Laboratory	Alphamed Formulations Private Limited, Survey No.: 225, Sampanbole Village, Shamirpet Mandal, Dist. Ranga Reddy, Andhra Pradesh				
Accreditation Standard	ISO/IEC 17025: 2005				
Discipline	Chemical Testing	Issue Date	22.04.2014		
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	Product / Naterial of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
I. DRU	GS & PHARMACE	UTICALS		

1.	Citalopram 20 mg Tablets	Appearance	SSS/5000148-1-01	Qualitative
		Average Mass		127.4 mg to 136.6 mg
		Moisture Content (By KF)	USP36-NF31 (921)	4.0% to 7.0 %
		Dissolution (By UV)	USP36-NF31 Page 3008	85 % to 105 %
		Related Compounds (By HPLC)	SSS/5000148-1-01	
		Citalopram related compound A Citalopram related compound B Citalopram related compound C Citalopram related compound E Any other individual unidentified impurity (Each) Total known and unknown		0.02 % to 0.2 % 0.01 % to 0.25 % 0.01 % to 0.25 % 0.01 % to 0.1 % 0.01 % to 0.2 %
		Assay (By HPLC)	USP36-NF31 Page 3008	90% to 105%
2.	Glycomin 5 mg (Glibenclamide) Tablets	Appearance	SSS/5000130-1-02	Qualitative
		Disintegration Test	BP2013 (Appendix XIIA)	1 minutes to 15 minutes
		Related Substances (By TLC)	BP2013 (Appendix XIIIA)	Qualitative
		Friability	BP2013 (Appendix XVIIG)	0.02 % to 1.0 %

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
		Dissolution (By HPLC)	SSS/5000130-1-02	75 % to 105 %
		Average mass		160.0 mg (152.0 mg to 168.0 mg)
		Assay (By HPLC)	SSS/5000130-1-02	90.0% to 110.0%
3.	Trimipramine	Appearance	SSS/5000210-1-00	Qualitative
	25 mg Tablets	Intactness of coating		Qualitative
		Disintegration Test	BP2013 (Appendix XIIA)	2 minutes to 60 minutes
		Dissolution (By UV)	BP2013 (Appendix XIIB1)	70% to 100%
		Related substances (By TLC)	BP2013 (Appendix IIIA)	0.3% to 0.69% m/m
		Assay (By HPLC)	BP2013 (Appendix IIB)	92.5% to 107.5%
4.	Meloxicam	Appearance	SSS/5000180-1-00	Qualitative
	7.5 mg Tablets	Disintegration Test		2 minutes to 15 minutes
		Friability		Not more than 1.0 % m/m
		Moisture Content (By KF)		1% to 8.5%
		Dissolution (By HPLC) Meloxicam		75% to 100%

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specificat against which tests are performed		e of Testing / s of Detection		
		Degradation products (By HPLC) Total impurities with respect to meloxicam	SSS/5000180-1-00	0.05 %	% to 1.0 %		
		Assay (By HPLC)		90.0 %	6 to 110.0 %		
5.	5 mg Tablets	Appearance	SSS/5000152-1-02	Qualit	ative		
		Average mass		97.00	mg to107.20 mg		
		Disintegration Test Stage-1 Stage-II	USP36-NF31 Page 2699	Qualit	ative		
		Related substances (By TLC)	USP36-NF31 Page 2699	Qualit	ative		
		Assay (By HPLC)	USP36-NF31 Page 2699	95.0 %	6 to 105.0 %		
6.	Atenolol 50 mg Tablets	Appearance	SSS/5000090-1-00	Qualit	ative		
	50 mg Tablets	Average tablet mass		194.00) mg to 206.00 mg		
		Moisture Content (By KF)	USP36-NF31 (921)	2.0 %	to 6.0 %		
		Disintegration Test	USP36-NF31 (701)	2 minu	utes to 30 minutes		

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specificat against which tests are performed		e of Testing / s of Detection		
		Degradation Products (By HPLC)	SSS/5000090-1-00				
		Impurity-A Impurity-B Impurity-E Impurity-F Impurity-G Individual unknown degradation product Total degradation products		0.1 % 0.01% 0.04% 0.01% 0.05%	6 to 0.30% m/m to 0.40% m/m 6 to 0.25% m/m 6 to 0.25% m/m 6 to 0.50% m/m 6 to 0.20% m/m to 2.0 % m/m		
		Dissolution (By HPLC) Assay (By HPLC)	USP36-NF31 Page 2551		5 to 85 % 6 to 107.5 %		
7.	Flora Balance S.B. (Saccharomyces boulardii 250 mg capsules)	Appearance Loss on Drying (By Moisture analyzer)	STP/5000046-1-02	Qualit			
		Disintegration Test		3 min	utes to 30 minutes		
		Assay of Nitrogen content	USP36-NF31 (461)	5.5 %	to 8.0 % m/m		
8.	Sulpride	Appearance	SSS/5000153-1-00	Qualit	tative		
	50 mg Capsules	Disintegration Test		5 min	utes to 30 minutes		
		Moisture Content (By KF)		3.0 %	to 5.0 % m/m		

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specificatic against which tests are performed		e of Testing / s of Detection
		Brittleness of capsule		Qualit	ative
		Dissolution (By HPLC)		80 %	to 105 %
		Related Substances (By HPLC) 2-methoxy-5-sulphamide benzoic acid and 2-methoxy-5-sulphamide benzoic acid methyl ester		Qualit	ative
		Assay (By HPLC)		90.0 %	% to 110.0 %
9.	Fenamin	Appearance	SSS/5000171-1-00	Qualit	ative
	250 mg Capsules	Disintegration Test	USP36-NF31 (701)	2 min	utes to 15 minutes
		Moisture Content (By KF)	USP36-NF31 (921)	1 % tc	o 3.0 % m/m
		Related Substances (By TLC) 2,3-Dimethylaniline	SSS/5000171-1-00	Qualit	ative
		Dissolution (By HPLC) Mefenamic acid	USP36-NF31 Page 4219	80 % 1	to 100 %
		Brittleness of capsule	SSS/5000171-1-00	Qualit	ative
		Assay (By HPLC) Mefenamic acid		95.0 %	% to 105.0 %

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specificati against which tests are performed	_	e of Testing / s of Detection
10.	L.R. Drops [] (Lactobacillus reuteri Drops)	Appearance, colour and homogeneity	SSS/5000048-1-01	Qualit	ative
		Mass		0.920	g/mL to 0.960 g/mL
		Viscosity (at 20°C) (Spindle No.61, at 20 rpm)		200.0	cP to 400.0 cP
		Sedimentation volume		1 mL	to 5 mL
		Assay of Nitrogen content	USP36-NF31 (461)	4.0 %	m/m to 7.0 % m/m