Spectro Testing & Research Center (P) Ltd., H-1143, Sitapura Industrial Area, Phase- III, Tonk Road, Jaipur, Rajasthan Laboratory

**Accreditation Standard** ISO/IEC 17025: 2005

Discipline Issue Date 04.07.2014 **Mechanical Testing** 

**Certificate Number** T-3033 Valid Until 03.07.2016

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S.No.	Product / Material of Test	Specific Test Performed	Test Performed Test Method Specification against which tests are performed	
I.	BUILDING MATE	RIALS		
1.	Cement	Consistency	IS: 4031 (Part-4) 1988 (RA 2009)	10 % to 40%
		Setting Time	IS: 4031 (Part-5) 1988 (RA 2009)	
		Initial Final		(30 to 200) Minutes (100 to 600) Minutes
		Compressive Strength	IS: 4031 (Part-6) 1988 (RA 2009)	$10 \text{ N/mm}^2$ to $80 \text{ N/mm}^2$
		Fineness Blaine	IS: 4031 (Part-2) 1999 (RA 2008)	$150 \text{ m}^2/\text{kg}$ to $600 \text{ m}^2/\text{kg}$
		Soundness (Le-chatelier)	IS: 4031 (Part-3) 1988 (RA 2009)	0.01 mm to 10 mm
		Soundness (Autoclave)	IS: 4031 (Part-3) 1988 (RA 2009)	0.01% to 2%
		Density	IS: 4031 (Part-11) 1988 (RA 2009)	(1.5 to 3.5) g/cc
		Fineness by dry sieving	IS: 4031 (Part-1) 1996 (RA 2005)	0.05% to 20%
2.	Coarse & Fine Aggregates	Particle size	IS: 2386 (Part-1) 1963 (RA 2007)	0.075 mm to 125 mm
		Crushing Value	IS: 2386 (Part-4) 1963 (RA 2007)	10% to 50%
		Impact Value	IS: 2386 (Part-4) 1963 (RA 2007)	10% to 50%
		Flakiness Index	IS: 2386 (Part-1) 1963 (RA 2007)	1% to 50%

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection	
	Coarse & Fine	Elongation Index	IS: 2386 (Part-1) 1963 (RA 2007)	1% to 50%	
	Aggregates	10% Fine Value	IS: 2386 (Part-4) 1963 (RA 2007)	1 Ton to 50 Ton	
		Water Absorption	IS: 2386 (Part-3) 1963 (RA 2007)	0.1% to 10%	
		Specific Gravity	IS: 2386 (Part-3) 1963 (RA 2007)	1.5 to 3.5	
		Bulk Density	IS: 2386 (Part-3) 1963 (RA 2007)	1 kg/l to 2 kg/l	
		Material Passing 75 Micron	IS: 2386 (Part-2) 1963 (RA 2007)	0.1% to 10%	
		Abrasion Value (Los Angeles)	IS: 2386 (Part-4) 1963 (RA 2007)	0.1% to 50%	
3.	Concrete	Compressive Strength	IS: 516-1959 (RA 1999)	10 N/mm² to 80 N/mm²	
4.	<b>Building Bricks</b>	Compressive Strength	IS: 3495 (Part-1) 1992 (RA 2007)	1 Mpa to 20 Mpa	
		Water Absorption	IS: 3495 (Part-2) 1992 (RA 2007)	5% to 30%	
		Dimension	IS: 1077-1992	L- (120 to 5000) mm W- (100 to 3000) mm H- (10 to 2000) mm	
II.	SOIL & ROCK				
1.	Soil	Light Compaction	IS: 2720 (Part-7) 1980 (RA 2007)	MDD: 1 g/cc to 4 g/cc OMC: 0.1% to 20%	
		Heavy Compaction	IS: 2720 (Part-8) 1980 (RA 2007)	MDD: 1 g/cc to 4 g/cc OMC: 0.1% to 20%	

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Soil	Liquid Limit	IS: 2720 (Part-5) 1985 (RA 2010)	1% to 50%
		Plastic Limit	IS: 2720 (Part-5) 1985 (RA 2010)	1% to 50%
		CBR Test	IS: 2720 (Part-16) 1987 (RA 2007)	0.05% to 60%
		Grain Size Analysis-Wet Seiving	IS:2 720 (Part-4 ) 1985 (RA 2010)	75 micron to 4.75 mm
		Free Swelling Index	IS: 2720 (Part-40) 2002	5% to 50%
III.	MECHANICAL PR	OPERTIES OF MATERIALS		
1.	Metals (Ferrous & Non Ferrous)	Tensile Test Tensile strength	IS: 1608-2005 (RA 2012) ASME Section IX-2013	1 Mpa to 3500 Mpa
		Yield stress/0.2% proof stress	IS: 1608-2005 (RA 2012) ASME Section IX-2013	1 Mpa to 3500 Mpa
		Elongation	IS: 1608-2005 (RA 2012)	0.2% to 200%
		Rockwell Hardness (B Scale)	IS: 1586 (Part-1) 2012	30 HRB to 99 HRB
		Bend test	IS: 1599- 2012 ASME Section IX-2013	Qualitative (Mandrel Size - 12, 20, 24, 30, 36, 50, 70, 80, 90 100 mm)
2.	Metals (Ferrous)	Rockwell Hardness (C Scale)	IS: 1586 (Part-1) 2012	20 HRC to 65 HRC

Laboratory	Spectro Testino	g & Research Center (	P) Ltd.	, H-1143	Sitapura Industrial
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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
3.	Metals (Ferrous & Reinforcement Steel bars)	Rebend test	IS: 1786-2008	Qualitative (Mandrel Size- 12, 20, 24, 30, 36, 50, 70, 80, 90, 100 mm)
		Mass per Meter	IS: 1786-2008	1 kg/m to 4 kg/m