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Validity 24.05.2017 to 23.05.2019 Last Amended on 29.05.2017

SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /	l
	of Test	Performed	against which tests are	Limits of Detection	
			performed		i

CHEMICAL TESTING

I.	BUILDING MATERIA	ALS		
1.	Ordinary Portland Cement and	Insoluble Residue	IS 4032	0.5 % to 30 %
		SiO ₂	IS 4032	15 % to 35 %
	Blended Cement (OPC & PPC)	Loss on Ignition	IS 4032	0.5 % to 6 %
		Chloride	IS 4032	0.01 % to 0.15 %
		MgO	IS 4032	1.0 % to 7 %
		CaO	IS 4032	30 % to 70 %
		Al ₂ O ₃	IS 4032	1 % to 10 %
		Fe ₂ O ₃	IS 4032	1 % to 6 %
		SO₃	IS 4032	0.5 % to 5 %
2.	Fly Ash	SiO ₂	IS 1727	10 % to 80 %
		Loss on Ignition	IS 1727	0.5 % to 10 %
		Al ₂ O ₃	IS 1727	0.5 % to 30 %
		Fe ₂ O ₃	IS 1727	0.5 % to 10 %
		MgO	IS 1727	1.5 % to 7.5 %
		CaO	IS 1727	0.5 % to 5 %
		SO₃	IS 1727	0.1 % to 6 %
		Reactive Silica	IS 3812 (Part 1)	5.0 % to 50 %
3.	Concrete	рН	IS 9103	4 to 12
	Admixture	Relative density	IS 9103	1.0 to 1.5
		Chloride	IS 6925	0.03 % to 1.0 %
		Dry material content	IS 9103	2 % to 40 %
		Ash content	IS 9103	2 % to 30 %
4.	Mortar / Hardened	Chloride	BS 1881(Part 124)	0.001 % to 0.5 %
	Concrete	Sulphate	BS 1881(Part 124)	0.01 % to 10 %
		Ratio of Ingredient	IS 1199	Qualitative
	A	Water Caluble Chlorida	ASTM C 1084	0.004.0/ to 0.5.0/
5.	Aggregate	Water Soluble Chloride	BS 812 (Part 117)	0.001 % to 0.5 %
		Total Sulphate	BS 812 (Part 118)	0.01 % to 10 %
<u> </u>	<u>. </u>	Alkali Aggregate Reactivity	15 2386 (Part 7)	Qualitative

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
6.	Bitumen	Soluble in Trichloroethylene	IS 1216	10 % to 100%
II.	SOIL & ROCK			
1.	Soil	pH	IS 2720 (Part 26)	4 to 12
		CaCO₃	IS 2720 (Part 23)	0.2 % to 8.0 %
		Organic Matter	IS 2720 (Part 22)	0.01 % to 1.0 %
		Water Soluble Sulphate (as SO ₄)	IS 2720 (Part 27)	0.01 % to 2.0 %
		Water Soluble Sulphate (as Na₂SO₄)	IS 2720 (Part 27)	0.01 % to 2.0 %
		SiO ₂	IS 2720 (Part 25)	5 % to 40 %
2.	Bentonite	рH	IS 6186	5 to 15
		Gel Formation Index	IS 6186	Qualitative
III.	METAL & ALLOYS			
1.	TMT Steel &	Carbon	IS 228 (Part 1)	0.05 % to 2.5 %
	Structure Steel	Sulphur	IS 228 (Part 9)	0.01 % to 0.25 %
		Phosphorous	IS 228 (Part 3)	0.01 % to 0.25 %
		Manganese	IS 228 (Part 2)	0.2 % to 2.0 %
		Silicon	IS 228 (Part 8)	0.10 % to 1.5 %
IV.	WATER			
1.	Construction	pH Value	IS 3025 (Part 11)	4 to 12
	Water	Chloride	IS 3025 (Part 32)	50 mg/l to 2000 mg/l
		Sulphate	IS 3025 (Part 24)	10 mg/l to 500 mg/l
		Total Suspended Matter	IS 3025 (Part 17)	5 mg/l to 3000 mg/l
		Limits of Acidity	IS 3025 (Part 22)	0 .1 ml to 10 ml
		Limits of Alkalinity	IS 3025 (Part 23)	5 ml to 30 ml
		Organic Solids	IS 3025 (Part 18)	10 mg/l to 300 mg/l
		Inorganic Solids	IS 3025 (Part 18)	10 mg/l to 4000 mg/l

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SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /	l
	of Test	Performed	against which tests are	Limits of Detection	
			performed		i

MECHANICAL TESTING

I.	BUILDING MATERIA	ALS		
1.	Ordinary Portland Cement and	Specific Surface Area (By Blaine's Method)	IS 4031 (Part 2)	100 m ² /kg to 500 m ² /kg
	Blended Cement	Soundness Le-chatelier	IS 4031 (Part 3)	0.5 mm to 15 mm
	(OPC & PPC)	Soundness Autoclave	IS 4031 (Part 3)	0.01 % to 3.0 %
		Consistency	IS 4031 (Part 4)	15 % to 50 %
		Initial Setting Time	IS 4031 (Part 5)	50 minute to 300 minute
		Final Setting Time	IS 4031 (Part 5)	100 minute to 650minute
		Compressive Strength	IS 4031 (Part 6)	10 N/mm ² to 75 N/mm ²
		Specific Gravity	IS 4031 (Part 11)	1.8 to 3.8
2.	Fly Ash	Fineness by Blaine	IS 1727	100 m ² /kg to 600 m ² /kg
		Residue 45 micron Wet Sieving	IS 1727	Upto 100 %
		Specific Gravity	IS 1727	1 to 3
		Lime Reactivity	IS 1727	2 N/mm ² to 10 N/mm ²
		Compressive Strength at 28 days	IS 1727	10 N/mm ² to 50 N/mm ²
		Soundness by Autoclave	IS 1727	0.1 to 1.0
3.	Fine Aggregate	Sieve Analysis	IS 2386 (Part 1)	1 % to 100 %
		Total Deleterious Materials	IS 2386(Part 1 & 2)	0.2 % to 8.0 %
		Specific Gravity	IS 2386 (Part 3)	1.5 to 3.0
		Water Absorption	IS 2386 (Part 3)	0.2 % to 5.0 %
		Bulk Density	IS 2386 (Part 3)	1.0 kg/l to 3.0 kg/l
4.	Coarse Aggregate	Sieve Analysis	IS 2386 (Part 1)	Upto100 %
		Water Absorption	IS 2386 (Part 3)	0.2 % to 5 %
		Specific gravity	IS 2386 (Part 3)	1.5 to 3.0
		Total Deleterious	IS 2386 (Part 1 & 2)	0.2 % to 8.0 %
		Materials Bulk Density	IS 2386 (Part 3)	1.0 kg/l to 2.0 kg/l
L		Daik Delibity	10 2000 (1 art 0)	; 1.0 kg/1 to 2.0 kg/1

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Elongation Index	IS 2386 (Part 1)	5 % to 50 %
		Flakiness Index	IS 2386 (Part 1)	5 % to 50 %
		Crushing value	IS 2386 (Part 4)	5 % to 50 %
		Impact Value	IS 2386 (Part 4)	5 % to 50 %
		Soundness (MgSO ₄ & Na ₂ SO ₄)	IS 2386 (Part 5)	0.05 % to 20 %
		10% Fine Value	IS 2386 (Part 4)	5 ton to 50 ton
		Loss Angeles Abrasion Value	IS 2386 (Part 4)	10 % to 60 %
5.	Bricks/Precasted	Dimension Length	IS 1077	4000 mm to 5000 mm
	Blocks	Width		2100 mm to 2400 mm
		Height		1300 mm to 1600mm
6.	Bricks	Water Absorption	IS 3495 (Part 2)	5 % to 30 %
		Compressive Strength	IS 3495 (Part 1)	3 N/mm ² to 60 N/mm ²
		Efflorescence	IS 3495 (Part 3)	Qualitative
		Dimension Length	IS 2185 (Part 3)	200 mm to 700 mm
		Width		100 mm to 400 mm
		Height		40 mm to 250 mm
7.	ACC Block	Block Density	IS 6441(Part 1)	300 kg/m ³ to 1000 kg/m ³
		Compressive Strength	IS 6441(Part 5)	1 N/mm ² to 10 N/mm ²
	ļ	Drying Shrinkage	IS 6441(Part 2)	0.0005 % to 0.20 %
8.	Precast Concrete	Compressive Strength	IS 15658	10 N/mm ² to 70 N/mm ²
	Block for Paving	Water Absorption	IS 15658	2 % to 10 %
		Dimension Length	IS 15658	100 mm to 400 mm
		Width		100 mm to 400mm
		Height		20 mm to 100 mm
		Abrasion Resistance	IS 15658	(1000 mm ³ to 20000
		(Wet & Dry) Thickness of wearing layer	IS 15658	mm ³) /5000mm ² 2 mm to 15 mm
9.	Hardened Concrete	Compressive Strength	IS 516	5 N/mm ² to 70 N/mm ²
10.	Stone	Specific Gravity	IS 1124	2.50 to 3.00
	Granite/Marble	Water Absorption	IS 1124	0.05 to 1.5
		Hardness (Mohs)	IS 13630 (Part 13)	1 to 8

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Dimension	IS 1130	Upto 500mm
		Compressive Strength	IS 1121(Part 1)	Upto 1500 kg/cm ²
		Durability	IS 1126	Qualitative
11.	Ceramic Tile	Dimension & Surface	IS 13630 (Part 1)	100 mm to 1000 mm
	(Glazed /	Quality		100 mm to 500mm
	Unglazed /			3 mm to 10 mm
	Vitrified)	Water Absorption	IS 13630 (Part 2)	0.04 % to 20 %
		MOR	IS 13630 (Part 6)	2 N/mm ² to 70 N/mm ²
		Breaking Strength	IS 13630 (Part 6)	200 N to 1500 N
		Hardness (Mohs)	IS 13630 (Part 13)	1 to 8
		Thermal Shock Resistance	IS 13630 (Part 5)	Qualitative
		Crazing Resistance	IS 13630 (Part 9)	Qualitative
		Resistance to Staining	IS 13630 (Part 8)	Qualitative
12.	. Cement Concrete Tiles/Block	Resistance to Wear	IS 1237 IS 13801	1 mm to 10 mm
		Thickness of wearing layer	IS 1237 IS 13801	1 mm to 15 mm
		Wet Transverse Strength	IS 1237 IS 13801	Upto 25 N/mm ²
		Water Absorption	IS 1237 IS 13801	2 % to 15 %
		Dimension Length	IS 1237	200 mm to 500 mm
		Width	IS 13801	200 mm to 500 mm
		Height		15 mm to 50mm
13.	Bitumen	Penetration	IS 1203	5 to 300
		Softening Point	IS 1205	20 °C to 70 °C
		Ductility /	IS 1208	1 cm to 100 cm
		Elastic Recovery	IS 15462	<u> </u>
	<u></u>	Flash & Fire Point	IS 1209	100 °C to 400 °C
II.	SOIL & ROCK			
1.	Soil	Sieve Analysis	IS 2720 (Part 4)	5 % to 100 %
		Proctor Compaction MDD Proctor Compaction OMC	IS 2720 (Part 8)	1 g/cc to 3 g/cc 1 % to 20 %

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SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Liquid Limit	IS 2720 (Part 5)	10 % to 50 %
		Plastic Limit	IS 2720 (Part 5)	Upto 30 %
		California Bearing Ratio	IS 2720 (Part 16)	1 % to 90 %
		Specific Gravity	IS 2720 (Part 3)	2.0 to 2.90
2.	Bentonite	Liquid Limit	IS 2720 (Part 5)	200 % to 600 %
		Sand Content	IS 6186	0.2 % to 5 %
		Density	IS 6186	0.9 to 2.0
		Swelling Index	IS 2720 (Part 40)	100 % to 800 %
		Fineness by Dry Sieve (150micron & 75 micron)	IS 6186	Upto 100
		Fineness by Wet Sieve(75 micron)	IS 6186	Upto 100
III.	MECHANICAL PRO	PERTIES OF METALS		
1.	TMT Bar/ TOR	Tensile Strength	IS 1608	50 N/mm ² to 900 N/mm ²
	Steel	Yield Stress	IS 1608	20 N/mm ² to 800 N/mm ²
		% Elongation	IS 1608	2 % to 50 %
		Bend	IS 1599	Qualitative
		Rebend	IS 1786	Qualitative
		Mass per meter	IS 1786	0.1 kg/m to 8 kg/m
2.	Steel Tube/G.I.	Dimension	IS 1239 (Part 1)	0.1 mm to 300 mm
	Pipe /M.S. Pipe	Mass per meter	IS 1239 (Part 1)	Upto 100 kg
		Tensile Strength	IS 1608	50 N/mm ² to 800 N/mm ²
		% Elongation	IS 1608	4 % to 40 %
		Flattening	IS 2328	Qualitative
3.	Structural Steel	Tensile Strength	IS 1608	50 N/mm ² to 800 N/mm ²
		Yield Stress	IS 1608	50 N/mm ² to 800 N/mm ²
		% Elongation	IS 1608	5 % to 40 %
		Bend	IS 1599	Qualitative
		Mass per meter	IS 808	Upto 100 kg/m