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| SI. | Product / Material | Specific Test | Test Method Specification | Range of Testing /  |
|-----|--------------------|---------------|---------------------------|---------------------|
|     | of Test            | Performed     | against which tests are   | Limits of Detection |
|     |                    |               | performed                 |                     |

## **BIOLOGICAL TESTING**

| Ι. | FOOD & AGRICULT   | URAL PRODUCTS   |                                     |                        |
|----|---|---|-------------------------------------|------------------------|
| 1. | Bakery & Confectio  | nery Products   |                                     |                        |
| a. | (Biscuits, Bread,<br>Bun, Cake,<br>Pastries, Muffins,<br>Swiss Rolls,<br>Patties)<br>Bread & Ordinary   | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS5402:2012                         | ≥ 10 cfu/g             |
|    | Bakery Wares &<br>Mixes, Bread &  | Coliform count<br>(Enumeration MPN)   | IS 5401- Part -2 : 2012             | ≥ 10 MPN/g             |
|    | Rolls Including   | Coliform (Detection)  | ISO-4831:2006                       | Present/absent/g or ml |
|    | Yeast Leavened<br>Breads, Specialty   | Coliform (Enumeration<br>CFU)   | IS5401-Part-1:2002 RA-<br>2012      | ≥ 10 cfu/g             |
|    | Breads & Soda   | Yeast & moulds count  | IS 5403 :1999:RA2005                | ≥ 10 cfu/g             |
|    | Breads, Cakes,<br>Cookies, Biscuits,  | Escherichia coli<br>(Enumeration)   | IS 5887 (Part-1) : 1976 RA-<br>2005 | ≥ 10 cfu/g             |
|    | Cracker & Pies,<br>Bread Type   | Escherichia coli (MPN)  | IS 5887 (Part-1):1976 RA-<br>2005   | ≥0.3 MPN/g             |
|    | Products,<br>Including Bread<br>Stuffing & Bread<br>Crumbs, Steamed<br>Breads, Other<br>Ordinary Bakery<br>Products, Other<br>Fine Bakery<br>Products, Mixes<br>For Bread &<br>Ordinary Bakery<br>Wares & Mixes,<br>Fine Bakery, Thin | Escherichia coli<br>(Detection)   | IS 5887 (part-1):1976 RA-<br>2005   | Present/Absent/g or ml |

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|-----|---|--|--|--|
|     | crust Pizza Base,<br>Frozen Tortilla<br>Wrap, etc.<br>Confectionery<br>Products- Toffees/<br>Modified Toffees,<br>Eclairs, Hard<br>boiled<br>confectionery,<br>Chewing Gum,<br>Fruit Bar,<br>Lozenges, Sugar<br>Free Lozenges |  |  |  |
| 2.  | Coffee & Cocoa Pro  | ducts  |  |  |
| a.  | Coffee, Coffee<br>seeds, Roasted<br>Coffee, Coffee<br>Beans, Coffee<br>Powder, Instant<br>Coffee Powder,  | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count                | IS 5402:2012   | ≥ 10 cfu/g   |
|     | Chicory Powder,   | Coliform (Detection)   | ISO-4831:2006  | Present/absent/g or ml   |
|     | Chicory Mixture,<br>Instant<br>Preparation.<br>Cocoa, Cocoa<br>Products,<br>Chocolate, Cocoa<br>Mixes (Powder,<br>Syrups) & Cocoa<br>Mass/Cake, Cocoa<br>-Based Beverages<br>Including All<br>Types of Coffee                 | Coliform (Enumeration)<br>Yeast & moulds count<br>Escherichia coli<br>(Detection)<br>Escherichia coli<br>(Enumeration)<br>Escherichia coli (MPN) | ISO: 4832:1991,<br>IS 5401-1:2002 RA-2012<br>IS 5403 :1999: RA 2005<br>IS 5887(Part 1) :1976: RA<br>2005<br>IS 5887 (Part-1):1976: RA<br>2005<br>IS 5887 (Part-1):1976: RA<br>2005 | ≥10cfu/g ,<br>≥1cfu/ml<br>≥ 10 cfu/g,≥1cfu/ml<br>Absent/Present/ g or ml<br>≥ 10 cfu/g ,≥1 cfu/ml<br><0.3 to>110 MPN/g |
|     |   |  |  |  |

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|-----|---|---|---|---|
| 3.  | Tea & Tea Products  |   |   |   |
| a.  | Green Tea, Instant<br>Tea, Black Tea,<br>Herbal Tea, Tea<br>Mixes, Flavoured<br>Tea, Kangra Tea,<br>Oolong Tea, CTC | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS 5402:2012  | ≥10 cfu/g                                 |
|     | Tea, Darjeeling   | Coliform count  | IS 5401:Pt-1:2002:RA 2012   | ≥ 10 cfu/g                                |
|     | Tea, including all types of Tea   | Bacillus cereus Count   | IS 5887 (Part-6):2012   | ≥ 10 cfu/g<br>≥1 cfu/ml                   |
|     |   | Yeast & moulds count  | IS 5403:1999:RA 2005  | ≥ 10 cfu/g, ≥1cfu/ml                      |
|     |   | Escherichia coli<br>(Enumeration)   | IS 5887 (Part 1) :1976 RA<br>2005                                 | ≥ 10 cfu/g                                |
|     |   | Escherichia coli<br>(Detection)   | IS 5887 (Part-1): 1976 RA<br>2005                                 | Absent/Present/ g or ml                   |
|     |   | Escherichia coli (MPN)  | IS 5887 (Part-1): 1976<br>2005                                    | <0.3 MPN/g to <u>&gt;</u> 110<br>MPN/g    |
|     |   | Total Coliform/Coliform<br>(Enumeration, MPN)   | IS 5401(Part-2): 2012   | ≥10 cfu/g<br>≥1 cfu/ml                    |
|     |   | Total<br>Coliform/Coliform(Dete<br>ction)   | ISO 4831:2006   | Present/Absent/g or ml                    |
|     |   | Total Coliform/Coliform<br>(Enumeration CFU)  | IS 5401-1:2002 RA-2012  | ≥10 cfu/g<br>≥1 cfu/ml                    |
| 4.  | Nut & Nut Products  |   |   |   |
| a.  | Nut &Nut<br>Products, Whole<br>Nut/Mixed nuts/  | Escherichia coli<br>(Enumeration)   | IS 5887 (Part-1):1976:RA<br>2005                                  | ≥ 10 cfu/g                                |
|     | Cashew/ Brazil<br>nuts/ Almond/<br>/Peanuts/  | Escherichia coli (MPN)  | IS 5887 (Part-1):1976:RA<br>2005                                  | <0.3MPN/g to >110<br>MPN/g                |
|     | Hazlenuts/Arecan<br>ut/ Betelnut/   | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976   | Present/Absent/g or ml                    |

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|-----|--|--|---|---|
|     | Macadamia  | Coliform Detection   | IS 5401 (Part-2):2012   | Present/Absent/g or ml                    |
|     | Nut/Pecans/<br>Ground  | Coliform count   | IS 5401 (Part-1):2002 RA-<br>2012                                 | ≥ 10 cfu/g                                |
|     | Nut/Ground Nut   | Yeast & mould count  | IS 5403:1999:RA 2005  | ≥ 10 cfu/g                                |
|     | Kernels/ Walnut/<br>Pistachio Nut /<br>Raisins/ Fox nuts                       | Aerobic microbial<br>count/ Standard Plate   | IS 5402:2012  | ≥ 10 cfu/g                                |
|     | (Makhana),<br>Munnaka/Dry  | count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial                     |   |   |
|     | Fruits/Beans/ Fig/<br>Dates/ Table   | count  |   |   |
|     | Olives/<br>Processed Nuts<br>Including Coated                                  |  |   |   |
|     | Nuts/ Salted Nuts<br>& Nut Mixtures  |  |   |   |
| 5.  | Herbs Spices & Cor   |  |   |   |
| a.  | (Whole, Ground & Powder)   | Coliform count   | IS 5401 (Part-1):2002 Ra-<br>2012                                 | ≥ 10 cfu/g                                |
|     | Caraway,<br>Oregano,   | Coliform (Enumeration, MPN)  | IS 5401 (Part-2):2012   | <0.3MPN/g to >110<br>MPN/g                |
|     | Cardamom,<br>Chillies,   | Coliform (Detection)   | ISO 4831:2006   | Present/Absent per X g or<br>ml           |
|     | Capsicum,  | Yeast & mould count  | IS 5403:1999 RA 2005  | ≥ 10 cfu/g or ml                          |
|     | Cinnamon,<br>Cassia, Cloves,   | Escherichia coli<br>(Enumeration, cfu)   | IS 5887 (Part-1):1976 :RA<br>2005                                 | ≥ 10 cfu/g or ml                          |
|     | Coriander, Cumin,<br>Fennel,   | Escherichia coli<br>(Detection)  | IS 5887 (Part-1):1976:RA<br>2005                                  | Present/Absent/ gm or ml                  |
|     | Fenugreek,<br>Ginger, Mace,  | Escherichia coli (MPN)   | IS 5887 (Part-1):1976:RA<br>2005                                  | < 0.3 MPN/g to >110<br>MPN/g              |
|     | Mustard, Nutmeg,<br>Black<br>Pepper/Black<br>Pepper powder,<br>Poppy, Saffron, | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate | IS 5402 :2012   | ≥ 10 cfu/g                                |

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|-----|---|---|---|--|
|     | Turmeric, Curry<br>Powder, Chilli<br>Powder, Mixed<br>Masala, Garam<br>Masala, Aniseed,<br>Ajwain, Dried<br>Mango Slices,<br>Amchur, White<br>Pepper/White<br>Pepper powder,<br>Garlic, Celery,<br>Dehydrated<br>Onion,<br>Asafoetida, Edible<br>Common Salt,<br>Dried Mango<br>Powder,<br>Coriander Powder | count/ Total Bacterial<br>count   |   |  |
| 6.  | Other Specified For   | od Items  |   |  |
| a.  | Cereals, Pulses &<br>Cereal Products -<br>Rice, Bajra,<br>Corn/Maize,<br>Wheat, Barley,<br>Bengalgram,  | Coliform count<br>Coliform (Detection)<br>Coliform<br>(Enumeration,MPN)<br>Aerobic microbial<br>count/ Standard Plate | IS 5401-1:2012 RA-2012<br>ISO 4831: 2006<br>IS 5401 (Part-2):2012<br>IS -5402: 2012 | ≥ 10cfu/g<br>Present/Absent/g or ml<br>< 0.3 MPN/g to >110<br>MPN/g<br>≥ 10cfu/g |
|     | Soyabean, Jwar,<br>Musseli,<br>Soybeans<br>powder, Flours<br>(Wheat, Rice,<br>Gram, Corn,   | count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count<br>Yeast & Moulds count           | IS 5403 :1999:RA 2005   | ≥ 10cfu/g  |
|     | Soya)<br>Atta, Maida,<br>Semolina/Suji/<br>Rawa, Besan,   | Escherichia coli (MPN)<br>Escherichia coli  | IS 5887 (Part-1):1976: RA<br>005<br>IS 5887 (Part-1):1976: RA                       | < 0.3 MPN/g to ≥<br>110 MPN/g<br>≥ 10cfu/ ml                                     |

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|----------|--|---|---|---|
|          | Cornflour, Poha,   | (Enumeration, cfu)  | 2005  |   |
|          | Cornflakes,<br>Custard Powder,<br>Raagi Flour,<br>Jawar Flour, Oats,<br>Green Peas.<br>Pulses –Whole Or<br>Split, Dals (Urad<br>Dal, Toor Dal,<br>Masoor Whole,<br>Mosoor Dal, Mung<br>Whole, Mung Dal,<br>Chola (chickpea)<br>/Chana, Rajma,<br>Malt Based<br>Products,<br>Horlicks, Various<br>Processed Forms<br>of Cereals &<br>Cereal Based | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976: RA<br>2005                                 | Present/Absent/g or ml                    |
| 7        | Products.  | oto   |   |   |
| 7.<br>a. | Ready to Eat Produ<br>Ready To Eat   | Coliform count  | IS 5401-Pt-1:2002 RA-2012   | ≥ 10 cfu/g                                |
| α.       | Food Products -  | Yeast & mould count   | IS 5403:1999 RA 2005  | $\geq$ 10 cfu/g                           |
|          | Poori/Sambar/Ras<br>am/ Chapathi/  | Coliform (Detection)  | IS 5401-Part-2:2012   | Present/ absent per g or<br>ml            |
|          | Roti, Thepla,<br>Rice/Dal/Sabzi/<br>Idli/ Dosa, Veg.<br>Curry, Veg.<br>Biryani, Pulav,<br>Salads   | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS 5402:2012  | ≥ 10 cfu/g                                |
|          | Non-Veg Biryani,<br>Chicken Curry,   | Escherichia coli<br>(Enumeration)   | IS 5887 (Part-1):1976: RA<br>2005                                 | ≥ 10 cfu/g                                |

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|-----|---|---|---|---|
|     | Egg Curry, Veg.<br>Salads, Cut<br>Capsicum, Sliced  | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976:RA<br>2005                                  | ≥ 10 cfu/g                                  |
|     | Onion, Lettuce,<br>Chopped<br>Cabbage, Sliced<br>Tomato, Salad,<br>Frozen Parathas,<br>Naan, Fermented<br>Foods,<br>Raw/Cooked<br>Ready To Serve<br>Idli & Dosa Batter,<br>Curd | Escherichia coli (MPN)  | IS 5887 (Part-1):1976:RA<br>2005                                  | Present/Absent/g or ml                      |
| 8.  | Snacks & Instant M  | ixes  |   |   |
| a.  | Snacks- Namkeen<br>& Snacks, Potato<br>Chips, Popcorn,<br>Pretzels, Rice<br>Crackers,<br>Flavoured  | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS 5402 :2012   | ≥ 10 cfu/g                                  |
|     | Crackers, Bhujia,<br>Chanachur,   | Coliform count  | IS 5401-1:2012 RA-2012  | ≥ 10 cfu/g                                  |
|     | Badam Pakora,   | Yeast & mould count   | IS 5403 :1999:RA 2005   | ≥ 10 cfu/g                                  |
|     | Papad, Khari,<br>Kara, Murukku,   | Escherichia coli<br>(Enumeration)   | IS 5887 (Part-1):1976:RA<br>2005                                  | ≥ 10 cfu/g                                  |
|     | Namakpara,<br>Chiwda,<br>Palakayalu,  | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976:RA<br>2005                                  | ≥ 10 cfu/g                                  |
|     | Thattupakoda,<br>Dalmoth or Mixes,  | Escherichia coli (MPN)  | IS 5887 (Part1):1976 : RA<br>2005                                 | Present/Absent/g                            |
|     | Soya Nuts, Nimki,<br>Fali including all<br>savoury snacks.<br>ii)Instant Mixes-   | Coliform (Detection)<br>Coliform (MPN)  | IS 5401-Pt-2:2012<br>IS 5401-Pt-2:2012                            | ≥ 10 cfu/g<br>< 0.3 MPN/g to ≥<br>110 MPN/g |

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|-----|---|--|---|---|
|     | (Energy Foods)<br>Panjiri Mix, Idli<br>Mix, Upma Mix,   |  |   |   |
| 9.  | Milk & Dairy Produc   |  |   |   |
| a.  | Milk & Dairy<br>Products<br>(Liquid Milk of<br>Cows And<br>Buffaloes,   | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial | IS -5402: 2012  | ≥ 10cfu/g                                 |
|     | Pasteurized Milk/<br>Packaged   | count<br>Yeast & Moulds count  | IS 5403 :1999:RA 2005   | ≥ 10cfu/g                                 |
|     | Pasteurized Milk/<br>Boiled<br>Milk/Skimmed   | Coliform count<br>Coliform (Detection)   | IS 5401-1:2002 RA-2012<br>FSSAI Manual 14 chapter<br>5:2012       | ≥ 10cfu/g<br>Present/Absent/X g or ml     |
|     | Milk/Flavored<br>Milk, Pasteurized  | Coliform<br>(Enumeration,MPN)  | IS 5401 (Part-2):2012   | < 0.3 MPN/g to >110<br>MPN/g              |
|     | Cream, Sterilized<br>Milk/UHT   | Escherichia coli (MPN)   | IS 5887 (Part-1):1976: RA<br>2005                                 | < 0.3 MPN/g to >110<br>MPN/g              |
|     | Milk/Evaporated<br>Milk,  | Escherichia coli<br>(Detection)  | IS 5887 (Part-1):1976: RA<br>2005                                 | Present/Absent per g or ml                |
|     | Sterilized/UHT<br>Cream,  | E. coli (count)  | IS 5887 (Part-1):1976: RA<br>2005                                 | ≥ 10cfu/g                                 |
|     | Condensed Milk,<br>Sweetened<br>Condensed Milk,<br>Butter,<br>Pasteurized<br>Butter, Milk<br>Powder, Skimmed<br>Milk Powder,<br>Whole Milk<br>Power; SMP,<br>Partly SMP, Dairy<br>Whitener, Cream<br>Powder, Ice- | Lactic acid bacteria   | ISO 15214:1998<br>IS 14988( Part-1):2001                          | ≥10 cfu/g , ≥1 cfu/ml                     |

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|-----|------------------------------------|--|--------------------------------------|---------------------|
|     | of Test                            | Performed                                  | against which tests are<br>performed | Limits of Detection |
|     | Cream Mix                          |  |                                      |                     |
|     | Powder, Lactose                    |  |                                      |                     |
|     | Whey Based                         |  |                                      |                     |
|     | Powder, Butter-                    |  |                                      |                     |
|     | Milk Powder,                       |  |                                      |                     |
|     | Casein Powder;                     |  |                                      |                     |
|     | Ice-Cream, Frozen                  |  |                                      |                     |
|     | Dessert, Milk                      |  |                                      |                     |
|     | Lolly, Milk                        |  |                                      |                     |
|     | Chocolates, Ice                    |  |                                      |                     |
|     | Candy, Processed<br>Cheese/ Cheese |  |                                      |                     |
|     | Spread, All Other                  |  |                                      |                     |
|     | Cheese                             |  |                                      |                     |
|     | Categories                         |  |                                      |                     |
|     | Including Fresh                    |  |                                      |                     |
|     | Cheese/Cheddar/                    |  |                                      |                     |
|     | Cottage/Soft/Semi                  |  |                                      |                     |
|     | -Soft, Fermented                   |  |                                      |                     |
|     | Milk Products,                     |  |                                      |                     |
|     | Tofu/ Paneer/                      |  |                                      |                     |
|     | Chhana, Chhana                     |  |                                      |                     |
|     | Based Sweets,                      |  |                                      |                     |
|     | Khoa/Khoa Based                    |  |                                      |                     |
|     | Sweets Lassi,                      |  |                                      |                     |
|     | Curd, Butter Milk,                 |  |                                      |                     |
| 40  | Frozen Paneer).                    |  |                                      |                     |
| 10. | Fruits & Fruit Produ               |  | 10 5400: 0040                        | > 10-f::/=          |
| a.  | Apple, Custard<br>Apple, Banana,   | Aerobic microbial<br>count/ Standard Plate | IS -5402: 2012                       | ≥ 10cfu/g           |
|     | Арріе, Бапапа,<br>Grapes, Papaya,  | count/ Total plate count/                  |                                      |                     |
|     | Mango, Orange,                     | Heterotrophic plate                        |                                      |                     |
|     | Mandarin,                          | count/ Total Bacterial                     |                                      |                     |
|     | Cherries,                          | count                                      |                                      |                     |
|     | Pomegranate,                       | Yeast & Moulds count                       | IS 5403 :1999:RA 2005                | ≥ 10cfu/g           |
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|--|--|-----------------------------------|---|---|
| Dates, Lemo  |  | Coliform count                    | IS 5401-1:2002 RA-2012  | ≥ 10cfu/g                                 |
| Lime, Pine A<br>Pears, Figs,   | Kiwi,  | Coliform (Detection)              | FSSAI Manual 14 chapter 5:2012                                    | Present/Absent/X g or ml                  |
| Mangosteer<br>Jamun, Apr   |  | Coliform (Enumeration MPN)        | IS 5401 (Part-2):2012   | < 0.3 MPN/g to >110<br>MPN/g              |
| Melons.<br>(Raw Fruits)  |  | Escherichia coli<br>(Enumeration) | IS 5887 (Part-1):1976: RA<br>2005                                 | ≥ 1 cfu/g                                 |
| Fruits, Nuts<br>Seeds, Ther  | mally/   | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976: RA<br>2005                                 | Absent/present/g or ml                    |
| Non-therma<br>Processed I<br>Fresh Fruits<br>Untreated F<br>Surface Trea<br>Fresh Fruits<br>Peeled Or O<br>Fresh Fruits<br>Processed I<br>Frozen Frui<br>Canned Or<br>Bottled<br>(Pasteurized<br>Fruit.<br>Fruit Produc<br>Fruit Filling<br>Pastries, Co<br>Fruits, Date<br>fig, Pasteur<br>juices, Amla<br>Jamun juice<br>Mango juice<br>Orange juic<br>Apple juice,<br>fruit & apple | Illy<br>Fruit)<br>5,<br>ruits,<br>ated<br>5,<br>cut<br>5,<br>Fruits,<br>ts,<br>fruits,<br>ts,<br>d)<br>cts-<br>s For<br>poked<br>s, Dry<br>ized<br>a juice,<br>e,<br>e,<br>Dry<br>e juice, | Escherichia coli (MPN)            | IS 5887 (Part-1):1976: RA :<br>2005                               | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml  |

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|-----|---|---|---|---|
|     | Pink guava juice,<br>Fruit juice<br>powder, Black<br>currant,<br>Pomegranate<br>beverage,<br>Beetroot juice,<br>Carrot pulp,<br>Tomato pulp,<br>Phalsa juice, Bael<br>juice,<br>Pomegranate<br>juice, Litchi juice,<br>Mixed fruit juice,<br>Cranberry bits,<br>Pickle. |   |   |   |
| 11. | Vegetables & Veget  | able Products   |   |   |
| a.  | Vegetables<br>(whole/peeled/cut<br>or minimally<br>processed and<br>packaged/treated/<br>untreated/ surface   | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS 5402:2012  | ≥ 10 cfu/ml or g                          |
|     | treated/ thermally  | Yeast & mould count   | IS 5403 :1999:RA 2005   | ≥ 10 cfu/g or ml                          |
|     | processed/ Non-   | Coliform (Count)  | IS 5401-1:2002 RA-2012  | ≥ 10 cfu/g or ml                          |
|     | thermally processed,  | Coliform detection  | IS 5401 (Part-2):2012   | Present/ absent per g or<br>ml            |
|     | frozen/dehydrated<br>/dried/ canned ) -   | Coliform (Enumeration, MPN)   | IS 5401 (Part-2):2012   | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml  |
|     | Okra, Onion,<br>Cauliflower,  | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976: RA<br>2005                                 | Absent/present/g or ml                    |
|     | Cabbage,<br>Potatoes, Pepper,   | Escherichia coli<br>(Enumeration)   | IS 5887 (Part-1):1976:RA<br>2005                                  | ≥ 1 cfu/g to 100000 cfu/g                 |
|     | Carrots, Peas,<br>Snow Peas,  | Escherichia coli (MPN)  | IS 5887 (Part-1):1976:RA  | 0.3 MPN/gm or ml to ≥ 110                 |

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| Mushrooms, 2005 MPN/gm or ml  |  | Pro<br>of 1   | SI. | Specific Test<br>Performed | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection |  |
|---|--|---|-----|----------------------------|---|---|--|
| Green Chilly,<br>Tomatoes, Cherry<br>Tomatoes,<br>Gherkin,<br>Cucumber,<br>Brinjal, Bitter<br>Gourd, Radish,<br>White Radish,<br>Green Beans,<br>Babycorn, Sweet<br>corn, Spinach,<br>Brocolli, Bok<br>choy, Eggplant ,<br>Chinese<br>Vegetables<br>Vegetables<br>Vegetable<br>Products – White<br>onions toasted,<br>Anardana seeds,<br>Corn, Toor Dal<br>powder, Sweet<br>corn kernels,<br>Ginger bits, White<br>garlic minced,<br>Onion powder,<br>Garlic powder,<br>Garlic powder,<br>Fried onion,<br>Potato flakes,<br>Fried onion,<br>Potato flakes<br>powder, Tomato<br>ketchup, Beet<br>juice powder,<br>Parsley, Onion | en Chilly,<br>atoes, Cherry<br>atoes,<br>rkin,<br>umber,<br>jal, Bitter<br>rd, Radish,<br>te Radish,<br>en Beans,<br>ycorn, Sweet<br>o, Spinach,<br>colli, Bok<br>y, Eggplant,<br>tese<br>etables<br>etables<br>etable<br>ducts - White<br>ons toasted,<br>rdana seeds,<br>n, Toor Dal<br>der, Sweet<br>o kernels,<br>ger bits, White<br>ic minced,<br>on powder,<br>ic powder,<br>ic powder,<br>on flakes,<br>d onion,<br>to flakes<br>der, Tomato<br>der, Tomato<br>hup, Beet<br>e powder, | Gree<br>Torn<br>Ghe<br>Cuce<br>Brit<br>Got<br>Chi<br>Gree<br>Bat<br>Cor<br>Bro<br>Chi<br>Veg<br>Pro<br>oni<br>Gan<br>Oni<br>Gan<br>Oni<br>Frie<br>Pot<br>pov<br>ket<br>juic |     |                            |   | MPN/gm or ml                              |  |

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|-----|---|-----------------------------------|--------------------------------------|--|
|     | of Test                                 | Performed                         | against which tests are<br>performed | Limits of Detection                      |
|     | bits, Hydrolysed                        |                                   |                                      |  |
|     | vegetable protein                       |                                   |                                      |  |
|     | powder,                                 |                                   |                                      |  |
|     | Desiccated                              |                                   |                                      |  |
|     | coconut powder,<br>Aniseed powder,      |                                   |                                      |  |
|     | Roasted onion                           |                                   |                                      |  |
|     | powder, Nutmeg                          |                                   |                                      |  |
|     | powder, Ring                            |                                   |                                      |  |
|     | beans,                                  |                                   |                                      |  |
|     | Hydrolysed                              |                                   |                                      |  |
|     | vegetable protein                       |                                   |                                      |  |
|     | soya, Pickle                            |                                   |                                      |  |
| 12. | Jams, Jellies, Juice                    | s, Sauces & Concentrate           |                                      |  |
| a.  | Sauces, Puree,                          | Aerobic microbial                 | IS 5402:2012                         | ≥ 10 cfu/ml or g                         |
|     | Ginger Paste,                           | count/ Standard Plate             |                                      |  |
|     | Juices Soup,                            | count/ Total plate count/         |                                      |  |
|     | Soup Powder,                            | Heterotrophic plate               |                                      |  |
|     | Murabba,                                | count/ Total Bacterial            |                                      |  |
|     | Squashes,                               | count                             |                                      |  |
|     | Sharbat, Juices,                        | Yeast & mould count               | IS 5403 :1999:RA 2005                | ≥ 10 cfu/g or ml                         |
|     | Chutines, Jellies,<br>Dehydrated, Fruit | Coliform (Detection)              | ISO 4831:2006                        | Absent/Present per<br>Xml/100 ml         |
|     | Frozen, Fruit &                         | Coliform (Enumeration,            | IS 5401 (Part-2):2012                | < 0.3 MPN/g or ml to                     |
|     | Jams, Ketchup,                          | MPN)                              |                                      | >110 MPN/g or ml                         |
|     | Puree, Mango-<br>Pulp, Sauce            | Coliform (Enumeration<br>CFU)     | IS 5401-1:2002                       | ≥ 10 cfu/g                               |
|     | Maker .                                 | Escherichia coli                  | IS 5887 (Part-1):1976:RA             | Absent/present/g or ml                   |
|     |   | (Detection)                       | 2005                                 |  |
|     |   | Escherichia coli<br>(Enumeration) | IS 5887 (Part-1):1976:RA<br>2005     | ≥ 1 cfu/g                                |
|     |   | Escherichia coli (MPN)            | IS 5887 (Part-1):1976 ; RA<br>2005   | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml |

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|-----|--|---|---|---|
| 13. | Beverages (Non-Alo   | coholic/Alcoholic)  |   |   |
|     |  |   |   |   |
|     | Ready-To-Serve<br>Beverages<br>Including<br>Carbonated &<br>Fruit Beverages,<br>Non Alcoholic- | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS 5402:2012  | ≥ 1 cfu/ml                                |
|     | Carbonated<br>Beverages, Non   | Coliform count<br>(enumeration , cfu)   | IS 5401 (Part-1):2002   | ≥ 1 cfu/g/ml                              |
|     | Carbonated-<br>Ready to serve  | Coliform (Detection)  | ISO 4831:2006   | Absent/Present per<br>Xml/100 ml          |
|     | Beverages,<br>Sweetened  | Coliform (Enumeration, MPN)   | IS 5401 (Part-2):2012   | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml  |
|     | Carbonated   | Yeast & mould count   | IS 5403-1999 : (RA-2005)  | ≥ 10 cfu/g/ml                             |
|     | Beverages,<br>Carbonated Water   | Escherichia coli<br>(Enumeration)   | IS 5887 (Part-1):1976 ; RA<br>2005                                | ≥ 1 cfu/g                                 |
|     | & All Fruit Drinks<br>& Energy Drinks  | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976 ; RA<br>2005                                | Absent/present/g or ml                    |
|     |  | Escherichia coli (MPN)  | IS 5887 (Part-1):1976 ; RA<br>2005                                | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml  |
|     |  | Incubation Test   | IS 2860:1964  | Passes/Fails the test                     |
|     |  | Lactic acid bacteria  | ISO 15214:1998  | ≥ 1 cfu /g / ml                           |
| 14. | Sugar & Sugar Proc   |   |   |   |
| а.  | Refined & Raw<br>Sugars, White<br>Sugar, Dextrose<br>Anhydrous,<br>Dextrose<br>Monohydrate,    | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS:5402:2012/   | ≥10 cfu/g                                 |
|     | Fructose,<br>Powdered Sugar,   | Aerobic microbial<br>count/ Standard Plate  | <sup>@</sup> FSSAI MANUAL:<br>Chapter 1(1)                        | ≥10 cfu/g                                 |

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|-----|--|---|--|---|
|     | Powdered<br>Dextrose (Icing<br>Sugar ) Soft White<br>Sugar, Sugar  | count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count |  |   |
|     | Cubes, Soft<br>Brown Sugar,  | Yeast &Mould  | IS:5403:1999 RA 2005   | ≥10 cfu/g                                 |
|     | Raw Cane Sugar,<br>(Sugar Boiled   | Escherichia<br>coli(Enumeration CFU)  | IS:5887(Part-1):1976<br>RA 2005                                    | ≥10 cfu/g                                 |
|     | Confectionery,<br>Lozenges,  | Escherichia coli<br>(Detection)   | IS:5887(Part-1):1976<br>RA 2005/ ISO:7251:2005                     | Present/Absent per x g                    |
|     | Candies, Chewing<br>Gum And Bubble   | Escherichia coli (MPN)  | <sup>@</sup> FSSAI MANUAL:<br>Chapter 1(4)                         | 3 MPN/g to >1100 MPN/g                    |
|     | Gum, Chocolate,<br>Bura, Jaggery,  | Escherichia coli (MPN)  | IS:5887(Part-1):1976<br>RA 2005/ ISO:7251:2005                     | 0.3 MPN/g to >110<br>MPN/g                |
|     | Misri,<br>Sugar Solutions &<br>Syrups Including<br>Treacle &   | Coliform (Enumeration<br>CFU)   | IS:5401(Part-1):2002<br>RA 2012/<br>@FSSAI MANUAL:<br>Chapter 1(4) | ≥10 cfu/g                                 |
|     | Molasses, Sugar<br>Solutions &   | Coliform (Enumeration MPN)  | IS:5401(Part-2):2012   | 0.3 MPN/g to >110<br>MPN/g                |
|     | Syups (E.G.<br>Xylose, Maple   | Coliform (Enumeration MPN)  | <sup>@</sup> FSSAI MANUAL:<br>Chapter 1(4)                         | 3 MPN/g to >1100 MPN/g                    |
|     | Syrup, Sugar<br>Toppings),Sugar-<br>Syrup, Dextrose/<br>Glucose And<br>Golden Syrup,<br>Dried Glucose<br>Syrup, Saccharin<br>Sodium,<br>Aspartame,<br>Sucralose,<br>Acesulfame<br>Potassium) | Coliform (Detection)  | ISO:4831:2006  | Present/Absent per x g                    |

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|-----|---|--|--|--|
|     |   |  | performed  |  |
| 15. | Egg & Egg Product   | S  |  |  |
| а.  | Fresh Eggs,<br>Liquid Egg<br>Products, Frozen<br>Egg Products,<br>Dried &/Or Heat | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial | IS 5402:2012   | ≥ 10cfu/ml                                 |
|     | Coagulated Egg  | count  |  |  |
|     | Products,<br>Preserved Eggs,  | Yeast & mould count<br>Coliform count  | IS 5403:1999 RA-2005<br>IS 5401 (Part-1):2002        | ≥ 10 cfu/g/ml<br>≥ 10 cfu/g/ml             |
|     | Including<br>Alkaline, Salted   | Coliform (Detection)   | ISO 4831:2006  | Absent/Present per<br>Xml/100 ml           |
|     | And Canned<br>Eggs, Egg Based   | Coliform (Enumeration, MPN)  | IS 5401 (Part-2):2012                                | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml   |
|     | Desserts(Flan<br>And Egg Custard,   | Escherichia coli<br>(Detection)  | IS 5887 (Part-1):1976 RA-<br>2005                    | Absent/present/g or ml                     |
|     | Custard Fillings<br>e.t.c),Cooked Egg,  | Escherichia coli<br>(Enumeration)  | IS 5887 (Part-1):1976 RA-<br>2005                    | ≥ 10 cfu/g                                 |
|     | Egg Albumin<br>Powder, Egg<br>White Powder  | Escherichia coli (MPN)   | IS 5887 (Part-1):1976 RA-<br>2005                    | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml   |
| 16. | Poultry & Poultry   | Yeast and Mould  | IS 5403:1999 RA-2005                                 | <u>≥</u> 10 cfu/g                          |
|     | Products  | Escherichia coli<br>(Enumeration)  | IS:5887 (Part-1)1976 RA-<br>2005                     | <u>&gt;</u> 10 cfu/g                       |
|     |   | Escherichia coli<br>(Enumeration CFU)  | IS:5887 (Part-1)1976 RA-<br>2005                     | ≥ 10 cfu/g/ml                              |
|     |   | Escherichia<br>coli(Detection)   | IS:5887 (Part-1)1976 RA-<br>2005                     | Absent/present/g or ml                     |
|     |   | Coliform (Enumeration MPN)/ (Detection)  | IS 5401 (Part-2):2012                                | 0.3 MPN/g or ml;<br>Absent/present/g or ml |
|     |   | Coliform (Enumeration)<br>Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate | IS 5401 (Part-1):2002<br>IS 5402:2012                | <u>≥</u> 10 cfu/g<br>≥10 cfu/g             |

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|-----|--|---|---|--|
|     |  | count/ Total Bacterial count  |   |  |
| 17. | Honey & Honey<br>Products  | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS 5402:2012  | ≥ 10 cfu/ml or g                               |
|     |  | Yeast & mould count   | IS 5403:1999 RA-2005  | ≥ 10 cfu/g or ml                               |
|     |  | Coliform (Enumeration)  | ISO 4831:2006   | Absent/Present per<br>Xml/100 ml               |
|     |  | Coliform (Enumeration, MPN)   | IS 5401 (Part-2):2012   | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml       |
|     |  | Coliform (Detection)  | IS 5401 (Part -2): 2012   | Absent/Present/ g or ml                        |
|     |  | Escherichia coli<br>(Detection)   | IS 5887 (Part-1):1976 RA-<br>2005                                 | Absent/present/g or ml                         |
|     |  | Escherichia coli<br>(Enumeration)   | IS 5887 (Part-1):1976 RA-<br>2005                                 | ≥ 1 cfu/g                                      |
|     |  | Escherichia coli (MPN)  | IS 5887 (Part-1):1976 RA-<br>2005                                 | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml       |
|     |  | Determination of total<br>count of pollens & plant<br>elements  | IS 4941 (Annex-G) 1994  | < 1000 number of pollen & plant elements per g |
| 18. | Infant Foods   |   |   |  |
| a.  | (Milk Based Infant<br>Nutritional Food,<br>Infant Formula,<br>Infant Foods,<br>Weaning Food,<br>Milk Cereal Based<br>Complementary | Aerobic Microbial<br>count/Standard Plate<br>Count/Total plate<br>count/Heterotrophic<br>plate count /Total<br>bacterial count    | IS 5402:2012  | ≥ 1 cfu/ml                                     |
|     | Food, Processed  | Yeast & mould count   | IS 5403:1999( RA-2005)  | ≥ 10 cfu/g/ml                                  |
|     | Cereals Based  | Coliform count  | IS 5401 (Part-1):2002   | ≥ 1 cfu/g/ml                                   |

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|-----|-------------------------------------|---------------------------------------|---|---|
|     | Complementary                       |                                       | RA:2012   |   |
|     | Food, Follow-Up-<br>Formula-        | Coliform (Detection)                  | ISO 4831:2006   | Absent/Present per<br>Xml/100 ml          |
|     | Complementary<br>Food, Infant Milk  | Coliform (Enumeration, MPN)           | IS 5401 (Part-2):2012   | < 0.3 MPN/g or ml to<br>>110 MPN/g or ml  |
|     | Substitute, Malted<br>Foods)        | Escherichia coli<br>(Detection)       | IS 5887 (Part-1):1976 RA-<br>2005                                 | Absent/present/g or ml                    |
|     | Malt Based<br>Products.             | Escherichia coli<br>(Enumeration)     | IS 5887 (Part-1):1976 RA-<br>2005                                 | ≥ 1 cfu/g                                 |
|     |                                     | Escherichia coli (MPN)                | IS 5887 (Part-1):1976 RA-<br>2005                                 | < 0.3 MPN/g or mI to<br>>110 MPN/g or mI  |
|     |                                     | Lactic acid bacteria                  | ISO 15214:1998  | ≥ 1 cfu /g / ml                           |
| 19. | Canned & Processe                   |                                       |   |   |
| а.  | All types of                        | Aerobic Microbial                     | IS 5402:2012  | ≥10 cfu/g                                 |
|     | canned foods                        | count/Standard Plate                  |   |   |
|     | including, Canned                   | Count/Total plate                     |   |   |
|     | Rasgulla,<br>Traditional            | count/Heterotrophic                   |   |   |
|     | Sweets, Farsan,                     | plate count /Total<br>bacterial count |   |   |
|     | Canned babycorn,                    |                                       |   |   |
|     | Canned Dabycom,                     | Coliform (Detection)                  | FASSAI Manual Chapter   | Present/Absent per gm                     |
|     | mushroom,                           |                                       | 1(4):2012   | r recently local per gin                  |
|     | Canned fruits,<br>Canned Shrimp/    | Coliform (Enumeration)                | IS 5401(Part-1):2002 RA-<br>2012                                  | ≥10 cfu/gm                                |
|     | Canned Sardines<br>or Sardines type | Coliform (MPN)                        | IS 5401(Part-2):2012  | <0.3 MPN/gm to >110<br>MPN/gm             |
|     | product/ Canned<br>Salmon/ Canned   | E.coli(Detection)                     | IS 5887(Part-1):1976 RA-<br>2005                                  | Present/Absent per gm                     |
|     | Crab meat/<br>Tuna/Meat/Chicke      | E.coli(Enumeration)                   | IS 5887(Part-1):1976 RA-<br>2005                                  | ≥10 cfu/gm                                |
|     | n/Mutton/ Ham<br>Canned Bonito,     | E.coli(MPN)                           | IS 5887(Part-1):1976 RA-<br>2005                                  | <0.3 MPN/g to<br>>110MPN/g                |
|     | Canned Fish,<br>Canned Pickles      | Yeast & Mould count                   | IS 5403:1999 RA-2005  | ≥10 cfu/g or ml                           |

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|-----|--|--|---|---|
| 20. |  | & Food to be Processed   |   |   |
| a.  | Paratha, Tomato<br>Chutney,<br>Coriander<br>Chutney, Salads,<br>Chicken Nuggets, | Aerobic Microbial count/<br>Standard Plate Count/<br>Total plate count/<br>Heterotrophic plate count<br>Total bacterial count  | IS 5402:2012  | ≥10 cfu/g   |
|     | Masala Noodle  | Coliform (Enumeration)   | IS 5401(Part-1):2002  | >10 cfu/gm  |
|     | Mix, Thin Crust<br>Pizza Base,   | Coliform (MPN)   | IS 5401(Part-2):2012  |   |
|     | Puliogre Mix, Veg  | Coliform (Detection)   | IS 5401(Part-2):2012  | Present/Absent per gm   |
|     | Soup & Mixes,<br>Pasta, Noodles,   | E.coli(Detection)  | IS 5887(Part-1):1976 RA-<br>2005                                  | Present/Absent per gm   |
|     | Instant Mix<br>Powders, Ready  | E.coli(Enumeration)  | IS 5887(Part-1):1976 RA-<br>2005                                  | ≥10 cfu/gm  |
|     | Vegetarian/ non-<br>Vegetarian Meals   | E.coli(MPN)  | IS 5887(Part-1):1976 RA-<br>2005                                  | <0.3 MPN/g to<br>>110MPN/g  |
|     |  | Yeast & Mould  | IS 5403:1999 RA-2005  | <u>&gt;</u> 10 cfu/gm   |
| 21. | Tobacco &<br>Tobacco Products  | Aerobic Microbial<br>count/Standard Plate<br>Count/Total plate<br>count/Heterotrophic<br>plate count /Total<br>bacterial count | IS 5402:2012  | ≥ 10 cfu/g or ml  |
|     |  | Yeast & mould count  | IS 5403: 1999 RA-2005   | ≥ 10 cfu/g or ml  |
|     |  | Coliform (Count)<br>Coliform (Enumeration,<br>MPN)/ (Detection)  | IS 5401-pt-1:2012<br>IS 5401 (Part-2):2012                        | ≥ 10 cfu/g or ml<br>< 0.3 MPN/g to >110<br>MPN/g ;<br>Absent/ Present per g |
|     |  | Escherichia coli<br>(Detection)  | IS 5887 (Part-1):1976 RA-<br>2005                                 | Absent/present/g  |
|     |  | Escherichia coli<br>(Enumeration)  | IS 5887 (Part-1):1976 RA-<br>2005                                 | ≥ 1 cfu/g to 100000 cfu/g   |
|     |  | Escherichia coli (MPN)   | IS 5887 (Part-1):1976 RA-<br>2005                                 | 0.3 MPN/gm to 100000<br>MPN/gm  |

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| SI.  | Product / Material<br>of Test   | Specific Test<br>Performed  | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection |
|------|---|---|---|---|
| II.  | ANIMAL FEED /PET  | FOOD  |   |   |
| 1.   | Cereal mix,<br>Poultry Feed,<br>Cereal<br>Supplements, Pet<br>Food, Cattle Feed<br>Compounded | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count/ Total Bacterial<br>count | IS 5402:2012  | ≥10 cfu/g                                 |
|      | Mineral Mix   | Yeast and Mould   | IS 5403:1999 RA-2005  | ≥10 cfu/g                                 |
|      | Including Dry,<br>Semi Moist &  | Escherichia coli<br>(Enumeration)   | IS:5887 (Part-1)1976 RA-<br>2005                                  | ≥10 cfu/g                                 |
|      | Moist (Wet Or<br>Canned) Pet Feed,  | Escherichia coli<br>(Detection)   | IS:5887 (Part-1)1976 RA-<br>2005                                  | Absent/present/g or ml                    |
|      | Dry Dog Food,<br>Dog Treats,  | Escherichia coli (MPN)  | IS 5887 (Part-1):1976 RA-<br>2005                                 | ≤0.3 MPN/g to≥110MPN/g                    |
|      | Including all<br>types of Animal  | Coliform (Enumeration MPN)  | IS 5401 (Part-2):2012   | ≤0.3 MPN/g or ml TO<br>≥110 MPN/g or ml   |
|      | Feed  | Coliform (Detection)  | IS 5401 (Part 2): 2012  | Absent/Present per g or ml                |
|      |   | Coliform (Enumeration CFU)  | IS 5401 (Part-I):2002   | ≥10 cfu/g or ml                           |
| III. | WATER   |   |   |   |
| 1.   | Drinking Water/<br>Bore Well Water  | Aerobic microbial<br>count/Standard Plate<br>Count/ Total Plate<br>count/Heterotrophic<br>Plate Count                             | IS 1622 RA 2009:1981  | ≥1 cfu/ml                                 |
|      |   | Coliforms/Total<br>Coliforms (MPN)  | IS 1622:1981 RA-2009  | <2 to <u>&gt;</u> 1600 MPN/100 ml         |
|      |   | Total Coliform<br>Count(MPN)  | APHA 23 <sup>RD</sup> Edn.<br>(9221B):2017                        | <1.8 to <u>&gt;</u> 1600 MPN/100<br>ml    |
|      |   | Coliforms/Total<br>Coliforms  | ÎS 15185:2002   | Absent/Present/100 ml                     |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed   | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection       |
|-----|-------------------------------|--|---|---|
|     |                               | Faecal Coliforms   | IS 1622:1981RA-2009   | Absent/Present/100 ml                           |
|     |                               | Feacal Coliforms count<br>(MPN)  | APHA 23 <sup>RD</sup> Edn.<br>(9221E):2017                        | <1.8 to <u>&gt;</u> 1600 MPN/100<br>ml          |
|     |                               | Faecal Coliforms/100ml   | IS 1622:1981 RA-2009  | 2 MPN/100ml to 1600<br>MPN/100ml                |
|     |                               | E.coli(Enumeration by<br>spread plate method)  | IS 5887(PART-1)RA<br>2005:1976                                    | ≥1 cfu/ml                                       |
|     |                               | E.coli (Detection)   | IS 15185:2002   | Absent/Present/100 ml                           |
|     |                               | E.coli(MPN)  | IS 1622:1981 RA-2009  | <2 to <u>&gt;</u> 1600 MPN/100 ml               |
| 2.  | Ground Water                  | Aerobic Microbial<br>count/Standard Plate<br>Count/Total plate<br>count/Heterotrophic<br>plate count /Total<br>bacterial count | IS 1622:1981 (RA-2009)  | ≥1 cfu/ml                                       |
|     |                               | Coliform (MPN)   | APHA-23 rd<br>Edition(9221B):2017                                 | <1.8 to <u>&gt;</u> 1600 MPN/100<br>ml          |
|     |                               | Coliforms/Total<br>Coliforms (Detection)   | IS 15185:2002   | Absent/Present/100 ml                           |
|     |                               | Coliform(Enumeration)  | IS 5401(Part-1)RA<br>2012:2002                                    | ≥1 cfu/ml                                       |
|     |                               | MPN coliform/100 ml  | IS 1622:1981 RA-2009  | 2 MPN/100 ml to 1600<br>MPN/100 ml              |
|     |                               | Faecal coliform/100 ml   | IS 1622:1981 RA-2009  | 2 MPN/100 ml to 1600<br>MPN/100 ml              |
|     |                               | Feacal coliform count<br>(MPN method)  | APHA-23 rd Edition(9221<br>E):2017                                | <1.8 to ≥1600 MPN/ 100<br>ml                    |
|     |                               | Faecal Coliform  | IS 1622 RA 2009:1981  | Absent/Present/250 ml or<br>per volume filtered |
|     |                               | E.coli   | IS 15185:2002   | Absent/Present/100 ml                           |
|     |                               | E.coli(MPN)  | IS 1622:1981 RA-2009  | 2 MPN/100 ml to 1600<br>MPN/100 ml              |
|     |                               | Yeast & Mould count  | IS 5403:1999 RA-2005  | Absent/Present/ 250 ml                          |

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| SI. | Product / Material<br>of Test                   | Specific Test<br>Performed   | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection                  |
|-----|---|--|---|--|
| 3.  | Packaged<br>Drinking Water,<br>Carbonated Water | Aerobic microbial count<br>at 37 <sup>o</sup> C for 24 hrs &<br>22 <sup>o</sup> C for 72 hrs | IS 5402:2012  | i)20/ml at 37°C for 24 hrs<br>ii)100/ml at 22°C for 72 hrs |
|     |   | Coliforms/Total<br>Coliforms   | IS 15185 :2002  | Absent/Present/250 ml or<br>per volume filtered            |
|     |   | Coliform/Total<br>Coliforms  | APHA 23 rd<br>Edn(9221B):2017                                     | Absent/Present/ 100 ml                                     |
|     |   | Total Coliforms<br>count(MPN)  | APHA 23 rd<br>Edn(9221B):2017                                     | <1.8 TO <u>&gt;</u> 1600 MPN/100<br>ml                     |
|     |   | Total Coliform<br>count(MPN)   | IS 1622:1981 RA-2009  | <2 TO <u>&gt;</u> 1600 MPN/100 mI                          |
|     |   | Feacal Coliform(MPN)   | IS 1622:1981 RA-2009  | <2 TO <u>&gt;</u> 1600 MPN/100 mI                          |
|     |   | Fecal Coliforms<br>(Detection)   | IS 1622:1981 RA-2009  | Absent/Present/ 100 ml                                     |
|     |   | E.coli (Detection)   | IS 15185:2002   | Absent/Present/ 250 ml                                     |
|     |   | E.coli (Detection)   | IS 5887(Par-1):1976 RA-<br>2005                                   | Absent/Present/ 250 ml                                     |
|     |   | E.coli(MPN)  | IS 1622:1981RA-2009   | <2 TO <u>&gt;</u> 1600 MPN/100 ml                          |
|     |   | Yeast & Mould  | FASSI Manual Chapter 1(5)   | Absent/Present/ 250 ml                                     |
|     |   | Yeast & Mould  | IS 5403:1999 RA-2005  | Absent/Present/ 250 ml                                     |
| 4.  | Packaged Natural<br>Mineral Water               | Aerobic microbial count<br>at 37 <sup>o</sup> C for 24 hrs &<br>22 <sup>o</sup> C for 72 hrs | IS 5402:2012  | i)20/ml at 37°C for 24 hrs<br>ii)100/ml at 22°C for 72 hrs |
|     |   | Total Coliforms<br>count(MPN)  | APHA 23 rd<br>Edn(9221B):2017                                     | <1.8 TO ≥1600 MPN/100<br>ml                                |
|     |   | Coliforms/Total<br>Coliforms   | IS 15185 RA 2009:2002   | Absent/Present/250 ml or<br>per volume filtered            |
|     |   | Feacal Coliform(MPN)   | IS 1622:1981 RA-2009  | <2 TO <u>&gt;</u> 1600 MPN/100 mI                          |
|     |   | Fecal Coliforms  | IS 1622:1981 RA-2009  | Absent/Present/ 100 ml                                     |
|     |   | E.coli   | IS 15185 :2002  | Absent/Present/250 ml or<br>per volume filtered            |
|     |   | E.coli   | APHA-9221B(23 <sup>RD</sup><br>Edition):2017                      | Absent/Present/ 100 ml                                     |
|     |   | E.coli   | IS 1622:1981RA-2009   | Absent/Present/ 100 ml                                     |

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| SI. | Product / Material<br>of Test   | Specific Test<br>Performed   | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection       |
|-----|---|--|---|---|
|     |   | E.coli(MPN)  | IS 5887(Part-1):1976 RA-<br>2005                                  | <0.3 to 110MPN/100 ml                           |
|     |   | Yeast & Mould  | IS 5403:1999 RA-2005  | Present or Absent/ 250 ml                       |
| 5.  | Water for<br>Processed Food<br>Industry/Water for<br>Fermentation<br>Industry                   | Aerobic Microbial<br>count/Standard Plate<br>Count/Total plate<br>count/Heterotrophic<br>plate count /Total<br>bacterial count | IS 1622:1981 RA-2009  | ≤1 cfu/ml                                       |
|     |   | E.coli   | IS 15185 :2002  | Absent/Present/250 ml or<br>per volume filtered |
|     |   | E.coli   | APHA-9221B(23 <sup>RD</sup><br>Edition):2017                      | Absent/Present/ 100 ml                          |
|     |   | E.coli   | IS 1622:1981RA-2009   | Absent/Present/ 100 ml                          |
|     |   | E.coli(MPN)  | IS 5887(Part-1):1976 RA-<br>2005                                  | <0.3 to 110MPN/100 ml                           |
|     |   | Yeast & Mould  | IS 5403:1999 RA-2005  | Present or Absent/ 250 ml                       |
|     |   | Coliforms/Total<br>Coliforms   | IS 15185 :2002  | Absent/Present/250 ml or<br>per volume filtered |
|     |   | Coliform/Total<br>Coliforms  | APHA 23 rd<br>Edn(9221B):2017                                     | Absent/Present/ 100 ml                          |
|     |   | Total Coliforms<br>count(MPN)  | APHA 23 rd<br>Edn(9221B):2017                                     | <1.8 TO <u>&gt;</u> 1600 MPN/100<br>ml          |
| 6.  | Water for Medical<br>Purpose/ Dialysis<br>Water, RO Water &<br>Other Water Used<br>In Diagnosis | Aerobic Microbial<br>count/Standard Plate<br>Count/Total plate<br>count/Heterotrophic<br>plate count /Total<br>bacterial count | IS 5402:2012  | ≥10 cfu/ml                                      |
|     |   | Standard plate count/<br>Heterotrophic plate<br>count  | APHA 23 <sup>rd</sup> Edition<br>(9215A):2017                     | Less than1 to less than 10<br>cfu/ml            |
|     |   | Coliform bacteria  | APHA 23 <sup>rd</sup> Edition<br>9222B:2017                       | <u>≥</u> 1 cfu/100 ml                           |

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|-----|---|--|---|--|
|     |   | E.coli   | APHA 23 <sup>rd</sup> Edition<br>9222H:2017                       | Present or Absent/100 ml                                       |
|     |   | Faecal Coliform  | APHA 23 rd Edition<br>9222D:2017                                  | ≥10 cfu/100 ml   |
| 7.  | Water for<br>Industry/<br>Industrial water/<br>Cooling Tower<br>Water /RO Water | E.coli<br>Aerobic Microbial<br>count/Standard Plate<br>Count/Total plate<br>count/Heterotrophic<br>plate count /Total<br>bacterial count | IS 1622:1981 RA-2009<br>IS 1622:1981 RA-2009                      | ≥1 cfu/ml<br>≥1 cfu/ml   |
|     |   | Coliform<br>Coliform Count(MPN)  | IS 1622:1981 RA-2009<br>IS 1622 RA 2009:1981                      | Present or Absent/100 ml<br><1 MPN/100 ml to >161<br>MPN/100ml |
|     |   | Coliform bacteria MPN<br>Index   | IS 4251:1967 RA-2004  | 2 MPN/100 ml to 1600<br>MPN/100ml                              |
|     |   | E.coli (MPN)   | APHA 23 <sup>rd</sup> Edition<br>(9221B):2017                     | Present or Absent/100 ml                                       |
| 8.  | Water for<br>Construction   | E.coli<br>Aerobic Microbial<br>count/Standard Plate<br>Count/Total plate<br>count/Heterotrophic<br>plate count /Total<br>bacterial count | IS 15185:2002<br>IS 1622:1981 RA-2009                             | Present or Absent/250 ml<br>≤1 cfu/ml                          |
|     |   | Coliform (Detection)<br>Coliform Count(MPN)  | IS 1622:1981 RA-2009<br>IS 1622 RA 2009:1981                      | Present or Absent/100 ml<br><1 MPN/100 ml to >161<br>MPN/100ml |
|     |   | Coliform bacteria MPN<br>Index   | IS 4251:1967RA-2004   | 2 MPN/100 ml to 1600<br>MPN/100ml                              |
|     |   | E.coli   | APHA 23 <sup>rd</sup> Edition<br>(9221B):2017                     | Present or Absent/100 ml                                       |
|     |   | E.coli   | IS 15185:2002   | Present or Absent/250 ml                                       |

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|-----|---|---|---|--|
| IV. | ENVIRONMENT & F                             | POLLUTION   |   |  |
| 1.  | WasteWater/<br>Sewage Water/<br>Drain water | Aerobic microbial<br>count/ Standard Plate<br>count/ Total plate count/<br>Heterotrophic plate<br>count | IS:1622:1981 RA 2009/<br>APHA :23rd edition (9215)<br>2017<br>ISO:6222:1999 | ≥1 cfu/ml  |
|     |   | Coliform/ Total Coliform  | IS:1622:1981 RA 2009  | <1 MPN/100 ml to >161<br>MPN/100 ml multiplied by<br>the dilution factor       |
|     |   | Coliform/ Total Coliform  | APHA :23rd edition (9221<br>B):2017   | <1.8 to >1600 MPN/100<br>ml multiplied by the<br>dilution factor               |
|     |   | Coliform (MFT)  | APHA :23rd edition (9222<br>B) :2017<br>IS:1622:1981 RA 2009                | 1 (Absent) to 200<br>cfu/100ml or per volume<br>filtered X dilution factor     |
|     |   | Feacal Coliform   | IS:1622:1981 RA 2009  | <1 MPN/100 ml to >161<br>MPN/100 ml multiplied by<br>the dilution factor       |
|     |   | Feacal Coliform   | APHA :23rd edition (9221<br>E):2017   | <1.8 MPN/100 ml to<br>>1600 MPN/100 ml<br>multiplied by the dilution<br>factor |
|     |   | Feacal Coliform (MFT)   | APHA :23rd edition (9222<br>D):2017/ IS:1622:1981 RA<br>2009                | 1 (Absent) to 200 cfu/<br>volume of filtered X<br>dilution factor              |
|     |   | E. coli   | IS:1622:1981 RA 2009  | <1 MPN/100 ml to >161<br>MPN/100 ml multiplied by<br>the dilution factor       |
|     |   | E. coli   | APHA :23rd edition<br>(9221 F & G):2017                                     | <1.8 MPN/100 ml to<br>>1600 MPN/100 ml<br>multiplied by the dilution<br>factor |
|     |   | E. coli (Enumeration by   | IS:5887(Part-1):1976  | ≥1 cfu/ml  |

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|-----|-------------------------------|----------------------------|---|---|
|     |                               | spread plate method)       | RA 2005   |   |

## CHEMICAL TESTING

| I. | WATER          |   |                             |                                     |
|----|----------------|---|-----------------------------|-------------------------------------|
| 1. | Drinking Water | pH  | IS 3025 (Part II)           | 4 to 12                             |
|    |                | Turbidity                                 | IS 3025 (Part 10)           | 1 NTU to 100 NTU                    |
|    |                | Conductivity                              | APHA 23 <sup>rd</sup> Edn.  | 0.50 micro Semens to 20 mili Semens |
|    |                | Total Hardness (as<br>CaCO <sub>3</sub> ) | IS 3025 (Part 21)           | 1 mg/L to 3000 mg/L                 |
|    |                | Calcium Hardness                          | IS 3025 (Part 40)           | 0.50 mg/L to 2000 mg/L              |
|    |                | Magnesium Hardness                        | IS 3025 (Part 46)           | 0.50 mg/L to 1000 mg/L              |
|    |                | Calcium (Ca)                              | IS 3025 (Part 40)           | 0.50 mg/L to 1000 mg/L              |
|    |                | Magnesium (Mg)                            | IS 3025 (Part 46)           | 0.50 mg/L to 1000 mg/L              |
|    |                | Total Alkalinity as (CaCO <sub>3</sub> )  | IS 3025 (Part 23)           | 1 mg/L to 2000 mg/L                 |
|    |                | Chloride (as Cl)                          | IS 3025 (Part 32)           | 1 mg/L to 2000 mg/L                 |
|    |                | Sulphate (as SO <sub>4</sub> )            | IS 3025 (Part 24)           | 1 mg/L to 500 mg/L                  |
|    |                | Nitrate (as NO <sub>3</sub> )             | APHA 23rd Edn.              | 0.01 mg/L to 50 mg/L                |
|    |                | Fluoride (as F)                           | APHA 23rd Edn.              | 0.20 mg/L to 20 mg/L                |
|    |                | Iron (Fe)                                 | IS 3025 (Part 53)           | 0.050 mg/L to 5 mg/L                |
|    |                | Arsenic (As)                              | IS 3025 (Part 37)           | 0.010 mg/L to 0.1 mg/L              |
|    |                | Copper (Cu)                               | IS 2488 (Part II)           | 0.010 mg/L to 2 mg/L                |
|    |                | Total Dissolved Solids (TDS)              | IS 3025 (Part 16)           | 50 mg/L to 10000 mg/L               |
|    |                | Sodium (Na)                               | IS 3025 (Part 45)           | 1 mg/L to 1000 mg/L                 |
|    |                | Potassium (K)                             | IS 3025 (Part 45)           | 1 mg/L to 1000 mg/L                 |
|    |                | Manganese (Mn)                            | IS 3025 (Part 59) Cl. No. 5 | 0.010 mg/L to 1 mg/L                |
|    |                | Phenolic Compound<br>(as Phenol) C₀H₅OH   | IS 3025 (Part 43)           | 0.50 µg/L to 100 µg/L               |
| 2. | Ground Water   | рН  | IS 3025 (Part II)           | 1 to 14                             |

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|-----|-------------------------------|---|---|---|
|     |                               | Turbidity   | IS 3025 (Part 10)   | 1 NTU to 1000 NTU                         |
|     |                               | Conductivity  | APHA-23rd Edn   | 0.50 micro Semens to 30 mili Semens       |
|     |                               | Total Hardness (as<br>CaCO₃)                                      | IS 3025 (Part 21)   | 1 mg/L to 8000 mg/L                       |
|     |                               | Calcium Hardness  | IS 3025 (Part 40)   | 0.50 mg/L to 5000 mg/L                    |
|     |                               | Magnesium Hardness  | IS 3025 (Part 46)   | 0.50 mg/L to 3000 mg/L                    |
|     |                               | Calcium (Ca)  | IS 3025 (Part 40)   | 0.50 mg/L to 2000 mg/L                    |
|     |                               | Magnesium (Mg)  | IS 3025 (Part 46)   | 0.50 mg/L to 2000 mg/L                    |
|     |                               | Total Alkalinity as (CaCO <sub>3</sub> )                          | IS 3025 (Part 23)   | 1 mg/L to 4000 mg/L                       |
|     |                               | Chloride (as Cl)  | IS 3025 (Part 32)   | 1 mg/L to 3000 mg/L                       |
|     |                               | Sulphate (as SO <sub>4</sub> )                                    | IS 3025 (Part 24)   | 1 mg/L to 500 mg/L                        |
|     |                               | Nitrate (as NO <sub>3</sub> )                                     | APHA 23 <sup>rd</sup> Edn. 4500 NO <sub>3</sub> -E                |   |
|     |                               | Fluoride (as F)   | APHA 23 <sup>rd</sup> Edn. 4500 F-B, F                            |   |
|     |                               | Iron (Fe)   | IS 3025 (Part 53)   | 0.050 mg/L to 20 mg/L                     |
|     |                               | Arsenic (As)  | IS 3025 (Part 37)   | 0.010 mg/L to 1 mg/L                      |
|     |                               | Copper (Cu)   | IS 2488 (Part II)   | 0.010 mg/L to 2 mg/L                      |
|     |                               | Total Dissolved Solids (TDS)                                      | IS 3025 (Part 16)   | 50 mg/L to 10,000 mg/L                    |
|     |                               | Sodium (Na)   | IS 3025 (Part 45)   | 1 mg/L to 1000 mg/L                       |
|     |                               | Potassium (as K)  | IS 3025 (Part 45)   | 1 mg/L to 1000 mg/L                       |
|     |                               | Silica (SiO <sub>2</sub> )  | IS 3025 (Part 35)   | 1 mg/L to 1000 mg/L                       |
|     |                               | Manganese (Mn)  | IS 3025 (Part 59)   | 0.010 mg/L to 1 mg/L                      |
|     |                               | Phenolic Compound<br>(as Phenol) C <sub>6</sub> H <sub>5</sub> OH | IS 3025 (Part 43)   | 0.50 μg/L to 100 μg/L                     |
| 3.  | Industrial Water              | рН  | IS 3025 (Part II)   | 2 to 12                                   |
|     |                               | Turbidity   | IS 3025 (Part 10)   | 1 NTU to 50 NTU                           |
|     |                               | Conductivity  | APHA-23 <sup>rd</sup> Edn   | 0.50 micro Semens to 10 mili Semens       |
|     |                               | Total Hardness (as<br>CaCO₃)                                      | IS 3025 (Part 21)   | 1 mg/L to 2000 mg/L                       |
|     |                               | Calcium Hardness  | IS 3025 (Part 40)   | 0.50 mg/L to 1000 mg/L                    |

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| SI. | Product / Material | Specific Test                  | Test Method Specification                          | Range of Testing /     |
|-----|--------------------|--------------------------------|--|------------------------|
|     | of Test            | Performed                      | against which tests are                            | Limits of Detection    |
|     |                    |                                | performed  |                        |
|     |                    | Magnesium Hardness             | IS 3025 (Part 46)                                  | 0.50 mg/L to 1000 mg/L |
|     |                    | Calcium (Ca)                   | IS 3025 (Part 40)                                  | 0.50 mg/L to 1000 mg/L |
|     |                    | Magnesium (Mg)                 | IS 3025 (Part 46)                                  | 0.50 mg/L to 1000 mg/L |
|     |                    | Chloride (as Cl)               | IS 3025 (Part 32)                                  | 1 mg/L to 1000 mg/L    |
|     |                    | Sulphate (as SO <sub>4</sub> ) | IS 3025 (Part 24)                                  | 1 mg/L to 500 mg/L     |
|     |                    | Nitrate (as NO <sub>3</sub> )  | APHA 23 <sup>rd</sup> Edn. 4500 NO <sub>3</sub> -E | 0.01 mg/L to 100 mg/L  |
|     |                    | Fluoride (as F)                | APHA 23 <sup>rd</sup> Edn. 4500 F-B,F              | 0.20 mg/L to 50 mg/L   |
|     |                    | Iron (Fe)                      | IS 3025 (Part 53)                                  | 0.050 mg/L to 50 mg/L  |
|     |                    | Arsenic (As)                   | IS 3025 (Part 37)                                  | 0.010 mg/L to 5 mg/L   |
|     |                    | Copper (Cu)                    | IS 2488 (Part II)                                  | 0.010 mg/L to 2 mg/L   |
|     |                    | Total Solids (TS)              | IS 3025 (Part 16)                                  | 50 mg/L to 2000 mg/L   |
|     |                    | Manganese (Mn)                 | IS 3025 (Part 59)                                  | 0.010 mg/L to 1 mg/L   |
| 4.  | Packaged           | рН                             | IS 3025 (Part II)                                  | 1 to 13                |
|     | Drinking Water     | Total Dissolved Solids         | IS 3025 (Part 16)                                  | 10 mg/L to 5000 mg/L   |
|     |                    | (TDS)                          |  |                        |
|     |                    | Total Hardness (as             | IS 3025 (Part 21)                                  | 1 mg/L to 2000 mg/L    |
|     |                    | CaCO <sub>3</sub> )            |  |                        |
|     |                    | Calcium Hardness               | IS 3025 (Part 40)                                  | 1 mg/L to 1000 mg/L    |
|     |                    | Magnesium Hardness             | IS 3025 (Part 46)                                  | 1 mg/L to 1000 mg/L    |
|     |                    | Calcium (Ca)                   | IS 3025 (Part 40)                                  | 0.50 mg/L to 1000 mg/L |
|     |                    | Magnesium (Mg)                 | IS 3025 (Part 46)                                  | 0.50 mg/L to 500 mg/L  |
|     |                    | Total Alkalinity as            | IS 3025 (Part 23)                                  | 1 mg/L to 4000 mg/L    |
|     |                    | (CaCO <sub>3</sub> )           |  |                        |
|     |                    | Chloride (as Cl)               | IS 3025 (Part 32)                                  | 0.5 mg/L to 500 mg/L   |
|     |                    | Sulphate (as SO <sub>4</sub> ) | IS 3025 (Part 24)                                  | 1 mg/L to 500 mg/L     |
|     |                    | Nitrate (as NO <sub>3</sub> )  | APHA 23rd Edn.4500 NO3-                            | 0.050 mg/L to 50 mg/L  |
|     |                    |                                |  | <u> </u>               |
|     |                    | Fluoride (as F)                | APHA 23 <sup>rd</sup> Edn. 4500 F-B,F              | 0.10 mg/L to 2 mg/L    |
|     |                    | Iron (Fe)                      | IS 3025 (Part 53)                                  | 0.050 mg/L to 1 mg/L   |
| _   |                    | Arsenic (As)                   | IS 3025 (Part 37)                                  | 0.005 mg/L to 1 mg/L   |
| 5.  | Surface Water      | pH                             | IS 3025 (Part II)                                  | 1 to 14                |
|     |                    | Turbidity                      | IS 3025 (Part 10)                                  | 1 NTU to 5000 NTU      |
|     |                    | Conductivity                   | APHA-23 <sup>rd</sup> Edn.                         | 0.50 micro semens to 5 |
|     |                    |                                |  | mili Semens/cm         |

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|     |                               | Total Hardness                            | performed<br>IS 3025 (Part 21)                       | 1 mg/L to 1500 mg/L                       |
|     |                               | (asCaCO <sub>3</sub> )                    |  | 4   |
|     |                               | Calcium Hardness                          | IS 3025 (Part 40)                                    | 1 mg/L to 1000 mg/L                       |
|     |                               | Magnesium Hardness                        | IS 3025 (Part 46)                                    | 1 mg/L to 1000 mg/L                       |
|     |                               | Calcium (Ca)                              | IS 3025 (Part 40)                                    | 0.50 mg/L to 1000 mg/L                    |
|     |                               | Magnesium (Mg)                            | IS 3025 (Part 46)                                    | 0.50 mg/L to 1000 mg/L                    |
|     |                               | Total Alkalinity as (CaCO <sub>3</sub> )  | IS 3025 (Part 23)                                    | 0.5 mg/L to 2000 mg/L                     |
|     |                               | Chloride (as Cl)                          | IS 3025 (Part 32)                                    | 1 mg/L to 1000 mg/L                       |
|     |                               | Sulphate (as SO <sub>4</sub> )            | IS 3025 (Part 24)                                    | 1 mg/L to 1000 mg/L                       |
|     |                               | Nitrate (as NO <sub>3</sub> )             | APHA 23 <sup>rd</sup> Edn. 4500 NO <sub>3</sub> -E   |   |
|     |                               | Fluoride (as F)                           | APHA 23 <sup>rd</sup> Edn. 4500 F <sup></sup> B,     | 0.05 mg/L to 1 mg/L                       |
|     |                               |   | F. Spadns Method                                     |   |
|     |                               | Iron (as Fe)                              | IS 3025 (Part 53)                                    | 0.1 mg/L to 100 mg/L                      |
|     |                               | Dissolved Oxygen                          | IS 3025 (Part 38)                                    | 1 mg/L to 8 mg/L                          |
|     |                               | COD                                       | APHA 23 <sup>rd</sup> Edn. 5220 B.<br>Open Reflux    | 1 mg/L to 250 mg/L                        |
|     |                               | BOD                                       | IS 3025 (Part 44)                                    | 1 mg/L to 50 mg/L                         |
|     |                               | Total Dissolved Solids (TDS)              | IS 3025 (Part 16)                                    | 10 mg/L to 1000 mg/L                      |
|     |                               | Total Suspended Solids<br>(TSS)           | IS 3025 (Part 17)                                    | 10 mg/L to 1000 mg/L                      |
|     |                               | Total Phosphorous                         | IS 3025 (Part 31) No. 4                              | 0.05 mg/L to 5 mg/L                       |
|     |                               | (as P) PO₄≃P                              | Stannous Chloride method                             |   |
| 6.  | Swimming Pool                 | рН  | IS 3025 (Part II)                                    | 1 to 10                                   |
|     | Water                         | Turbidity                                 | IS 3025 (Part 10)                                    | 1 NTU to 500 NTU                          |
|     |                               | Chloride Cl                               | IS 3025 (Part 32)                                    | 0.5 mg/L to 1000 mg/L                     |
|     |                               | Total Hardness<br>(as CaCO <sub>3</sub> ) | IS 3025 (Part 21)                                    | 2 mg/L to 4000 mg/L                       |
|     |                               | Calcium Hardness                          | IS 3025 (Part 40)                                    | 1 mg/L to 2000 mg/L                       |
|     |                               | Magnesium Hardness                        | IS 3025 (Part 46)                                    | 1 mg/L to 2000 mg/L                       |
|     |                               | Calcium (Ca)                              | IS 3025 (Part 40)                                    | 0.50 mg/L to 1000 mg/L                    |
|     |                               | Magnesium (Mg)                            | IS 3025 (Part 46)                                    | 0.50 mg/L to 1000 mg/L                    |

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|-----|-------------------------------|---|---|---|
|     |                               | Total Alkalinity<br>(as CaCO <sub>3</sub> ) | IS 3025 (Part 23)   | 1 mg/L to 2000 mg/L                       |
|     |                               | Iron (as Fe)                                | IS 3025 (Part 53)   | 0.050 mg/L to 10 mg/L                     |
|     |                               | Sulphate (SO <sub>4</sub> )                 | IS 3025 (Part 24)   | 1 mg/L to 1000 mg/L                       |
|     |                               | Residual Chlorine Cl <sub>2</sub>           | IS 2488 (Part 26)   | 0.10 mg/L to 1000 mg/L                    |
|     |                               | Oxygen absorbed in 4<br>Hours at 27°C       | IS 3025 (Part 63)   | 0.3 mg/L to 10 mg/L                       |
| П.  | POLLUTION AND E               | NVIRONMENT                                  |   |   |
| 1.  | Domestic and                  | pН  | IS 3025 (Part II)   | 2 to 12                                   |
|     | Industrial                    | TSS   | IS 3025 (Part 17)   | (4 to 50,000) mg/L                        |
|     | Wastewater/                   | TDS   | IS 3025 (Part 16)   | (4 to 10,000) mg/L                        |
|     | Sewage                        | COD   | APHA (23 <sup>rd</sup> ) Ed. 5220 B   | 5 to 250,000 mg/L                         |
|     |                               | BOD   | IS 3025 (Part 44)   | (2 to 100,000 mg/L                        |
|     |                               |   | (27 <u>+</u> 1° C for 3 Days)   |   |
|     |                               | Oil & Grease                                | APHA (23 <sup>rd</sup> ) Edn. 5520B   | (5 to 5000) mg/L                          |
|     |                               | Ammonical Nitrogen (NH <sub>3</sub> -N)     | IS 3025 (Part 34) Sec.2.5   | (0.50 to 250) mg/L                        |
|     |                               | Total Kjeldahl Nitrogen<br>as (N)           | APHA (23 <sup>rd</sup> ) Edn., 4500 N-B   | (1 to 500) mg/L                           |
|     |                               | Total Phosphorous as (PO <sub>4</sub> )     | IS 3025 (Part 31), No.4<br>Stannous Chloride Method                                 | (0.050 to 100) mg/L                       |
|     |                               | Total Sulphates as (SO <sub>4</sub> )       | IS 3025 (Part 24)   | (5 to 5000) mg/L                          |
|     |                               | Nitrates (NO <sub>3</sub> -N)               | APHA (23 <sup>rd</sup> ) Edn., 4500,<br>(NO <sub>3</sub> -E)( Cadmium<br>Reduction) | (0.050 to 50) mg/L                        |
|     |                               | Chloride (Cl-)                              | IS 3025 (Part 32), Argento-<br>metric Cl. No. 2                                     | (1 to 5,000) mg/L                         |
|     |                               | Fluoride (F-)                               | APHA (23 <sup>rd</sup> ) Edn., 4500 F-<br>B, F SPADNS-method                        | (0.10 to 100) mg/L                        |
|     |                               | Nitrite (NO <sub>2</sub> -N)                | APHA (23 <sup>rd</sup> ) Edn., 4500<br>NO <sub>2</sub> -N, B                        | (0.010 to 50) mg/L                        |
|     |                               | Sulphide S <sup>2</sup>                     | APHA (23 <sup>rd</sup> ) Edn., 4500   | (1 to 2500) mg/L                          |

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|------|-------------------------------|----------------------------------|---|---|
|      |                               |                                  | S, F  |   |
|      |                               | Total Iron (Fe)                  | IS 3025 (Part 53)   | (0.050 to 100) mg/L                       |
|      |                               | Manganese (Mn)                   | IS 3025 (Part 59) Cl. No. 5                                       | (0.10 to 50) mg/L                         |
|      |                               | Total Chromium                   | IS 3025 (Part 52), Method<br>6.5 (3,4,5,6)                        | (0.050 to100) mg/L                        |
|      |                               | Hexavalent Chromium              | IS 3025 (Part 52), Method<br>6.5 u(2) on 6.5.2                    | (0.050 to 50) mg/L                        |
|      |                               | Phenolic Compound<br>(as C₀H₅OH) | APHA (23 <sup>rd</sup> ) Edn. 5530 B,D                            | (0.10 to 100) mg/L                        |
|      |                               | Copper                           | IS 2488 (Part II)<br>Clause No 11                                 | (0.01 to 100) mg/L                        |
|      |                               | Nickel                           | IS 2488 (Part II)<br>Clause No 14                                 | (0.10 to 50) mg/L                         |
|      |                               | Arsenic                          | IS 3025 (Part 37)   | (0.01 to 50) mg/L                         |
|      |                               | Calcium                          | IS 3040 (Part 40),<br>DiSodium EDTA Titration                     | (1 to 8,000) mg/L                         |
|      |                               | Magnesium                        | IS 3025 (Part 46)   | (1 to 5,000) mg/L                         |
|      |                               | Sodium                           | IS 3025 (Part 45) Flame<br>Photometry                             | (1 to 20,000) mg/L                        |
|      |                               | Potassium                        | IS 3025 (Part 45) Flame<br>Photometry                             | (1 to 20,000) mg/L                        |
|      |                               | Total Hardness                   | IS 3025 (Part 21) Di<br>Sodium EDTA Titration                     | (1 to 8,000) mg/L                         |
|      |                               | Dissolved Oxygen                 | IS 3025 (Part 38) Winkler<br>Method                               | (1 to 12) mg/L                            |
| III. | ANIMAL FOOD & FE              | EDS                              |   |   |
| 1.   | Cattle Feeds,                 | Moisture                         | IS 7874 (Part 1) Cl. No. 4  | 0.50% to 25%                              |
|      | Poultry Feeds, Fish           | Ash Content                      | IS 7874 (Part 1) Cl. No. 9  | 0.10% to 10%                              |
|      | Feeds,                        | Fat Content                      | IS 7874 (Part 1) Cl. No. 7  | 0.10% to 50%                              |
|      | Miscellaneous                 | Crude Fibre                      | IS 7874 (Part 1) Cl. No. 8  | 0.05% to 15%                              |
|      | Animal Feeds                  | Crude Protein                    | IS 7874 (Part 1) Cl. No. 5  | 0.1% to 50%                               |

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|-----|--------------------------------|---|--|--------------------------|
|     | of Test                        | Performed                                     | against which tests are                      | Limits of Detection      |
|     |                                |   | performed                                    |                          |
|     |                                | Copper (Cu)                                   | IS 7874 (Part II) Cl. No. 9                  | 0.50 mg/kg to 1000 mg/kg |
|     |                                | Zinc  | IS 7874 (Part II) Cl. No.13                  | 0.50 mg/kg to 1000 mg/kg |
|     |                                | Iron (Fe)                                     | IS 7874 (Part II) Cl. No. 7                  | 0.010 mg/g to 1000 mg/g  |
|     |                                | Acid Insoluble Ash                            | IS 7874 (Part 1) Cl. No. 10                  | 0.010% to 5%             |
|     |                                | Chlorine as NaCL                              | IS 7874 (Part II) Cl. No. 4                  | 0.010 mg/g to 1000 mg/g  |
|     |                                | Manganese as (Mn)                             | IS 7874 (Part II) Cl. No.10                  | 0.10 mg/kg to 1000 mg/kg |
|     |                                | Calcium (as Ca)                               | IS 13574 Di-Sodium-EDTA                      | 0.10 mg/g to 50 mg/g     |
|     |                                |   | method                                       |                          |
|     |                                | Magnesium (as Mg)                             | IS 13574 Di-Sodium-EDTA method               | 0.10 mg/g to 50 mg/g     |
|     |                                | Total Sulphur (as S)                          | IS 1664 Annex-B                              | 0.01% to 10%             |
|     |                                | Total Carbohydrates                           | IS 1656 Annex-C                              | 1% to 80%                |
|     |                                | Sodium as (Na)                                | IS 9497 Flame Photometry                     | 0.020 mg/g to 100 mg/g   |
|     |                                | Potassium as K                                | IS 9497 Flame Photometry                     | 0.020 mg/g to 100 mg/g   |
|     |                                | Total Phosphorous<br>(as P)                   | IS 7874 (Part II) Cl. No. 6                  | (0.005% to 5%) w/w       |
|     |                                | Ammoniacal Nitrogen                           | IS 7874 (Part 1) Cl. No.                     | (0.001% to 5%) w/w       |
|     |                                | as (NH3-N)                                    | (5.4.3), (5.4.1)                             |                          |
|     |                                | Total Nitrogen (as N)                         | IS 7874 (Part 1) Cl. No.<br>(5.4.1), (5.5.2) | (0.5% w/w to 10%) w/w    |
| IV. | FOOD & AGRICULT                | URAL PRODUCTS                                 |  |                          |
| 1.  | Bakery &<br>Confectionery      | Moisture (Biscuits +<br>Cookies)              | IS 12711 Cl. No. 05                          | (0.05 to 5)%             |
|     | Products<br>(Biscuits, Breads, | Total Solids (Biscuits +<br>Cakes)            | IS 12711 Cl. No. 8                           | (1 to 80)%               |
|     | Cakes, Cookies,                | Ash Content (Total Ash)                       | IS 12711 Cl. No. 6                           | (0.05 to 10)%            |
|     | Buns,<br>Chocolates)           | Acid Insoluble Ash                            | IS 12711 Cl. No. 7                           | (0.025 to 5)%            |
|     |                                | Fat content                                   | IS 12711 Cl. No. 10                          | (0.1 to 20)%             |
|     |                                | Acidity of the Extracted<br>Fat as Oleic Acid | IS 12711 Cl. No. 11                          | (0.2 to 25)%             |
|     |                                | Crude Fibre                                   | IS 12711 Cl. No. 13                          | (0.1 to 10)%             |
|     |                                |   |  |                          |

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|-----|--------------------------------------|---|---|---|
|     |                                      | Alcoholic Acidity                               | IS 12711 Cl. No. 14   | (0.05 to 10)%                             |
|     |                                      | Protein Content                                 | IS 7219   | (0.05 to 20)%                             |
|     |                                      | Total Carbohydrates                             | IS 1656 Annex-C   | (0.50 to 90)%                             |
|     |                                      | pH Aqueous Extract                              | IS 12711 Cl. No.12  | (2 to 13)                                 |
| 2.  | Beverages                            | pH-Value  | IS 3865   | (2 to 14)                                 |
|     | (Alcoholic/Non-<br>Alcoholic)        | Residue on evaporation<br>or Total Solids (T.S) | IS 3752 Cl. No. 5   | (0.005 to 2)% m/v                         |
|     | Alcoholic                            | Acid content                                    | IS 3752 Cl. No. 6   | (0.0025 to 2)% m/v                        |
|     | Beverages                            | Specific Gravity                                | IS 3506   | 0.8 to 1                                  |
|     | Whisky, Rum,                         | Ethyl Alcohol Content                           | IS 3752 Cl. 4.3   | (0.50% to 50)% v/v                        |
|     | Vodka, Beer,<br>Wine, Nib, Gin,      | Total Acidity as Tartaric<br>Acid               | IS 3752 Cl. No. (7.1)   | (1 to 5000) g/100 L                       |
|     | Champagne,<br>Country Spirit,        | Volatile Acidity as<br>(Acetic Acid)            | IS 3752 Cl. No. 8   | (1 to 500) g/100 L                        |
|     | Cognac, Brandy                       | Fixed Acidity                                   | IS 3752 Cl. No. 9   | (1 to 1000) g/100 L                       |
|     |                                      | Easter Content as (Ethyl acetate)               | IS 3752 Cl. No. 10  | (1 to 2000) g/100 L                       |
|     |                                      | Aldehyde content as<br>Acetaldehyde             | IS 3752 Cl. No. 12  | (1 to 1000) g/100 L                       |
|     |                                      | Copper (as Cu)                                  | IS 3752 Cl. 15.30   | (0.01 to 50) mg/L                         |
|     |                                      | Iron as (Fe)                                    | FSSAI-2016, Determination<br>of metals in Foods (Lab<br>manual) Cl. No. 7.5.5 | (0.05 to 100) mg/L                        |
|     |                                      | Arsenic (as As)                                 | FSSAI-2016 Determination<br>of metals in Foods (Lab<br>manual) Cl. No. 7.20   | (0.005 to 10) mg/L                        |
| 3.  | Cereals, Pulses &                    | Moisture Content                                | IS 4333 (Part II)-2   | (0.1 to 10)%                              |
|     | Cereal Products                      | Total Ash Content                               | IS 14433 2007 Annex-B   | (0.1 to 10)%                              |
|     | Dals (Urad Dal,                      | Acid Insoluble Ash                              | IS 14433 2007 Annex-C   | (0.1 to 2)%                               |
|     | Toor Dal, Masoor<br>Whole, Masoor    | Protein Content                                 | IS 7874 (Part 1) Sec 5.4.1<br>& 5.5.2   | (0.05 to 50)%                             |
|     | Dal, Mung whole,<br>Mung Dal, Chola/ | Nitrogen Content                                | IS 7874 (Part 1) Sec 5.4.1<br>& 5.5.2   | (0.01 to 8)%                              |
|     |                                      | Calcium   | IS 4285   | (0.01 to 50) mg/g                         |

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|-----|--------------------------------------|---|---|---|
|     | Chana, Rajma)<br>Rice, Bajra, Corn / | Magnesium   | SOP / PL-0 A/17<br>Issue No 02  | (0.01 to 50) mg/g                         |
|     | Maize, Wheat,                        | Fat content   | IS 7874 (Part 1) Cl. No. 7  | (0.1 to 10)%                              |
|     | Barley, Soybeans,                    | Carbohydrates                                       | IS 1656   | (1 to 50%)                                |
|     | Green PeasFlour                      | Phosphorous as P                                    | IS 5305   | (0.01 to 5)%                              |
|     | (Wheat, Rice,                        | Crude Fibre   | IS 10226 (Part 1)   | (0.1 to 10)%                              |
|     | Gram, Corn)                          | Sodium (Na)   | IS 9497   | (0.1 to 50) mg/g                          |
|     |                                      | Potassium (K)                                       | IS 9497   | (0.1 to 50) mg/g                          |
|     |                                      | Iron (Fe)   | IS 14433 Annex-D-2  | (1 to 1000) mg/g                          |
|     |                                      | Copper (Cu)   | FSSAI-2016 Determination<br>of Metals in Foods (Lab<br>manual) Cl. No7.40   | (0.050 to 1000) mg/kg                     |
|     |                                      | Arsenic (As)  | FSSAI-2016 Determination<br>of Metals in Foods (Lab<br>manual) Cl. No. 7.20 | (0.01 to 200) mg/g                        |
| 4.  | Coffee & Cocoa                       | Moisture Content                                    | IS 3077 Annex-E R A   | 0.1% to 5%                                |
|     | Products                             | Total Ash Content                                   | IS 3077 Annex-F R A   | 0.05% to 10%                              |
|     |                                      | Acid Insoluble Ash                                  | IS 3077 Annex-GR A  | 0.05% to 2%                               |
|     | Coffee Powder/                       | Water Soluble Ash                                   | IS 3077 Annex-HR A  | 0.1% to 30%                               |
|     | Soluble Coffee                       | Water Soluble Matter                                | IS 3077 Annex-KR A  | 0.05% to 50%                              |
|     | (Instant) Powder/<br>Soluble Coffee- | Petroleum Ether<br>Extract                          | IS 3077 Annex-MR A  | 0.05% to 30%                              |
|     | Chicory Powder                       | Caffeine Content                                    | IS 3077 Annex-LR A  | 0.05% to 10%                              |
|     |                                      | Alkalinity of Soluble Ash<br>(ml of N/10 HCL per g) | IS 3077 Annex-JR A  | 0.05 ml/g to 20 ml/g                      |
| 5.  | Edible Oils & Fats                   | Moisture Content                                    | IS 548 (Part 1) Cl. No.5(c)   | (0.1 to 5)%                               |
|     |                                      | Acid-Value  | IS 548 (Part 1) Cl. No. 7   | (0.02 to 5)                               |
|     | Mustard Oil, Rice                    | Free-Fatty Acids (FFA)                              | IS 548 (Part 1) Cl. No. 7   |   |
|     | Bran Oil,<br>Soyabeen Oil,           | FFA as Oleic Acid                                   | IS 548 (Part 1)<br>Cl. No.7.3.1 (a)   | (0.01 to 5)%                              |
|     | Linseed Oil,<br>Castor Oil,          | FFA as Lauric Acid                                  | IS 548 (Part 1)<br>Cl. No.7.3.1 (b)   | (0.01 to 5)%                              |
|     | Coconut Oil,<br>Palm-Oil,            | FFA as RicinoleicAcid                               | IS 548(Part 1)<br>Cl. No.7.3.1(c)   | (0.01 to 5)%                              |

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|     | Almond Oil                    | FFA as Palmitic Acid       | IS 548(Part 1)<br>Cl. No.7.3.1 (d)                                | (0.01 to 5)%                              |
|     |                               | Saponification Value       | IS 548 (Part 1) Cl. No. 15  | 1 to 400                                  |
|     |                               | Iodine Value               | IS 548 (Part 1) Cl. No. 14  | 0.1 to 500                                |
|     |                               | Ash Content                | FSSAI-2015 Lab. Manual-<br>5Sec 14.40                             | (0.01 to 10)%                             |
|     |                               | Specific Gravity           | IS 548 (Part 1) Cl. No.11.3                                       | 0.5 to 2                                  |
|     |                               | Unsaponifiable Matter      | IS 548 (Part 1) Cl. No. 8   | (0.01 to 10)%                             |
|     |                               | Per-Oxide Value            | IS 548 (Part 1) Cl. No.20   | (0.05 to1000)<br>miliequivt/1000 g        |
|     |                               | Allyl Isothiocyanate       | IS 548 (Part 1) Cl. No.17   | (0.01 to 10)%                             |
|     |                               | Reichert Messl Value       | IS 548 (Part 1) Cl. No.18   | (0.05 to 30)                              |
|     |                               | Polenske Value             | IS 548 (Part 1) Cl. No.19   | (0.05 to 100)                             |
| 6.  | Food Additives & P            | reservatives               |   |   |
| a.  | Sorbitol Powder               | Moisture                   | IS 4750 A-2   | (0.1 to 5)%                               |
|     | (Food Grade)                  | Purity (Assay)             | IS 4750 A-1, Method-II  | (10 to 100)%                              |
|     |                               | Sulphate SO4=              | IS 4750 A-5   | (0.005 to 1)%                             |
|     |                               | Chloride (CI-)             | IS 4750 A-6   | (0.001 to 2)%                             |
|     |                               | Total Sugar                | IS 4750 A-7   | (0.1 to 10)%                              |
|     |                               | Arsenic (AS)               | IS 2088   | (0.01 to 100) mg/kg                       |
|     |                               | Nickel (Ni)                | IS 13318 No. (6.0 to 7.1.2)                                       | (0.05 to 100) mg/kg                       |
|     |                               | Iron (Fe)                  | IS 14433 A-8  | (0.1 to 500) mg/kg                        |
|     |                               | Copper (Cu)                | IS 7212 No.6  | (0.05 to 100) mg/kg                       |
|     |                               | Reducing Sugar             | IS 4750 A-3   | (0.05 to 10)%                             |
| b.  | Sodium Citrate                | Moisture                   | IS 5058 Annex-B   | (0.10 to 5)%                              |
|     | (Food Grade)                  | Purity (Assay)             | IS 5058 Annex-A   | (10 to 100)%                              |
|     |                               | Arsenic (As)               | IS 2088   | (0.01 to 100) mg/kg                       |
|     |                               | Copper (Cu)                | IS 7212 No.6  | (0.05 to 100) mg/kg                       |
|     |                               | Iron (Fe)                  | IS 14433 Annex D-2  | (0.10 to 500) mg/kg                       |
|     |                               | Nickel (Ni)                | IS 13318 No. (6.0 to 7.1.2)                                       | (0.05 to 100) mg/kg                       |
| с.  | Sodium Benzoate               | Moisture                   | IS 4447 Annex-D   | (0.1 to 5)%                               |
|     | C6H5COONa                     | Purity (Assay)             | IS 4447 Annex-B   | (10 to 100)%                              |
|     | (Food-Grade <u>)</u>          | Arsenic (As)               | IS 2088   | (0.01 to 100) mg/kg                       |

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|-----|--|---|---|---|
|     |  | Copper (Cu)   | IS 7212   | (0.05 to 100) mg/kg                       |
|     |  | Iron (Fe)   | IS 14433  | (0.1 to 500) mg/kg                        |
|     |  | Nickel (Ni)   | IS 13318 No. (6.0 to 7.1.2)                                       | (0.05 to 100) mg/kg                       |
| d.  | Sodium<br>Bicarbonate  | Total Alkalnity as<br>(Sodium Bicarbonate<br>Assay) | IS 2124 Annex-A   | (1 to 99.5)%                              |
|     |  | pH of 1% aqueous soln                               | IS 2124 Annex-B   | (2 to 13)                                 |
|     |  | Chlorides (CI)                                      | IS 2124 Annex-C   | (0.0005 to 10)%                           |
|     |  | Sulphates (SO <sub>4</sub> )                        | IS 2124 Annex-E   | (0.0005 to 1)%                            |
|     |  | Iron (Fe)   | IS 14433 Annex D-2  | (0.1 to 500) mg/kg                        |
|     |  | Copper (Cu)   | IS 7212   | (0.05 to 100) mg/kg                       |
|     |  | Arsenic (As)  | IS 2088   | (0.01 to 100) mg/kg                       |
|     |  | Nickel (Ni)   | IS 13318  | (0.05 to 100) mg/kg                       |
|     |  | Insoluble Matter                                    | IS 2124 Annex-D   | (0.005 to 5)%                             |
| 7.  | Fruit & Fruit Produc   | cts   |   |   |
| a.  | Apple, Banana,   | Water content                                       | IS 4333 (Part II)   | (0.5 to 95)%                              |
|     | Grapes, Papaya,  | Total Nitrogen (N)                                  | IS 7219   | (0.05 to 8)%                              |
|     | Mango, Orange,   | Protein   | IS 7219   | (0.05 to 50)%                             |
|     | Mandarin, Pome-  | Fat   | AOAC 945.38.F   | (0.1 to 40)%                              |
|     | granate, Lemon,<br>Lime Pine Apple,<br>Cherries, Pears &<br>Melons | Ash Content   | FSSAI-2016 (Fruits & Veg)   | (0.1 to 5)%                               |
| 8.  | Vegetable & Vegeta   |   |   |   |
| a.  | Okra, Onion,<br>Cauliflower,                                       | Acid (HCL) Insoluble<br>Ash                         | IS 13846  | (0.05 to 2)%                              |
|     | Cabbage,   | Sodium (Na)   | IS 9497   | (0.1 to 10,000) mg/100 g                  |
|     | Potatoes, Pepper,  | Potassium (K)                                       | IS 9497   | (0.1 to 10,000) mg/100 g                  |
|     | Carrots Peas,  | Calcium (Ca)  | IS 2860   | (0.1 to 10,000) mg/100 g                  |
|     | Snow Peas,<br>Mushrooms,<br>Green Chilly,<br>Tomatoes, Cherry,     | Magnesium (Mg)                                      | IS 13574  | (0.1 to 10,000) mg/100 g                  |

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|-----|---|--------------------------------|---|---|
|     | Tomatoes,<br>Gherkin,<br>Cucumber,<br>Brinjal, Bitter &<br>Gourd  |                                |   |   |
| 9.  | Jams, Juices,   | Phosphorous (P)                | IS 5305   | (0.1 to 5000) mg/100 g                    |
|     | Sauces &  | Iron (Fe)                      | IS 14433 Annex-D-2  | (1 to 10,000) mg/kg                       |
|     | Concentrates  | Copper (Cu)                    | FSSAI-Lab Man-9 2015  | (0.1 to 10,000) mg/kg                     |
|     |   | Chloride (Cl-)                 | FSSAI 2016 Fruits & Veg   | (0.1 to 10,000) mg/100 g                  |
|     | Sauces, Puree,  | Manganese (Mn)                 | IS 7874 (Part 2)  | (0.5 to 10,000)                           |
|     | Ginger paste,<br>Juices Soup,   | Arsenic (As)                   | FSSAI-2016 Metals in Food<br>Cl. No. 7.20                         | (0.05 to 1000) mg/kg                      |
|     | Soup Powder,<br>Murabba,<br>Squashes,<br>Sharbat, Juices,<br>Chutnies, Jellies,<br>Dehydrated,<br>Fruits Frozen,<br>Fruits & Jams | Acidity as (Citric Acid)       | IS 2860 Clause No 10  | (0.1 to 20)%                              |
| 10. | Milk & Dairy  | pH-Value                       | IS 1479 (Part 2), No.6  | (2 to 14)                                 |
|     | Products<br>Liquid Milk of  | Total Acidity as (Lactic acid) | IS 1479 (Part 1), Cl. No.14                                       | (0.02 to 5)%                              |
|     | Cows, Buffaloes   | Total Solid Content            | IS 1479 (Part II), Cl. No.04                                      | (0.5 to 50)%                              |
|     | & Pasteurised   | Total Fat Content              | IS 1479 (Part 2), Cl. No.05                                       | (0.05 to 10)%                             |
|     | Milk & Packaged<br>Pasteurised Milk   | S.N F. Solid (Non-Fat)         | SOP / P.L / 2017 / 01 Issue<br>No 01                              | (0.5 to 10)%                              |
|     | Condensed Milk  | Total Ash content              | IS 1479 (Part II), Cl. No.16                                      | (0.025 to 10)%                            |
|     |   | Total Crude Protein            | IS 1479 (Part II), Cl. No. 08                                     | (0.1 to 30)%                              |
|     |   | Total Nitrogen (as N)          | IS 1479 (Part II) Cl. No. 07                                      | (0.01 to 10)%                             |
|     |   | Total Carbohydrates            | IS 1656   | (1% to 25%)                               |
|     |   | Total Protein content          | IS 1479 (Part II),Cl. No.09                                       | (0.1 to 25)%                              |
|     |   | Non-Proteinous                 | IS 1479 (Part II),Cl. No.12                                       | (0.01 to 10)%                             |

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|     |                    |                               | performed                        |                     |
|     |                    | Nitrogen                      |                                  |                     |
|     |                    | Casein Content                | IS 1479 (Part II) Cl. No.8       | (0.1 to 10)%        |
|     |                    | Albumen content               | IS 1479 (Part II), Cl. No.11     | (0.01 to 10)%       |
|     |                    | Phosphorous(as P)             | IS 1479 (Part II) Cl. No.19      | (0.01 to 25) mg/g   |
|     |                    | Calcium (as Ca)               | IS 1479 (Part II),Cl. No.17      | (0.1 to 50) mg/g    |
|     |                    | Magnesium (as Mg)             | IS 1479 (Part II), Cl. No.18     | (0.1 to 25) mg/g    |
|     |                    | Iron (as Fe)                  | IS 14433 Annex D Method 1        | (1 to 10,000) mg/kg |
|     |                    | Chloride (as Cl-)             | IS 1479 (Part II) Cl. No.15      | (0.5 to 1100) mg/g  |
|     |                    | Sodium (as Na)                | IS 9497                          | (0.05 to 200) mg/g  |
|     |                    | Potassium (as K)              | IS 9497                          | (0.05 to 200) mg/g  |
|     |                    | Lactose content               | IS 1479 (Part II), Cl. No.13     | (0.1 to 10)%        |
| 11. | Milk Powder,       | Moisture Content              | IS 11623                         | (0.05 to 10)%       |
|     | Skimmed Milk,      | Ash Content                   | IS 1165 Annex-A                  | (0.01 to 10)%       |
|     | Powder Dried,      | Acidity (as Lactic Acid)      | IS 1165 Annex-B                  | (0.05 to 5)%        |
|     | Milk Products &    | Protein Content               | FSSAI-Lab Manual-1, 2016         | (0.5 to 25)%        |
|     | Dried Milk Powder  |                               | Sec. 10.60 Sec 19.0              |                     |
|     |                    | Total Nitrogen                | FSSAI-Lab Manual-1, 2016         | (0.05 to 10)%       |
|     |                    |                               | Sec. 10.60 Sec 19.0              |                     |
|     |                    | Total Fat content             | IS 11721                         | (0.5 to 25)%        |
|     |                    | Total Carbohydrate<br>content | IS 1656                          | (0.5 to 70)%        |
|     |                    | Total Phosphorous as P        | IS 5305                          | (0.1 to 20) mg/g    |
|     |                    | Chlorides (as Cl-)            | FSSAI Lab manual-2016            | (0.1 to 25) mg/g    |
|     |                    |                               | Lab manual-1, Sec. 12.4.1        |                     |
|     |                    |                               | Volhard-Method                   |                     |
|     |                    | Calcium (as Ca)               | IS 4285 Volumetric               | (0.05 to 100) mg/g  |
|     |                    |                               | Permanganate method              |                     |
|     |                    | Magnesium (as Mg)             | IS 1479 (Part II) Cl. No.18      | (0.1 to 50) mg/g    |
|     |                    | Sodium (as Na)                | IS 9497                          | (0.05 to 200) mg/g  |
|     |                    | Potassium (as K)              | IS 9497                          | (0.05 to 200) mg/g  |
|     |                    | Iron (as Fe)                  | IS 14433                         | (1 to 10,000) mg/kg |
| 12. | Tea, Instant Tea,  | Moisture content              | IS 13859                         | (0.05 to 5)%        |
|     | Green Tea          | Total Ash Content             | IS 13860                         | (0.05 to10)%        |
|     |                    | Acid Insoluble Ash            | IS 13857                         | (0.02 to5)%         |

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|     |                                      | Water Soluble Ash  | IS 13855  | (0.1 to 25)%                              |
|     |                                      | Alkalinity of Water<br>Soluble Ash as (K <sub>2</sub> O) | IS 13856  | (0.02 to 20)%                             |
|     |                                      | Water Extract  | IS 13862  | (0.1 to 70)%                              |
|     |                                      | Crude Fibre Content                                      | IS 10226 (Part 1)   | (0.05 to 50)%                             |
| 13. | Spices &<br>Condiments               | Moisture Content   | IS 1797 Cl. No. 9 By distillation (Dean-Stark)                      | (0.1 to 10)%                              |
|     | Spices and                           | Ash content  | IS 1797 Cl. No. 6   | (0.1 to 10)%                              |
|     | Condiments any<br>Edible Spice       | Acid (HCL) Insoluble<br>Ash                              | IS 1797 Cl. No. 8   | (0.05 to 10)%                             |
|     | Whole, Ground or<br>Mixed (Turmeric, | Non-Volatile Ether<br>Extract                            | IS 1797 Cl. No. 14  | (0.1 to 10)%                              |
|     | Chilies,                             | Volatile Oil-Content                                     | IS 1797 Cl. No. 15  | (0.1 to 10)%                              |
|     | Cinnamon, Cumin                      | Crude Fibre Content                                      | IS 1797 Cl. No. 13  | (0.1 to 20)%                              |
|     | Seeds,                               | Water Insoluble Ash                                      | IS 1797 Cl. No. 7   | (0.1 to 5)%                               |
|     | Cardamom,                            | Salt as (NaCL)   | IS 1797 Cl. No. 16  | (0.05 to 10)%                             |
|     | Tamarind, Spice                      | Calcium Oxide(Lime)                                      | IS 1797 Cl. No. 12  | (0.05 to 10)%                             |
|     | Blends, Herbs,<br>White/Black        | Iron as Fe   | IS 14433 Annex D-2  | (1 to 500) mg/kg                          |
|     | Pepper, Saffron,                     | Copper as (Cu)   | FSSAI-2016 Detmn of metals in Foods Cl. No7.4                       | (0.01 to 500) mg/kg                       |
|     | Asafoetida,<br>Coriander)            | Arsenic as (As)  | FSSAI-2016 Determination<br>of Trace-Metals in Foods<br>Cl. No.7.20 | (0.01 to 200) mg/kg                       |
| V.  | METALS AND ALLC                      | DYS .  |   |   |
| 1.  | Zinc Ash                             | Zinc (Zn)  | IS 4611 A-3; IS 3187  | 0.5 to 80%                                |
|     |                                      | Lead (Pb)  | IS 406 Sec-5  | 0.05 to 50%                               |
|     |                                      | Aluminium (Al)   | ISO 791 (11/15) BARC-<br>1448 Appendix Pg.No.13                     | 0.02 to 25%                               |
|     |                                      | Iron (Fe)  | IS 3187, IS 15556, 4.2<br>Method-B                                  | 0.02 to 25%                               |
|     |                                      | Copper (Cu)  | IS 2600 (Part 1)  | 0.0001 to 5%                              |
|     |                                      | Ammonium Chloride  | IS 701  | 0.1 to 20%                                |

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|     |                               | (NH <sub>4</sub> CL)                                |   |   |
|     |                               | Chloride  | F.CO 16 <sup>th</sup> Edn 2012                                    | 1 mg/g to 200 mg/g                        |
| 2.  | Zinc Dross /                  | Zinc (Zn)   | IS 4611 A-3; IS 3187  | 0.5% to 98%                               |
|     | Commercial Zinc/<br>Spelter   | Lead (Pb)   | IS 406 Sec-5  | 0.05% to 50%                              |
|     |                               | Aluminium (Al)                                      | ISO 791(11/15)<br>BARC-1448<br>Appendix Pg. No.13                 | 0.02% to 25%                              |
|     |                               | Iron (Fe)   | IS 3187;<br>IS 15556 4.2 Method-B                                 | 0.02% to 25%                              |
|     |                               | Copper (Cu)   | IS 2600 (Part 1)  | 0.0001% to 5%                             |
| 3.  | Zinc Dust                     | Zinc (Zn)   | IS 4611 A-3; IS 3187  | 0.5% to 98%                               |
|     |                               | Lead (Pb)   | IS 406 Sec-5  | 0.05% to 50%                              |
|     |                               | Aluminium (Al)                                      | ISO 791 (11/15); BARC-<br>1448 Appendix Pg.No.13                  | 0.02% to 25%                              |
|     |                               | Iron (Fe)   | IS 3187, IS 15556   | 0.02% to 25%                              |
|     |                               | Copper (Cu)   | IS 2600 (Part 1)  | 0.0001% to 5%                             |
|     |                               | Ammonium Chloride<br>(NH4CL)                        | IS 701  | 0.1% to 20%                               |
|     |                               | Chloride  | F.CO 16th Edn   | 1 mg/g to 250 mg/g                        |
|     |                               | Metallic Zinc (as Zn)                               | IS 4611 A-2   | 1% to 92%                                 |
| VI. | BUILDING MATERIA              | ALS   | -   |   |
| 1.  | Fly Ash                       | Silica as SiO <sub>2</sub>                          | IS 1727   | 0.1% to 75%                               |
|     | -                             | Ferric Oxide as Fe <sub>2</sub> O <sub>3</sub>      | IS 1727   | 0.1% to 20%                               |
|     |                               | Alumina as Al <sub>2</sub> O <sub>3</sub>           | IS 1727   | 0.5% to 20%                               |
|     |                               | Loss on ignition                                    | IS 1727   | 0.1% to 20%                               |
|     |                               | Magnesia as MgO                                     | IS 1727   | 0.05% to 25%                              |
|     |                               | Total Chloride as Cl                                | IS 4032   | 0.005% to 1%                              |
|     |                               | Available alkali as<br>Equivalent Na <sub>2</sub> O | IS 1727   | 0.001% to 1%                              |
|     |                               | Total Sulphur as SO <sub>3</sub>                    | IS 1727   | 0.02% to 5%                               |
| 2.  | Coal Ash                      | Silica as SiO <sub>2</sub>                          | IS 1355   | 1% to 75%                                 |

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|-------|-------------------------------|---|---|---|
|       |                               | Ferric Oxide Fe <sub>2</sub> O <sub>3</sub>     | IS 1355   | 0.5% to 20%                               |
|       |                               | Alumina as Al <sub>2</sub> O <sub>3</sub>       | IS 1355   | 1% to 20%                                 |
|       |                               | Lime as CaO                                     | IS 1355   | 0.1% to 25%                               |
|       |                               | Magnesia as MgO                                 | IS 1355   | 0.1% to 25%                               |
|       |                               | Phosphorous as (P <sub>2</sub> O <sub>5</sub> ) | IS 1355   | 0.01% to 1%                               |
|       |                               | Soda as Na <sub>2</sub> O                       | IS 1355   | 0.01% to 1%                               |
|       |                               | Potash as K <sub>2</sub> O                      | IS 1355   | 0.01% to 1%                               |
|       |                               | Sulphur as SO <sub>3</sub>                      | IS 1355   | 0.02% to 5%                               |
| VII.  | SOLID FUELS                   |   |   |   |
| 1.    | Coal                          | Moisture Content                                | IS 1350 (Part I)  | 0.5% to 25%                               |
|       |                               | Volatile Matter(VM)                             | IS 1350 (Part I)  | 1% to 50%                                 |
|       |                               | Ash Content                                     | IS 1350 (Part I)  | 2% to 80%                                 |
|       |                               | Fixed Carbon Content<br>(F.C)                   | IS 1350 (Part I)  | 10% to 60%                                |
|       |                               | Sulphur as S                                    | IS 1350 (Part III)  | 0.05% to 20%                              |
|       |                               | Nitrogen as N                                   | IS 1350 (Part IV / Sec-2)   | 0.05% to 20%                              |
|       |                               | Phosphorous as P                                | IS 1350 (Part V)  | 0.02% to 5%                               |
|       |                               | Chlorine as Cl                                  | IS 1350 (Part V)  | 0.01% to 10%                              |
|       |                               | Arsenic as As                                   | IS 1350 (Part V), IS 2088   | 0.50 mg/kg to 100 mg/kg                   |
| VIII. | INDUSTRIAL & FIN              | E CHEMICALS                                     |   |   |
| 1.    | Zinc Oxide                    | Moisture Content                                | IS 7086 (Part 1) Cl. No. 7  | 0.01% to 10%                              |
|       |                               | Loss on Ignition                                | IS 7086 (Part 1)  | 0.05% to 20%                              |
|       |                               | Acid Insoluble in HCI                           | IS 7086 (Part 1) Cl. No. 9  | 0.02% to 5%                               |
|       |                               | Sieve Residue 45µ<br>IS-sieve                   | IS 3399, Annex B  | 0.01% to 10%                              |
|       |                               | Zinc Oxide as ZnO                               | IS 3399, Annex A  | 1% to 99.8%                               |
|       |                               | Lead (as Pb)                                    | IS 7086 (Part 1) No.14  | 0.01% to 10%                              |
|       |                               | Iron (as Fe)                                    | IS 7086 (Part 1) No.13  | 0.001% to 1%                              |
|       |                               | Copper (as Cu)                                  | IS 7086 (Part I) No.12  | 0.001% to 1%                              |
|       |                               | Manganese (as Mn)                               | IS 7086 (Part 1) No.12  | 0.01% to 1%                               |

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| SI. | Product / Material<br>of Test  | Specific Test<br>Performed  | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection |
|-----|--|---|---|---|
|     |  | Arsenic (as As)   | IS 2088 Sec 5.1 & 5.2   | 0.10 mg/kg to 5000 mg/kg                  |
| 2.  | Zinc Chloride  | Zinc Chloride Content<br>(ZnCl <sub>2</sub> )   | IS 1880   | 1% to 95%                                 |
|     |  | Ammonium<br>Compounds as NH₄CI  | IS 701  | 0.1% to 80%                               |
|     |  | Sulphur as sulphate   | IS 35   | 0.01% to 10%                              |
|     |  | Manganese (as Mn)   | IS 7086 (Part 1) No.12  | 0.01% to 1%                               |
|     |  | Iron (as Fe)  | IS 7086 (Part 1)  | 0.01% to 1%                               |
|     |  | Copper (as Cu)  | IS 7212   | 0.001% to 1%                              |
| 3.  | Zinc Sulphate<br>Heptahydrate<br>ZnSO4.7H <sub>2</sub> O &           | Zinc in Zinc-Sulphate<br>Hepta-Hydrate (Zn<br>SO4.7H <sub>2</sub> O) as Zn            | IS 8249 (Met-2)   | 0.5% to 22.50%                            |
|     | Zinc Sulphate<br>Mono-Hydrate<br>ZnSO <sub>4</sub> .H <sub>2</sub> O | Zinc in Zinc-Sulphate<br>Mono-Hydrate (Zn<br>SO <sub>4</sub> .H <sub>2</sub> O) as Zn | IS 15848  | 1% to 36.4%                               |
|     |  | Sulphur (as S) in Zinc<br>Sulphate Mono-Hydrate<br>Zn SO4.H2O                         | IS 6092 (Part 5) Sec 5.3, IS<br>2317                              | 0.5% to 19.50%                            |
|     |  | Sulphur as (S) in Zinc<br>Sulphate Hepta-<br>Hydrate Zn SO4.7H2O                      | IS 6092 (Part 5) Sec 5.3  | 0.5% to 11%                               |
|     |  | Manganese as Mn   | IS 6092 (Part 5) Sec 6.4.1  | 0.001% to 5%                              |
|     |  | Arsenic as AS   | IS 2088 Sec 5.1 & Sec 5.2   | 0.2 mg/kg to 5000 mg/kg                   |
|     |  | Iron as Fe  | IS 15556,Cl. No. 4.5<br>Method B                                  | 0.1% to 10%                               |
|     |  | Copper as Cu  | IS 7212   | 0.001% to 1%                              |
|     |  | Chloride as Cl  | FCO 16 <sup>th</sup> edn.   | 0.10 mg/g to 100 mg/g                     |
|     |  | Magnesium as Mg   | IS 15848 (Annex B)  | 0.05% to 10%                              |
| IX. | ORES & MINERALS  | 5   |   |   |
| 1.  | Iron Ore   | Moisture  | IS 1493 Cl. No. 1   | 0.01% to 10%                              |
|     |  | Sulphur (S)   | IS 1493 Cl. No. 18  | 0.05% to 5%                               |
|     |  | Phosphorous (P)   | IS 1493 Cl. No. 17  | 0.01% to 0.50%                            |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed                    | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection |
|-----|-------------------------------|---|---|---|
|     |                               | Total Iron (Fe)                               | IS 1493 Cl. No. 7.3   | 15% to 69%                                |
|     |                               | Alumina (Al <sub>2</sub> O <sub>3</sub> )     | IS 1493 Cl. No. 8   | 0.05% to 20%                              |
|     |                               | Silica (SiO <sub>2</sub> )                    | IS 1493 Cl. No. 6   | 0.10% to 20%                              |
|     |                               | Lime (CaO)                                    | IS 1493 Cl. No. 15  | 0.010% to 5%                              |
|     |                               | Magnesia (MgO)                                | IS 1493 Cl. No. 16  | 0.010% to 5%                              |
|     |                               | Sodium Oxide (Na <sub>2</sub> O)              | IS 9497   | 0.010% to 2%                              |
|     |                               | Potassium Oxide (K <sub>2</sub> O)            | IS 9497   | 0.010% to 2%                              |
|     |                               | Copper (Cu)                                   | IS 1493 Cl. No. 24.40;<br>IS 7212 Cl. No. 6                       | 0.001% to 1%                              |
|     |                               | Arsenic (As)                                  | IS 2088   | 0.50 mg/kg to 500 mg/kg                   |
| 2.  | Manganese Ore                 | Moisture                                      | IS 1473 Cl. No. 5   | 0.50% to 10%                              |
|     |                               | Silica (SiO <sub>2</sub> )                    | IS 1473 Cl. No. 6   | 0.10% to 20%                              |
|     |                               | Alumina (Al <sub>2</sub> O <sub>3</sub> )     | IS 1473 Cl. No. 13  | 0.10% to 15%                              |
|     |                               | Iron (Fe)                                     | IS 1473 Cl. No. 12  | 0.10% to 15%                              |
|     |                               | Sodium Oxide (Na <sub>2</sub> O)              | IS 9497   | 0.010% to 2%                              |
|     |                               | Potassium Oxide (K <sub>2</sub> O)            | IS 9497   | 0.010% to 2%                              |
|     |                               | Sulphur (S)                                   | IS 1473 Cl. No. 15  | 0.05% to 2%                               |
|     |                               | Phosphorous (P)                               | IS 1473 Cl. No. 14  | 0.005% to 1.00%                           |
|     |                               | Lime (CaO)                                    | IS 4285   | 0.10% to 5%                               |
|     |                               | Magnesia (MgO)                                | IS 6932 (Part 1)  | 0.10% to 5%                               |
|     |                               | Total Manganese (Mn)                          | IS 1473 Cl. No. 8   | 15% to 60%                                |
|     |                               | Manganese Dioxide<br>(MnO <sub>2</sub> )      | IS 1473 Cl. No. 10  | 20% to 80%                                |
| 3.  | Gypsum                        | Free water                                    | IS 1288   | 0.5% to 2%                                |
|     |                               | Silica (SiO <sub>2</sub> ) and acid insoluble | IS 1288   | 0.10% to 10%                              |
|     |                               | Iron and Aluminum oxides                      | IS 1288   | 0.5% to 10%                               |
|     |                               | Phosphorous (P)                               | IS 3204; IS 3505  | 0.001% to 1%                              |
|     |                               | Calcium Oxide (CaO)                           | IS 1288   | 5% to 30%                                 |
|     |                               | Magnesium Oxide<br>(MgO)                      | IS 1288   | 0.1% to 10%                               |
|     |                               | Sodium Chloride                               | IS 1288   | 0.01% to 5%                               |
|     |                               | Sodium Oxide (Na <sub>2</sub> O)              | IS 9497   | 0.05% to 5%                               |

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| SI. | Product / Material<br>of Test | Specific Test<br>Performed   | Test Method Specification<br>against which tests are<br>performed | Range of Testing /<br>Limits of Detection |
|-----|-------------------------------|--|---|---|
|     |                               | Potassium Oxide (K <sub>2</sub> O)                                       | IS 9497   | 0.05% to 5%                               |
|     |                               | Calcium Sulphate<br>dehydrate (CaSO <sub>4</sub> -<br>2H <sub>2</sub> O) | IS 1288 Cl. No. 12  | 1% to 98%                                 |
|     |                               | Sulphur Trioxide (SO <sub>3</sub> )                                      | IS 1288 Cl. No 12   | 0.5% to 45%                               |
| 4.  | Limestone and                 | Moisture Content   | IS 15751  | 0.05% to 5%                               |
|     | Dolomite, Calcites            | Loss on Ignition (LOI)   | IS 1760 (Part 1)  | 0.1% to 44%                               |
|     | & Magnesite                   | Silica (SiO <sub>2</sub> )   | IS 1760 (Part 2)  | 0.1% to 30%                               |
|     |                               | Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> )                           | IS 1760 (Part 3) Cl. No. 6  | 0.01% to 1%                               |
|     |                               |  | IS 15556  | 0.05% to 20%                              |
|     |                               | Alumina (Al <sub>2</sub> O <sub>3</sub> )                                | IS 1760 (Part 3)  | 0.5% to 15%                               |
|     |                               | Total Sulphur (S)  | IS 3204 Cl. No. Annex-3   | 0.01% to 2%                               |
|     |                               | Phosphorous (P)  | IS 3204<br>IS 5305  | 0.1% to 1%                                |
|     |                               | Calcium Oxide (CaO)  | IS 1760 (Part 3)<br>Cl. No.  8                                    | 0.5% to 56%                               |
|     |                               | Magnesium Oxide<br>(MgO)   | IS 1760 (Part 3)<br>Cl. No.  9                                    | 0.1% to 55%                               |
|     |                               | Chlorides (CI-)  | IS 1760 (Part 5)  | 0.01% to 5%                               |
|     |                               | Sodium Oxide (Na <sub>2</sub> O)   | IS 9497   | 0.05% to 5%                               |
|     |                               | Potassium Oxide (K <sub>2</sub> O)                                       | IS 9497   | 0.05% to 5%                               |