Accreditation Standard ISO/IEC 17025: 2005

Certificate Number TC-5279 (in lieu of T-1115, T-1116) Page 1 of 4

Validity 01.03.2017 to 28.02.2019 Last Amended on 17.03.2017

SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are	Range of Testing / Limits of Detection	
	01 1030		performed	Limits of Betcotion	

CHEMICAL TESTING

I.	TEXTILE (WOVEN 8	R NON WOVEN)		
1.	Fibre & filaments, Yarns & Chords, Finished fabric, Apparels & Garments, Carpets & rugs,	Quantitative Chemical Analysis- Composition of fibres inclusive of Identification of fibre: i) Protein fibres and other non-protein fibres	IS 2006: 1988 (RA 2013)	1 % to 100 %
	Protective Textiles	ii) Polypropylene and polyethylene iii) Polyester with cotton or regenerated cellulose iv) Polyolefin fibres and other fibres v) Viscose rayon, cotton	IS 11870: 1986 (RA 2011) IS 3416: 1988 (RA 2013) IS 9896: 1981 (RA 2010) IS 6504: 1979 (RA 2010)	
		and protein fibres vi) Silk and wool or hair vii) Nylon 6 or Nylon 66 fibres and certain other fibres Wool content of woollen	IS 9889: 1988 (RA 2010) IS 2005: 1988 (RA 2013) IS 8476: 1977 (RA 2010)	1 % to 100 %
		textile material Colour fastness to organic solvents Colour fastness to rubbing (Dry & Wet) Colour fastness to water	IS 688: 1988 (RA 2013) IS 766: 1988 (RA 2013) IWS/TM-232, July 2001 IS/ISO 105 E01: 2010	Qualitative (Grade: 1 to 5) Qualitative (Grade: 1 to 5) Qualitative (Grade: 1 to 5)
		pH value of aqueous extracts of textile materials Colour fastness to washing	IS 1390: 1983 (RA 2013) IS/ISO 105 C10: 2006 (Method A, B, C and D)	1 to 14 Qualitative (Grade: 1 to 5)

Rahul Jain Convenor

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number TC-5279 (in lieu of T-1115, T-1116) Page 2 of 4

Validity 01.03.2017 to 28.02.2019 Last Amended on 17.03.2017

SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Colour fastness to light	IS 2454: 1985 (RA 2013)	Qualitative (BWS Rating: 1 to 8)
2.	Yarns & Chords, Finished fabric, Apparels & Garments, Carpets & rugs	Colour fastness to rubbing (Organic solvent)	IS 3426: 1982 (RA 2010)	Qualitative (Grade: 1 to 5)
3.	Carpets & rugs	Surface flammability of carpets and rugs	16 CFR Part 1630/1631: 2014	Qualitative
4.	Fibre & filaments	Wool fibre content of raw wool	IS 1349: 1964 (RA 2013)	1 % to 100 %
		Moisture in wool	IS 6637: 1972 (RA 2010)	1 % to 40 %
5.	Fibre & filaments, Yarns & Chords, Finished fabric, Apparels & Garments, Protective Textiles	Non-fibrous matter of fiber mixture	IS 9068: 1979 (RA 2010)	1 % to 20 %

Rahul Jain Convenor

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number TC-5279 (in lieu of T-1115, T-1116) Page 3 of 4

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /	
	of Test		against which tests are	Limits of Detection	i
			performed		

MECHANICAL TESTING

I.	TEXTILE MATERIAL	.S		
1.	Yarns & Chords	Yarn count	IS 681: 2015 (1 st method) IS 1315: 1977 (RA 1999) Edition 2.1 (2011) IS 570: 1964 (RA 2014) (1 st method)	4 tex to 1000 tex (1 Nm to 220 Nm)
		Yarn twist	IS 832 (Part 1): 2011	40 tpm to 2000 tpm (1 tpi to 50 tpi)
2.	Finished fabric, Apparels &	Weight per square/linear meter of fabric	IS 1964: 2001 (RA 2011)	1 gsm to 500 gsm
	Garments, Protective Textiles	Threads per unit length in woven fabric	IS 1963: 1981 (RA 2014) [Method A]	(30 to 1000) threads/dm
3.	Carpets & rugs	Carpet wear & abrasion tester (weight loss method)	IWS/TM-283: 2000	0.1 mg to 120 mg
		Classification of Textile floor covering	IS 11205: 2011	Qualitative
		Textile floor covering - Thickness loss under dynamic loading	BS/ISO 2094: 1999	1 mm to 25 mm
		Effects of small source of ignition on Textile floor covering flammability testing (Hot Metal Nut Method)	BS 4790: 1987 [Method I]	15 mm to 125 mm
		Thickness of machine made floor covering	ISO 1765: 1986	1 mm to 25 mm
		Pile height of floor covering	IS 7877 (Part 4): 1976 (RA 2008) IWS/TM-20: 2000	3 mm to 25 mm

Rahul Jain Convenor

Accreditation Standard ISO/IEC 17025: 2005

Certificate Number TC-5279 (in lieu of T-1115, T-1116) Page 4 of 4

Validity 01.03.2017 to 28.02.2019 Last Amended on 17.03.2017

SI.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Thickness, compression and recovery characteristics of Textile floor covering	BS 4098: 1975 (RA 1982)	Thickness: (1 to 25) mm % Compression & % Thickness Recovery: (1 to 100) %
		Thickness loss after prolonged heavy static loading of textile floor covering/ carpets	ISO 3416: 1986	(0 to 10) mm
		Tuft withdrawal force of carpets	BS 5229: 1975 (RA 1982) ISO 4919: 1978 IS 5884: 1993 (RA 2014) IWS/TM-202: 2001	2 N to 50 N (200 gf to 5000 gf)
		Pile density of Textile floor covering	IS 5641: 1993 (RA 2011) [Annex D]	(10 to 600) gsm/mm
		Knots per square decimeter/ knots per square inch of carpets	IS 7877 (Part 3): 1976 (RA 2008)	(50 to 5000) knots/ square decimeter

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