

Laboratory	Sri Krishna Testing and Engineering Services Private Limited, Plot no. – 65, Sector – 58, Ballabgarh, Faridabad, Hariyana		
Accreditation Standard	ISO/IEC 17025: 2005		
Certificate Number	T- 4357	Issue Date	15.12.2016
Discipline	Mechanical Testing	Valid Until	14.12.2018
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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
I	MECHANICAL PROPERTIES OF METALS			
1.	Metals Ferrous & Non Ferrous	UTS YS %Elongation %Reduction Area	IS:1608 - 2005	50 Mpa to 1500 Mpa 35 Mpa to 1350 Mpa Up to 80 % Up to 80 % (Up to 600kN)
2.	Welded Material (Ferrous)	UTS	ASME Sec.-IX: 2012, AWS D1.1/D1.1M:2010, AWS B4.0:2007	400 Mpa to 1200 Mpa
3.	Ferrous Welded Plates	Root Bend / Face Bend Test	ASME Sec.-IX:2012	Mandrel Ø 16 – 62.5
4.	Ferrous Material	Weight per Meter	IS:1786 - 2008	0.2 kg/m to 4 kg/m
5	Ferrous Material	Bend Test	IS:1599-2012	Mandrel Ø 16 – 62.5
6.	Metallic Material Ferrous and Non Ferrous	Re Bend Test Hardness by Vickers	IS:1786 - 2008 IS:1501(Pt-1) 2013	100 HV5 to 800 HV5
		Hardness by Brinell	IS: 1500 (Pt-1) 2013	120 – 550 HBW (5/750) 120 – 550 HBW (10/3000)
		Hardness by Rockwell A Hardness by Rockwell B Hardness by Rockwell C	IS:1586 (Pt-1)2012	1-88 HRA/1 HRA 20 -98 HRB/1 HRB 20 -65 HRC/1 HRC
7.	Metals & Alloys	Izod Impact “V” Notch	IS: 1598 – 1977 (RA – 2009)	2 Joules/ 2J to 160 Joules/ 2J
8.	Metals & Alloys	Charpy Imp. “U” Notch	IS: 1499 -1977 (RA- 2009)	2 – 300 joules at room

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				temp. & upto – 46°C/2J
		Charpy Imp. “V” Notch	IS: 1757 – 1988 (RA- 1994)	2 – 300 joules at room temp. & upto – 46°C/2J
9.	Steel	Jominy Hardenability test	IS: 3848 - 2003	Qualitative
10.	Ferrous Metals & Alloys / Bloom Forging and Casting	Macro Structural Analysis	IS: 11371 – 1985 (RA – 2003)	X 5 Max.
11.	Ferrous Grey Iron, Malleable Iron,	1. Micro sample preparation & etching.	IS: 7739 -1976 (Pt. 5) (RA- 2003)	NA
	S.G. Iron & Steel in various H.T. Condition	2. Microstructure Analysis of Graphite in Cast Iron by firm distribution & size	IS: 7754 – 1975 (RA 2003)	Up to 600 X
12.	Ferrous	Microstructures analysis Estimation of Grain Size by Microscopic Method	ASM VOL-9 IS: 4748 – 2009 (by Comparison)	Up to 100X
13.	Steel	Determination of Inclusion Rating- Method A Comparison method	IS: 4163 – 2004 (RA - 2009)	Type ABCD & DS 0.5 to 3
14.	Steel	Determination of Case Depth	IS: 6416 – 1988 (RA- 2003) (by Microscopic Method)	0.1 mm to 1 mm
15.	Steel	Determination of Depth of Decarb by Microscopic Method	IS: 6396 – 2000 (RA- 2003)	0.1mm to 0.3mm
16.	Steel	Macro Streak Flaw Test	IS: 4075 – 1985 (RA – 2003)	Qualitative

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17.	Metal Sheets & Strips	Erichsen Cupping test	IS:10175:2012	0.05mm to 1.5 mm
18.	Ferrous & Non ferrous pipe	Drift Expanding Test	IS:2335-2005 (RA 2010)	15 mm to 100 mm
19.	Ferrous & Non ferrous pipe	Flattening Test	IS:2328:2005 (RA 2010)	Qualitative
20.	Austenitic Stainless Steel	I.G.C. Test as per Practice 'E'	ASTM A-262	NA

-X-X-X-X-X-X-X-X-X-X-X-X-