Perfect Calibration Centre Pvt. Ltd., MIG 1366, 10th Phase, New Royakottai Hudco, Hosur, Tamil Nadu Laboratory

**Accreditation Standard** ISO/IEC 17025: 2005

Discipline **Mechanical Calibration** Issue Date 03.07.2014

**Certificate Number** C-1088 Valid Until 02.07.2016

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	Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (±)	Remarks
I. 1.	DIMENSION CALIPER			
	( DIAL, DIGITAL, ANALOG) L. C.: $0.01 \text{ mm}^{\Phi}$ L. C.: $0.01 \text{ mm}^{\Phi}$	0 to 300 mm 300 mm to 600 mm	11.5μm 24.0 μm	Using Caliper Checker "0" Grade Slip Gauge. By Comparison Method
2.	DEPTH VERNIER L. C. : 0.01 mm <sup>©</sup>	0 to 300 mm	8.8 µm	Using Caliper Checker "0" Grade Slip Gauge & Accessories By Comparison Method
3.	HEIGHT GAUGES (DIGITAL /DIAL) L. C.: 0.01 mm <sup>Φ</sup>	0 to 600 mm	22.5 μm	Using Caliper Checker By Comparison Method
4.	EXTERNAL / FLANGE/BALL/BLADE/PITCH/POINT MICROMETER L. C.: 0.001 mm <sup>©</sup>	0 to 150 mm	6.1 μm	Using "0" Grade Slip Gauge Block Accessories By Comparison Method
5.	DEPTH MICROMETER L. C.: 0.01 mm <sup>©</sup>	0 to 150 mm	5.7 μm	Using Caliper Checker "0" Grade Slip gauges Block Accessories By Comparison Method

Avijit Das Program Manager

Neeraj Verma Convenor

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6.	INTERNAL MICROMETER/ STCK MICROMETER L. C.: 0.01 mm	0 to 600 mm	8.1 μm	Using Caliper Checker "0" Grade Slip gauges Block Accessories By Comparison Method
7.	PISTOL CALIPER L. C.: 0.1 mm	0 to 100 mm	60 μm	Using "0" Grade Slip Gauge By Comparison Method
8.	SNAP GAUGE/ ADJUSTABLE SNAP GAUGE	0 to 100 mm	1.7 μm	Using "0" Grade Slip Gauge By Comparison Method
9.	PLUNGER DIAL GUAGE/INDICATOR L. C.: 0.001 mm <sup>©</sup>	0 to 25 mm	2.4 μm	Using Dial Calibration Tester By Comparison Method
10.	LEVER DIAL GAUGE/ INDICATORS L. C.: 0.001 mm <sup>©</sup>	0 to 1 mm	2.3 μm	Using Dial Calibration Tester By Comparison Method
11.	DIAL BORE GAUGE/ BORE GAUGE (TRANSMISSION ERROR)	1.5 mm	2.9 μm	Using Dial Calibration Tester By Comparison Method

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	Quantity Measured/ Instrument	Range / Frequency	*Calibration Measurement Capability (±)	Remarks
12.	FEELER GAUGE	0 to 1 mm	2.3 μm	Using Micrometer By Comparison Method
13.	DIAL THICKNESS GAUGE L. C.: $0.001~\text{mm}^{\Phi}$	0 to 50 mm	2.6 μm	Using "0" Grade Slip Gauge By Comparison Method
14. II.	HEIGHT MEASURING SYSTEM* L. C.: 0.001 mm  PRESSURE & VACUUM	0 to 600 mm	8.6 μm	Using Caliper Checker By Comparison Method
1.	PRESSURE GAUGE*	0 to 40 bar 0 to 700 bar	0.16% rdg 0.15 % rdg	Using Digital Pressure Calibrator based on DKD R6-1
2.	VACUUM GAUGE*	-0.80 to 0 bar	0.85 % rdg	Using Digital Pressure Calibrator based as DKD R6-2

<sup>\*</sup> Measurement Capability is expressed as an uncertainty (±) at a confidence probability of 95%

<sup>\$</sup>Only in Permanent Laboratory

Only for Site Calibration

<sup>&</sup>lt;sup>Φ</sup> Laboratory can also calibrate instruments/devices of coarser resolution / least count within the accredited range using same reference standard/ master equipment under the scope of accreditation.