RIICO Industrial Estate, Makhupura, Sanchore, Rajasthan

Accreditation Standard ISO/IEC 17025: 2005

Discipline Chemical Testing Issue Date 24.02.2014

Certificate Number T-2853 Valid Until 23.02.2016

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S.No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
I. ME	ETALS & ALLOYS			
1.	Carbon and Low	Carbon	ASTM E415-08	0.05% to 0.50%
	Alloy Steel	Sulphur	IS 8811(1998)	0.005% to 0.10%
		Phosphorus		0.005% to 0.10% 0.20% to 1.50%
		Manganese Silicon		0.20% to 1.30%
		Chromium		0.1% to 1.0% 0.001% to 2.60%
		Nickel		0.001% to 2.00% 0.001% to 1.50%
		Molybdenum		0.001% to 1.20%
		Copper		0.001% to 0.50%
		Titanium		0.001% to 0.05%
		Vanadium		0.001% to 0.50%
		Nitrogen		0.005% to 0.10%
	Stainless Steel	Carbon	ASTM E1086-2008	0.01% to 1.00%
		Sulphur	IS 9879 (1998)	0.001% to 0.040%
		Phosphorus		0.005% to 0.050%
		Manganese		0.50% to 2.00%
		Silicon		0.10% to 1.00%
		Chromium		16.0% to 26.0%
		Nickel		4.5% to 25.0%
		Molybdenum		0.50% to 3.5%
		Copper		0.03% to 1.0%
		Titanium		0.003% to 0.50%
		Nitrogen		0.01% to 0.20%
		Niobium		0.02% to 0.80%