Siddhardha College of Pharmaceutical Sciences, SPIIC Block, IIIrd Floor, Pinnamaneni Polyclinic Road, Siddhardha Nagar, Vijayawada,

Andhra Pradesh

Accreditation Standard ISO/IEC 17025: 2005

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SI. | Product / Material | Specific Test Performed | Test Method Specification | Range of Testing /

BIOLOGICAL TESTING

I.	FOOD & AGRICULTURAL PRODUCTS			
1.	Milk and Dairy Produts (Raw Milk, Standardized Milk,	Total Bacterial Count/ Total Plate Count/ Aerobic Plate Count	IS 5402	≥ 1 cfu/ml;≥10 cfu/g
	Toned Milk, Skimmed Milk, Pasteurized Milk, Boiled Milk, Evaporated Milk, Butter Milk, Curd, Panner, Chesse, Yoghurt, Milk Powder, Peanut Butter & Other Processed Milk	Total Coliforms Total Coliforms Total Coliforms E.coli E.coli Staphylococcus aureus Staphylococcus aureus Enterobacteriaceae Enterobacteriaceae	IS 5401 (Part 1) IS 5401 (Part 2) IS 5887 (Part 1) ISO 16649 (Part 2) IS 5887 (Part 1) IS 5887 (Part 2) IS 5887 (Part 2) IS 5887 (Part 8/Sec 1) IS/ISO 7402 IS/ISO 7402	Absent/Present/ g or ml ≥ 1 cfu/ml; ≥10 cfu/g 0.3 to 110MPN/g or ml Absent/Present/g or ml ≥ 1 cfu/ml; ≥10 cfu/g 0.3 to 110MPN/g or ml Absent/Present/g or ml ≥ 1 cfu/ml; ≥10 cfu/g ≥ 1 cfu/ml; ≥10 cfu/g ≥ 1 cfu/ml; ≥10 cfu/g Absent/Present/25g or ml Absent/Present/25g or ml
	Products, Milk Sweets)	Salmonella	IS 5887 (Part 3)	Absent/Present/25g or ml Absent/Present/25g or ml
		<u> </u>		≥ 1 cfu/ml; ≥10 cfu/g Absent/Present/g or ml
 		Clostridium perfringens	IS 5887 (Part 4)	≥ 1 cfu/ml; ≥10 cfu/g
		Vibrio parahaemolyticus	IS 5887 (Part 5)	Absent/Present/25g or ml Absent/Present/ 25g or ml 1 cfu/ml; ≥10 cfu/g
		Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml ≥ 1 cfu/ml; ≥10 cfu/g

Amit Kumar Convenor Anuja Anand Program Manager

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, ·		Lactic acid bacteria	IS 16068	≥ 1 cfu/ml; ≥10 cfu/g
į				
2.	Cnicos 9	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
۷.	Spices & Condiments	Total Plate Count/	13 5402	2 1 Clu/IIII, 210 Clu/g
į	(Cardamom,	Aerobic Plate Count		
] 	Chilies and		IS 5401 (Part 2)	Absent/Present/g or ml
!	Capsicum,	 		
į	Cinnamon,	<u> </u>		≥ 1 cfu/ml; ≥10 cfu/g
:	Cloves, Coriander,	L		0.3 to 110MPN/g or ml
:	Cumin, Fennel,	L		Absent/Present/g or ml
	Fenugreek,	b		≥ 1 cfu/ml; ≥10 cfu/g
į	Ginger, Mace,	P		0.3 to 110MPN/g or ml
:	Mustard, Nutmeg,	'é		Absent/Present/g or ml
!	Black Pepper,	<u> </u>		≥ 1 cfu/ml; ≥10 cfu/g
į	Poppy, Saffron,	L		≥ 1 cfu/ml; ≥10 cfu/g
į	Turmeric, Pepper,	L		0.3 to 110MPN/g or ml
] 	Curry Powder, Mix	h		Absent/Present/25g or ml
!	Masala, Dried			Absent/Present/25g or ml
į	Masala, Garlic &			Absent/Present/25g or ml
į	Onion Paste,	Clostridium perfringens	IS 5887 (Part 4)	Absent/Present/g or ml
] 	Asafoetida)	Vibrio cholerae	IS 5887 (Part 5)	Absent/Present/25g or ml
!	! ! L	Vibrio parahaemolyticus	IS 5887 (Part 5)	Absent/Present/ 25g or ml
	I I	Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
,	 	Faecal streptococci	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
!	 	Yeast & Moulds		
3.	Snacks, Instant	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
į	Mixes& Readt to	Total Plate Count/		
! !	Eat Foods	Aerobic Plate Count		<u> </u>
!	(Veg Cutlet,	Total Coliforms	IS 5401 (Part 2)	Absent/Present/ g or ml
	Sandwich,	Total Coliforms	IS 5401 (Part 1)	≥ 1 cfu/ml; ≥10 cfu/g

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
, ! !	Vegetable Based	Total Coliforms	IS 5401 (Part 2)	0.3 to 110MPN/g or ml
! ! !	Snack, Cereal	E.coli	IS 5887 (Part 1)	Absent/Present/g or ml
! !	Based Snack,	E.coli	ISO 16649 (Part 2)	≥ 1 cfu/ml; ≥10 cfu/g
į	Other Traditional	E.coli	IS 5887 (Part 1)	0.3 to 110MPN/g or ml
; }	Snack, Biscuit,	 		
!	Cereal Based		IS 5887 (Part 2)	Absent/Present/g or ml
	Instant Mix,	Staphylococcus aureus	IS 5887 (Part 8/Sec 1)	≥ 1 cfu/ml; ≥10 cfu/g
	Vegetable Based	Enterobacteriaceae	IS/ISO 7402	≥ 1 cfu/ml; ≥10 cfu/g
]]	Instant Mix,	Enterobacteriaceae	IS/ISO 7402	0.3 to 110MPN/g or ml
! !	Proprietary Food,	Listeria monocytogenes	IS 14988 (Part 1)	Absent/Present/25g or ml
	Crispy Rice	Salmonella	IS 5887 (Part 3)	Absent/Present/25g or ml
	Terets, Chips,	Shigella	IS 5887 (Part 7)	Absent/Present/25g or ml
! ! !	Cooked Foods	Bacillus cereus	IS 5887 (Part 6)	≥ 1 cfu/ml; ≥10 cfu/g
! ! !	And Ready to Eat	Clostridium perfringens	IS 5887 (Part 4)	Absent/Present/g or ml
	Food)	Vibrio cholerae	IS 5887 (Part 5)	Absent/Present/25g or ml
! !	! !	Vibrio parahaemolyticus	IS 5887 (Part 5)	Absent/Present/ 25g or ml
	1 	Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
! !	! !	Yeast & Moulds	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
4.	Canned &	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
]] 	Processed Foods	Total Plate Count/		
!	(Tetra Pack	Aerobic Plate Count		
	Foods, Retort	Total Coliforms	IS 5401 (Part 2)	Absent/Present/ g or ml
	Pouch Foods,	Total Coliforms		≥ 1 cfu/ml; ≥10 cfu/g
! ! !	Canned	Total Coliforms	IS 5401 (Part 2)	0.3 to 110MPN/g or ml
) 	Foods,	E.coli	IS 5887 (Part 1)	Absent/Present/g or ml
i !	Mayonnaise)	E.coli	ISO 16649 (Part 2)	≥ 1 cfu/ml; ≥10 cfu/g
	! !	E.coli	IS 5887 (Part 1)	0.3 to 110MPN/g or m
	! !		IS 5887 (Part 2)	Absent/Present/g or ml
	*	*	IS/ISO 7402	≥ 1 cfu/ml; ≥10 cfu/g
	*			0.3 to 110MPN/g or ml

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	I I	Listeria monocytogenes	IS 14988 (Part 1)	Absent/Present/25g or ml
	I I	Salmonella	IS 5887 (Part 3)	Absent/Present/25g or ml
	I I	Shigella	IS 5887 (Part 7)	Absent/Present/25g or ml
	I I	Clostridium perfringens	IS 5887 (Part 4)	Absent/Present/g or ml
! ! !	! !	Vibrio cholerae		Absent/Present/25g or ml
! ! !	! !	Vibrio parahaemolyticus	IS 5887 (Part 5)	Absent/Present/ 25g or ml
! ! !	! !	Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
! ! !	! !	Yeast & Moulds	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
5.	Beverages	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
! !	(Alcoholic &	Total Plate Count/		
! !	Nonalcoholic)	Aerobic Plate Count	 	! ! !
! !	(Mango Juice,	 		Absent/Present/ g or ml
!	Beer,	 		≥ 1 cfu/ml; ≥10 cfu/g
<u>.</u>	Soda Water, Apple			0.3 to 110MPN/g or ml
:	Juice, Wine,	L		Absent/Present/g or ml
! !	Brandy, Rum, Whisky,	L		≥ 1 cfu/ml; ≥10 cfu/g
! ! !	Scotch, Vodka,	 		0.3 to 110MPN/g or ml
<u> </u>	Gin, Carbonated	<u> </u>		Absent/Present/g or ml
i	Drinks &	<u> </u>	IS/ISO 7402	≥ 1 cfu/ml; ≥10 cfu/g
	Fermented fruit	L		0.3 to 110MPN/g or ml
	juice)	L		Absent/Present/25g or ml
, , ,	, , , ! L			Absent/Present/25g or ml
! ! !	1 1 4			Absent/Present/g or ml
! ! !	1 1 4	Vibrio cholerae	IS 5887 (Part 5)	Absent/Present/25g or ml
! ! !	1 1 4	Vibrio parahaemolyticus	IS 5887 (Part 5)	Absent/Present/ 25g or ml
! ! !	1 1 4	Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
: : }	1 1 +	Yeast & Moulds	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
6.	Cereals, Pulses	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
:	And Cereal	Total Plate Count/		
! ! 	Products	Aerobic Plate Count	 	

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	(Rice, wheat,	Total Coliforms	IS 5401 (Part 2)	Absent/Present/ g or ml
;	maize, chana,	Total Coliforms	IS 5401 (Part 1)	≥ 1 cfu/ml; ≥10 cfu/g
]]]	wheat flour, soya	Total Coliforms	IS 5401 (Part 2)	0.3 to 110MPN/g or ml
]]]	flour, corn flour,	E.coli	IS 5887 (Part 1)	Absent/Present/g or ml
	besan, soyadal	E.coli	ISO 16649 (Part 2)	≥ 1 cfu/ml; ≥10 cfu/g
i !	analogue,	E.coli	IS 5887 (Part 1)	0.3 to 110MPN/g or ml
	cornflakes, suji,	Staphylococcus aureus	IS 5887 (Part 2)	Absent/Present/g or ml
! ! !	fortified rice, Atta, Fortified Atta,	Staphylococcus aureus	IS 5887 (Part 8/Sec 1)	≥ 1 cfu/ml; ≥10 cfu/g
! ! L = = = = = .	Fortified Maida,	! ! 		! !
	Protein rich,	Enterobacteriaceae	IS/ISO 7402	≥ 1 cfu/ml; ≥10 cfu/g
! !	Paushtik Maida,	ļ	I IS/ISO 7402	0.3 to 110MPN/g or ml
! ! !	Sago)	Listeria monocytogenes	IS 14988 (Part 1)	Absent/Present/25g or ml
]]]	• • • • • • • • • • • • • • • • • • •	Salmonella	IS 5887 (Part 3)	Absent/Present/25g or ml
! ! ! :	 	Shigella	IS 5887 (Part 7)	Absent/Present/25g or ml
! ! ! :	! !	Bacillus cereus	IS 5887 (Part 6)	≥ 1 cfu/ml; ≥10 cfu/g
! ! ! :	! !	Clostridium perfringens	IS 5887 (Part 4)	Absent/Present/g or ml
! ! ! :	! !	Vibrio cholerae	IS 5887 (Part 5)	Absent/Present/25g or ml
! ! ! :			IS 5887 (Part 5)	Absent/Present/ 25g or ml
! ! ! :	! !	<u> </u>	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
	 	Yeast & Moulds	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
7.	Bakery &	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
	Confectionary	Total Plate Count/		
	(Bread, Cookies,	Aerobic Plate Count	 	
! ! !	Cake,	Total Coliforms	IS 5401 (Part 2)	Absent/Present/ g or ml
! !	Pastries, Pizza,		IS 5401 (Part 1)	≥ 1 cfu/ml; ≥10 cfu/g
	Rusk, Biscuits,	 	IS 5401 (Part 2)	0.3 to 110MPN/g or ml
!	Sugar Boiled	<u> </u>		Absent/Present/g or ml
	Confectionary,	E.coli	ISO 16649 (Part 2)	≥ 1 cfu/ml; ≥10 cfu/g
] 	Chocolate, Ice	L	IS 5887 (Part 1)	0.3 to 110MPN/g or ml
! ! •	 	Staphylococcus aureus	IS 5887 (Part 2)	Absent/Present/g or ml

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	lollies or Edible ices, Ice Candy)	Staphylococcus aureus	IS 5887 (Part 8/Sec 1)	≥ 1 cfu/ml; ≥10 cfu/g
		Enterobacteriaceae	IS/ISO 7402	≥ 1 cfu/ml; ≥10 cfu/g
i		Enterobacteriaceae	IS/ISO 7402	0.3 to 110MPN/g or ml
		Listeria monocytogenes	IS 14988 (Part 1)	Absent/Present/25g or ml
	 	Salmonella	IS 5887 (Part 3)	Absent/Present/25g or ml
	 	Shigella	IS 5887 (Part 7)	Absent/Present/25g or ml
	 	Bacillus cereus	IS 5887 (Part 6)	≥ 1 cfu/ml; ≥10 cfu/g
	 	Clostridium perfringens	IS 5887 (Part 4)	Absent/Present/g or ml
		Vibrio cholerae	IS 5887 (Part 5)	Absent/Present/25g or ml
	 	Vibrio parahaemolyticus	IS 5887 (Part 5)	Absent/Present/ 25g or ml
	 	Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
		Yeast & Moulds	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
8.	Food Additives	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
	(Food Colour,	Total Plate Count/		
	Vinegar, Artificial	Aerobic Plate Count	 	
	Sweeteners,	Total Coliforms	IS 5401 (Part 2)	Absent/Present/ g or ml
 	Bakery Yeast)	Total Coliforms	IS 5401 (Part 1)	≥ 1 cfu/ml; ≥10 cfu/g
 	 	Total Coliforms	IS 5401 (Part 2)	0.3 to 110MPN/g or ml
	 	LE.coli	IS 5887 (Part 1)	Absent/Present/g or ml
	 	LE.coli	ISO 16649 (Part 2)	≥ 1 cfu/ml; ≥10 cfu/g
	 	E.coli	IS 5887 (Part 1)	0.3 to 110MPN/g or ml
	! ! !	Staphylococcus aureus	IS 5887 (Part 2)	Absent/Present/g or ml
		Enterobacteriaceae	IS/ISO 7402	≥ 1 cfu/ml; ≥10 cfu/g
		Method		i i
		Enterobacteriaceae	IS/ISO 7402	0.3 to 110MPN/g or ml
		Listeria monocytogenes	IS 14988 (Part 1)	Absent/Present/25g or ml
		Salmonella	IS 5887 (Part 3)	Absent/Present/25g or ml
		Shigella	IS 5887 (Part 7)	Absent/Present/25g or ml
	! b	Clostridium perfringens	IS 5887 (Part 4)	Absent/Present/g or ml

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	 	Vibrio cholerae	IS 5887 (Part 5)	Absent/Present/25g or ml
	 	Vibrio parahaemolyticus	IS 5887 (Part 5)	Absent/Present/ 25g or ml
	 	Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
	! ! !	Yeast & Moulds	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
II.	ANIMAL FOOD & FE	EEDS		
1.	Animal Food &	Total Bacterial Count/	IS 5402	≥ 1 cfu/ml; ≥10 cfu/g
	Feeds	Total Plate Count/		
	i !	Aerobic Plate Count		
	 	Total Coliforms	IS 5401 (Part 2)	Absent/Present/ g or ml
	! !	Total Coliforms	IS 5401 (Part 1)	≥ 1 cfu/ml; ≥10 cfu/g
	 	Total Coliforms		0.3 to 110MPN/g or ml
	! !			Absent/Present/g or ml
	! !			≥ 1 cfu/ml; ≥10 cfu/g
	! !	E.coli	IS 5887 (Part 1)	0.3 to 110MPN/g or ml
	! !	Staphylococcus aureus	IS 5887 (Part 2)	Absent/Present/g or ml
	! !	Enterobacteriaceae	IS/ISO 7402	≥ 1 cfu/ml; ≥10 cfu/g
	! !	Enterobacteriaceae	IS/ISO 7402	0.3 to 110MPN/g or ml
	! !	Listeria monocytogenes	IS 14988 (Part 1)	Absent/Present/25g or ml
	! !	Salmonella	IS 5887 (Part 3)	Absent/Present/25g or ml
	 	Shigella	IS 5887 (Part 7)	Absent/Present/25g or ml
 	 			Absent/Present/g or ml
 	 	Vibrio cholerae		Absent/Present/25g or ml
 	 		IS 5887 (Part 5)	Absent/Present/ 25g or ml
	: : :	Faecal streptococci	IS 5887 (Part 2)	0.3 to 110MPN/g or ml
	, 	Yeast & Moulds	IS 5403	≥ 1 cfu/ml; ≥10 cfu/g
III.	WATER	†		

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
1.	Drinking Water,	Total Bacterial Count/	IS 1622	≥ 1 cfu/ml
! ! !	Ground Water/	Total Plate Count/		
! ! !	Surface Water,	Aerobic Plate Count		
! !	RO Water,	Total Coliforms MF	IS 1622	Present-Absent per 100
<u>.</u>	Recreational water	L		ml
; }	, , 	Total Coliforms	IS 1622	<2 to1600 MPN/100ml
i !		Faecal Coliforms MF	IS 1622	Present-Absent per 100
! L – – – – .	: 	Method		ml
! ! }	 		IS 1622	1 to1600 MPN/100ml
<u>:</u>		E.coli MF Method	IS 1622	Present-Absent per 100
! ! L	! ! L	 		ml
! ! } :	 	E.coli	IS 1622	<2 to1600 MPN/100ml
, i i	! ! !	Faecal streptococci MF	IS 1622	Present-Absent per 100
! ! } :	: : 	Method		ml
	 	Faecal streptococci	IS 1622	1 to1600 MPN/100ml
¦	1	Oter dead Blate Count	10 0000	5.4.6.7
2.	Water for	Standard Plate Count	IS 3328	≥ 1 cfu/ml
, ,	Swimming Pools	Total Coliforms	IS 1622	<2 to1600 MPN/100ml
! !	 	E.coli	IS 1622	<2 to 1600 MPN/100ml
3.	Water for	Total Bacterial Count/	IS 1622	≥ 1 cfu/ml
ა.	Processed Food	Total Plate Count/	15 1622	2 i Ciu/iiii
<u>.</u>	Industry	Aerobic Plate Count		
: :	!	L	IS 1622	<2 to161 MPN/100ml
: :	6 1	Proteolytic Bacteria count		≥1 cfu /ml
i	4 1 1		IS 4251	≥1 cfu /ml
j		Thermophilic bacteria	IS 4251	≥1 cfu /ml
1 1 <u>1</u>	 	Count	10 7201	
4.	Packaged	Total viable colony count	IS 5402	≥1 cfu /ml
i !	Drinking Water /	at 37°C for 24 hrs		

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	Packaged Natural	Total viable colony count	IS 5402	≥1 cfu /ml
: :	Mineral Water	at 20-22°C for 72 hrs	 	
! ! ! !	 	Yeast & Moulds	IS 5403	(Absent/Present)/250 ml
!	 	L	IS 15185	(Absent/Present)/250 ml
	 	L	IS 15185	(Absent/Present)/250 ml
	 	Faecal streptococci	IS 15186	(Absent/Present)/250 ml
	 	L	IS 15187	(Absent/Present)/250 ml
	i I	Shigella	IS 5887 (Part 7)	(Absent/Present)/250 ml
!	 	Pseudomonas aeruginosa	IS 13428 (Annexure D)	(Absent/Present)/250 ml
		Staphylococcus aureus	IS 5887 (Part 2)	(Absent/Present)/250 ml
,		Sulphite reducing	IS 13428 (Annexure C)	(Absent/Present)/50 ml
	 	anaerobes	! !	
!	i i	Vibrio cholerae	IS 5887 (Part 5)	(Absent/Present)/250 ml
		Vibrio parahaemolyticus	IS 5887 (Part 5)	(Absent/Present)/250 ml
:			1 1 1	
! ! ! !				
i }- <u></u>		i 	i 	i
IV.	ENVIRONMENT AND	POLLUTION		
1.	Air Monitoring	Aerobic Plate Count /Total	APHA 5 th Edition Chapter	. ≥1cfu /Plate
: ''	(Settle Plate	Microbial Count	3/AEFAL/SOP/MIC/018	= 101a /1 late
	Method)	Yeast & Moulds	APHA 5 th Edition, Chapter	≥1cfu /Plate
		r odet a medide	3/AEFAL/SOP/MIC/018	- 1014 /1 1416
2.	Surface	Aerobic Plate Count /Total	APHA 5 th Edition, Chapter	≥10 cfu /Swab or ml of
	Monitoring	Microbial Count	3/ AEFAL/SOP/MIC/018	rinse or per cm ²
	(Swab Method)	Yeast & Moulds	APHA 5 th Edition, Chapter	≥10 cfu /Swab or ml of
	Equipment Swabs,		3/AEFAL/SOP/MIC/018	rinse or per cm ²
! ! ! !	Floor Swabs, Wall			·
: :	Swabs, Hand Swab		 -	

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
3.	Pollution Water	Heterotrophic Plate Count/	APHA 23rd Edn. 9215 B	≥1 cfu /ml
į	Waste water/	Total Bacterial Count	 	i i
:	Treated water	Total Coliforms	APHA 23rd Edn. 9221 B	1.8 to 1600 MPN /100 ml
!	I I	Faecal Coliforms	APHA 23rd Edn. 9221 E	1.8 to 1600 MPN /100 ml
	I I	E.coli	APHA 23rd Edn. 9221 F	1.8 to 1600 MPN /100 ml
!	 	Enterococci /	APHA 23rd Edn. 9230 B	1.8 to 1600 MPN /100 ml
<u>i </u>	I I	Faecal Streptococci		

CHEMICAL TESTING

I.	FOOD & AGRICULTURAL PRODUCTS			
A.	Milk and Dairy Prod	ucts	L 	l
1.	Dry Milk Powder	Moisture	IS 16072/AOAC 20th	1 % to 10 %
į	Includes Skimmed		Edition 927.05/FSSAI	i
	Milk Powder	I I I	Manual 2016 Milk and Milk	
!	! ! 	! !	Products	<u> </u>

Amit Kumar Convenor Anuja Anand Program Manager

Siddhardha College of Pharmaceutical Sciences, SPIIC Block, IIIrd Floor, Pinnamaneni Polyclinic Road, Siddhardha Nagar, Vijayawada,

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
		Milk fat		0.5 % to 20 %
			20th Edition 932.06/FSSAI	
			Manual 2016 Milk and Milk	
			Products	
		Total ash	AOAC 20th Edition	0.1 % to 10 %
			930.30/IS 14433/IS	
			1165/FSSAI Manual 2016	
	 		Milk and Milk Products	
		Ash insoluble in Dil HCl	IS 1656/IS 14433/FSSAI	0.01 % to 10 %
			Manual 2016 Milk and Milk	
	 		Products	
		Total milk protein	AOAC 20th Edition 930.29/	5 % to 50 %
			IS 7219/FSSAI Manual	
			2016 Milk and Milk Products	\
2.	Butter Pasteurized,	Moisture	AOAC 20 th Edition	1 % to 80 %
	Cheese, Khova		926.08/920.116/FSSAI	
	and Paneer		Manual 2016 Milk and Milk	
		i 	Products	
		Ash	AOAC 20 th Edition	0.1 % to 6 %
			935.42/FSSAI Manual 2016	
			Milk and Milk Products	
 		Fat	AOAC 20 th Edition	10 % to 85 %
			933.05/FSSAI Manual 2016	
			Milk and Milk Products	
	 	Protein	AOAC 20 th Edition	0.1 % to 50 %
			2001.14/IS 7219/FSSAI	
			Manual 2016 Milk and Milk	
			Products	
3.	Ghee	R.M Value	FSSAI Manual, 2016 Milk	5 to 50
; ! L	 	 	and Milk Products	

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, ,		Polenske Value	FSSAI Manual, 2016 Milk	0.1 to 25
: } }	 		and Milk Products	
i !		Moisture	FSSAI Manual, 2016 Milk	0.1 % to 65 %
; }		; +	and Milk Products	
! !		Peroxide Value	FSSAI Manual, 2016 Milk	0.5meq/kg to 25 meq/kg
; }		i +	and Milk Products	
! !		Free Faty Acid	FSSAI Manual, 2016 Milk	0.1 % to 1 %
i 	i 	(Oleic Acid)	and Milk Products	
! ! !		B.R Reading at 40° C	FSSAI Manual, 2016 Milk	35 to 50
¦		 	and Milk Products	
4.	Ice Cream	Total Solids	FSSAI Manual, 2016 Milk	10 % to 50 %
ļ		 	and Milk Products	4.0/ +- 00.0/
! !		Milk Fat	FSSAI Manual, 2016 Milk	1 % to 20 %
¦	 	 	and Milk Products	1 % to 15 %
:		Protein	FSSAI Manual, 2016 Milk and Milk Products	1 % t0 15 %
5.	Milk	Fat	FSSAI Manual, 2016 Milk	0.5 % to 12 %
!	IVIIIK	ı at	and Milk Products	0.5 /0 to 12 /0
j		Total Solids	FSSAI Manual, 2016 Milk	5 % to 25 %
! !		Total Golias	and Milk Products	3 70 10 23 70
i !			and while roducto	
: !				
:				
В.	Bakery Products			
1.	Biscuits, Cakes,	Total Solid	IS 12711	10 % to 98 %
i !	Cookies and Rusk	 		
· · · · · · · · · · · · · ·		Alcoholic Acidity	IS 12711	0.01 % to 5 %
		Moisture	IS 12711	0.1 % to 20 %
r	r	Protein	IS 7219, AOAC 20 th	0.1 % to 40 %
! !			Edition 920.176	

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
<u>.</u>	I I	Total Ash	IS 12711	0.1 % to 20 %
i !	I I	Acid Insoluble Ash	IS 12711	0.01 % to 2 %
i !	I I	Acidity of Extracted Fat	IS 12711	0.01 % to 2 %
i !	I I	Sucrose	IS 6287	0.1 % to 85 %
i I	I I	Fat	IS 12711	0.1 % to 40 %
 	! !	Crude Fiber	IS 12711	0.1 % to 5 %
 	I I	рН		2 to 12
	I I	Fruits in fruit bread/cake	IS 12711	0.1 % to 40 %
C.	Confectionery Prod			
1.	Hard Boiled	Milk Solid	IS 1163	10 % to 98 %
 	Confectionery,	Moisture	IS 6287	0.1 % to 20 %
 	Sugar Boiled	 	IS 6747	
 	Confectionary		IS 7219	0.1 % to 40 %
; 	Chocolate, Bubble	Total Ash	IS 6287	0.1 % to 20 %
!	Gum	Acid Insoluble Ash	IS 6287	0.01 % to 2 %
 	! !		IS 6747	
 	! ! †		IS 1163	
 	1 1 1	Sucrose	IS 6287	0.1 % to 85 %
	i !		IS 6747	
	i 	i 	IS 1163	
C.	Spices and Condime			
1.	Chilli Powder/	L	IS 1797	1 % to 10 %
 	Dhaniya Powder/	L	IS 1797	0.5 % to 10 %
	Jeera Powder/	L		0.1 % to 1.0 %
! ! !	Pepper Powder/ Turmeric Powder/	<u> </u>		0.5 % to 30 %
 		k		0.01 % to 25 %
	Bay Leaf, Mustard, Yellow Mustard	L	IS 1797	0.1 % to 25 %
	Powder,	Cold water Soluble extract		0.1 % to 50 %
	: Powder, : Dehydrated	L		0.1 % to 50 %
: ! !	i Donyarateu	Volatile oil	IS 1797	0.1 % to 25 %

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	Tarragon Leaves, Onion Flakes, Cumin Seeds, Dill Seeds, Celery Seeds, Chopped Garlic	Starch	IS 4706	10 % to 80 %
D.	Cereals, Pulses and	Byproducts		
1.	Wheat Flour, Rice Flour, Toor dal	Moisture	IS 1155 Appendix A/FSSAI Manual, 2016 Cereals and cereals products	0.01 % to 25 %
		Total ash	IS 1155 Appendix B/FSSAI Manual, 2016 Cereals and cereals products	0.01 % to 25 %
		Crude fiber	IS 1155 Appendix E/FSSAI Manual, 2016 Cereals and cereals products	0.05 % to 50 %
	 	Protein	IS 7219	0.1 % to 50 %
		Acid insoluble ash	IS 1155 Appendix C/FSSAI Manual, 2016 Cereals and cereals products	0.01 % to 50 %
		Alcoholic Acidity	IS 1155 Appendix F/FSSAI Manual, 2016 Cereals and cereals products	0.05 % to 25 %
	Honey and Honey P			
1.	Honey	Ash		0.01 % to 25 %
: : : :	! ! 	Acidity		0.1 % to 10 %
	 	Specific gravity at 27°C		1.000 to 1.5000
i 	<u> </u>	L		10 % to 30 %
<u>.</u>		- 		10 % to 90 %
<u></u> .	! 4	Sucrose	IS 4941 Annexure C	0.1 % to 30 %

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
i i	I I	Fructose-Glucose ratio	IS 4941 Annexure C	0.5 to 30
! ! !	1 1	Fiehes Test	IS 4941 Annexure F	Qualitative
! ! ! !	 	Hydroxyl Methyl Furfural test	IS 4941 Annexure F	1 mg/kg to 80 mg/kg
i i	I I	Ash in soluble in dil.HCl	IS 4941	0.05 % to 0.5%
		Carbohydrates	AEFAL/SOP/CHE/025 Issue No. 01& Issue	50 % to 90%
	! !	i ! !	Date:11.06.2018	
	i !	Energy	AEFAL/SOP/CHE/027	350 kcal/100 g to
	! ! !		Issue No. 01& Issue	600 kcal/100 g
 	! ! 	1 1	Date:11.06.2018	
	i !	Freedom from foreign	IS 4941	Qualitative
	; i ±	matter	 	
! ! •	! ! 	. 4	IS 4941	70 % to 95 %
F.	Oil, Fats and Relate			
1.	Sunflower Oil,			0.1 to 25
	Ground Nut Oil,			7.5 to 200
	Coconut Oil,			100 to 300
	Castor Oil, Crude	Unsaponifiable matter		0.1 to 30
! ! •	Palm Oil			0.5 meq/kg to 250 meq/kg
! ! •	! ! *	Refractive index at 40 °C		1.3 to 1.7
! ! !	 		<u> </u>	0.001 % to 10 %
! ! !	 			5 to 25
 	I I	RM value	IS 548 (Part 1)	0.1 to 45
- ! !	I I	Specific gravity @ 30°C	IS 548 (Part 1)	0.5 to 1.9
	I I	Free Fatty acids	IS 548 (Part 1)	0.01 % to 25 %
G.	Meat and Meat Proc	lucts		
1.	Meat and Meat	Moisture	AOAC 950.46 20th edition	10 % to 50 %
i !	Products	Ash	AOAC 920.15 20th edition	0.1 % to 5 %

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
, !		pН	FSSAI manual for Meat	3 to 9
! ! !	! ! !		and Meat products	
r: ! !		Total Fat	FSSAI manual for Meat	0.1% to 35 %
! ! !	 	 	and Meat products	
 	 	Protein	IS 7219/FSSAI manual, for	0.1 % to 40 %
! !	 	 	Meat and Meat products	
		Carbohydrates	AEFAL/SOP/CHE/025	5 % to 90 %
! ! !		! ! !	Issue No. 01&	
 	 	 	Date:11.06.2018	
		Energy	AEFAL/SOP/CHE/027	50 kcal/100 g to
! ! !		! ! !	Issue No. 01&	450 kcal/100 g
! ! *	 	 	Date:11.06.2018	
Н.	Nuts, Rasins & Dry	Fruits	! !	
1.	1	Moisture	AOAC 920.40 20th edition	0.1 % to 15 %
i !	Dry Fruits	Ash	IS 4684	0.1 % to 10 %
! !	! !	Total fat	AOAC 948.22 20th edition	10 % to 90 %
! !		Total protein	IS 7219	0.1 % to 60 %
,		Carbohydrates	AEFAL/SOP/CHE/025	5.0 % to 85 %
1 1 1		! ! !	Issue No. 01&	
 	! ! !	! !	Date:11.06.2018	
		Energy	AEFAL/SOP/CHE/027	10 kcal/100 g to
		! 	Issue No. 01&	900 kcal/100 g
1 1 }	 	! ! !	Date:01.08.2018	
!		Extraneous Veg Matter	AEFAL/SOP/CHE/030	0.1 % to10.0 %
į		I I	Issue No. 01&	
! ! }	 	! ! †	Date:01.08.2018	
!		Insect Fragments	AEFAL/SOP/CHE/030	0.1% to 5 %
į		; ;	Issue No. 01&	
!		1 1	Date:01.08.2018	

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
,	r	Damaged kernel including	AEFAL/SOP/CHE/030	0.1 % to 5 %
		slightly damaged kernel	Issue No. 01&	
!	 		Date:01.08.2018	
		Extraneous matter	AEFAL/SOP/CHE/030	Upto 1%
			Issue No. 01&	
! !	 		Date:01.08.2018	
		Blemished/damaged units	AEFAL/SOP/CHE/030	0.1 % to 2 %
:			Issue No. 01&	
	 	 	Date:01.08.2018	
		Damaged/Discolored	AEFAL/SOP/CHE/030	0.1 % to 2 %
		units	Issue No. 01&	
	 	 	Date:01.08.2018	
		Damaged Raisins	AEFAL/SOP/CHE/030	0.1 % to 2 %
:			Issue No. 01&	i
; }	! ! !	 	Date:01.08.2018	
		Sugared Raisins	AEFAL/SOP/CHE/030	0.1 % to 15 %
			Issue No. 01&	
	 		Date:01.08.2018	
		Unopened shells	AEFAL/SOP/CHE/030	0.1 % to 2 %
			Issue No. 01&	
; 		i h	Date:01.08.2018	
		Empty shells	AEFAL/SOP/CHE/030	0.1 % to 1 %
			Issue No. 01&	
; 		 	Date:01.08.2018	i
1 1		Mouldy Shells	AEFAL/SOP/CHE/030	0.1 % to 2 %
			Issue No. 01&	
		i 	Date:01.08.2018	
i I. :	Fruits & Fruit produ		i H	
¦ 1.	Fruit & Fruit	Total Soluble Solids	FSSAI manual for fruits	1 % to 90 %
	Products, Jams,		and Vegetables/	
<u> </u>			Refractometer Method	<u> </u>

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	Juices, Sauces & Concentrates	Total Sugars	FSSAI manual for fruits and Vegetables	0.4 % to 95 %
	†	Reducing Sugar	FSSAI manual for fruits and Vegetables	0.4 % to 95 %
	 	Added Sugar	FSSAI manual for fruits and Vegetables	0.4 % to 95 %
		рН	FSSAI manual for fruits and Vegetables	1 to 13
	T	Acidity (Acetic Acid/Citric Acid)	FSSAI manual for fruits and Vegetables	0.01 % to 10 %
		Sodium	AEFAL/SOP/CHE/031 Issue No. 01& Date:01.08.2018 IS 9497	10 mg/kg to 1000 mg/kg
		Potassium	AEFAL/SOP/CHE/031 Issue No. 01& Date:01.08.2018 IS 9497	25 mg/kg to 1000 mg/kg
J.	Animal Food & Fee	ds		
1.	Pet Foods,	Moisture	IS 7874 (part 1)	1 % to 15 %
i !	Groundnut meal	Ash	IS 7874 (part 1)	0.5 % to 20 %
 	I I 	Acid Insoluble Ash	IS 7874 (part 1)	0.01 % to 5 %
 	1 1 4	4	IS 7219	5 % to 90 %
! ! !	1 1 +	Crude Fat		1 % to 20 %
		Carbohydrates	AEFAL/SOP/CHE/025	1 % to 70 %
	; ; ;		Issue No. 01& Date:11.06.2018	
	 	Crude Fiber	IS 7874 (part 1)	0.1 % to 30 %
	 	Acidity of Extracted Fat	IS 7874 (part 1)	0.1 % to 15 %
	 	Sodium	AEFAL/SOP/CHE/031	1 mg/kg to 50000 mg/kg

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			Issue No. 01& Date:01.08.2018 IS 9497:1980 (RA2015)	
		Potassium	AEFAL/SOP/CHE/031 Issue No. 01& Date:01.08.2018 IS 9497	1 mg/kg to 50000 mg/kg
II.	WATER			
1.	Drinking Water/ Packaged Drinking Water	Taste	IS 3025 (Part 8), APHA (23nd Edition) 2160 C	Qualitative (Agreeable/ Not agreeable)
		Colour	IS 3025 (Part 4), APHA (23nd Edition) 2120 B& C	2 Hazen to 100 Hazen Visual comparison method
	T	Odour	IS 3025 (Part 5), APHA (23nd Edition) 2150 C	Qualitative(Agreeable/ Not agreeable)
r	T	Turbidity	IS 3025 (Part 10), APHA (23nd Edition) 2130 B	0.01 NTU to 500 NTU
r	T	Total Dissolved Solids	IS 3025 (Part 16), APHA (23nd Edition) 2540 C	1 mg/L to 500 mg/L
r	T	pH value	IS 3025 (Part 11), APHA (23nd Edition) 4500 H+ B	1 to 14
 		Nitrates as NO3	IS 3025 (Part 34), APHA (23nd Edition) 4500 NO3 B&E C	0.1 mg/L to 100 mg/L

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
		Nitrites as NO2	IS 3025 (Part 34), APHA (23nd Edition) 4500 NO2 B C	0.01 mg/L to 10 mg/L
		Chloride as Cl	IS 3025 (Part 32), APHA (23nd Edition) 4500 Cl B	1 mg/L to 200 mg/L
		Sulphates as SO4	IS 3025 (Part 24), APHA (23nd Edition) 4500 SO4 E	0.2 mg/L to 200 mg/L
		Alkalinity as CaCO3	IS 3025 (Part 23), APHA (23nd Edition) 2320 B	1 mg/L to 500 mg/L
! ! ! ! !		Calcium as Ca	IS 3025 (Part 40), APHA (23nd Edition) 3500 Ca B	1 mg/L to 100 mg/L
		Magnesium as Mg	IS 3025 (Part 46), APHA (23nd Edition) 3500 Mg B	1 mg/L to100 mg/L
		Fluoride as F	IS 3025 (Part 60), APHA (23nd Edition) 4500 F D	0.01 mg/L to 10 mg/L
[· · · · · · · · · · · · · ·		Sodium as Na	IS 3025 (Part 45), APHA (23nd Edition) 3500 Na B	0.1 mg/L to 100 mg/L
 		Residual free chlorine	IS 3025 (Part 26), APHA (23nd Edition) 4500 Cl2 B	0.5 mg/L to 10 mg/L
· - - - -		Cyanide	IS 3025 (Part 27), APHA (23nd Edition) 4500 Cn E	0.01 mg/L to 10 mg/L
		Chromium	IS 13428 Annexure J/APHA (23nd Edition) 3500 Cr A & B	0.01 mg/L to 10 mg/L
r		Phenolic compounds	IS 3025 (Part 43), APHA (23nd Edition) 5530 C	0.01 mg/L to 1 mg/L
		Mineral oil	IS 3025 (Part 39): a & b, APHA (23nd Edition) 5520 C	0.05 mg/L to 1 mg/L

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		Sulphide as H2S	IS 3025 (Part 29), APHA (23nd Edition) 4500 S F	0.01 mg/L to 10 mg/L
		Borates	IS 13428 Annexure H	0.1 mg/L to 10 mg/L
2.	Domestic Water, Irrigation, Industrial Cooling	Colour	IS 3025 (Part 4), APHA (23nd Edition) 2120 B& C	2 Hazen to 100 Hazen Visual comparison method
	Purposes, Steam Raising, Saline Water, Drinking	Odour	IS 3025 (Part 5), APHA (23nd Edition) 2150 C	Qualitative (Agreeable/ Not Agreeable)
	Water/Potable Water/Water For	Turbidity	IS 3025 (Part 10), APHA (23nd Edition) 2130 B	0.01 NTU to 500 NTU
	Ice Manufacture/ Water For Food	рН	IS 3025 (Part 11), APHA (23nd Edition) 4500 H+ B	1 to 14
	Process Industry/ Bore well Water/	Conductivity	IS 3025 (Part 14), APHA (23nd Edition) 2510 A	10 μS/cm to 10000 μS/cm
	Raw Water/ R.O. Water/	Taste	IS 3025 (Part 8), APHA (23nd Edition) 2160 C	Qualitative(Acceptable/ Not acceptable)
	Softener Water	Total Dissolved Solids	IS 3025 (Part 16), APHA (23nd Edition) 2540 C	1 mg/L to 5000 mg/L
		Acidity as CaCO3	IS 3025 (Part 22) & APHA (23nd Edition) 2310 B	2 mg/L to 500 mg/L
		Total Suspended Solids	IS 3025 (Part 17) & APHA (23nd Edition) 2540 D	1 mg/L to 1000 mg/L
		Total solids	IS 3025 (Part 15) & APHA (23nd Edition) 2540 B	1 mg/L to 5000 mg/L
		Boron as B	IS 3025 (Part 57) a & b APHA (23nd Edition) 4500 B B	0.01 mg/L to 10 mg/L

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		Calcium as Ca	IS 3025 (Part 40), APHA (23nd Edition) 3500 Ca B	1 mg/L to 100 mg/L
		Magnesium as Mg	IS 3025 (Part 46), APHA (23nd Edition) 3500 Mg B	1 mg/L to100 mg/L
		Calcium	IS 3025 (Part 40), APHA (23nd Edition) 3500 Ca B	1 mg/L to 1000 mg/L
		Chloramines as Cl2	IS 3025 (Part 26), APHA (23nd Edition) 4500 CI G	0.01 mg/L to 100 mg/L
		Chloride as Cl	IS 3025 (Part 32), APHA (23nd Edition) 4500 CI B	1 mg/L to 5000 mg/L
		Chromium	IS 13428 Annexure J/APHA (23nd Edition) 3500 Cr A & B	0.1 mg/L to 100 mg/L
		Cyanide	IS 3025 (Part 27), APHA (23nd Edition) 4500 Cn E	0.01 mg/L to 10 mg/L
		Sodium as Na	IS 3025 (Part 45), APHA (23nd Edition) 3500 Na B	0.1 mg/L to 100 mg/L
 		Fluoride as F	IS 3025 (Part 60), APHA (23nd Edition) 4500 F D	0.01 mg/L to 10 mg/L
		Residual free chlorine	IS 3025 (Part 26), APHA (23nd Edition) 4500 Cl2 B	0.1 mg/L to 10 mg/L
		Nitrate as NO3	IS 3025 (Part 34), APHA (23nd Edition) 4500 NO3 B&E C	0.01 mg/L to 500 mg/L
		Nitrite as NO ₂	IS 3025 (Part 34), APHA (23nd Edition) 4500 NO ₂	0.01 mg/L to 5 mg/L
		Phenolic compounds	IS 3025 (Part 43), APHA (23nd Edition) 5530 C	0.01 mg/L to 10 mg/L

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	I I	Sulphate as SO4	IS 3025 (Part 24), APHA	2 mg/L to 1000 mg/L
	 	, , ,	(23nd Edition) 4500 SO4 E	
		Sulphide as H2S	IS 3025 (Part 29), APHA	0.5 mg/L to 10 mg/L
	; ; •		(23nd Edition) 4500 S F	
		Total Alkalinity as CaCO3	IS 3025 (Part 23), APHA	1 mg/L to 5000 mg/L
	; +	i +	(23nd Edition) 2320 B	
	i !	Total hardness as CaCO3	IS 3025 (Part 21), APHA	1 mg/L to 3000 mg/L
	; ;	i +	(23nd Edition) 2340 C	
	i !	Oil & grease	IS 3025 (Part 39) a &b ,	1 mg/L to 100 mg/L
	; ; ;	i +	APHA (23nd Edition)5520 C	
3.	Swimming Pool	pH	IS 3025 (Part 11), APHA	2 to 12
	Water	; +==	(23nd Edition) 4500 H+ B	
	! !	Total alkalinity as CaCO3	IS 3025 (Part 23), APHA	1 mg/L to 1000 mg/L
	i +	i +	(23nd Edition) 2320 B	i
	I I I	Aluminium as Al	IS 3025 (Part 55) Method	0.01 mg/L to 10 mg/L
	1 1		(b), APHA (23nd Edition)	
	i +	; +	3111D, 3500 Al B	
	I I I	Total residual chlorine at	IS 3025 (Part 26), APHA	0.1 mg/L to 50 mg/L
	†	inlet	(23nd Edition) 4500 CI2 B	
	 	Total residual chlorine at	IS 3025 (Part 26), APHA	0.5 mg/L to 50 mg/L
	1 +	outlet	(23nd Edition) 4500 CI2 B	0.04 1
		Oxygen absorbed in 4 hrs at 27°C	IS 3025 (Part 63)	0.04 mg/L to 10 mg/L
	T	Total dissolved solids	IS 3025 (Part 16), APHA	1 mg/L to 3000 mg/L
	 	1	(23nd Edition) 2540 C	-
- 	T	Chlorides as Cl	IS 3025 (Part 32), APHA	1 mg/L to 1000 mg/L
 	! !	1	(23nd Edition) 4500 CI B	
	T	Turbidity	IS 3025 (Part 10), APHA	0.1 NTU to 100 NTU
	 		(23nd Edition) 2130 B	
4.	Pond Water	Temperature	APHA (23nd Edition) 2550	1°C to 100 °C

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		Dissolved Oxygen	APHA (23nd Edition) 4500-O	1 mg/l to 9 mg/l
 		Color	1S 3025 (Part 4), APHA	1 Pt-Co to 50 Pt-Co
			(23nd Edition) 2120 B& C	Units
		Turbidity	IS 3025 (Part 10), APHA	0.1 NTU to 500 NTU
; }	 		(23nd Edition) 2130 B	
		Conductivity	IS 3025 (Part 14), APHA	0.01 μS to 10000 μS
i 	i 	i h	(23nd Edition) 2510 A	
! !		рН	IS 3025 (Part 11), APHA	1 to 13
 	 	Total Hardness	(23nd Edition) 4500 H+ B IS 3025 (Part 21), APHA	1 mg/l to 1000 mg/l
: :		Total Hardness	(23nd Edition) 2340 C	1 mg/l to 1000 mg/l
!!		Odour	IS 3025 (Part 5), APHA	Qualitative
		Guodi	(23nd Edition) 2150 C	Quantative
			(20110 2011011) 2100 0	
		Fluoride	IS 3025 (Part 60),	0.1 mg/l to 19 mg/l
			APHA (23nd Edition)	
; }	 		4500 F D	
! !		Magnesium	IS 3025 (Part 46), APHA	1 mg/l to 1000 mg/l
}	ı 	0-1-5	(23nd Edition) 3500 Mg B	4
		Calcium	IS 3025 (Part 40), APHA (23nd Edition) 3500 Ca B	1 mg/l to 1000 mg/l
 	 	Nitrite	IS 3025 (Part 34), APHA	0.01 mg/L to 5 mg/L
! ! ! !		Nitific	(23nd Edition) 4500	0.01 mg/L to 3 mg/L
! !			NO2 B C	
!		Nitrates	IS 3025 (Part 34), APHA	0.01 mg/L to 500 mg/L
. i			(23nd Edition) 4500 NO3	ŭ
	 	 	B&E C	
. ·		Total Solids	APHA (23nd Edition)	1 mg/L to 100000 mg/L
: 	 		2540-B, IS 3025 (Part 15)	

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		Total dissolved Solids	IS 3025 (Part 16), APHA (23nd Edition) 2540 C	1 mg/L to 10000 mg/L
		Suspended Solids	IS 3025 (Part 17) & APHA (23nd Edition) 2540 D	1 mg/l to 200 mg/l
		Total Alkalinity	IS 3025 (Part 23), APHA (23nd Edition) 2320 B	10 mg/l to 1000 mg/l
		Sulphide as S	IS 3025 (Part 29), APHA (23nd Edition) 4500 S F	0.1 mg/l to 100 mg/l
		Chlorides	IS 3025 (Part 32), APHA (23nd Edition) 4500 Cl B	10 mg/l to 1000 mg/l
_ _		Sulphates	IS 3025 (Part 24), APHA (23nd Edition) 4500 SO4 E	1 mg/l to 400 mg/l
		Boron	IS 3025 (Part 57) a & b APHA (23nd Edition) 4500 B B	0.005 mg/l to 5.0 mg/l
		Chromium	IS 13428 Annexure J/APHA (23nd Edition) 3500 Cr A & B	0.01 mg/L to 10 mg/L
		Cyanide	IS 3025 (Part 27), APHA (23nd Edition) 4500 Cn E	0.01 mg/L to 10 mg/L
_ _		Phenolic Compounds	IS 3025 (Part 43), APHA (23nd Edition) 5530 C	0.01 mg/L to 100 mg/L
		Sodium	IS 3025 (Part 45) a & b, APHA (23nd Edition) 3500Na B	1 mg/l to 300 mg/l
		Potassium	IS 3025 (Part 45) a & b, APHA (23nd Edition) 3500 K	0.1 mg/l to 100 mg/l

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
III.	POLLUTION & ENVIRONMENT			
1.	Waste Water/ Effluent Water/ STP Water/	Colour	IS 3025 (Part 4), APHA (23nd Edition) 2120 B& C	2 Hazen to 500 Hazen Visual comparison method
! ! ! !	Treated Waste Water	Turbidity	IS 3025 (Part 10), APHA (23nd Edition) 2130 B	0.01 NTU to 500 NTU
	i I I I	pH value	IS 3025 (Part 11), APHA (23nd Edition) 4500 H+ B	1 to 14
	†	Conductivity	IS 3025 (Part 14), APHA (23nd Edition) 2510 A	10 μS/cm to 50000 μS/cm
 	 	Total dissolved solids	IS 3025 (Part 16), APHA (23nd Edition) 2540 C	1 mg/L to 10000 mg/L
,	 	Total suspended solids	IS 3025 (Part 17) & APHA (23nd Edition) 2540 D	1 mg/L to 10000 mg/L
		Acidity as CaCO3	IS 3025 (Part 22, APHA (23nd Edition) 2310 B	1 mg/L to 500 mg/L
} ! ! !	† 	Alkalinity as CaCO3	IS 3025 (Part 23, APHA (23nd Edition) 2320 B	1 mg/L to 5000 mg/L
 	†	Sulphate as SO4	IS 3025 (Part 24, APHA (23nd Edition) 4500 SO4 E	0.01 mg/L to 2000 mg/L
 	 	Chloride as Cl	IS 3025 (Part 32), APHA (23nd Edition) 4500 CI B	1 mg/L to 2000 mg/L
	T	Calcium as Ca	IS 3025 (Part 40), APHA (23nd Edition) 3500 Ca B	1 mg/L to 500 mg/L
r - 1 1 1 1 1 1	T	Magnesium as Mg	IS 3025 (Part 46), APHA (23nd Edition) 3500 Mg B	2 mg/L to 500 mg/L
, ! ! ! ! !	 	Total solids	APHA (23nd Edition) 2540-B, IS 3025 (Part 15)	1 mg/L to 50000 mg/L

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		Cyanide	IS 3025 (Part 27), APHA (23nd Edition) 4500 Cn E	0.01 mg/L to 10 mg/L
		Volatile & fixed residue (organic & inorganic solids)	IS 3025 (Part 18), APHA (23nd Edition) 2540 E	1 mg/L to 5000 mg/L
		Settleable matter	IS 3025 (Part 19) Method 2 & 3, APHA (23nd Edition) 2540 F	2 mg/L to 100 mg/L
		Total Hardness	IS 3025 (Part 21), APHA (23nd Edition) 2340 C	1 mg/L to 5000 mg/L
		Silica	IS 3025 (Part 35), APHA (23nd Edition) 4500 SiO2 C	0.01 mg/L to 100 mg/L
		Oil &grease	IS 3025 (Part 39) a &b APHA (23nd Edition) 5520 C	1 mg/L to 1000 mg/L
		Biochemical oxygen demand	IS 3025 (Part 44) Clause No. 4	1 mg/L to 5000 mg/L
		Phenols	IS 3025 (Part 43), APHA (23nd Edition) 5530 C	0.01 mg/L to 100 mg/L
		Nitrates as NO₃	IS 3025 (Part 34), APHA (23nd Edition) 4500 NO3 B&E C	0.01 mg/L to 100 mg/L
r		Nitrites as NO ₂	IS 3025 (Part 34), APHA (23nd Edition) 4500 NO ₂	0.01 mg/L to 100 mg/L
r		Fluorides as F	IS 3025 (Part 60), APHA (23nd Edition) 4500 F D	0.02 mg/L to 10 mg/L
		Iron	IS 3025 (Part 53), APHA (23nd Edition) 3500 Fe B	0.01 mg/L to 10 mg/L

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		Aluminium	IS 3025 (Part 55) Method (b), APHA (23nd Edition) 3111D	0.01 mg/L to 10 mg/L
		Permanganate value	IS 3025 (Part 63) Clause No. 5	0.04 to 10 mg/L
 		Chemical Oxygen Demand	IS 3025 (Part 58) Clause No. 8, APHA (22nd Edition) 5220 B	1 mg/L to 10000 mg/L
		Boron	IS 3025 (Part 57) a & b APHA (23nd Edition) 4500 B B	0.1 mg/L to 10 mg/L
	 	Sodium Absorption Ratio	IS 11624	1 meq/L to 100 meq/L
		Chromium	IS 13428 Annexure J/APHA (23nd Edition) 3500 Cr A & B	0.1 mg/L to 100 mg/L
 		Residual Sodium carbonate	IS 11624	1 mg/L to 100 mg/L
· - - - -		Residual Free chlorine	IS 3025 (Part 26), APHA (23nd Edition) 4500 Cl2 B	0.1 mg/L to 50 mg/L
		Temperature	IS 3025 (Part 9), APHA (23nd Edition) 2550 A & B	1°C to 100 °C
		Sulphites	IS 3025 (Part 28, APHA (23nd Edition) 4500 SO3 B	1 mg/L to 100 mg/L
		Phosphorus	IS 3025 (Part 31) Clause No. 4, APHA (23nd Edition) 4500 P D	0.01 mg/L to 10 mg/L
r		Total Nitrogen & Organic Nitrogen	IS 3025 (Part 34) Clause No. 2,3,4, APHA (23nd Edition) 4500 NO3 B C	1 mg/L to 500 mg/L
	 	Dissolved Oxygen	IS 3025 (Part 38)	1 mg/L to 10 mg/L

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SI.	Product / Material	Specific Test Performed	Test Method Specification	Range of Testing /
	!	Sodium	IS 3025 (Part 45) a & b,	0.1 mg/L to 500 mg/L
:	! ! !		APHA (22nd Edition)	
!	! !		3500Na B	
	i i	Potassium	IS 3025 (Part 45) a & b,	0.1 mg/L to 100 mg/L
	1 ! !		APHA (22nd Edition)	
1	i I		3500 K	