| Laboratory             | Analytical Services Laboratory, Sequent Research Limited, No. 120 A<br>& B, Industrial Area, Baikampady, Mangalore, Karnataka |             |  |
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| SI. | Product / Material | Specific Test | <b>Test Method Specification</b> | Range of Testing /  |
|-----|--------------------|---------------|----------------------------------|---------------------|
|     | of Test            | Performed     | against which tests are          | Limits of Detection |
|     |                    |               | performed                        |                     |

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|---|----|----|-----|------|-------|------|
|   |    |    |     |      |       |      |

| I.  | DRUGS & PHARM  | IACEUTICALS                   |  |                          |
|-----|----------------|-------------------------------|--|--------------------------|
| 1.  | Artemether     | Total aerobic microbial count | In-house method<br>Based on USP harmonized | Min 10 cfu /gm           |
|     |                | Total yeast and mold count    | method (chapter 61 & 62)<br>(ASD565 – R0)  | Min 10 cfu /gm           |
|     |                | Staphylococcus aureus         | Dt. 10.03.2014                             | Presence/absence in 10g  |
|     |                | Pseudomonas<br>aeruginosa     |  | Presence/absence in 10g  |
|     |                | Escherichia coli              |  | Presence/absence in 10g  |
|     |                | Salmonella                    |  | Presence/absence in 10g  |
| II. | WATER          |                               |  |                          |
| 1.  | Purified Water | Total aerobic microbial count | In-house method<br>Based on USP            | Min1cfu /mL              |
|     |                | Total yeast and mold count    | harmonized method<br>(chapter 61 & 62)     | Min1cfu /mL              |
|     |                | Staphylococcusaureus          | (ASD515-R5)                                | Presence/absence in 10ml |
|     |                | Pseudomonas<br>aeruginosa     | Dt. 24.03.2015                             | Presence/absence in 10ml |
|     |                | Escherichia coli              |  | Presence/absence in 10ml |
|     |                | Salmonella                    |  | Presence/absence in 10ml |

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| SI. | Product / Material | Specific Test | <b>Test Method Specification</b> | Range of Testing /  |
|-----|--------------------|---------------|----------------------------------|---------------------|
|     | of Test            | Performed     | against which tests are          | Limits of Detection |
|     |                    |               | performed                        |                     |

## CHEMICAL TESTING

| I. | DRUGS & PHARM     | ACEUTICALS                           |  |                         |
|----|-------------------|--------------------------------------|--|-------------------------|
| 1. | Drug Intermediate | es and Raw Materials                 |  |                         |
| a. | General Tests     | Description                          | IP 2014, P-174, BP 2015<br>USP 38 Supplement II,<br>2015                             | NA                      |
|    |                   | Solubility                           | IP 2014, P-147<br>BP 2015, Gen notices<br>USP 38 Supplement II,<br>2015, Gen notices | NA                      |
|    |                   | Identification<br>Chemical reactions | USP 38 Supplement II,<br>2015<br>IP 2014, P-87                                       | Qualitative test        |
|    |                   | UV Spectrophotometry                 | BP 2015, A266  | UV-VIS 200 nm to 600 nm |
|    |                   | IR Spectrophotometry                 | IP 2014, P-134<br>BP 2015, A169,A162   | 400 to 4000 cm-1        |
|    |                   | Heavy Metals                         | IP 2014, P-96<br>BP 2015, A272<br>USP 38 Supplement II,<br>2015                      | Qualitative test        |
|    |                   | Arsenic                              | IP 2014, P-96<br>BP 2015, A271   | Qualitative test        |
|    |                   | Iron                                 | IP 2014, P-97<br>BP 2015, A275<br>USP 38 Supplement II,<br>2015                      | Qualitative test        |
|    |                   | Chloride                             | IP 2014, P-96<br>BP 2015, A272<br>USP 38 Supplement II,<br>2015                      | Qualitative test        |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed   | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection |
|-----|-------------------------------|------------------------------|---|---|
|     |                               | Sulphate                     | IP 2014, P-98<br>BP 2015, A279<br>USP 38 Supplement II,<br>2015   | Qualitative test                          |
|     |                               | Loss on drying<br>% w/w      | IP 2014, P-162<br>BP 2015, A309<br>USP 38 Supplement II,<br>2015  | 0.1% to 30%                               |
|     |                               | рH                           | IP 2014, P-169<br>BP 2015, A252<br>USP 38 Supplement II,<br>2015  | 1.0 to 13.0                               |
|     |                               | Specific gravity             | IP 2014, P-208<br>BP 2015, A245<br>USP 38 Supplement II,<br>2015  | 0.6 to 2.0                                |
|     |                               | Sulphated ash<br>% w/w       | IP 2014, P-98<br>BP 2015, A306                                    | 0.01% to 10%                              |
|     |                               | Residue on Ignition<br>% w/w | USP 38 Supplement II, 2015  |   |
|     |                               | Chloride                     | IP 2014, P-96, BP 2015,<br>A272, USP 38 Supplement<br>II, 2015    | Qualitative test                          |
|     |                               | Sulphate                     | IP 2014, P-98<br>BP 2015, A279<br>USP 38 Supplement II,<br>2015   | Qualitative test                          |
|     |                               | Loss on drying<br>% w/w      | IP 2014, P-162<br>BP 2015, A309<br>USP 38 Supplement II,<br>2015  | 0.1% to 30%                               |
|     |                               | рН                           | IP 2014, P-169<br>BP 2015, A252<br>USP 38 Supplement II,<br>2015  | 1.0 to 13.0                               |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed                                | Test Method Specification<br>against which tests are<br>performed      | Range of Testing /<br>Limits of Detection   |
|-----|-------------------------------|---|--|---|
|     |                               | Specific gravity  | IP 2014, P-208<br>BP 2015, A245<br>USP 38 Supplement II,<br>2015       | 0.6 to 2.0  |
|     |                               | Sulphated ash<br>% w/w                                    | IP 2014, P-98<br>BP 2015, A306   | 0.01% to 10%  |
|     |                               | Residue on Ignition<br>% w/w                              | USP 38 Supplement II,<br>2015  |   |
|     |                               | Water by KF<br>% w/w                                      | IP 2014, P-113<br>BP 2015, A307<br>USP 38 Supplement II,<br>2015       | 0.05% to 30%  |
|     |                               | Clarity &Colour of<br>Solution                            | IP 2014, P-129<br>BP 2015, A234, A236<br>USP 38 Supplement II,<br>2015 | Qualitative test  |
| 2.  | Specific Raw Mater            | ials  |  |   |
| a.  | Artemether                    | Assay by HPLC   | Int. Pharmacopeia<br>5 <sup>th</sup> edition 2015                      | 70% to 120%   |
|     |                               | Related Substance by<br>HPLC<br>-Sum of all<br>impurities | Int. Pharmacopeia<br>5 <sup>th</sup> edition 2015                      | Artemisinin –<br>0.02% - 10 %<br>Anhydrodihydroartemisin –<br>0.01% - 10%<br>Alpha Artemether –<br>0.08% -10%<br>Dihydroartemisinin –<br>0.08% - 10 %<br>Unknown impurities –<br>0.02% - 10 % |
|     |                               | Residual Solvents<br>-Methanol<br>-Methyl Acetate<br>ppm  | USP 38 Supplement II,<br>2015,Test-467                                 | Methanol –<br>20 – 20000 mg/kg<br>Methyl acetate –<br>10 – 20000 mg/kg  |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed                 | Test Method Specification<br>against which tests are<br>performed        | Range of Testing /<br>Limits of Detection |
|-----|-------------------------------|--|--|---|
| b.  | Oseltamivir<br>Phosphate      | Chromatographic purity by HPLC             | IH, BAS/STP/R5,<br>2015  | 70% to 110%                               |
|     |                               | Assay by HPLC                              | IH, BAS/STP/R5, 2015   | 70% to 120%                               |
| c.  | Praziquantel                  | Assay by HPLC                              | USP 38 Supplement II,<br>2015  | 70% to 120%                               |
|     |                               | Purity by HPLC<br>(100 – total impurities) | IH, BAL/STP/R5,<br>Validated in house<br>[USP 38 Supplement II,<br>2015] | 70% to 110%                               |