Mumbai, Maharashtra

**Accreditation Standard** ISO/IEC 17025: 2005

**Certificate Number** TC-7860 Page 1 of 6

Validity 26.09.2018 to 25.09.2020 Last Amended on --

| SI. | Product / Material | Specific Test Performed | Test Method Specification | Range of Testing /  |
|-----|--------------------|-------------------------|---------------------------|---------------------|
|     | of Test            |                         | against which tests are   | Limits of Detection |
|     |                    |                         | performed                 |                     |

## **CHEMICAL TESTING**

| I.       | FOOD AND AGRIC  | ULTURAL PRODUCTS |                       |                |
|----------|-----------------|------------------|-----------------------|----------------|
| 1.       |                 |                  |                       |                |
| a.       | Wheat Flour     | Moisture         | IS 1155               | 1 % to 25 %    |
| b.       | Rava            | Moisture         | IS 1010               | 1 % to 25 %    |
| C.       | Rice            | Moisture         | IS 4333 (Part 2)      | 1 % to 25 %    |
|          |                 | Impurity         | QSS/VA/LAB/SOP/02     | 0.01 % to 20 % |
|          |                 | Damaged          | (Rev.00, Issue No.01, |                |
|          |                 | Discolored       | Dated. 01/06/2017)    |                |
|          |                 | Chalky           |                       |                |
|          |                 | Broken           |                       | 0.1 % to 25 %  |
| d.       | Roasted Gram    | Moisture         | IS 4333(Part 2)       | 1 % to 25 %    |
|          |                 | Foreign matter   | QSS/VA/LAB/SOP/02     | 0.01 % to 20 % |
|          |                 |                  | (Rev.00, Issue No.01, |                |
|          |                 |                  | Dated. 01/06/2017)    |                |
| e.       | Wheat           | Moisture         | IS 4333 (Part 2)      | 1 % to 25 %    |
|          |                 | Impurity         | QSS/VA/LAB/SOP/02     | 0.01 % to 20 % |
|          |                 | Damaged          | (Rev.00, Issue No.01, |                |
|          |                 | Discolored       | Dated. 01/06/2017)    |                |
|          |                 | Broken           |                       |                |
| f.       | Flax Seed       | Moisture         | IS 4333 (Part 2)      | 1 % to 25 %    |
|          |                 | Impurity         | QSS/VA/LAB/SOP/02     | 0.01 % to 20 % |
|          |                 |                  | (Rev.00, Issue No.01, |                |
|          |                 |                  | Dated. 01/06/2017)    |                |
| g.       | Millet          | Moisture         | IS 4333 (Part 2)      | 1 % to 25 %    |
|          |                 | Impurity         | QSS/VA/LAB/SOP/02     | 0.01 % to 20 % |
|          |                 |                  | (Rev.00, Issue No.01, |                |
|          |                 |                  | Dated. 01/06/2017)    |                |
| h.       | Sorghum (jowar) | Moisture         | IS 4333 (Part 2)      | 1 % to 25 %    |
| <u> </u> | <u> </u>        | <u> </u>         |                       |                |

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Mumbai, Maharashtra

ISO/IEC 17025: 2005 **Accreditation Standard** 

**Certificate Number** TC-7860 Page 2 of 6

Validity 26.09.2018 to 25.09.2020 Last Amended on --

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|-----|----------------------------|-------------------------|---|---|
|     |                            | Impurity                | QSS/VA/LAB/SOP/02   | 0.01 % to 20 %                            |
|     |                            | Broken                  | (Rev.00, Issue No.01,<br>Dated. 01/06/2017)                       |   |
| i.  | Maize                      | Moisture                | ISO 6540  | 1 % to 25 %                               |
|     |                            | Damaged                 | QSS/VA/LAB/SOP/02   | 0.01 % to 20 %                            |
|     |                            | Immature                | (Rev.00, Issue No.01,   |   |
|     |                            | Broken                  | Dated. 01/06/2017)  |   |
|     |                            | Discolored              |   |   |
|     |                            | Weevilled seeds         |   |   |
| j.  | Chick Peas                 | Moisture                | IS 4333 (Part 2)  | 1 % to 25 %                               |
|     |                            | Broken                  | QSS/VA/LAB/SOP/02   | 0.1 % to 20 %                             |
|     |                            | Damaged                 | (Rev.00, Issue No.01,   |   |
|     |                            | Discolored              | Dated. 01/06/2017)  |   |
|     |                            | Aborted                 |   |   |
|     |                            | Split                   |   |   |
|     |                            | Smooth                  |   |   |
|     |                            | Stain                   |   |   |
|     |                            | Warm Bittern            |   |   |
| k.  | Moog                       | Moisture                | IS 4333 (Part 2)  | 1 % to 25 %                               |
|     |                            | Impurity                | QSS/VA/LAB/SOP/02<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 20 %                            |
| l.  | Sun Hemp                   | Moisture                | IS 4333 (Part 2)  | 1 % to 25 %                               |
|     |                            | Impurity                | QSS/VA/LAB/SOP/02<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 20 %                            |
| m.  | Barley                     | Moisture                | IS 4333 (Part 2)  | 1 % to 25 %                               |
|     |                            | Impurity                | QSS/VA/LAB/SOP/02<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 20 %                            |

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|------|-------|
| Con  | venor |

Mumbai, Maharashtra

ISO/IEC 17025: 2005 **Accreditation Standard** 

**Certificate Number** TC-7860 Page 3 of 6

Validity 26.09.2018 to 25.09.2020 Last Amended on --

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|-----|----------------------------|-------------------------|---|---|
| 2.  | Herbs, Spices & Co         | ndiments                |   |   |
| a.  | Fenugreek seeds            | Moisture                | IS 1797   | 1 % to 25 %                               |
|     |                            | Extraneous Matter       | ISO 927   | 0.01 % to 20 %                            |
| b.  | Turmeric Finger            | Extraneous Matter       | ISO 927   | 0.01 % to 20 %                            |
|     |                            | Foreign Matter          |   |   |
|     |                            | Broken                  | IS 3576   | 0.1 % to 25 %                             |
|     |                            | Insect                  |   |   |
|     |                            | Moisture                | IS 1797   | 1 % to 25 %                               |
| c.  | Turmeric powder            | Moisture                | IS 1797   | 1 % to 25 %                               |
| d.  | Chilly whole               | Moisture                | IS 1797   | 1 % to 25 %                               |
|     |                            | Extraneous Matter       | ISO 927   | 0.1 % to 25 %                             |
|     |                            | Damaged                 | IS 2322   |   |
|     |                            | Discolored              |   |   |
|     |                            | Broken                  |   |   |
| е.  | Chilly powder              | Moisture                | IS 1797   | 1 % to 25 %                               |
| f.  | Coriander seeds            | Moisture                | IS 1797   | 1 % to 25 %                               |
|     |                            | Extraneous Matter       | ISO 927   | 0.01 % to 20 %                            |
|     |                            | Broken                  | IS 2443   | 0.01 % to 25 %                            |
|     |                            | Split                   |   |   |
|     |                            | Weevilled               |   |   |
| g.  | Coriander Powder           | Moisture                | IS 1797   | 1 % to 25 %                               |
| h.  | Cumin Seeds                | Moisture                | IS 1797   | 1 % to 25 %                               |
|     |                            | Extraneous Matter       | ISO 927   | 0.01 % to 20 %                            |
| i.  | Cumin Powder               | Moisture                | IS 1797   | 1 % to 25 %                               |
| j   | Ajwain                     | Moisture                | IS 1797   | 1 % to 25%                                |
| a   |                            | Extraneous Matter       | ISO 927   | 0.01 % to 20 %                            |
| k.  | Black paper                | Moisture                | IS 1797   | 1 % to 25 %                               |
|     |                            | Extraneous Matter       | ISO 927   | 0.01 % to 20 %                            |
| i.  | Fennel seeds               | Moisture                | IS 1797   | 1 % to 25 %                               |
|     |                            | Extraneous matter       | ISO 927   | 0.01 % to 25 %                            |
| m.  | Raisins                    | Moisture                | IS 1797   | 5 % to 25 %                               |
|     | -                          | Extraneous matter       | ISO 927   | 0.01 % to 20 %                            |

Amit Kumar Convenor

Mumbai, Maharashtra

ISO/IEC 17025: 2005 **Accreditation Standard** 

**Certificate Number** TC-7860 Page 4 of 6

Validity 26.09.2018 to 25.09.2020 Last Amended on --

| SI.   | Product / Material of Test | Specific Test Performed | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection |
|-------|----------------------------|-------------------------|---|---|
|       |                            | Cap stem                | QSS/VA/LAB/SOP/03   | 0.1 % to 25 %                             |
|       |                            | Immature                | (Rev.00, Issue No.01,   |   |
|       |                            | Shriveled               | Dated. 01/06/2017)  |   |
|       |                            | Mouldy                  |   |   |
| n.    | Cardamom                   | Moisture                | IS 1797   | 1 % to 25 %                               |
|       |                            | Extraneous matter       | ISO 927   | 0.1 % to 20 %                             |
| ο.    | Nutmeg                     | Moisture                | IS 1797   | 2 % to 25 %                               |
|       |                            | Fungus                  | ISO 6577  | 0.1 % to 25 %                             |
|       |                            | Broken                  | ISO 6577  | 0.1 % to 25 %                             |
|       |                            | Wrinkled                | ISO 6577  | 0.1 % to 25 %                             |
| p.    | Nutmeg powder              | Moisture                | IS 1797   | 1 % to 25 %                               |
| q.    | Tamarind                   | Moisture                | IS 1797   | 5 % to 30 %                               |
|       |                            | % of seeds              | IS 6364   | 0.01 % to 50 %                            |
| r.    | Dry ginger                 | Moisture                | IS 1797   | 1 % to 25 %                               |
|       |                            | Extraneous matter       | ISO 927   | 0.01 % to 20 %                            |
| s.    | Dry ginger powder          | Moisture                | IS 1797   | 1 % to 25 %                               |
| t.    | Bay leaves                 | Moisture                | IS 1797   | 1 % to 25 %                               |
| u.    | Annatto seeds              | Moisture                | IS 1797   | 1 % to 25 %                               |
| ••••• |                            | Extraneous matter       | ISO 927   | 0.01 % to 20 %                            |
| ٧.    | Curry powder               | Moisture                | IS 1797   | 1 % to 25 %                               |
| w.    | Dill seeds                 | Moisture                | IS 1797   | 1 % to 25 %                               |
|       |                            | Extraneous matter       | ISO 927   | 0.01 % to 20 %                            |
| х.    | clove                      | Moisture                | IS 1797   | 1 % to 25 %                               |
|       |                            | Extraneous matter       | ISO 927   | 0.01 % to 20 %                            |
| у.    | Senna leaves               | Moisture                | IS 1797   | 1 % to 25 %                               |
|       |                            | Extraneous matter       | ISO 927   | 0.01 % to 20 %                            |
|       |                            | Foreign matter          | ISO 927   | 0.01 % to 20 %                            |
| z.    | Senna Pods                 | Moisture                | IS 1797   | 1 % to 25 %                               |
|       |                            | Extraneous matter       | ISO 927   | 0.01 % to 20 %                            |
|       |                            | Foreign matter          | ISO 927   | 0.01 % to 20 %                            |
|       |                            |                         |   |   |

Amit Kumar Convenor

Mumbai, Maharashtra

ISO/IEC 17025: 2005 **Accreditation Standard** 

**Certificate Number** TC-7860 Page 5 of 6

Validity 26.09.2018 to 25.09.2020 Last Amended on --

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|-----|----------------------------|-----------------------------|---|---|
| 3.  | Oil Seeds & by Pro         | ducts                       |   |   |
| a.  | Natural Sesame             | Admixture                   | QSS/VA/LAB/SOP/01   | 0.01 % to 25 %                            |
|     | Seeds                      | Dark color seeds            | (Rev.00, Issue No.01,   |   |
|     |                            | Other colorseeds            | Dated. 01/06/2017)  |   |
|     |                            | Rain damaged (rain effects) |   |   |
|     | •                          | Whitish                     |   |   |
|     | •                          | Moisture                    | IS 3579   | 1 % to 20 %                               |
|     | •                          | Oil content                 |   | 0.1 % to 60 %                             |
|     |                            | Free fatty acid             | IS 548 (Part 1)   | 0.1 % to 10 %                             |
| b.  | Hulled Sesame<br>Seeds     | Admixture                   | QSS/VA/LAB/SOP/01<br>(Rev.00, Issue No.01,                        | 0.01 % to 20 %                            |
|     |                            | <u> </u>                    | Dated. 01/06/2017)  | 10/1000/                                  |
|     |                            | Moisture                    | IS 3579   | 1 % to 20 %                               |
|     |                            | Oil content                 | 10.540 (5.44)   | 0.1 % to 60 %                             |
|     |                            | Free fatty acid             | IS 548 (Part 1)   | 0.1 % to 10 %                             |
| C.  | Black Sesame<br>Seeds      | Admixture                   | QSS/VA/LAB/SOP/01<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 25%                             |
|     |                            | Moisture                    | IS 3579   | 1 % to 20 %                               |
|     |                            | Oil content                 |   | 0.1 % to 60 %                             |
|     |                            | Free fatty acid             | IS 548 (Part 1)   | 0.1 % to 10 %                             |
|     |                            | Admixture                   | QSS/VA/LAB/SOP/01<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 25 %                            |
|     |                            | Oil content                 | IS 3579   | 0.1 % to 60 %                             |
|     |                            | Free fatty acid             | IS 548 (Part 1)   | 0.1 % to 10 %                             |
| d.  | Mustard Seeds              | Moisture                    | IS 3579   | 1 % to 20 %                               |
|     |                            | Impurity                    | QSS/VA/LAB/SOP/01<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 25 %                            |

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|------|-------|
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Mumbai, Maharashtra

ISO/IEC 17025: 2005 **Accreditation Standard** 

**Certificate Number** TC-7860 Page 6 of 6

Validity 26.09.2018 to 25.09.2020 Last Amended on --

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|-----|----------------------------|-------------------------|---|---|
| e.  | Sunflower Seeds            | Moisture                | IS 3579   | 1 % to 20 %                               |
|     |                            | Impurity                | QSS/VA/LAB/SOP/01<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 25 %                            |
| f.  | Safflower Seeds            | Moisture                | IS 3579   | 1 % to 20 %                               |
|     |                            | Impurity                | QSS/VA/LAB/SOP/01<br>(Rev.00, Issue No.01,<br>Dated. 01/06/2017)  | 0.01 % to 25 %                            |
| g.  | Groundnut Seeds            | Moisture                | IS 3579   | 1 % to 25 %                               |
|     |                            | Impurity                | QSS/VA/LAB/SOP/01   | 0.01 % to 20 %                            |
|     |                            | Broken                  | (Rev.00, Issue No.01,   |   |
|     |                            | Damaged                 | Dated. 01/06/2017)  |   |
|     |                            | Split                   |   |   |
|     |                            | Immature                |   |   |
|     |                            | Discolored              |   |   |
|     |                            | Dehusk                  |   |   |
|     |                            | Shrivelled              |   |   |

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