Laboratory Bharat Test House, 454/2, Timber Market, Azadpur Commercial Complex, Delhi Location 1: 454/2, Timber Market, Azadpur Commercial Complex, Delhi Location 2: No. 26, Wazirpur Industrial Area, Delhi **Accreditation Standard** ISO/IEC 17025: 2005 04.09.2015 **Discipline Issue Date Mechanical Testing Certificate Number** T-0310 **Valid Until** 03.09.2017 Last Amended on 08.10.2015 **Page** 1 of 39 S. No. Product / **Specific Test Performed Test Method Specification** Range of Testing / **Material of Test** against which tests are **Limits of Detection** performed **LOCATION 1** I. PLASTIC, RUBBER AND LEATHER 1. Rubber and Tensile Stress Strain properties 5 MPa to 50 MPa IS 3400 (Part 1): 2012 **Rubber products** Tensile Strength ISO 37: 2005; BS 903 (Part A2) Stress at 1000% elongation ASTM D412; IS 15298-1: 2015 1 MPa to 5 MPa Stress at 200% elongation ISO 20344: 2011,ISO 2023, ISO 1 MPa to 10 MPa 4643 Elongation at Break DIN 53504, JIS K6301 50 % to 700 % Hardness IRHD/Durometer 50 to 90 IS 3400 (Part 2): 2014 SATRA-TM55, ISO 48: 2010/ ISO 7619-1: 2004 Abrasion test (0.01 mg to 1000 mg)/IS 3400 (Part 3): 1987/ ISO 4649: 2010/ 40 m SATRA-TM84/ IS O15298: 2015/ IS 20344: 2011, ASTM D1630 DIN 53516 Accelerated ageing in air 1. Change in Hardness IRHD IS 3400 (Part 4): 2012 (+) 15/(-) 52. Change in tensile strength $(\pm) 25 \%$ (RA 2008) Change in elongation at break BS 903 (Part A3), $(\pm) 50 \%$ 4. Change in Volume ASTM D865 $(\pm) 10 \%$ ISO 188: 2007, JIS K6301

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Rubber and Rubber products	Adhesion of rubig Burnerer to textile fabrics	IS 3400 (Part 5): 1986	(0.5 kN to 5 kN)/m
		Effect of Liquids		
		Change in mass	IS 3400 (Part 6): 2012 ISO 1817: 2005	0.01 % to 10 %
		Change in volume	IS 443: 1975 BS 903 (Part A16)	0.01 % to 50 %
		Change in dimensions	JIS K6301	0.01 % to 50 %
		Change in surface area		0.01 % to 100 %
		Change in hardness		0.01 % to 25 %
		Change in tensile stress/strain properties		0.01 % to 50 %
		Density/Specific Gravity	IS 3400-9: 2014	(0.6 g to 2 g)/cc
		Compression Set at Constant Strain	IS 3400 (Part 10): 1977 BS 903 (Part A6) ASTM D395 JIS K6301	Upto 80 %
		Tear strength	IS 3400 (Part 12): 1971 (RA 2008), ISO 4674-1 IS 3400-17, ISO 3377-2 BS 903 (Part A3), JIS K6301	0.5 kg to 100 kg

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Rubber and Rubber products	Tension set	IS 3400 (Part 13): 1983 ISO 2285: 2001 IS 3565: 1966 Clause. B-6	5 % to 50 %
	Volume resistivity Electrical resistance	IS 3400 (Part 15): 1971 ISO 8031: 1993	$100~\Omega/m$ to $10^6~\Omega/m$
	Resistance to Ozone cracking	IS 3400 (Part 20): 2004 ASTM D1149; JIS K6301 ISO 1431; ISO 7326: 2006, JIS K63307 (Part 7)	Qualitative
	Air tightness test	IS 13098: 2012 Clause. 5	Qualitative
	Strength of Splice	IS 5382: 1985 Clause 3.7.7	Qualitative
	Grip strength test	IS 9573: 2012	Qualitative
	Resistance of lining to n-pentane	IS 10908: 1991 (RA 2008) JIS 2093: 1991 Table 17/item 2	2 % to 20 %
	Performance Test for Gasket for domestic pressure cooker Gasket ageing test	IS 7466: 1994, Annexure C EN 12778: 2002 Clause. 5.5.4.3 JIS 2093: 1991 Table 17/item 2	Qualitative
	Stretch Test	IS 5382; ISO 4633	Qualitative
	Material of Test Rubber and	Rubber and Rubber products Volume resistivity Electrical resistance Resistance to Ozone cracking Air tightness test Strength of Splice Grip strength test Resistance of lining to n-pentane Performance Test for Gasket for domestic pressure cooker Gasket ageing test	Rubber and Rubber products Tension set IS 3400 (Part 13): 1983 (SO 2285: 2001 (IS 3565: 1966 Clause. B-6) Volume resistivity Electrical resistance IS 3400 (Part 15): 1971 (ISO 8031: 1993) Resistance to Ozone cracking IS 3400 (Part 20): 2004 (ASTM D1149; JIS K6301 (ISO 1431; ISO 7326: 2006, JIS K63307 (Part 7)) Air tightness test IS 13098: 2012 (Clause. 5) Strength of Splice IS 5382: 1985 (Clause 3.7.7) Grip strength test IS 9573: 2012 (IS 10908: 1991 (RA 2008)) (IS 2093: 1991 (Table 17/item 2)) Performance Test for Gasket for domestic pressure cooker Gasket ageing test IS 7466: 1994, Annexure C (EN 12778: 2002 Clause. 5.5.4.3) (IS 2093: 1991 (Table 17/item 2)) Stretch Test IS 5382;

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
2.	Rubber and plastic hose	Dimensional Test	IS 443: 1975 Clause 4 JIS K 6330 –1 ISO 4671: 1999	Thickness 1 mm to 10 mm ID 5 mm to 200 mm Od 8 mm to 250 mm Length 1 m to 25 m
		Hydrostatic Test	IS 443: 1975 Clause 8/ JIS K6330-2/ ISO 1402: 2009	2 Mpa to 80 Mpa
		Change in length test	IS 443: 1975 Clause. 8.4	0.01 % to 29 %
		Hydrostatic distortion test	IS 443: 1975 Clause. 8.6	0.5 % to 20 %
		Resistance to vacuum	ISO 7233: 2006 API 1529	60 % to 95 % Diameter retention
		Crushing Test	IS 10908: 1991	Qualitative
		Chemical Resistant Test	IS 443: 1975 Clause. 9	Qualitative
		Resistance to cold flexing Cold bend test/sub ambient flexibility test/low temperature flexibility	IS 443: 1975 Clause. 15 / IS 12657: 2014/ ISO 10619-2: 2011/ ISO 4672: 1988	Qualitative
		Leakage Pressure	IS 637: 1994	Qualitative
		Matter Soluble in Iso-Octane & Toluene	IS 9573: 2012 Clause 5.4	1 % to 20 %

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. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Rubber and plastic hose	Electrical Continuity/Bonding	IS 443: 1975 Clause. 12 IS 9573: 2012 Clause. 5.5.6	Qualitative
		Circumferential Swelling	IS 2765: 1993	0.1 % to 10 %
		Resistance to Vacuum	IS 443 Clause.14 ISO 7233	Qualitative
		Expandability Test	IS 2765: 1993	0.1 % to 10 %
		Resistance to Hot water	IS 5821: 1986	Qualitative
		Resistance to ozone	IS 9573: 2012 Clause. 5.5.4/ IS 10908: 1991/ ISO 7326: 2006	Qualitative
		Electrical resistance	BS EN ISO 8031: 2009	Qualitative
		Adhesion between components	IS 3400 (Part 24): 2012 EN 28033 ; ISO 8033 BS 903 (Part A12)	(0.5 kN to 5 kN)/m
		Minimum bend radius	IS 12656: 2014 ISO 10619-1: 2011 ISO 1746: 1996	5 d to 20 d
		Loss in mass on heating	IS 12585: 1988 Appendix A	0.01 % to 10 %
		Oil absorption test	IS 446 Annexure A	5 % to 25 %

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Rubber and plastic hose	Water Absorption Test	IS 3400 (Part 6), IS 15295-1, ISO 20344	0.5 % to 15 %
3.	V-Belts	Nominal height of belt	IS 2494: 1994	0.01 mm to 25 mm
		Nominal top width	IS 2494: 1994	0.01 mm to 40 mm
		Tensile test/elongation	IS 2494 (Part 1): 1994, ISO 3376	500 N to 15000 N 0 to 25% elongation
4.	Rigid Plastics / Polymers including Plastic	Migration Test	IS 9845/ EN 1186 (Part 1 to 15)	Upto 1 g/m ² 0.01 ng/l to 100 ng/l
	and GRP Film Sheets Pipe and products such as containers	Density	IS 13360 (Part 3/Sec I): 1995 Method A& B IS 13360 (Part 3/Sec VII): 1995 IS 14753: 1999 Annexure A IS 2508: 1984 Appendix A IS 7328: 1992 Annexure A ISO 2420, ISO 1183-1: 2004 IS 2508: 1984, IS 4671: 1984 ISO 3514, ASTM D792: 1991	0.85 g/cc to 1.8 g/cc
		Apparent density	IS 13360 (Part 3/Sec II): 1997 IS 13360 (Part 3/Sec III): 1997 IS 4671: 1984 Clause. 4.1 ISO 60, ISO 61, ISO 845: 1988	0.2 g/cc to 2 g/cc

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Rigid Plastics / Polymers including Plastic and GRP Film Sheets Pipe and products such as containers	Thickness of film and sheeting including gravimetric thickness and wall thickness	IS 13360 (Part 3/Sec VI): 2000 IS 2508: 1984 Annexure 2 IS 6307: 1985 Appendix A IS 278: 1998, ISO 4648 IS 2798: 1998 Clause. 4.5 IS 14625: 1999 Clause. 4.5	10 μ to 15 mm
		Melt flow index Melt mass flow rate	IS 13360 (Part 4/Sec I): 2000 IS 2530: 1963, ASTM D1238: 1994, ISO 1133-05	(0.01 g to 25 g)/10 min
		Tensile Properties	IS 2530: 1963; IS 5831: 1984; IS 2508: 1984 Annexure 4 IS 6719: 1972 Annexure 2 IS 13360-5-1,2&3, ISO 2023 IS 10810 (Part 7), ISO 4643 IS 14856: 2000 Annexure D ISO 527-2,3,4&5 IS 1998: 1962, IS 2508: 1984, IS 6307: 1985 Appendix D ASTM D412: 1998, ASTM D 638: 1999, ASTM D 882: 1997, ASTM D 1708: 1996, DIN 53455-71, BS 2782 (Part 3)	10 MPa to 100 MPa Elongation 0 to 800 %

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. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Rigid Plastics / Polymers including Plastic and GRP Film	Impact Resistance (Dart Impact)	IS 13360 (Part 5/Sec VI): 1999 IS 2508: 1984 Annexure 6 IS 10889: 1984	0.01 gf to 1000 gf
	Sheets Pipe and products such as containers	Flexural properties	IS 13360 (Part 5/Sec VII): 1996 ISO 2023, ISO 178: 2010 ISO 4643, ISO 1738	0.5 MPa to 10 MPa
		Compressive properties	IS 13360 (Part 5/Sec VIII):1996 ISO 604	5 MPa to 20 MPa
		Tear Resistance by trouser tear method	IS 13360 (Part 5/Sec V): 1996 ISO 6383-1	100 mN to 100 N
		Durometer hardness	IS 13360 (Part 5/Sec XI): 1992	30 to 100
		Rockwell Hardness (R, M)	IS 13360-5-13: 1992	40 to 150
		Barcol Hardness	IS 13360 (Part 5/Sec XIV): 2001 ASTM D2583/ BS 2782 (Part 10) Method 1001/ IS 14856: 2000 Annexure C	20 to 95
		Tear resistance by Elmendorf Method	IS 13360 (Part 5/Sec XXIII): 1996 ISO 6383-2	(0.01 kg to 50 kg)/cm
		Impact Resistance (Dart Impact)	IS 13360 (Part 5/Sec XXIV): 2012 IS 2508: 1984 Annexure 6 IS 10889: 1984	0.01 gf to 1000 gf

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6. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Rigid Plastics / Polymers including Plastic and GRP Film Sheets Pipe and	Vicat softening temperature	IS 13360 (Part 6/Sec I): 1999 IS 6307: 1985 Appendix B IS 10810 (Part 22): 1984 ASTM D 1525: 1998, ISO 306: 1995	50 C to 250 C
	products such as containers	Burning behavior of horizontal and vertical specimen with a small flame ignition source	IS 13360 (Part 6/Sec IV): 1997 IS 14753: 1999 Annexure D IS 6307: 1985 Appendix G ISO 1210: 1992/UL 94, ASTM D3801 IEC 60695-11-10, IEC 60707	0 to 125mm
		Flammability of Plastic Materials for Parts and Devices in Appliances	IS 13360 (Part 6/Sec 5): 2001	0.01 mm to 125 mm 10 s to 300 s
		Oxygen index	IS 13360 (Part 6/Sec VI): 2004 IS 13360 (Part 6/Sec XIX): 2001 ISO 4589-2/NES 714 ASTM D 2863	15 % to 40 %
		Smoke density	IS 13360 (Part 6/Sec IX): 2001 ASTM D2843	0.1 % to 100 %
		Resistivity of conductive plastics	IS 13360 (Part 7/Sec I): 1996 ISO 3915	$10~\Omega cm$ to $10^6~\Omega cm$
		Transparency	IS 13360 (Part 9/Sec I): 2001 IS 14625: 1999 Annexure B IS 15410: 2003 Annexure A ASTM D1003	0.1 % to 100 %

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	Rigid Plastics / Polymers including Plastic	Specular gloss	IS 13360 (Part 9/Sec VII): 2001 IS 2508: 1984 Annexure 5.1	30 to 100
	and GRP Film Sheets Pipe and	Yield Tolerance	IS 2508: 1984 Annexure 3	0.01 % to 20 %
	products such as containers	Stack load test	IS 2798: 1998 Clause. 9 IS 15609: 2005 Annexure F	Qualitative
		Hydrostatic Pressure Test	IS 2798: 1998 Clause. 10	Qualitative
		Ink adhesion of printed articles	IS 2798: 1998 Clause. 13 IS 15609: 2005 Annexure H	Qualitative
		Capacity	IS 2798: 1998 Clause. 5	100 ml to 25 l
		Neck Dimensions	IS 14625: 1999, IS 2798: 1998	10 mm to 100 mm
		Squareness of sheets	IS 6307: 1985	0.01 mm to 15 mm
		Linear dimensions	IS 2508: 1984 Clause. 4.2.3 IS 6307: 1985 Clause. 4.3	100 mm to 20000 mm
		Bending strength	IS 14856: 2000 Annexure E	50 MPa to 200 MPa
		Elastic modulus	IS 14856: 2000 Annexure F	500 MPa to 2500 MPa
		Resistance to Delamination	IS 6307: 1985 Method A, Appendix F	Qualitative
		Resistance to Environmental stress cracking	IS 8747: 1987	Qualitative

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S. No. Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
Rigid Plastics / Polymers including Plastic	Co efficient of friction slip resistance	IS 2508: 1984 Annexure 7	0.01 to 0.7
and GRP Film Sheets Pipe and products such as containers	Leakage Test	IS 14625: 1999 Clause. 4.7.3 IS 15609: 2005 Annexure D IS 2798: 1998 Clause. 6	Qualitative
containers	Drop Test	IS 14625: 1999 Annexure C IS 2798: 1998 Clause. 8 IS 15609: 2005 Annexure G	Qualitative
	water potability	IS 15609: 2005 Annexure E IS 15410: 2003 Annexure B	Qualitative
	Ageing Resistance	IS 14625: 1999 Clause. 4.7.5	Qualitative
	Compressive Deformation resistance	IS 14625: 1999 Annexure D	0.01 % to 20 %
	Product resistance of Printed Containers	IS 2798 Clause. 14	Qualitative
	Heat Stability	IS 5831: 1984	Qualitative
	Heat Ageing	IS 5831: 1984	Upto 7 days upto (±)40 %
	Capacity of Plastic Containers	IS 14525: 1999	100 ml to 1000 l
	Dimensional changes on heating	IS 6307: 1985 Appendix B	1 % to 30 %
	Dimensional changes on heating	IS 6307: 1985 Appendix B	1 % to 30 %

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
5.	Conveyer Belt	Dimension	IS 1891 (Part 1): 1994	0.01 cm to 200 cm
		Full thickness tensile strength	IS 1891 (Part 1): 1994	0.5 kN to 800 kN
6.	Plastic Pipe	Reversion Test	ISO 2505-1&2: 1994 IS 12235 (Part 5): 2004 IS 14885: 2001 Annexure C EN 743	0.01 % to 10 %
		Stress relief test	IS 12235 (Part 6): 2004	Qualitative
		Tensile strength	IS 12235 (Part 13): 2004 ISO 6259-1,2 &3: 1997 IS 14885 Annexure J EN 1393: 1996	10 MPa to 75 MPa
		Vicat Softening Temperature	IS 12235 (Part 2): 2004 ISO 2507 (Part 1 & 2): 1995 EN 727	50 °C to 95 °C
		Water tightness test	IS 13592: 1992 Clause. 11 EN 1053	Qualitative
		Resistance to external blows	ISO 3127: 1994	Qualitative
		light transmission	IS 12235 (Part 3): 2004 ISO 7686	0.01 % to 10 %
		Dimensions	IS 12235-1: 2004 ISO 3126 ISO 4671: 1999 IS 14885: 2001	OD: 10 mm to 1000 m Wall Thickness: 1 mm to 50 mm Length 1 m to 6 m Ovality 0.1 mm to 40

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Plastic Pipe	Water absorption	ISO 8361 (Part 1,2&3): 1991	0.1 % to 10 %
		Gel time of resins	IS 6746: 1994 Annexure B	$(\pm)30$ % of declared value
		Pipe Stiffness	IS 9271: 2004 Annexure A	100 kPa to 500 kPa
		Resistance to Chemicals	IS 4985: 2000	Weight loss 0.01 % to 10 %
7.	Paper	Tear Strength/Tear Factor/Tear resistance/Tear Index	IS 1060 (Part 1): 1966 Clause. 12.7, & 12.3 IS 1060-6-1: 2014 IS 9335 (Part 1): 1998 Clause. 5 & 6	1 to 15 mNm ² g
		Grammage including substance	IS 1060 (Part 1): 1966 Clause. 6 IS 1060-5-5: 2014 IS 9335 (Part 1): 1998 Clause. 3	$(40 \text{ gm to } 400 \text{ gm})/\text{m}^2$
		Breaking Strength/ Breaking length	IS 1060 (Part 1): 1966 Clause. 12.4 ID 1060-5-6: 2014	510 m to 5100 m
		Water Absorption / Water penetration	Co Big Burner Test IS 1060 (Part 3): 1959 Clause. 10 IS 4006 (Part 1): 1985 Clause. 7	Qualitative

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. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Paper	Water Absorption (Cobb Method)	IS 1060 (Part 2): 1966 Clause. 13.2.2.2 IS 1060-5-4: 2014	Upto 30 %
		Oil Absorption	IS 6162 (Part 1 & 2): 1971 Appendix D	Height of rise of oil 5 mm to 100 mm
		Thickness including bulking thickness	IS 1060 (Part 1): 1966 Clause. 7 IS 935: 1992 Clause. 2	Upto 500 μ
		Opacity	IS 1060 (Part 1) Clause. 16	60 to 100
		Brightness	IS 1060 (Part 2) Clause. 13	60 to 100
II.	PERFORMANCE 7	ΓEST		
l .	LPG Stove/ Mini domestic	Ageing test for plastic components	IS 4246: 2002 Clause. 5 / IS 5116: 1996 Clause. 5	Qualitative
	water heater for use with LPG/	Flame flashback		Qualitative
	Cooking Range/ Domestic Grillers	Mercurous nitrate test		Qualitative
		Rigidity & Stability	IS 4246: 2002 Clause. 7, IS 4760: 2002 Clause. 7, IS 11480: 1998 Clause. 7	Qualitative
		Vitreous enameled component test	IS 4246: 2002 Clause. 8.1 IS 5116: 1996 Clause. 7 GB 16410: 2007 Clause 6.21.5	Qualitative

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	LPG Stove/ Mini domestic water heater for use with LPG/ Cooking Range/	Thickness of Ni/Cr plating	IS 4246: 2002 Clause. 8.1 IS 3203: 1982	0.1 μ to 20 μ
		Adhesion of Ni/Cr plating	IS 4246: 2002 Clause. 8.1 IS 5116: 1996 Clause. 7.3.2	Qualitative
	Domestic Grillers	Corrosion resistance test	IS 4246: 2002 Clause. 8 IS 5116: 1996 Clause. 7.3.3 of JIS S 2093: 1991 Clause. 17/Table 17 GB 16410: 200 Clause 6.21.3	Qualitative
		Abrasion test for painted surface	IS 5116: 1996 Clause 7.4.1	Qualitative
		Resistance to heating test of paint surface	IS 5116: 1982 Clause. 7.4.2	Qualitative
		Gas taps fitment and control handles	IS 4246: 2002 Clause. 9, IS 4760: 2002 Clause. 9, IS 11480: 1998 Clause. 9 IS 15558: 2005 Clause. 8, IS 5116: 1996 Clause 8	Qualitative
		Injector jets and adjustors	IS 4246: 2002 Clause. 10, IS 4760: 2002 Clause. 10, IS 11480: 1998 Clause. 10 IS 5116: 1996 Clause. 9	Qualitative
		Burners including hot plate burners	IS 4246: 2002 Clause. 11, IS 4760: 2002 Clause. 11, IS 11480: 1998 Clause. 11 IS 5116: 1996 Clause. 10	Qualitative

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LPG Stove/ Mini domestic water heater for use with LPG/	Steel ball shock test Test of gravitational impact resistance	JIS 2093: 1991 Table 17/item 4	Qualitative
Cooking Range/ Domestic Grillers	Gas soundness Gas tightness	IS 4246: 2002 Clause. 13 IS 5116: 1996 Clause. 16	Qualitative
	Dimensions	IS 4246: 2002 Clause. 9 IS 5116: 1996 Clause. 8	1 mm to 30 mm
	Strength & rigidity	IS 4246: 2002 Clause. 15 IS 4760: 2002 Clause. 25/Annexure C	Qualitative
	Ignition & flame travel	IS 4246: 2002 Clause. 18 IS 4760: 2002 Clause. 29	Qualitative
	Flame stability	IS 4246: 2002 Clause. 19 IS 4760: 2002 Clause. 29	Qualitative
	Noise control	IS 4246: 2002 Clause. 20 IS 4760: 2002 Clause. 30	Qualitative
	Combustion CO/CO ₂ rating Analysis of the products of combustion	IS 4246: 2002 Clause. 24 IS 4760: 2002 Clause. 38/Annexure H	0.001 : 1 to 05:1 CO:CO ₂ ratio
	Thermal efficiency	IS 4246: 2002 Clause. 26	50 % to 90 %

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2.	Fire hazard & Limiting	Temp rise test	IS 4246: 2002 Clause. 25, IS 15558	10 °C to 75 °C
	Temperatures Heating of various	Surface temp	IS 4760: 2002 Clause. 39	40 °C to 130 °C
	parts	Flame temp		100 °C to 600 °C
3.	Domestic Pressure Cookers	Capacity	IS 2347: 2006 Clause. 4 EN 12778: 2005 Clause. 5.3.5	1 l to 25 l
		Operating test for Pressure regulating Device	IS 2347: 2006 Clause. 6.1/Clause. 8.3	Qualitative
		Safety Pressure relief Device Verifications of safety device	IS 2347: 2006 Clause. 6.2/Clause. 8.4 IS 12778: 2002 Clause. 5.5.4.1 and 5.5.4.2	Qualitative
		Thickness of Ni/Cr plating	IS 3203	0.1 μ to 20 μ
		Adhesion of Coating	IS 1068: 1993 Clause. 7.3	Qualitative
		Corrosion Resistance	IS 1068: 1993 Clause. 7.4	Qualitative
		Anodisation	IS 2347: 2006 Clause. 7.2	Qualitative
		Finish of coating	IS 2347: 2006 Clause. J-1.2	Qualitative
		Thickness of anodic coating	IS 2347: 2006 Clause. J-2 IS 5523: 1983, ISO 2360: 2003 ISO 2064: 1964	10 micron to 100 micr

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Domestic Pressure Cookers	Abrasion resistance	IS 2347: 2006 Clause. J-3	Qualitative
	Cookers	Resistance to staining	IS 2347: 2006 Clause. J-5 EN 12983-1: 2000 Annexure H	Qualitative
		Alkali resistance	IS 2347: 2006 Clause. J-6 EN 12983-1: 2000 Annexure J	Qualitative
		Cross cut adhesion test of organic coating	ISO 2409: 1992	Qualitative
		Pencil hardness test	EN 12983-1: 2003 Annexure K	Qualitative test with 1H to 6H grade pencil
		Pencil hardness test at elevated temperature	EN 12983-1: 2003 Annexure K	1H Qualitative test with 1H to 6H grade pencil
		Concavity after aging	EN 12778: 2002 Clause. 5.3.2	0 to 10 %
		Verification of pressure control device	EN 12778: 2002 Clause. 5.5.2	Qualitative
		Proof Pressure	IS 2347: 2006 Clause. 8.2	Qualitative
		Bursting pressure	IS 2347: 2006 Clause. 8.5	Upto 1.6 kgf/cm ²
		Verification of pressure indicator	EN 12778: 2002 Clause. 5.5.3	Qualitative
		Verification of decompression device	EN 12778: 2002 Clause. 5.5.5	Qualitative

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Domestic Pressure Cookers	Opening tests	EN 12778: 2002 Clause. 5.5.6	Qualitative
	Cookers	Test of resistance to deformation of the body and the lid	EN 12778: 2002 Clause. 5.7.1	Qualitative
		Test of resistance to destruction of the body and the lid	EN 12778: 2002 Clause. 5.7.2	Qualitative
		Removal of lid under pressure	IS 2347: 2006 Clause. 8.6	Upto 12 kgf/cm ²
		Spring Loaded Mechanism	IS 2347: 2006 Clause. 8.7	Qualitative
4.	Handles and	Torque test	IS 13395: 1995 Clause. 4.5	2 N to 20 N torque
	Handle Assemblies Attached to Cookware	Bending strength	IS 13395: 1995 Clause. 5.2 EN 12983-1: 2000 Annexure D	50 N to 100 N
		Torque Strength Torque resistance	IS 13395: 1995 Clause. 5.3 EN 12983-1: 2000 Annexure C	2 N to 10 N
		Impact Strength	IS 13395: 1995 Clause. 5.4	Qualitative
		Fatigue resistance	IS 13395: 1995 Clause. 5.5 EN 12983-1: 2000 Annexure E	Qualitative
		Leakage	IS 13395: 1995 Clause. 5.6	Qualitative
		Thermal Insulation The maximum temperature rise above ambient °C	IS 13395: 1995 Clause. 5.7 EN 12983-1: 2000 Annexure F EN 12778: 2002 Clause. 5.4.1	10 °C to 70 °C

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Handles and Handle Assemblies Attached to	Heat Resistance	IS 13395: 1995 Clause. 5.8 EN 12983-1: 2000 Annexure B	Qualitative
	Cookware	Washing resistance	IS 13395: 1995 Clause. 5.9	Qualitative
		Burning Resistance	IS 13395: 1995 Clause. 5.10 EN 12983-1: 2000 Annexure A	Qualitative
5.	Hydraulically Regulated Door	Performance test	IS 3564: 1995 Clause B1.4	Qualitative
	Closers	Endurance Test	IS 3564: 1995 Clause B1.4	Qualitative
III.	BUILDING MATEI	RIALS		
1.	Wood & wood Products Including Timber	Moisture content	IS 287: 1993 (RA 2008) IS 1708 (Part 1): 1986 (RA 2008) IS 11215: 1991 (RA 2010)	0.5 % to 100 %
		Dimensions	IS 4030-2	1 mm to 2500 mm
		Density	IS 1708 (Part 2): 1986	(200 kg to 1200 kg)/m
		Volumetric shrinkage	IS 1708 (Part 3): 1986	1 % to 10 %
		Static bending strength MOR/MOE	IS 1708 (Part 5/6): 1986	(20 N to 80 N)/mm ² (MOR) (2000 N to 8000 N)/m (MOE)

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Wood & wood Products	Compressive strength parallel/perpendicular to grain	IS 1708 (Part 8/9): 1986	(2 N to 25 N)/mm ²
	Including Timber	Hardness under static indentation	IS 1708 (Part 10): 1986	0.5 kN to 25 kN
		Tensile strength parallel/perpendicular to grain	IS 1708 (Part 12,13): 1986	(0.1 N to 50 N)/mm ²
		Nail and screw holding power	IS 1708 (Part 15): 1986	0 to 10000 N
2.	Door Shutters, Window Ventilator Shutters, Flush Door	Dimension & Squareness	IS 4020 (Part 2): 1998	0 to 3000 mm
		General Flatness test	IS 4020 (Part 3): 1998	0 to 10 mm
		Local planeness Test	IS 4020 (Part 4): 1998	0 to 2 mm
	Shutter, GRP panel type door shutters	Slamming Test	IS 4020 (Part 10): 1998 IS 1003 (Part 2): 1994 Annexure C	Qualitative
		Misuse Test	IS 4020 (Part 11): 1998	Qualitative
		End immersion test	IS 4020 (Part 13): 1998	Qualitative
		Knife test	IS 4020 (Part 14): 1998	Qualitative
		Glue adhesion test	IS 4020 (Part 15): 1998	Qualitative
		Screw withdrawal strength	IS 4020 (Part 16): 1998	0 to 10000 N

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
3.	Particle boards/ Fibre boards	Moisture content	IS 2380 (Part 3): 1977	1 % to 25 %
	Tible boards	Dimensions	IS 2380 (Part 2): 1977	H 1 m to 3 m W 500 mm to 1500 mm Thickness 2 mm to 50 mm Sqn 0 to 10 mm
		Dimensional changes associated with humidity changes	IS 2380 (Part 2): 1977	Upto10 % Recovery 80 % to 100 %
		Density IS 2380 (Part 3): 197	IS 2380 (Part 3): 1977	$(200 \text{ kg to } 1000 \text{ kg})/\text{m}^3$
		Screw withdrawal strength	IS 2380 (Part 14): 1977	0 to 1000 kg
		Water absorption	IS 2380 (Part 16): 1977	1 % to 80 %
		Linear expansion Swelling in water	IS 2380 (Part 17): 1977	1 % to 20 %
		Swelling due to surface absorption	IS 3087: 2005 IS 3097: 1980 IS 12823: 1990	1 % to 20 %
	Modulus of Rupture	IS 2380 (Part 4): 1977	(0.5 N to 50 N)/mm ²	
		Modulus of Elasticity		(1000 N to 6000 N)/mm 2
		Tensile strength Perpendicular to surface	IS 2380 (Part 5): 1977	(0.1 N to 2 N)/mm ²

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Particle boards/	after cycling	IS 2380 (Part 5): 1977	(0.1 N to 2 N)/mm ²
	Fibre boards	accelerated water resistance test		(0.1 N to 2 N)/mm ²
		Resistance to stain	IS 14587: 1998 Annexure F	Qualitative
		Resistance to crack	IS 14587: 1998 Annexure D	Qualitative
		Resistance to cigarette burns	IS 14587: 1998 Annexure E	Qualitative
		Resistance to steam	IS 14587: 1998 Annexure C	Qualitative
4.	Block Board	ock Board Dimensions	IS 1659: 2004 Clause 7	Height 1 m to 3 m
				W 500 mm to 1500 mm
			IS 1659: 2004 Annexure E	Thickness 2 mm to 50 mm
			IS 1659: 2004 Annexure D	Squareness 0.1 % to 5 %
				Straightness 0.1 % to 5 %
		Dimensional changes caused by humidity	IS 1659 Annexure F	Change in length 0.05 mm to 5 mm
				Change in thickn4ee 0.05 mm to 2 mm
				Change in local planenes 0.1/150 to 2.5/150

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Block Board	Resistance to water	IS 1659: 2004 Annexure G	Qualitative
		Adhesion of plies	IS 1659: 2004 Annexure H	Qualitative
		Mycological test	IS 1659: 2004 Annexure J	Qualitative
		Modulus of Rupture	IS 1659: 2004 Annexure K	20 N/mm^2 to 80 N/mm^2
		Modulus of Elasticity	IS 1659: 2004 Annexure G	2000 N/mm ² to 8000 N/mm ²
		Preservative treatment	IS 1659: 2004 Annexure L	Qualitative
5.	Plywood, Marine Plywood, Shuttering Plywood,	Water Resistance test	IS 1734 (Part 5): 1983 (RA 2003) EN 314-1	Qualitative
	Fire Retardant Plywood, Veneered	Glue shear strength	IS 1734 (Part 4) IS 14842: 2000 Annexure C	100 N to 2000 N
	Decorative Plywood	Mycological tests	IS 1734 (Part 7): 1983 (RA 2003)	Qualitative
		Dimensions including Edge squareness and straightness	IS 303: 1989 (RA 2003) IS 710: 1976 (RA 2004) IS 4990: 1999 (RA 2003) IS 1328: 1996 (RA 2007) IS 5509: 2000 Appendix A	Height 1 m to 3 m Width 500 mm to 1500 mm Thickness 2 mm to 50 mm Squareness 0 to 10 mm Straightness 0.1 mm to 0 to 5 mm

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Plywood, Marine Plywood, Shuttering	Moisture content	IS 1734 (Part 1): 1983 (RA 2003)	0.5 % to 25 %
	Plywood, Fire Retardant Plywood,	Modulus of Rupture	IS 1734 (Part 11) ASTM D1037	10 N/mm ² to 80 N/mm ²
	Veneered Decorative Plywood	Modulus of Elasticity		$1000 \text{ N/mm}^2 \text{ to} \\ 8000 \text{ N/mm}^2$
	1 iy wood	Flammability	IS 1734 (Part 3): 1983	0 to 100 min
		Flame penetration	IS 1734 (Part 3): 1983	0 to 30 min
		Rate of burning	IS 1734 (Part 3): 1983	0 to 50 min
		Preservative treatment	IS 2753	5 kg/m^3 to 20 kg/m^3
		Tensile strength	IS 1734 (Part 9): 1983	5 kg/cm ² to 1000 kg/cm ²
6.	Laminated Veneer Lumber	Modulus of rupture parallel to grain	IS 1734 (Part 11): 1983	$20\ N/mm^2\ to\ 80\ N/mm^2$
		Modulus of rupture perpendicular to grain	IS 1734 (Part 11): 1983	20 N/mm^2 to 80 N/mm^2
		Modulus of elasticity parallel to grain	IS 1734 (Part 11): 1983	$5000 \text{ N/mm}^2 \text{ to} \\ 10000 \text{ N/mm}^2$
		Modulus of elasticity perpendicular to grain	IS 1734 (Part 11): 1983	$5000 \text{ N/mm}^2 \text{ to} $ 10000 N/mm^2

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Laminated Veneer Lumber	Horizontal shear strength parallel to grain	IS 1708 (Part 12): 1986	$2 \text{ N/mm}^2 \text{ to } 20 \text{ N/mm}^2$
		Horizontal shear strength perpendicular to grain	IS 1708 (Part 12): 1986	$2 \text{ N/mm}^2 \text{ to } 20 \text{ N/mm}^2$
		Tensile strength parallel to grain	IS 1734P9: 1983	20 N/mm ² to 100 N/mm ²
		Thickness swelling in water	IS 2380 P1: 1977	1 % to 10 %
		Nail and screw holding power	IS 1708 P15: 1986	1500 N to 4000 N

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specificatio against which tests are performed		of Testing / of Detection	
		LOCATION 2				
I.	BUILDING MATE	RIALS				
1.	Cement	Blain Fineness	IS 4031-2: 2008	150 m ² /l	kg to 450 m ² /kg	
		Fineness by dry/wet sieving	IS 4031-1: 2005	1 % to 1	2 %	
		Compressive Strength	IS 4031-6: 2009	5 MPa to	o 75 MPa	
		Degree of Whiteness	IS 8042: 2009	20 % to	90 %	
		Consistency	IS 4031-4: 2005	25 % to	35%	
		Drying Shrinkage	IS 4031-10: 2005	0.01 % t	o 0.25 %	
		Specific gravity	IS 4031-11: 2005	1.5 to 3.	5	
		Setting Time				
		Initial	IS 4031-5: 2005	30 min t	o 600 min	
		Final		100 min	to 600 min	
		Soundness By Le-Chatelier Method	IS 4031-3: 2003	1 mm to	10 mm	
		By Autoclave Method		0.02 % t	o 4 %	
2.	Pozzolanas / Flyash	Fineness (Blaine)	IS 1727: 2004	150 m ² /l	kg to 500 m ² /kg	

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Pozzolanas /	Fineness by wet sieving	IS 1727: 2004	2 % to 20 %
	Flyash	Specific Gravity	IS 1727: 2004	1.5 to 3.5
		Lime Reactivity	IS 1727: 2004	0.1 N/mm ² to 6 N/mm ²
		Compressive Strength	IS 1727: 2004	5 % to 100 %
		Transverse Strength	IS 1727: 2004	2.5 MPa to 20 MPa
		Drying Shrinkage	IS 1727: 2004	0.01 % to 0.25 %
		Soundness By Le-Chatelier Method	IS 1727: 2004	0.01 % to 3.00 %
		By Autoclave Method	IS 1727: 2004	1.0 mm to 25 mm
3.	Lime	Compressive strength	IS 6932-7: 1973	0.5 MPa to 10 MPa
		Transverse strength	IS 6932-8: 1973	0.5 MPa to 10 Mpa
		Setting time	IS 6932-11: 1973	30 minute minimum
		Popping and pitting	IS 6932-10: 1973	Qualitative
		Soundness	IS 6932-9: 1973	0.5 mm to 20 mm
		Fineness Residue on 300/850 μ Sieve	IS 6932-4: 1973	0.5 % to 95 %

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
4.	Aggregates Sub – base, base, embankment non	Flakiness Index	IS 2386-1: 2007	5 % to 40 %
		Elongation Index	IS 2386-1: 2007	5 % to 40 %
	bituminous material for road	Bulk Density	IS 2386-3: 2007	1 g/cc to 3 g/cc
	work	Specific Gravity	IS 2386-3: 2007	1.5 to 3
		Water Absorption	IS 2386-3: 2007	0.1 % to 2.5 %
		Moisture Content	IS 2386-3: 2007	0.1 % to 2.5 %
	Crushing Value IS 2386-4: 2007 BS 812-110: 1990	2.5 % to 40 %		
		Soundness	IS 2386-5: 2007	0.1 % to 10 %
		Sieve Analysis	IS 2386-1: 2007	1 % to 100 %
		Deleterious Materials	IS 2386-1&2: 2007	Coal and lignite 0.1 % to 3 %
				Clay lumps 0.1 % to 3 %
				Materials finer than 75-u IS Sieve 0.1 % to 10 %
				Soft fragments 0.1 % to 3 %
				Shale 0.1 % to 3 %

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No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Aggregates Sub – base, base, embankment non	Los-Angel Abrasion Value	IS 2386 -4: 2007	5 % to 50 %
		Impact Value	IS 2386-4: 2007	2 % to 40 %
	bituminous material for road	Voids	IS 2386-3: 2007	0.5 % to 10 %
	work	10% fines value	IS 2386-4: 2007	5 T to 50 T
		Bulking of Fine Aggregate	IS 2386-3: 2007 BS 812-2: 1995	2 % to 30 %
		Silt Content	IS 2386-2: 2007	1 % to 25 %
•	Chemical	Water content	IS 1199: 2009	20 % to 90 %
	Admixture For Concrete	Slump	IS 1199: 2009	10 mm to 200 mm
		Time of setting	IS 6241	20 mm to 600 min
		Compressive strength	IS 516: 2004	5 MPa to 100 MPa
		Flexural strength	IS 516: 2004	0.1 MPa to 50 Mpa
		Length change	IS 516: 2004	0.005 mm to 1 mm
		Bleeding	IS 9103: 2008	1 % to 10 %
		Air content	IS 1199: 2009	0.5 % to 5 %
		Flow	IS 9103: 2008	400 mm to 700 mm
		Loss of workability on standing	IS 9103-2008	Qualitative

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. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
6.	Concrete	Compressive Strength	IS 516: 2004	5 Mpa to 100 Mpa
		Flexural Strength	IS 516: 2004	0.5 Mpa to 20 Mpa
		Unit weight	IS 1199: 2009	1 g/cc to 5 g/cc
		Air content	IS 1199: 2009	1 % to 10 %
		Bleeding	IS 9103: 2008	1 % to 10 %
		Water content	IS 1199: 2009	0.2 % to 10 %
		Slump	IS 1199: 2009	20 mm to 200 mm
		Tensile Splitting strength	BS 1881-117: 1983	1 MPa to 20 MPa
		Drying shrinkage	IS 1199: 2009	0.01 % to 1 %
		Moisture movement		0.01 % to 1 %
		Accelerated Test for Concrete for Compressive Strength	IS 9013: 1999	1 Mpa to 100 Mpa
		Permeability Test	DIN 1048-105: 1991	3 mm to 250 mm
•	Concrete Masonry	Dimension	IS 2185-3&4: 2005,	50 mm to 5000 mm
	Units	Block Density	IS 2185-3&4: 2005	500 kg/m ³ to 2500 kg/
		Compressive Strength	IS 2185-3&4: 2005	1 MPa to 50 MPa

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Concrete Masonry Units	Water Absorption	IS 2185-3&4: 2005	1 % to 50 %
	Units	Drying Shrinkage	IS 2185-3&4: 2005	0.01 % to 1.0 %
		Moisture Movement	IS 2185-3&4: 2005	0.005 % to 1%
8.	Refractories	Cold Crushing Strength	IS 1528-4: 2002	0.5 MPa to 80 MPa
		Apparent Porosity	IS 1528-8: 2002	0.2 % to 40 %
		Bulk Density	IS 1528-12: 2007	1 g/cc to 3 g/cc
		Specific Gravity	IS 1528-9: 2007	1 to 3
		Water Absorption	IS 1528-8: 2002	0.5 % to 30 %
		Sieve Analysis	IS 1987: 2002	0.1 % to 100 %
9.	Bricks	Compressive Strength	IS 3495-1to4: 2007	3.5 N/mm ² to 35 N/mm ²
		Water Absorption		2 % to 35 %
		Efflorescence		Qualitative test
		Dimensions	IS 1077	10 mm to 5000 mm
10.	Natural Stone	Dimension	IS 3316: 1974. IS 3622: 1997, IS 1128: 1974	1 mm to 5000 mm
		Water Absorption	IS 1124: 2003	0.05 % to 20 %

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	Natural Stone	Specific Gravity	IS 1124: 2003,	1 to 3
		Hardness (Mho's Scale)	IS 13630-13: 2003	1 to 8
		Compressive Strength	IS 1121-1: 2013	10 kg/cm ² to 2000 kg/cm ²
		Transverse/flexural strength	IS 1121-2: 2013	$2 \text{ N/mm}^2 \text{ to } 50 \text{ N/mm}^2$
		Durability	IS 1126 : 2013	Qualitative
		Abrasion resistance	IS 1706: 1972	0.5 mm to 25 mm
		Weathering of natural stone	IS 1125: 2013	Qualitative
11.	Cement Concrete			
a.	Tiles	Dimension	IS 1237: 2012	0 to 600 mm
		Water absorption	IS 1237: 2012	2 % to 10 %
		Transverse strength	IS 1237: 2012	1 N/mm ² to 20 N/mm ²
		Abrasion Resistance	IS 1237: 2012	0.5 mm to 10 mm
b.	Interlocking	Dimension	IS 1568: 2006	1 mm to 5000 mm
c.	paver block	Water absorption	15658: 2006 Annexure C	1 % to 10 %
		Compressive strength	15658: 2006 Annexure D	10 Mpa to 70 Mpa
		Transverse Strength/Flexural Strength/Breaking load	15658: 2006 Annexure F	$2 \text{ N/mm}^2 \text{ to } 20 \text{ N/mm}^2$

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	paver block	Tensile Splitting strength	IS 15658: 2006	$1 \text{ N/mm}^2 \text{ to } 20 \text{ N/mm}^2$
		Abrasion Resistance	IS 15658: 2006 Annexure G	1 mm to 10 mm
		Freeze-thaw durability	IS 15658: 2006	Qualitative
12.	Ceramic/ Vitrified/	Dimensions/ Surface Quality	IS 13630-1: 2006	1 mm to 5000 mm
	Vitreous acid	Water Absorption	IS 13630-2: 2006	0.2 % to 30 %
	resisting tiles	Modulus of Rapture	IS 13630-6: 2006	0.1 N/mm ² to 100 N/mm ²
		Abrasion Resistance	IS 13630-11&12: 2006	0.5 mm to 5 mm
		Thermal Shock Resistance	IS 13630-5: 2006	Qualitative
		Frost Resistance	IS 13630-2: 2006	Qualitative
		Chemical resistance	IS 13630-7&8: 2006	Qualitative
		Crazing resistance	IS 13630-9: 2006	Qualitative
		Scratch Hardness	IS 13630-13: 2006	1 to 8 MHO'S Scale
13.	Bentonite	Liquid Limit	IS 2720-5: 2007	10 % to 500 %
		Sand Content	IS 6186: 2003	0.5 % to 20 %
		Free Swelling	IS 2720-40	5 % to 250 %
		pH Value	IS 2720-26	4 to 13

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Bentonite	Density	IS 2720-3: 2007	0. 1 g/cc to 5 g/cc
		Marsh Viscosity	IS 6186: 2010	5 s to 90 s
		Dry Fineness	IS 6186: 2003 IS 2720:4	0.1 % to 100 %
		Wet Fineness	IS 2720:4	0.1 % to 100 %
		Gel formation Index	IS 6186: 2003	Qualitative
14.	Soil	Water content	IS 2720-2: 2010	0.1 % to 20 %
		Proctor Test (MDD/OMC)	IS 2720-7: 2007	MDD 1 g/cc to 3 g/cc OMC 0.5 % to 50 %
		Plastic Limit	IS 2720-5: 2010	0.5 % to 50 %
		Liquid Limit		1 % to 100 %
		Specific Gravity	IS 2720-3-1&2: 2007	0.1 to 1-5
		Grain Size Analysis	IS 2720-4: 2007	10 % to100 %
		California bearing ratio	IS 2720-16: 2007	5 to 60
		Swelling Index	IS 2720-41: 2007	5 % to 50 %
		Direct Shear Test	IS 2720-13&14	1 MPa to 20 MPa
		Permeability	IS 2720-17: 2007	10 ⁻⁴ to 10 ⁻⁸

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
15.	Manhole Cover	Dimensions	EN 124: 1994,	0.5 mm to 1 m
	And Frame	Load Test	EN 124 (Part 1 to 6): 2015 IS 12592: 2002	5 kN to 1000 kN
		Permanent Set		0 to 10 mm
16.	Water Proofing	Setting time	IS 4031-5: 1988	20 min to 600 min
	Compound	Compressive strength	IS 4031 (Part 6): 1988	5 MPa to 80 MPa
		Permeability	IS 2645: 2003	Qualitative
17.	Bitumen products	Specific gravity	IS 1202: 1990	0.5 to 3
		Flash point	IS 1448-69: 2003	40 °C to 360 °C
		Softening point	IS 1205: 1988	10 °C to 200 °C
		Penetration	IS 1203: 1990	0.1 mm to 250 mm
		Ductility	IS 1208: 1988	0.5 mm to 1000 mm
		Loss of heating	IS 1212: 1988	0.1 mg to 200 gm
18.	Bitumen Felt	Pliability	IS 13826-2: 2008	Qualitative
		Breaking strength	IS 13826-1: 2008	20 kg to 200 kg
		Weight kg/10m ²	IS 1322: 2008	(10 kg to 50 kg)/10m ²
		Heat resistance	IS 13826-5: 2008	Qualitative

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Bitumen Felt	Storage Sticking Test	IS 13826-3: 2008	Qualitative
19.	Bitumen	Bitumen content	ASTM D 2172	1 % to 20 %
		Density	AASHTO T 144	1 g/cc to 3 g/cc
		Marshall stability	AASHTO T 245	1 kN to 30 kN
		Air void content	ASTM D 2041	1 % to 50 %
		Flow Value	ASTM D2041	1 mm to 50 mm
		Stripping Value	IS 6241	Qualitative
II.	MECHANICAL PR	OPERTIES OF MATERIALS		
1.	Ferrous & Non Ferrous Metals	Tensile Strength	IS 1608: 2005, ISO 6892-1&2: 2011	0.2 kN to 1000 kN
	(Rod, Dumb bell, Sheet, Channel,	Yield Stress0.2% Proof Stress	ASTM E 8 M-09, ASTM A 370 –09ae1,	0.2 kN to 1000 kN
	Angle, Rail, square, Tabular,	Elongation	ASME SEC-IX	0.2 % to 80 %
	Tor, TMT) Cast iron	Reduction in area		1 % to 80 %
	Copper & copper alloy Aluminum & aluminum alloy, steel tubes	Bend Test	IS 1599: 2006, IS 2329: 2005 ISO 8491: 1998, IS 3600-5: 1983, ISO 5173: 2006, IS 3600-6: 1983, ISO 5177: 2003 ASME-9, BS 4449: 2005	Qualitative

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6. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Ferrous & Non Ferrous Metals (Rod, Dumb bell, Sheet, Channel, Angle, Rail, square, Tabular, Tor, TMT) Cast iron Copper & copper alloy Aluminum & aluminum alloy, steel tubes	Dimensions	IS 2062: 2006, IS 737: 2008, IS 277, IS 320: 1980, IS 617, IS 808, IS 1852, IS 1161, IS 1239, IS 3589, IS 4270, IS 3601 IS 9295, IS 1786	0.1 mm to 3000 mm
		Mass per meter	IS 1786: 2008; IS 1161, IS 1239 IS 3589: 2001	1 kg to 90 kg
		Izod Impact test	IS 1598: 1977	10 J to 160 J
		Charpy Impact test	IS 1757: 1988	10 J to 300 J
		Hardness HRB	IS 1586: 2006, ASTM E 18-08b	20 to 100
		Hardness HRC		20 to 70
		Hardness HBW	IS 1500: 2005, ISO 6506-1: 1999 ASTM E 10-08	50 to 400
		Hardness Vickers	IS 1501: 2002, ISO 6507-1: 1997 ASTM E 92-82(2003)e2	50 to 600

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S. No.	Product / Material of Test	Specific Test Performed	Test Method Specification against which tests are performed	Range of Testing / Limits of Detection
	Ferrous & Non Ferrous Metals (Rod, Dumb bell,	Re bend Test	IS 1786: 2008, BS 4449: 2005	Qualitative
	Sheet, Channel, Angle, Rail, square, Tabular, Tor, TMT)	Ribs Area	IS 1786: 2008, BS 4449: 2005	Upto 8 mm ² /mm
	Cast iron Copper & copper	Flattening Test	IS 2328: 1983	Qualitative
	alloy Aluminum & aluminum alloy,	Drift Expansion Test	IS 2335	Qualitative
	steel tubes	Cold Bend Test	IS 2329	Qualitative
		Hydraulic Test	IS 4711: 1974, IS 1161, IS 1239, IS 3589, IS 4270,IS 3601, IS 9295	Qualitative