mg/L to 10 mg/L
		Turbidity	APHA 23 rd Ed2530 B	0.5 to 100 NTU
		Colour	APHA 23 rd Ed. B	5 Hazen Units to
				500 Hazen Units
		Sodium as Na	APHA 23 rd Ed3500 Na B APHA 23 rd Ed3500 K B	2 mg/L to 500 mg/L
		Potassium as K	АРНА 23 ^{га} Ed3500 К В	1 mg/L to 500 mg/L
		Boron as B	АРНА 23 rd Ed 4500 В	0.1 mg/L to 10 mg/L
IV.	POLLUTION & ENVI	RONMENT		
1.	Waste Water	pH @ 25°C	APHA 23 rd Ed. 4500 H ⁺	1 to 14
	(Effluents/Sewage)	Total Hardness as CaCO ₃	APHA 23 rd Ed 2340 C	2 mg/L to 5000 mg/L
	- Waste & Effluents	Calcium as ca	APHA 23 rd Ed 3500Ca B	2 mg/L to 3000 mg/L
	water	Magnesium as Mg	APHA 23 rd Ed 3500Mg B	2 mg/L to 3000 mg/L
		Chloride as Cl	APHA 23 rd Ed4500Cl ⁻ B	2 mg/L to 10000 mg/L
		Total Alkalinity as CaCO ₃	APHA 23 rd Ed 2320 B	2 mg/L to 5000 mg/L
		Conductivity @25°C	APHA 23 rd Ed 2510 B	1 μs/cm to 100000 μs/cm
		Total Dissolved Solids	APHA 23 rd Ed2540 C	2 mg/L to 10000 mg/L
		Sulphate as SO₄	APHA 23 rd Ed4500 SO ₄ B	1 mg/L to 1000 mg/L
		Fluoride as F	APHA 23 rd Ed4500 F D	0.1 mg/L to 5 mg/L
		Nitrate as NO₃	APHA 23 rd Ed4500 NO ₃ B	0.1 mg/L to 11 mg/L
		Nitrite as NO ₂	APHA 23 rd Ed4500 NO ₂ B	0.1 mg/L to 11 mg/L
		Iron as Fe	APHA 23 rd Ed4500 Fe B	0.02 mg/L to 10 mg/L
		Turbidity	APHA 23 rd Ed2530 B	0.5 NTU to 100 NTU
		Colour	APHA 23 rd Ed.B	5 Hazen Units to 500 Hazen Units
		Sodium as Na	APHA 23 rd Ed3500 Na B	2 mg/L to 500 mg/L
		Potassium as K	APHA 23 rd Ed 3500 K B	1 mg/L to 500 mg/L
		Boron as B	APHA 23 rd Ed 4500 B	0.1 mg/L to 10 mg/L

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Chemical oxygen Demand	APHA 23 rd Ed 5220 B	4 mg/L to 40000 mg/L
		Biological oxygen Demand at 27°C for 3 days	IS:3025 (Part-44)	2 mg/L to 5000 mg/L
		Oil & Grease	APHA 23 rd Ed. 5520 B	5 mg/L to 1000 mg/L
		Acidity	APHA 23 rd Ed.2310 B	2 mg/L to 5000 mg/L
		Total Solids Dried at 103- 105°C	APHA 23 rd Ed.2540 B	2 mg/L to 10000 mg/L
		Total Suspended Solids Dried at 103-105°C	APHA 23 rd Ed2540 D	2 mg/L to 100 mg/L
		Phenol	APHA 23 rd Ed5530 D	0.1 mg/L to 4 mg/L
		Lead	APHA 23 rd Ed 3111 B	1 mg/L to 100 mg/L
		Aluminum	APHA 23 rd Ed 3111 D	2 mg/L to 100 mg/L
		Chromium	APHA 23 rd Ed 3111 B	1 mg/L to 100 mg/L
		Manganese	APHA 23 rd Ed 3111 B	0.5 mg/L to 100 mg/L
		Cadmium	APHA 23 rd Ed 3111 B	0.5 mg/L to 100 mg/L
		Mercury	APHA 23 rd Ed 3112 B	0.01 mg/L to 100 mg/L
		Arsenic	APHA 23 rd Ed 3112 B APHA 23 rd Ed 3113 B	0.01 mg/L to 100 mg/L
2.	Soil /Sediments -	рН	Cl-2, IS:2720 (Part-26)	2 to 13
	Soil/ Organic	Conductivity	IS:14767	1.0 mS/m to 200.0 mS/m
	Manure/ Biomass	Water Content	Sec-1, IS:2720 (Part-II)	1 % to 20 %
		Organic Matter	Sec-1, IS: 2720 (Part 22)	0.1 % to 2 %
		Total Kjeldal Nitrogen as N	SUMSTLPL/SOP/Soil/05	10 mg/kg to 1000 mg/kg
			Issued No-02/Date	
			07.03.2017 based on	
			Department of Agriculture	
			& Cooperation, MoA, GoI&	
			FAO Methods, IS 14684	
		Available Nitrogen as N	SUMSTLPL/SOP/Soil/06	1 mg/kg to 1000 mg/kg
			Issued No-02/ Date	
			07.03.2017, based on	
			Department of Agriculture	
<u> </u>		<u> </u>	& Cooperation, MoA, GoI &	

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		T	FAO Methods, IS 14684	
		Available Phosphorus as P ₂ O ₅	SUMSTLPL/SOP/Soil/07 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, Gol& FAO Methods	25 mg/kg to 1000 mg/kg
		Extractable/ Available Potassium as K	SUMSTLPL/SOP/Soil/08 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, Gol& FAO Methods,ICARDA	10 mg/kg to 1000 mg/kg
		Extractable/ Available Sodium as Na	SUMSTLPL/SOP/Soil/09 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, Gol& FAO Methods,ICARDA	10 mg/kg to 1000 mg/kg
		Extractable Calcium as Ca	SUMSTLPL/SOP/Soil/10 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, Gol& FAO Methods,ICARDA	1 meq/l to 1000 meq/l
		Extractable Magnesium as Mg	SUMSTLPL/SOP/Soil/11 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, GoI& FAO Methods,ICARDA	1 meq/l to 1000 meq/l

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		Soluble Chloride as Cl	SUMSTLPL/SOP/Soil/12 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, Gol& FAO Methods, ICARDA	10 mg/kg to 1000 mg/kg
		Soluble Sulphate as SO₄	SUMSTLPL/SOP/Soil/13 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, GoI & FAO Methods,ICARDA	10 mg/kg to 1000 mg/kg
		Available Iron	SUMSTLPL/SOP/Soil/14 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, GoI & FAO Methods	1 mg/kg to 1000 mg/kg
		Available Zinc	SUMSTLPL/SOP/Soil/15 Issued No-02/Date 07.03.2017, based on Department of Agriculture &Cooperation, MoA, Gol & FAO Methods	1 mg/kg to 1000 mg/kg
		Available Manganese	SUMSTLPL/SOP/Soil/16 Issued No-02/Date 07.03.2017, based on Department of Agriculture & Cooperation, MoA, Gol & FAO Methods	1 mg/kg to 1000 mg/kg

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V.	SOLID FUELS			
1.	Coal / Coke	Total Moisture	ASTM D 3302/ D 3302 M	1% to 40 %
		Moisture in the analysis sample	ASTM D 3173	0.1 % to 25 %
		Ash	ASTM D 3174	0.1 % to 50 %
		Volatile Matter	IS1350 (Part-1)	0.50 % to 60 %
		Fixed Carbon	ASTM D 3172	30 % to 80 %
		Gross Calorific Value	ASTM D 5865	2500 K Cal / Kg to 8000 K Cal / Kg
		Sulphur	ASTM E 775	0.2 % to 1%

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