

Laboratory Scorodite Stainless (India) Pvt. Ltd., E-123/125 & G-126/128,
RIICO Industrial Estate, Makhupura, Sanchore, Rajasthan

Accreditation Standard ISO/IEC 17025: 2005

Discipline Non-Destructive Testing **Issue Date** 24.02.2014

Certificate Number T-2855 **Valid Until** 23.02.2016

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
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I. METALS AND ALLOYS

1.	Stainless Steel, Carbon Steel and Low Alloys Steel	Penetrant Testing: Detection of Surface Flaws of Material with visible dye	ASME Sec.V (Article 6) 2013 IS 3658-1999 IS 12889-1989 ASTM E 165	1 mm to 25 mm THK (Defects open to surface)
2.	Stainless Steel Seamless and Welded Pipes & Tubes	Eddy Current Testing: Detection of Surface and Sub Surface Flaws	ASME Sec. V (Article 8) 2013 ASTM E 426-2012	15.87 to 114.30 mm OD Defect Size: 0.8 mm to 4.0 mm Drill Hole at 90°
3.	Pipes & Tubes	Leak Testing: Detection of leak by pressure rise or pressure Drop	ASTM E 1003-13	6 mm to 813.0 mm OD

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