

Laboratory Ultratech Cement Limited (Unit: Rajashree Cement Works) Laboratory,
Aditya Nagar, Malkhed Road, Dist. Gulbarga, Karnataka

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number TC-5630 (In lieu of T-2444 & T-2445)

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Validity 24.04.2017 to 23.04.2019

Last Amended on 08.05.2017

Sl.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
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CHEMICAL TESTING

I.	BUILDING MATERIALS			
1.	Cement OPC 43, OPC53, PPC	Silicon Di-Oxide	IS 4032	10 % to 35 %
		Aluminium Oxide	IS 4032	4.0 % to 12.0 %
		Iron Oxide	IS 4032	3.0 % to 8.0 %
		Calcium Oxide	IS 4032	40.0 % to 68.0 %
		Magnesium Oxide	IS 4032	0.20 % to 6.0 %
		Sulphuric Anhydride	IS 4032	0.80 % to 5.0 %
		Total Loss on Ignition	IS 4032	0.20 % to 10.0 %
		Insoluble Residue	IS 4032	0.20 % to 40.0 %
		Total Chlorides	IS 4032	0.001 % to 0.10 %

Birendra Prasad Murmu
Convenor

N. Venkateswaran
Program Director

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MECHANICAL TESTING

I.	BUILDING MATERIALS			
1.	Cement (OPC 43, OP53, PPC)	Fineness by Air Permeability Method	IS 4031 (Part-2)	2000 cm ² /g to 5000 cm ² /g
		Soundness:		
		Le-Chatelier Method	IS 4031 (Part-3)	0 to 10 mm
		Autoclave Method	IS 4031 (Part-3)	0.02 % to 0.80 %
		Setting Time:		
		Initial Setting Time	IS 4031 (Part-5) (RA 2005)	5 minutes to 300 minutes
		Final Setting Time	IS 4031 (Part-5)	30 minutes to 600 minutes
		Consistency	IS 4031 (Part-4)	10 % to 40 %
		Compressive Strength	IS 4031 (Part-6)	10 MPa to 80 MPa
Drying Shrinkage	IS 4031 (Part-10)	0.02 % to 0.15 %		

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