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| SI. | Product / Material | Specific Test | Test Method Specification | Range of Testing / |
|-----|--------------------|---------------|---------------------------|---------------------|
| | of Test | Performed | against which tests are | Limits of Detection |
| | | | performed | |

CHEMICAL TESTING

| I. | METALS & ALLOY | S | | |
|-----|--|---|--------------------------------------|------------------------|
| 1. | Low Alloy Steel | Carbon | IS 8811:1998 | 0.007% to 1.31% |
| | | Manganese | IS 8811:1998 | 0.22% to 1.68% |
| | | Silicon | IS 8811:1998 | 0.007% to 1.12% |
| | | Sulphur | IS 8811:1998 | 0.007% to 0.058% |
| | | Phosphorus | IS 8811:1998 | 0.01% to 0.12% |
| | | Chromium | IS 8811:1998 | 0.017% to 1.32% |
| | | Nickel | IS 8811:1998 | 0.019% to 0.81% |
| | | Molybdenum | IS 8811:1998 | 0.025% to 0.60% |
| | | Vanadium | IS 8811:1998 | 0.008% to 0.50% |
| | | Copper | IS 8811:1998 | 0.02% to 0.43% |
| | | Aluminum | IS 8811:1998 | 0.018% to 0.33% |
| | | | | |
| II. | WATER | | | |
| 1. | Water (for Construction purpose) | Alkalinity (Volume of 0.02 N H ₂ SO ₄ consumed to 100 ml of water sample) | IS 3025 (Part 23): 1986 | 0.1 ml to 50 ml |
| | | Acidity (Volume of 0.02 N NaOH Consumed to neutralized 100 ml of water sample) | IS 3025 (Part 22): 1986 (RA 2014) | 0.1 ml to 50 ml |
| | | PH value | IS 3025 (Part 11):1983 (RA 2012) | 1 to 14 |
| | | Chloride content | IS 3025 (Part 32): 1988 (RA 2014) | 10.0 mg/l to 5000 mg/l |
| | | Sulphate content (SO ₃) | IS 3025 (Part 24): 1986 (RA 2014) | 1.0 mg/l to 2000 mg/l |
| | | Inorganic Solids (Fixed Residue) | IS 3025 (Part 18): 1984 (RA 2012) | 5.0 mg/l to 10000 mg/l |

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|----------|------------------------------|--|---|---|
| | | Organic Solids (Volatile Residue) | IS 3025 (Part 18): 1984 (RA 2012) | 5.0 mg/l to 4000 mg/l |
| | | Suspended Matter | IS 3025 (Part 17):1984 (RA 2012) | 1.0 mg/l to 3000 mg/l |
| III. | BUILDING MATERIA | AL | | |
| 1. | (Cement Ordinary, | Insoluble Residue | IS 4032-1985 (RA 2009) | 0.1 % to 40 % |
| | Portland cement, | Loss on Ignition | IS 4032-1985(RA 2009) | 0.2 % to 15 % |
| | Portland | Silica Content (SiO ₂) | IS 4032-1985(RA 2009) | 5.0 % to 40 % |
| | Pozzolanic | Alumina (Al ₂ O ₃) | IS 4032-1985(RA 2009) | 0.2 % to 30 % |
| | Cement (PPC), | Ferric oxide (Fe ₂ O ₃) | IS 4032-1985(RA 2009) | 0.2 % to 16% |
| | Portland Slag | Calcium oxide (CaO) | IS 4032-1985(RA 2009) | 5 % to 75 % |
| | Cement (PSC), GGBS | Sulpuric Anhydride (SO ₃) | IS 4032-1985(RA 2009) | 0.1 % to 10 % |
| | | Magnesia (MgO) | IS 4032-1985(RA 2009) | 0.4 % to 20 % |
| | | Manganic Oxide (MnO) | IS 4032-1985(RA 2009) | 0.01 % to 10 % |
| | | Chloride | IS 4032-1985 (RA 2009) Amd-2 | 0.01% to 2.0 % |
| 2. | Pozzolanic | Loss on Ignition | IS 1727-1967(RA 2008) | 0.1 % to 15 % |
| | Material, Pulverized fuel | Sulphuric Anhydride SO ₃) | IS 1727-1967(RA 2008) | 0.05 % to 5 % |
| | Ash, Micro silica; | Silica content (SiO ₂) | IS 1727-1967(RA 2008) | 20 % to 98 % |
| | Silica Fume | Alumina (Al2O3) | IS 1727:1967 (RA 2008) | 5 % to 35.0 % |
| | | Iron Oxide (Fe ₂ O ₃) | IS 1727:1967 (RA 2008) | 0.2 % to 10.0 % |
| <u> </u> | | Lime as CaO | IS 1727-1967(RA 2008) | 0.2 % to 30 % |
| | | Magnesia (MgO) | IS 1727-1967(RA 2008) | 0.2 % to 15 % |
| | | Chloride | IS 4032 -1985(RA 2009) | 0.004 % to 2.0 % |
| | | Moisture content | IS 15388-2003 | 0.03 % to 10% |
| 3. | Admixture, Water | Ash Content | IS 9103-1999 (RA 2013) | 0.2 % to 35 % |
| ļ | proofing | Dry Material Content | IS 9103-1999 (RA 2013) | 1 % to 70 % |
| | compound | Relative density | IS 9103-1999 (RA 2013) | 0.9 to 1.5 |

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|-----|----------------------------|--|---|---|
| 4. | Coarse Aggregate, Fine | Chloride Sulphate | BS EN 1744-1 BS EN 1744-1 | 0.001 % to 1.0 % 0.001 % to 1.0 % |
| | Aggregate | Alkali Aggregate reactivity - (a) Reduction in Alkalinity (RC) | IS 2386 (Part VII): (Cl.3) | 20 mmoles/l to 1000 mmoles/l |
| | | Alkali Aggregate reactivity Silica Released (SC) | IS 2386 (Part VII): (CI.3) | 10 mmoles/l to 500 mmoles/l |
| | | Soundness by Sodium Sulphate (Na ₂ SO ₄) - 5 cycles | IS 2386 (Part 5) | 0.5 % to 50 % |
| | | Soundness by Magnesium Sulphate (MgSO ₄) - 5 cycles | IS 2386 (Part 5) | 0.5 % to 50 % |

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|-----|----------------------------|--------------------------------|---|--|
| | | | ICAL TESTING | |
| I. | MECHANICAL PRO | PERTIES OF METALS | | |
| 1. | Mild Steel, | Yield Strength | IS 1608:2013 RA 2017 | 200 MPa to 800 MPa |
| | Reinforcement steel | Ultimate Tensile Strength | IS 1608:2013 RA 2017 | 200 MPa to 900 MPa |
| | | % Elongation | IS 1608:2013 RA 2017 | 5% to 70% |
| | | Mass/m | IS 1786: 2008 RA 2013 | 0.1 kg/m to 10 kg/m |
| | | Bend Test | IS 1599: 2012 RA 2017 | Mandrel Diameter: 20,24,30,32,40,50,72,80, 84, 100, 125, 140, 160, 180 mm |
| | | Rebend Test | IS 1786: 2008 RA 2013 | Mandrel Diameter: 20,24,30,32,40,50,72,80, 84, 100, 125, 140, 160, 180 mm |
| 2. | Structural Steel | Yield Strength | IS 1608:2013 RA 2017 | 150 MPa to 600 MPa |
| | | Ultimate Tensile Strength | IS 1608:2013 RA 2017 | 150 MPa to 700 M |
| | | % Elongation | IS 1608:2013 RA 2017 | 5% to 70 % |
| | | Bend Test | IS 1599: 2012 RA 2017 | 6 to 42 mm thickness |
| II. | BUILDING MATER | ALS | | |
| 1. | Cement | Fineness by dry Sieving | IS 4031 (Part I):1998 RA 2014 | 1% to 20% |
| | | Standard Consistency | IS 4031 (Part IV):1998 RA 2014 | 20% to 40% |
| | | Initial and Final Setting time | IS 4031 (Part V):1998 RA 2014 | 20 mins to 400 mins |
| | | Compressive Strength | IS 4031 (Part VI):1998 RA2014 | 5 MPa to 80 MPa |

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| SI. | Product / Material of Test | Specific Test Performed | Test Method Specification against which tests are performed | Range of Testing / Limits of Detection |
|-----|----------------------------|---|---|---|
| | | Soundness by Le- Chatelier apparatus | IS 4031 (Part III):1998 RA 2014 | 0.5 mm to 12 mm |
| | | Density/Specific Gravity | IS 4031(Part XI):1998 RA 2009 | 2 to 5 |
| 2. | Concrete | Compressive Strength of Concrete cube | IS 516:1959 RA 2013 | 1 MPa to 85 MPa |
| | | Compressive Strength of Concrete core | IS 516:1959 RA 2013 | 1 MPa to 85 MPa |
| | | Flexural Strength of Concrete Beam | IS 516:1959 RA 2013 | 1 MPa to 10 MPa |
| | | Compressive Strength of Concrete Cylinder | IS 516:1959 RA 2013 | 5 MPa to 70 MPa |
| | | Rapid Chloride Ion Penetration test | ASTM C1202-17a | 250 Coulombs to 8000 Coulombs |
| | | Water Permeability | IS 3085: 1991 RA 2013 | 0.2 x10 ⁻⁹ m/s to 3.0 x10 ⁻⁹ m/s |
| | | Modulus of elasticity of Concrete | ASTM C469-14 | 20 GPa to 80 GPa |
| | | Accelerated Curing of Concrete for Compressive Strength | IS: 9013-1978 (RA 2013) | 5 N/mm ² to 80 N/mm ² |
| 3. | Hollow/Solid Blocks | Compressive Strength Hollow/Solid Masonry Blocks | IS 2185(Part I):2005 RA 2015 | 1 MPa to 20 MPa |
| | | Water Absorption of Solid/hollow Masonry Block | IS 2185(Part I):2005 RA 2015 | 2% to 20% |
| | | Measurement of dimensions of Solid/ hollow masonary block | IS 2185(Part I):2005 RA 2015 | 50 mm to 500 mm |
| | | Density | IS 2185 (Part I):2005 RA 2015 | 500 kg/ m ³ to 2500 kg/m ³ |
| | | Drying Shrinkage Moisture Movement | IS 2185(Part I) IS 2185(Part I) | 0.01% to 1 % 0.01% to 1 % |

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| SI. | Product / Material of Test | Specific Test Performed | Test Method Specification against which tests are performed | Range of Testing / Limits of Detection |
|-----|-----------------------------|---|---|---|
| 4. | Burnt clay bricks | Measurement of dimensions | IS 1077:1992 | 100 mm to 5000 mm |
| | | Compressive Strength of Burnt Clay Bricks | IS 3495 (Part I) 1992 RA 2013 | 1 MPa to 40 MPa |
| | | Water Absorption of Burnt Clay Bricks | IS 3495 (Part II) 1992 RA 2013 | 5% to 40% |
| | | Efflorescence of Burnt clay Bricks | IS 3495 (Part III) 1992 RA 2013 | Qualitative |
| 5. | Fly Ash Bricks | Compressive Strength | IS 3495 (Part I) | 1 MPa to 40 MPa |
| | | Measurement of dimensions of fly ash bricks | IS 12894 | 100 mm to 5000 mm |
| | | Water absorption of fly ash `bricks | IS 3495 (Part II) | 5% to 40% |
| | | Efflorescence of fly ash Bricks | IS 12894: | Qualitative |
| 6. | Coarse Aggregates/ | Specific Gravity | IS 2386 (Part III):1963 RA 2016 | 1.5 to 4 |
| | Ballast /Fine Aggregates | Water Absorption | IS 2386 (Part III):1963 RA 2016 | 0.01% to 20% |
| | | Sieve Analysis | IS 2386 (Part I):1963 RA 2016 | 80 mm to 150 micon |
| | | Loose Bulk Density (Loose/Rodded) | IS 2386 (Part III):1963 RA 2016 | 1kg/l to 3 kg/l |
| 7. | Fine Aggregate | Particles finer than 75 micron | IS 2386 (Part I):1963 RA 2016 | 1% to 25 % |
| | | Bulking | IS 2386 (Part III):1963 RA 2016 | 1% to 35% |
| 8. | Coarse Aggregates/ | Aggregate Impact Value | IS 2386 (Part IV):1963 RA 2016 | 1% to 60% |
| | Ballast | Aggregate Crushing Value | IS 2386 (Part IV):1963 RA 2016 | 1% to 60% |
| | | Flakiness Index | IS 2386 (Part I):1963 RA 2016 | 1% to 55% |

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| SI. | Product / Material of Test | Specific Test Performed | Test Method Specification against which tests are performed | Range of Testing / Limits of Detection |
|-----|--------------------------------|---|---|--|
| | | Elongation Index | IS 2386 (Part I):1963 RA 2016 | 1% to 55% |
| | | Los Angeles Abrasion Value | IS 2386 (Part IV):1963 RA 2016 | 1% to 60% |
| | | 10% fines Value | IS 2386 (Part IV):1963 RA 2016 | 5T to 40T |
| 9. | AAC Blocks | Dimensions | IS 2185 (Part III):1984 RA 2015 | 50 mm to 700 mm |
| | | Density | IS 2185 (Part III):1984 RA 2015 | 200 kg/m ³ to 800 kg/m ³ |
| | | Moisture Content | IS 6441(Part I):1972 RA 2017 | 2% to 45% |
| | | Compressive Strength | IS 6441(Part V):1972 RA 2017 | 1 MPa to 10 MPa |
| | | Drying Shrinkage | IS 6441(Part II):1972 RA 2017 | 0.001% to 0.015% |
| 10. | Concrete Tiles | Water Absorption | IS 1237 :2012 R A 2017 Ann E IS 13801 : 2013 Ann E | 1% to 15% |
| | | Wet Transverse Strength | IS 1237 :2012 RA 2017 Ann F IS 13801 : 2013 Ann E | 1 MPa to 15 MPa |
| 11. | Ceramic/ Vitrified Tiles | Measurement of dimensions | IS 13630: (Part I) 2006 RA 2017 | 50 mm to 800 mm |
| | | Water Absorption | IS 13630: (Part II) 2006 RA 2017 | 0.01% to 20% |
| | | Chemical Resistance | IS 13630: (Part VII) 2006 RA 2017 | Qualitative |
| 12. | Pozzolanic Materials/ GGBS/ | Fineness by Dry Sieving | IS 1727 : 1967 RA 2013 | 0.1% to 20% |
| | Micro Silica | Setting Time Comparative Compressive Strength | IS 1727 : 1967 RA 2013 IS 1727 : 1967 RA 2013 | 50 mins to 400 mins 5 MPa to 80 MPa |
| | | Specific gravity | IS 1727 : 1967 RA 2013 | 1 to 3.5 |
| | | Soundness | IS 1727 : 1967 RA 2013 | 1 mm to 10 mm |

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|------|----------------------------|--|---|---|
| | | Normal Consistency | IS 1727 : 1967 RA 2013 | 20% to 40% |
| | | Lime Reactivity | IS 1727 : 1967 RA 2013 | 4 MPa to 10 MPa |
| 13. | Bituminous Mix | Determination of Binder Content | IRC SP 11; Appendix C | 2% to 20% |
| | Bituminous Mix | Compressive Strength | IS 15658 : 2006 RA 2017 | 5 MPa to 120 MPa |
| | | Water Absorption | IS 15658 : 2006 RA 2017 | 2% to 15% |
| | | Abrasion Resistance | IS 15658 : 2006 RA 2017 | 10 to 30 at 5000 mm ² |
| | | Tensile Splitting Strength | IS 15658 : 2006 RA 2017 | 1 MPa to 15 MPa |
| | | Flexural Strength | IS 15658 : 2006 RA 2017 | 1 MPa to 15 MPa |
| 14. | Bitumen (VG, PMB, CRMB) | Softening Point | IS 1205: 1978 RA 2014 | 25 °C to 150 °C |
| | | Penetration | IS 1203: 1978 RA 2014 | 1 div to 350 div (1/10mm) |
| | | Ductility | IS 1208: 1978 RA 2014 | 1cm to 100 cm |
| | | Viscosity | ASTM D4402-15 | 300 poise to 8000 poise |
| | | Viscosity | ASTM D4402-15 | 70 cSt to 1200 cSt |
| | | Elastic recovery | IS 15462: 2004 RA 2014 | 1% to 100% |
| | | Solubility in trichloro ethylene | IS 1216: 1978 RA 2014 | 10% to 100% |
| III. | SOIL & ROCK | | | |
| 1. | Soil | Liquid Limit | IS 2720:(Part V) 1985 RA 2015 | 5% to 70% |
| | | Plastic Limit | IS 2720:(Part V) 1985 RA 2015 | 1% to 30% |
| | | Water Content-Dry Density relation by heavy Compaction | IS 2720:(Part VIII) 1983 RA 2015 | OMC 2% to 20% MDD:1 g/cc to 3g/cc |
| | | Laboratory CBR | IS 2720:(Part XVI) 1987 RA 2011 | 5% to 100% |
| | | Free Swell Index | IS 2720 (Part 40:1977 RA 2011 | 1% to 30% |
| | | Water Content-Dry Density relation by light Compaction | IS 2720 (Part VII 1983 RA 2015 | OMC 2% to 20% MDD:1 g/cc to 2.5g/cc |

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| | | Dry Density of Soil by Core cutter Method | IS 2720 (Part 29): 1974 RA 2015 | 1 g/cc to 3 g/cc |
| | | Dry Density of Soil by Sand Replacement Method | IS 2720 (Part 28) : 1974 RA 2015 | 1 g/cc to 3 g/cc |
| 2. | Rock | Water Content | IS 13030: 1991 RA 2016 | 0.1% to 25% |
| | | Wet/ Dry Density | IS 13030: 1991 RA 2016 | 1000 kg/m ³ to 5000 kg/m ³ |
| | | Specific Gravity | IS 13030: 1991 RA 2016 | 1 to 5 |
| | | Unconfined Compressive Strength | IS 9143: 1979 RA 2016 | 1 MPa to 250 MPa |
| | | Point Load Strength Index | IS: 8764-1998 (RA 2014) | 0 to 20 MN/m ² |
| 3. | Building Stone | Water Absorption | IS 1124: 1974 RA 2017 | 0.1% to 10% |
| | | Specific Gravity | IS 1124:1974 RA 2017 | 1 to 3 |
| IV. | WOOD & WOOD PF | RODUCTS | | |
| 1. | Wood & Wood Products | Moisture Content of Timber | IS 1708 (Part 1) :1986 RA 2015 | 0.1% to 20% |
| | | Density of Timber | IS 1708 (Part 2) :1986 RA 2015 | 0.2 g/cc to 1g/cc |
| 2. | Block Board | Thickness | Is 1659:2004 RA 2014 Annex. D | 10 mm to 40 mm |
| 3. | Flush Door Shutter | Thickness | IS 4020-1998 (Part 2) RA 2013 | 10 mm to 40 mm |
| | | Dimension | IS 4020-1998 (Part 2) RA 2013 | 100 mm to 3000 mm |
| | | Shock Resistance Test | IS 4020-1998 (Part 8) RA 2013 | Qualitative |
| | | Slamming Test | IS 4020-1998 (Part 10) RA 2013 | Qualitative |
| | | End immersion test | IS 4020-1998 (Part 13) RA 2013 | Qualitative |
| | | Glue Adhesion test | IS 4020- 1998 (Part 15) RA 2013 | Qualitative |

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| 4. | Shuttering Plywood | Density | IS 1734 (Part 1) : 1983 RA 2013 | 0.40 g/cc to 1g/cc |
| | | Resistance to dry heat | IS 1734 (Part 2) : 1983 RA 2013 | Qualitative |
| | | Adhesion of Plies | IS 1734 (Part 5) : 1983 RA 2013 | Qualitative |
| | | Water Resistance | IS 1734 (Part 6) : 1983 RA 2013 | Qualitative |

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| NON-DESTRUCTIVE TESTING | | | | |
| I. | BUILDING MATERIALS-REINFORCED CONCRETE STRUCTURES | | | |
| I. | Concrete Structures | Rebound Hammer Test | IS 13311 (Part 2) 1992 RA 2013 | 2 Rebound Number to 80 Rebound Number |
| | | Ultrasonic Pulse Velocity Test | IS 13311 (Part 1) 1992 RA 2013 | 1 km/s to 6 km/s |
| | | Carbonation Depth | BS 1881 (Part 201) Clause 2.22 | 0 to 100 mm |
| | | Half Cell Potential | ASTM C876-91 RA 2015 | (-)1 V to 1 V |