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SI.	Product / Material	Specific Test	Test Method Specification	Range of Testing /	
	of Test	Performed	against which tests are	Limits of Detection	
			performed		

## **CHEMICAL TESTING**

I.	PETROLEUM PRODUCTS			
1.	AVIATION TURBINE FUEL (JETA-1)	Acidity Total in ATF	IS 1448 (Part 113): 2010 IP 354: 2012 ASTM D3242: 2012	0.001 to 0.100mg KOH/g
	HIGH FLASH JET FUEL (JP-5)	Doctor Test	IS 1448 P: 19-2007 IP 30-2012 D 4952-2012	Positive/Negative
		Mercaptan Sulphur	IS 1448 P: 109-2010 IP 342-2012 D 3227-2012	0.0001% to 0.01 %m/m
		Silver Strip Corrosion	IP 227-1997	0 to 4
		Micro Biological Test (MBT)	IP 385-2012	1 to 10 no.
		Particulate Contamination (Millipore)	D 216-2012	0.1 Mg/L to 1.0 Mg/L
2.	HIGH SPEED DIESEL (HSD) LOW SULPHUR HIGH FLASH DIESEL FUEL (LSHFHSD)	Acidity Total	IS 1448 (Part 2): 2007 IP 1: 2012 ASTM 664: 2012	0.001 to 0.100mg KOH/g
3.	HIGH SPEÉD DIESEL (HSD), SUPERIOR KEROSENE OIL (SKO) LIGHT DIESEL OIL (LDO), FURNACE OIL (FO)	Acidity Inorganic	IS 1448 P: 2-2007 IP: 182-2012	0.001 mgKOH/gm to 0.01 mgKOH/gm

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4.	AVIATION TURBINE FUEL (JETA-1), HIGH FLASH JET FUEL (JP-5), AVIATION GASOLINE 100LL (AV GAS 100 LL), HIGH SPEED DIESEL (HSD)	Aniline Point	IS 1448 P: 3-2007 IP: 2-2012 D: 611-2012	57°C to 72°C
5.	AVIATION TURBINE FUEL (JETA-1), HIGH FLASH JET FUEL (JP-5), NAPHTHA, MINERAL TURPENTINE OIL (MTO)	Aromatics Olefins	IS 1448 (Part 23): 2004 IP 156: 1997	5% to 35% 0.3% to 55%
6.	HIGH SPEED DIESEL (HSD), LIGHT DIESEL OIL	Ash Content	IS 1448 P: 4-2007 IP: 4-2012 D: 482-2012	0.001% to 0.18% m/m
	(LDO), FURNACE OIL (FO)	Carbon Residue (RaMOTOR GASOLINE (MS)bottom)	IS 1448 P: 8-2012 IP: 14-2012 D: 524-2012	0.01 to 30 %m
		MCR	D: 4530-2012	0.1% to 30 %m/m
7.	AVIATION TURBINE FUEL (JETA-1), HIGH FLASH JET FUEL (JP-5), AVIATION GASOLINE 100LL (AV GAS 100 LL), MOTOR GASOLINE (MS), SUPERIOR KEROSENE OIL	Cetane Index (Calculated)	IS 1448 P: 9-2013 IP: 380-2012 D: 4734-2012	40 to 65

Ruchi Guntuku Convenor

N. Venkateswaran **Program Director** 

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	(SKO), HIGH SPEED DIESEL (HSD), LIGHT DIESEL OIL (LDO), MINERAL TURPENTINE OIL (MTO), HIGH FLASH JET FUEL (JP 5)	Copper Strip Corrosion Test	IS 1448 P: 15-2004 IP: 154-2012 D: 130-2012	1a to 4c
8.	HIGH SPEED DIESEL (HSD), SUPERIOR KEROSENE OIL (SKO), LUBE	Colour (ASTM)	IP-196-2012 D:1500-2012	0.5 to 8.0
9.	SUPERIOR KEROSENE OIL (SKO), AVIATION TURBINE FUEL (JET A1), NAPHTHA	Colour-Saybolt	IS 1448 P: 14-2008 D: 156-2012	-16 to +30
10.	FURNACE OIL (FO), LIGHT DIESEL OIL (LDO), HIGH SPEED DIESEL (HSD), MOTOR GASOLINE (MS), NAPHTHA	Calorific Value (Calculated)	IS 1448 P: 7-2010 IS 1448 (Part 7): 2010	10300 cal/g to 11510 cal/g
11.	AVIATION GASOLINE 100LL (AV GAS 100LL), MOTOR GASOLINE (MS), NAPHTHA SUPERIOR KEROSENE OIL	Density by Hydrometer	IS 1448 P: 16-2007 IP: 160-2012 D: 1298-2012	0.700 g/ml to 0.750 g/ml 0.750 g/ml to 0.800 g/ml 0.800 g/ml to 0.900 g/ml 0.900 g/ml to 1.000 g/ml

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	(SKO) & AVIATION TURBINE FUEL (JETA-1) /HIGH FLASH JET FUEL (JP-5) SUPERIOR KEROSENE OIL (SKO),HIGH SPEED DIESEL (HSD),LIGHT DIESEL OIL (LDO), MINERAL TURPENTINE OIL (MTO) FURNACE OIL (FO), LOW SUPHUR HEAVY STOCK (LSHS)			
12.	AVIATION TURBINE FUEL (JETA-1), HIGH FLASH JET FUEL (JP-5), AVIATION GASOLINE 100LL (AV GAS100LL) ,MOTOR GASOLINE (MS), NAPHTHA, SUPERIOR KEROSENE OIL (SKO), HIGH SPEED DIESEL (HSD), MINERAL TURPENTINE OIL (MTO)	Density by Density Meter (Auto)	IP: 365-2012 D: 4052-2012	0.0001 g/ml to 0.900 g/ml

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13.	AVIATION TURBINE FUEL (JETA-1),HIGH FLASH JET FUEL (JP-5), AVIATION GASOLINE 100LL (AV GAS 100 LL), MOTOR GASOLINE (MS), SUPERIOR KEROSENE OIL (SKO), NAHPTHA, MINERAL TURPENTINE OIL (MTO) HIGH SPEED DIESEL (HSD), LOW SULPHUR	Distillation (Auto / Manual)	IS 1448 P: 18-2006 IP: 123-2012 D: 86-2012 IS 1448 P: 18-2010 IP: 123-2012 D: 86-2012	Ambient to 300 °C  Ambient to 400 °C
	HIGH FLASH DIESEL FUEL (LSHFHSD), HFHDS			
14.	AVIATION TURBINE FUEL (JETA-1),HIGH FLASH JET FUEL (JP-5), AVIATION GASOLINE 100 LL (AV GAS 100LL), MOTOR GASOLINE (MS), NAPHTHA, MINERAL TURPENTINE OIL (MTO)	Existent Gum	IS 1448 P: 29-2010 IP: 131-2012 D: 381-2012	0.1 mg/100ml to 7 mg/100ml

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15.	AVIATION TURBINE FUEL (JETA-1)	Electrical Conductivity	IS 1448 P: 148-2002 IP: 274-2012 D: 2624-2012	10 ps/m to 800 ps/m
		Naphthalene in ATF	IS 1448 P: 118-2007 D: 1840-2012	0.1% to 3 % W / V
		Water Detecting Capsule (WDC)	IS 1448 P: DGCA Approved method- IP: DGCA Approved method- D: DGCA Approved method-	10 ppm to 30 ppm
16.	AVIATION TURBINE FUEL (JETA-1), HIGH FLASH JET FUEL (JP-5), SUPERIOR KEROSENE OIL (SKO), HIGH SPEED DIESEL (HSD), MINERAL TURPENTINE OIL (MTO)	Flash Point (Abel)	IS 1448 P: 20-2008 IP: 170-2012	(-)5°C to 66.5° C
17.	LIGHT DIESEL OIL (LDO), HIGH SPEED DIESEL (HSD), FURNACE OIL (FO), LOW SUPHUR HEAVY STOCK (LSHS), MINERAL TURPENTINE OIL (MTO), HIGH FLASH JE FUEL (JP 5)	Flash Point ( PMCC)	IS 1448 P: 21-2012 IP: 34-2012 D: 93-2012	50°C to 370 °C

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18.	AVIATION TURBINE FUEL (JETA-1), HIGH FLASH JET FUEL (JP-5) HIGH SPEED DIESEL (HSD), LOW SUPHUR	Kinematic Viscosity	IS 1448 P: 25-2007 IP: 71-2012 D: 445-2012	2.0 Cst to 9.0 Cst @ (- 20)°C 1.0 Cst to 5.0 Cst @ 40° C 2 Cst to 4.5 Cst @ 40°C
	HEAVY STOCK (LSHS), LIGHT DIESEL OIL (LDO), FURNACE OIL (FO), Lube Oil		IS 1448 P: 25-2007 D: 7042-2012	2.5 Cst to 15.7 Cst / 10 CST -180 Cst @ 50°C 5 to 150 @ 40 °C & 5 to 25 @ 100° C
19.	HIGH SPEED DIESEL (HSD),LSHF,LIGH T DIESEL OIL (LDO),FURNACE OIL (FO), LOW SUPHUR HEAVY STOCK (LSHS)	Pour Point	IS 1448 P: 10-2013 IP: 15-2012 D: 97-2012	-18 °C to 45 °C
20.	MOTOR GASOLINE (MS)	Research Octane Number (RON)	IS 1448 P: 27-2013 D: 2699-2012	70 to 100
21.	HIGH SPEED DIESEL (HSD), LSHF,LIGHT	Sediments by Extraction	IS 1448 P: 30-2013 IP: 53-2012 D: 473-2012	0.1% to 1.0%
	DIESEL OIL (LDO),FURNACE OIL (FO)	Water Content by Dean & Starke	IS 1448 P: 40-2010 IP: 74-2012 D: 95-2012	0.05 % up to 10 % V / V
22.	AVIATION TURBINE FUEL (JETA-1), HIGH FLASH JET FUEL (JP-5),SUPERIOR KEROSENE OIL (SKO)	Smoke Point	IS 1448 P: 31-2008 IP: 57-2012 D: 1322-2012	15 mm to 30 mm

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23.	AVIATION TURBINE FUEL (JETA-1),HIGH FLASH JET FUEL (JP-5),SUPERIOR KEROSENE OIL (SKO), MOTOR GASOLINE (MS), HIGH SPEED DIESEL (HSD), LIGHT DIESEL OIL (LDO), FURNACE OIL (FO), MINERAL TURPENTINE OIL (MTO), NAPHTHA, LSHF	Sulphur By XRF	IS 1448 P: 34-2007 IP: 336-2012 D: 4294-2012	0.0001 % to 5.0 % m
24.	AVIATION TURBINE FUEL	Specific Energy	IS 1448 P: 6-2007 D: 3338-2012	40 MJ/kg to 43 MJ/kg
	(JETA-1 ),HIGH FLASH JET FUEL (JP-5), AVIATION	Water Reaction of Aviation Fuel	IS 1448 P: 42-2010 IP: 289-2012 D: 1094-2012	1 to 3
	GASOLINE 100 LL (AVG 100LL), RUSSIAN TURBINE FUEL (K-60)	Freezing Point	IS 1448 P: 11-2010 IP: 435-2012 D: 5972-2012	(-) 70°C to 0°C
25.	MOTOR GASOLINE (MS), AVIATION GASOLINE 100 LL (AVG 100LL)	Vapour Pressure Manual Method	IS 1448 P: 39-2012 D: 5191-2012	20 kpa to 70 kpa
26.	FURNACE OIL (FO)	Asphaltene	IP: 143-2012 D: 6560-2012	0.5 % to 30 %

Laboratory

Central Laboratory, Indian Oil Corporation Limited (MD), K Oil Installation, Sewree Terminal II, Sewree (East), Mumbai, Maharashtra

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II.	LUBRICANTS			
1.	LUBE	Ash Content (Sulphated)	IS 1448 P: 4-2007 D: 874-2012	0.005% to 0.02 %m/m
		Flash Point (COC)	IS 1448 P: 69-2003 IP: 36-2012 D: 92-2012	50°C to 400°C