

Laboratory Intertek India Private Limited (Food Services), # 68 & 69, Udyog Vihar Phase-I, Gurgaon, Haryana

Accreditation Standard ISO/IEC 17025: 2005

Discipline Mechanical Testing **Issue Date** 19.08.2015

Certificate Number T-2412 **Valid Until** 18.08.2017

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
I.	PLASTICS, RUBBER AND LEATHER			
1.	Container for Packaged Natural Water & Packaged Drinking Water	Requirements	IS 15410: 2003 Amd. 2	
		Material identification	IS 15410: 2003 Clause. 4.1	Qualitative
		Design, Shape & Dimensions	IS 15410: 2003 Clause. 4.2	Qualitative
		Manufacture, Workmanship, Finish & Appearance	IS 15410: 2003 Clause. 4.3	Qualitative
		Nominal Capacity	IS 2798: 1998 Clause. 5	100 ml to 25000 ml
		Brimful capacity	IS 2798: 1998 Clause. 5	(-) 50 % & above
		Wall Thickness	IS 2798: 1998 Clause. 4.5	0.05 mm to 3 mm
		Transparency	IS 15410: 2003 Annexure A	0 to 100 %
		Leakage test	IS 2798: 1998 Clause. 6	Qualitative
		Closure Leakage	IS 2798: 1998 Clause. 6.1	
	Vibration Leakage	IS 2798: 1998 Clause. 6.2		
	Air Pressure Leakage	IS 2798: 1998 Clause. 6.3		
	Drop Test	IS 2798: 1998 Clause. 8	Qualitative	

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