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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	of Test		against which tests are	Limits of Detection
			performed	

## CHEMICAL TESTING

I.	BUILDING MATERIA	ALS		
4			10,4000	
1.	PPC Cement	Loss on Ignition	15 4032	0.5 % to 20.0 %
		Magnesium oxide	IS 4032	0.5 % to 20.0 %
		Sulfuric Anhydride	IS 4032	0.5 % to 10.0 %
		Insoluble residue	IS 4032	0.5 % to 40.0 %
		Chloride	IS 4032	0.01 % to 0.5 %
2.	OPC Cement	Loss on Ignition	IS 4032	0.5 % to 20.0 %
		Silica	IS 4032	1.0 % to 40.0 %
		Ferric oxide	IS 4032	1.0 % to 10.0 %
		Alumina oxide	IS 4032	1.0 % to 10.0 %
		Calcium oxide	IS 4032	1.0 % to 70.0 %
		Magnesium oxide	IS 4032	0.5 % to 20.0 %
		Sulfuric anhydride	IS 4032	0.5 % to 10.0 %
		Insoluble residue	IS 4032	0.5 % to 40.0 %
		Chloride	IS 4032	0.01 % to 0.5 %
II.	METALS AND ALLC	)YS		
4	Low Alloy Steel	Carban		
1.	LOW-Alloy Steel	Carbon	ASTM E415, IS 0011	
		Sulphur	ASTM E415, IS 8811	0.005 % to 0.10 %
		Phosphorous	ASTM E415, IS 8811	0.005 % to 0.080 %
		Silicon	ASTM E415, IS 8811	0.01 % to 2.0 %
		Manganese	ASTM E415, IS 8811	0.01 % to 1.50 %
III.	WATER			
1.	Drinking Water	Colour	IS 3025 (Part 4)	Upto 10 Hazen
	Packaged	Odour	IS 3025 (Part 5)	Qualitative
	Drinking Water	Taste	IS 3025 (Part 8)	Qualitative
		Turbidity	IS 3025 (Part 10)	0.2 NTU to 800 NTU
		pH	IS 3025 (Part 11)	3 to 12

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			performed	
		Total Dissolved Solids	IS 3025 (Part 16)	50 mg/L to 1000 mg/L
		Total Hardness	IS 3025 (Part 21)	1.0 mg/L to 100 mg/L
		(as CaCO <sub>3</sub> )		
		Iron	IS 3025 (Part 53)	0.05 mg/L to 100 mg/L
		Chloride (as Cl)	US EPA Method 300.1	0.1 mg/L to 10 mg/L
		Free Residual Chlorine	IS 3025 (Part 26)	0.2 mg/L to 10 mg/L
		Calcium (as Ca)	IS 3025 (Part 40)	5 mg/L to 200 mg/L
		Sulphate (as SO <sub>4</sub> )	US EPA Method 300.1	0.1 mg/L to 10 mg/L
		Nitrate (as NO <sub>3</sub> )	US EPA Method 300.1	0.1 mg/L to 10 mg/L
		Nitrite (as NO <sub>2</sub> )	US EPA Method 300.1	0.02 mg/L to 10 mg/L
		Fluoride (as F)	US EPA Method 300.1	0.1 mg/L to 10 mg/L
		Total Alkalinity	IS 3025 (Part 23)	5.0 mg/L to 500 mg/L
		(as Calcium carbonate)		
IV.	RESIDUES IN WATE	R		
4	Drinking Water	Magnaaium (aa Mg)	IS 2025 (Dort 46)	E mg/l to 100 mg/l
1.	Drinking Water	Coppor (as Ng)	15 3025 (Part 40)	0.02 mg/L to 10 mg/L
	Packayeu Drinking Water	Copper (as Cu)	15 3025 (Part 42)	0.02 mg/L to 10 mg/L
	Dilliking Water	Marganese (as win)	15 3025 (Part 59)	
			IS 3025 (Part 46)	0.001 mg/L to 1.0 mg/L
		Araonia (as As)	IS 3025 (Part 30)	0.01 mg/L to 1.0 mg/L
		Total Chromium (ap. Cr)	IS 3025 (Part 57)	0.02 mg/L to 1.0 mg/L
		Aluminum (as Al)	IS 3025 (Part 55)	0.03 mg/L to 10 mg/L
		Boron (as B)	IS 3025 (Part 53)	0.01  mg/L to $10  mg/L$
		Nickel (as Ni)	IS 3025 (Part 57)	0.1  mg/L to $0.1  mg/L$
		Lead (as Pb)	IS 3025 (Part 47)	0.01  mg/L to $5.0  mg/L$
		$Z_{inc}$ (as $T_{n}$ )	IS 3025 (Part 40)	0.1  mg/L to 6.0 mg/L
		Sodium (as Na)	IS 3025 (Part 45)	0.1  mg/L to 300 mg/L
		Potassium (as K)	IS 3025 (Part 45)	0.1  mg/L to $100  mg/L$
		Bromate	US EPA Method 300 1	0.01  mg/L to $10  mg/L$
		Cadmium (as Cd)	IS 3025 (Part 41)	0.003  mg/L to 0.01 mg/L

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## MECHANICAL TESTING

Ι.	MECHANICAL PROPERTIES OF METALS			
1.	High Strength	Mass per meter run	IS 1786	Upto 30 Kg
	Deformed Steel	Tensile strength	IS 1608 (Part 1)	Upto 1000 kN
	Bars and Wires	_		100 N/mm <sup>2</sup> to
	for Concrete			1800 N/mm <sup>2</sup>
	Reinforcement	Yield strength		100 N/mm <sup>2</sup> to
				1500 N/mm <sup>2</sup>
		% Elongation		1 % to 70 %
		Total Elongation at maximum force		1 % to 50 %
		Bend test	IS 1599	Qualitative
				{Mandrel diameter
				(16, 20, 25, 32, 40, 50,
				60, 80, 100, 120, 140,
				160, 180, 200, 240,
				280, 320) mm}
		Re-bend test	IS 1786	Qualitative
				{Mandrel diameter
				(16, 20, 25, 32, 40, 50,
				60, 80, 100, 120, 140,
				160, 180, 200, 240,
				280, 320) mm}
2.	Ferrous and non-	Tensile strength	_ IS 1608 (Part 1)	Upto 1000 kN
	ferrous metal	Yield strength		100 N/mm <sup>2</sup> to
				2000 N/mm <sup>2</sup>
				100 N/mm <sup>2</sup> to
			4	1500 N/mm <sup>2</sup>
		% Elongation	10.4500	1 % to 80 %
		Bend test	15 1599	Qualitative
				{Mandrel diameter
				(06, 08, 10, 12, 16, 24,
	1			25, 32, 36, 40, 48, 60, 80,

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				100, 120, 126, 140, 150, 224, 320) mm}
II.		ALS		
1.	Aggregate-Coarse	Sieve Analysis	IS 2386 (Part 1)	0.1 % to 100 % (2.36 mm to 125 mm)
		Materials Finer than 75 micron	IS 2386 (Part 1)	0.1 % to 15 %
		Flakiness Index	IS 2386 (Part 1)	1 % to 90 %
		Elongation Index	IS 2386 (Part 1)	1 % to 90 %
		Clay Lumps	IS 2386 (Part 2)	Upto 10 %
		Light Weight Pieces (Coal & Lignite)	IS 2386 (Part 2)	Upto 5 %
		Specific Gravity	IS 2386 (Part 3)	1.5 to 3.5
		Water Absorption	IS 2386 (Part 3)	0.1 % to 15 %
		Crushing Value	IS 2386 (Part 4)	1 % to 50 %
		10 percent Fines Value	IS 2386 (Part 4)	5 kN to 500 kN
		Impact Value	IS 2386 (Part 4)	1 % to 50 %
		Abrasion Value-Los Angeles Machine	IS 2386 (Part 4)	1 % to 60 %
2.	Aggregate-Fine	Sieve Analysis	IS 2386 (Part 1)	Upto 100% (0.15 mm to 10 mm)
		Materials Finer than 75 micron	IS 2386 (Part 1)	0.1 % to 15 %
		Clay Lumps	IS 2386 (Part 2)	Upto 10 %
		Light Weight Pieces (Coal & Lignite)	IS 2386 (Part 2)	Upto 5 %
		Organic Impurities	IS 2386 (Part 2)	Qualitative
		Specific Gravity	IS 2386 (Part 3)	1.5 to 3.5
		Water Absorption	IS 2386 (Part 3)	0.1 % to 10 %
3.	Bricks (Burnt Clay/ Pulverised	Dimensions- Burnt Clay Bricks	IS 1077	L 4000 mm to 5000 mm W 2100 mm to 2400 mm
	Fuel Fly Ash)			H 1300 mm to 1600 mm
		Dimensions- Fly Ash Bricks	IS 12894	L:4000 mm to 5000 mm W 2100 mm to 2400 mm

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	••••••		performed	
				H 1300 mm to1600 mm
		Compressive Strength	IS 3495 (Part 1)	2.5 N/mm <sup>2</sup> to 35 N/mm <sup>2</sup>
		Water Absorption	IS 3495 (Part 2)	1 % to 35 %
		Efflorescence	IS 3495 (Part 3)	Qualitative
4.	Precast Concrete	Dimensions	IS 15658	L 100 mm to 600 mm
	Paving Block			W 100 mm to 300 mm
				H 50 mm to 200 mm
		Water Absorption	IS 15658	1 % to 20 %
		Compressive Strength	IS 15658	5 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>
		Abrasion Resistance	IS 15658	2000 mm <sup>3</sup> to 30000 mm <sup>3</sup>
5.	Cement	Fineness by Blaine's Air	IS 4031 (Part 2)	100 m <sup>2</sup> /kg to 500 m <sup>2</sup> /kg
	(OPC/PPC/PSC)	Permeability		
		Soundness by	IS 4031 (Part 3)	0.1 mm to 10 mm
		Le-Chatelier Method		
		Soundness by	IS 4031 (Part 3)	0.01 % to 5 %
		Autoclave Method		
		Standard Consistency	IS 4031 (Part 4)	20 % to 50 %
		Initial Setting Time	IS 4031 (Part 5)	30 minutes to
				300 minutes
		Final Setting Time	IS 4031 (Part 5)	100 minutes to
				600 minutes
		Compressive Strength	IS 4031 (Part 6)	10 N/mm <sup>2</sup> to 75 N/mm <sup>2</sup>
		Drying Shrinkage	IS 4031 (Part 10)	0.01 % to 5 %
		Density	IS 4031 (Part 11)	1.5 gm/cc to 4.0 gm/cc
6.	Hardened	Compressive Strength-	IS 516	5 N/mm <sup>2</sup> to 80 N/mm <sup>2</sup>
	Concrete	(Cube/Core)		