

Laboratory Central Laboratory, Hindustan Aeronautics Limited (Koraput Division),
P.O. Sunabeda, District- Koraput, Odisha

Accreditation Standard ISO/IEC 17025: 2005

Discipline Non-Destructive Testing **Issue Date** 29.10.2015

Certificate Number T-2411 **Valid Until** 28.10.2017

Last Amended on - **Page** 1 of 1

S.No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
I. RADIOGRAPHY TEST				
1.	Castings & Weldments (Ferrous & Non-Ferrous)	Radiographic Inspection (X-Ray)	ASTM E-1742: 12 ASTM E 1032: 12	2 mm to 25 mm thick Steel or other equivalent thickness material. IQI Sensitivity- 2 %

-X-X-X-X-X-X-X-X-X-X-X-